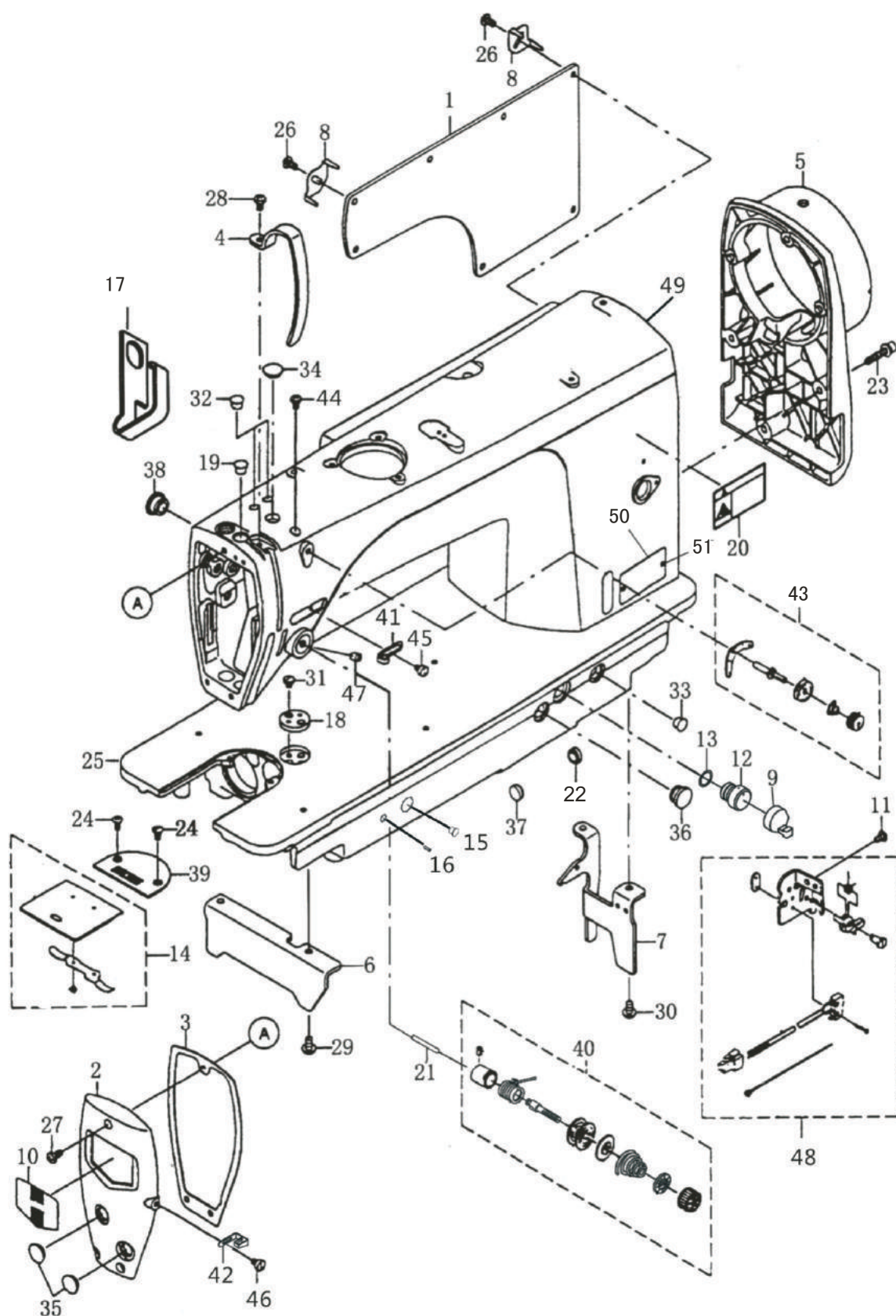


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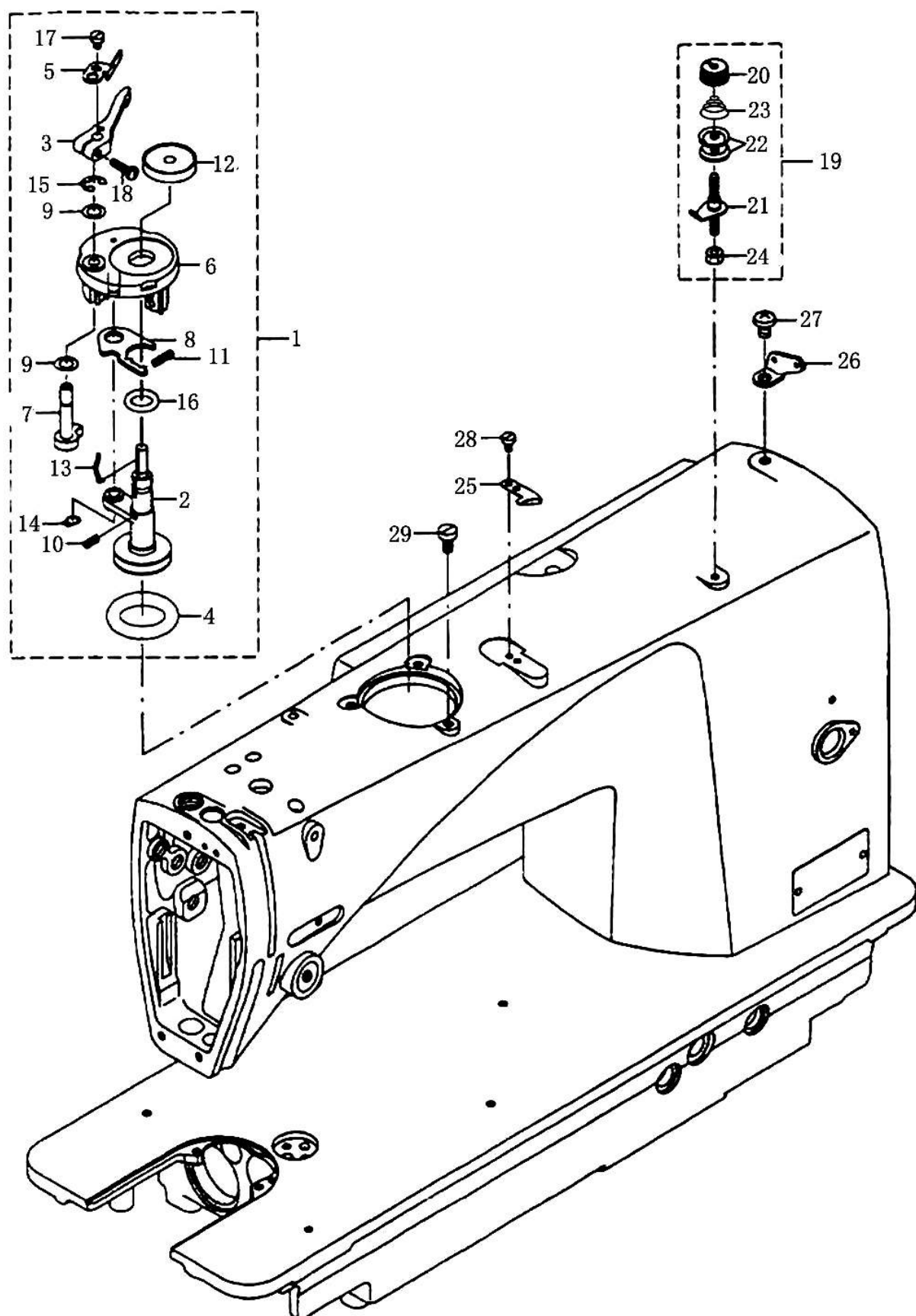
1. 机壳部件 ARM AND BED COMPONENTS



1. 机壳部件 ARM AND BED COMPONENTS

序号 NO.	图号 REF NO.	名称	DESCRIPTION	M	H
1	134-01-01	后盖板	Side Plate	1	1
2	134-01-02	面板	Face Plate	1	1
3	134-01-03	面板垫	Face Plate Packing	1	1
4	134-01-04	挑线杆防护罩	Thread Take-up Lever Cover	1	1
5	134-01-05-1	带轮罩	Pulley Cover	1	1
6	1277-01-09	底板左支架	Bed Supporter-A	1	1
7	1277-01-01	底板右支架	Bed Supporter-B	1	1
8	109-01-09	电线夹	Cord Holder	2	2
9	1277-01-03	放气盖	Air-Discharging Cap	1	1
10	101-01-08	商标牌	Plate	1	1
11	11-40110825-01	保险装置螺钉	Screw SM11/64-40 L=8	1	1
12	1277-01-02	出气套	Air Discharging Bushing	1	1
13	31-09018000-09	橡皮圈	Rubber Ring	1	1
14	1277-01-04	推板组件	Slide Plate Asm	1	1
15	120-01-06	上轴前紧圈工艺孔橡皮塞	Rubber Cap (M)	1	1
16	11-80150812-01	送布轴前轴套紧固螺钉	Screw SM15/64 -28, L=7.5	1	1
17	134-01-79	上轴前管夹	Cord Holder	1	1
18	1277-01-05	安装板	Ruler Stop Seat	1	1
19	101-03-07	橡皮塞	Rubber Plug	1	1
20	44-00000001-00	安全标志	Safety Label	1	1
21	101-03-30	松线钉	Tension Releasing Pin	1	1
22	501-01-45	倒缝调节架右销橡皮塞	Rubber Plug	1	1
23	16-60502522-02	内六角螺栓组件	Screw	4	4
24	11-20110920-02	针板固定螺钉	Screw SM11/64-40 L=8.5	2	2
25	1277-01-06	底板	Bed	1	1
26	11-40120925-01	后盖板螺钉	Screw SM3/16-28 L=9	8	8
27	11-40120925-01	前盖板螺钉	Screw SM3/16-28 L=9	3	3
28	11-40120925-01	挑线杆防护罩螺钉	Screw SM3/16-28 L=9	1	1
29	11-60151522-01	挡板螺钉	Screw SM15/64-28 L=15	2	2
30	11-60151522-01	挡板螺钉	Screw SM15/64-28 L=15	2	2
31	11-20110920-02	安装板螺钉	Screw SM11/64-40 L=9	2	2
32	101-01-12	橡皮塞	Rubber Plug	2	2
33	101-01-12	油盒供油管接头橡皮塞(H-21)	Rubber Cap (S)	1	1
34	101-01-11	橡皮塞	Rubber Plug	1	1
35	501-01-45	橡皮塞	Rubber Plug	2	2
36	101-01-11	橡皮塞	Rubber Plug	1	1
37	120-01-06	连杆左销橡皮塞	Rubber Plug	1	1
38	134-01-38	橡皮塞	Rubber Plug	1	1
39	1277-01-08	针板	Throat Plate	1	
	1277-01-08H	针板	Throat Plate		1
40	101-03-19-00	夹线器组件	Thread Tension Asm.	1	
	101.03-19-00XH	夹线器组件	Thread Tension Asm.		1
41	101-03-16	机头过线勾	Arm Thread Guide A	1	1
42	101-03-18	面板过线勾	Arm Thread Guide B	1	1
43	109-01-21	小夹线器组件	Thread Tension Asm. NO.1	1	1
44	11-80150710-01	小夹线器固定螺钉	Screw 15/64-28 L=7	1	1
45	11-70110620-02	过线勾固定螺钉	Screw 11/64-40 L=6	1	1
46	11-70110620-02	过线勾固定螺钉	Screw11/64-40 L=6	1	1
47	11-80150710-01	挑线簧调节座固定螺钉	Screw 15/64-28 L=7	1	1
48	134-01-66	保险装置组件	Safety Switch ASM.	1	1
49	134-01-76	机头	Arm	1	1
50	1277-01-10	型号牌	Mode Plate	1	1
51	101-01-14	型号牌铆钉	Mode Plate Rivet	2	2

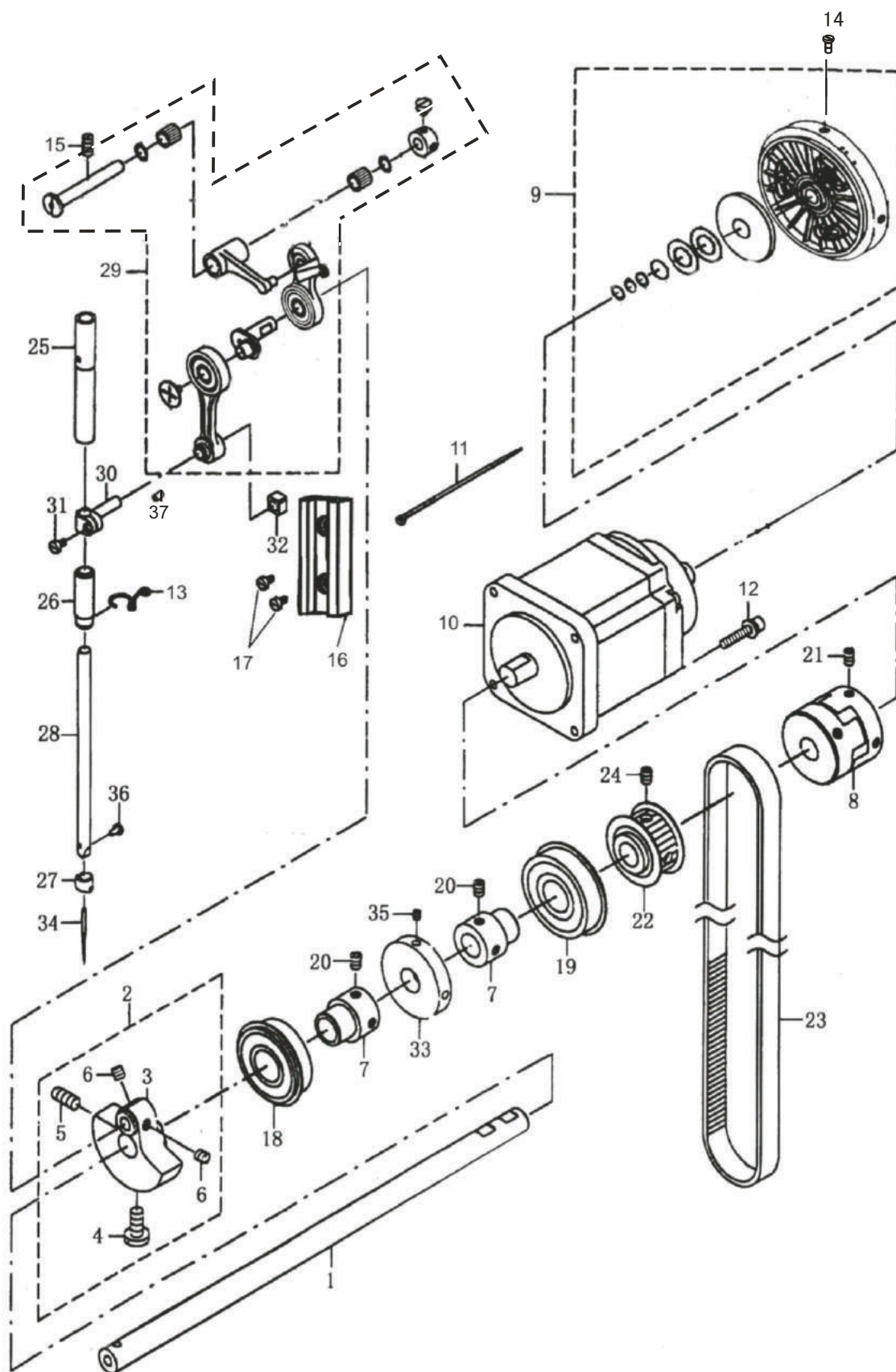
2. 绕线部件 BOBBIN WINDER COMPONENTS



2. 绕线部件 BOBBIN WINDER COMPONENTS

序号 NO.	图号 REF NO.	名称	DESCRIPTION	M	H
1	134-02-01	绕线器组件	Bobbin Winder Asm.	1	1
2	134.02-01-01	绕线轴组件	Bobbin Winder Asm.	(1)	(1)
3	134.02-01-02	绕线控制扳手	Bobbing Lever	(1)	(1)
4	31-25070000-09	O型圈	Ring	(1)	(1)
5	134.02-01-04	绕线调节板	Bobbing Winder Adjust Plate	(1)	(1)
6	134.02-01-05	绕线座	Bobbin Fitting Basis Compl	(1)	(1)
7	134.02-01-06	绕线凸轮轴组件	Bobbin Winder Asm.	(1)	(1)
8	134.02-01-07	绕线制动传动板	Adjusting Plate	(1)	(1)
9	134.02-01-08	绕线器扳手轴调整垫圈	Vertical Roller Washer	(2)	(2)
10	134.02-01-09	压紧弹簧	Presser Foot Spring	(1)	(1)
11	134.02-01-10	弹簧	Spring	(1)	(1)
12	134.02-01-11	梭心垫	Bobbin Cushion	(1)	(1)
13	134.02-01-12	梭心防转弹簧	Latch Spring	(1)	(1)
14	24-05000000-08	固定卡簧	Retaining Ring	(1)	(1)
15	24-05000000-08	卡簧	E-ring	(1)	(1)
16	31-09428000-09	O型圈	Rubber ring	(1)	(1)
17	11-40090625-01	紧定螺钉	Screw SM9/64-40 L=6	(1)	(1)
18	11-60091320-01	固定螺钉	Screw SM9/64-40 L=13.5	(1)	(1)
19	134.02-02	绕线夹线器组件	Bobbing Thread Tension Asm	1	1
20	134.01-56-04	夹线螺母	Thread Tension Nut	(1)	(1)
21	134.02-02-02	夹线柱组件	Bobbin Thread Tension Rod Asm	(1)	(1)
22	134.02-02-02-01	夹线板	Thread Tension Disk	(2)	(2)
23	134.02-02-04	夹线簧	Connecting Rod Spring	(1)	(1)
24	13-60115520-02	锁紧螺母	Nut SM11/64-40	(1)	(1)
25	134.02-03	割线刀	Thread Cutter	1	1
26	134.02-04	过线勾	Thread Guide,NO.1	1	1
27	11-40150925-01	过线勾固定螺钉	Screw SM15/64-28 L=9	1	1
28	11-60090620-01	割线刀固定螺钉	Screw SM9/64-40 L=6	2	2
29	11-70121020-02	绕线器固定螺钉	Screw SM3/16-28 L=10	3	3

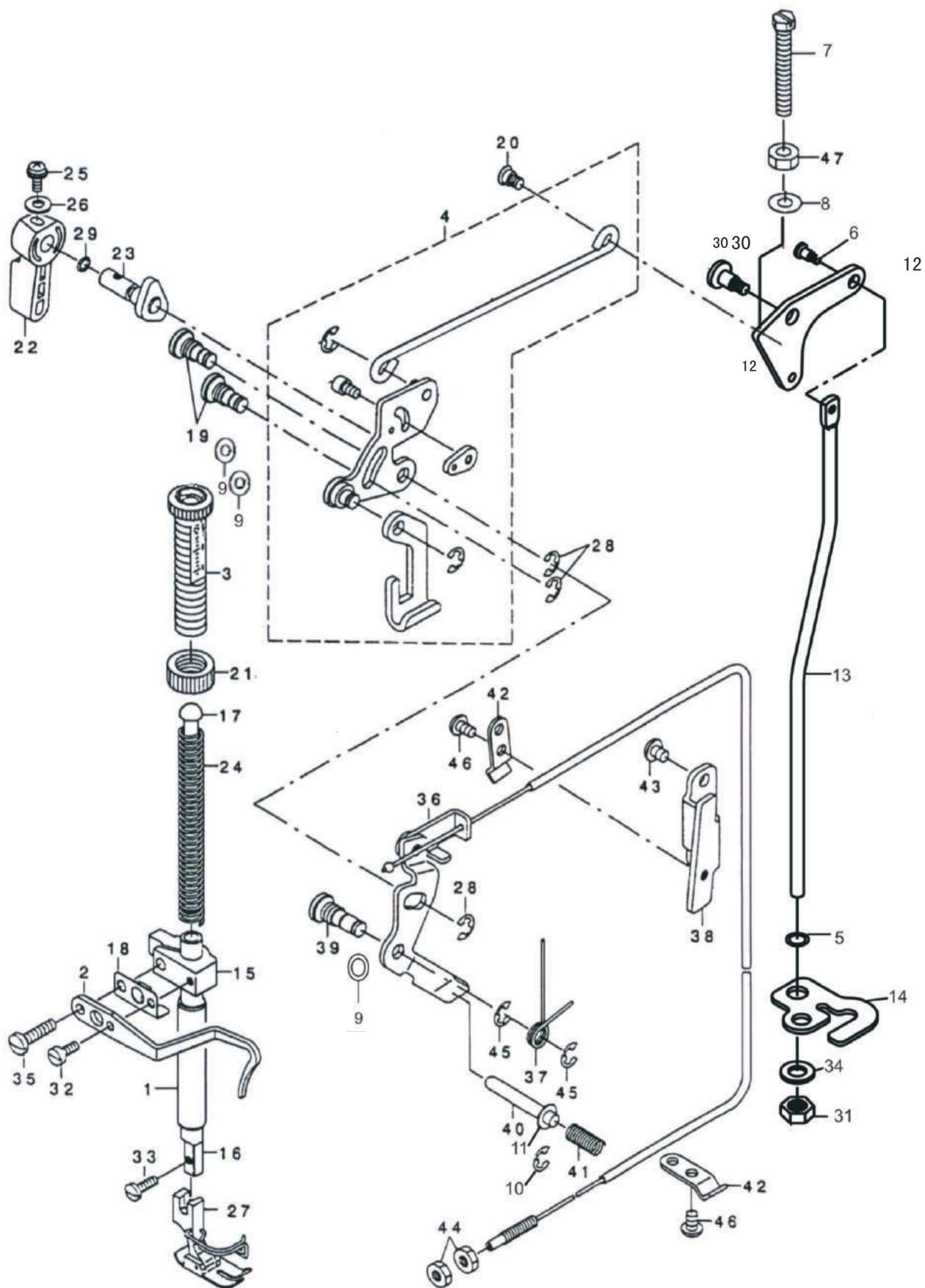
3. 主轴、针杆部件. MAIN SHAFT & NEEDLE BAR COMPONENTS



3. 主轴、针杆部件. MAIN SHAFT & NEEDLE BAR COMPONENTS

序号 NO.	图号 REF NO.	名称	DESCRIPTION	M	H
1	134. 03-01	主轴	Main Shaft	1	1
2	134. 03-02	针杆曲柄组件	Counter Weight Asm.	1	1
3	134. 03-02-01	针杆曲柄	Counter Weight	1	1
4	11-60181630-01	固定螺钉	Screw SM9/32-28 L=16	1	1
5	11-80181650-01	固定螺钉	Screw SM9/32-28 L=16	1	1
6	11-80160612-01	紧定螺钉	Screw SM1/4-40 L=6	2	2
7	134. 03-03	轴承挡圈	Main Shaft Rearing Support	2	2
8	134. 03-04	联轴器组件	Coupling Asm	1	1
9	134. 03-09	手轮组件	Hand Wheel Asm.	1	1
10	134-03-43	电机组件	Ac Servo Motor	1	1
11	109-02-28	绳索	Cable Band	2	2
12	16-60502522-02	螺栓	Bolt	4	4
13	101-03-09	针杆下轴套线勾	Needle Bar Thread Guide	1	
	101-03-09XH	针杆下轴套线勾	Needle Bar Thread Guide		1
14	12-80500612-01	手轮螺钉	Screw M5 L=6	2	2
15	11-80151150-01	紧定螺钉	Screw SM15/64-28 L=11	1	1
16	134-03-51	针杆接头滑块导轨	Guide For Slide Block	1	1
17	11-60110820-01	导轨螺钉	Screw SM11/64-40 L=8	2	2
18	134. 03-18	轴承6204ZZNR	Bearing 6204Z	1	1
19	134. 03-19	轴承	Bearing	1	1
20	12-80600812-01	螺钉	Screw M6 L=8	4	4
21	12-80600812-01	螺钉	Screw M6 L=8	8	8
22	1277-03-01	上带轮	Sprocket ,Upper	1	1
23	134. 03-23	调速带	Timing Belt	1	1
24	11-80160512-01	螺钉	Screw SM1/4-40 L=5	4	4
25	134. 03-25	针杆上套	Needle Bar Metal,Upper	1	1
26	134. 03-26	针杆下套	Needle Bar Metal,Lower	1	
	134. 03-26H	针杆下套	Needle Bar Metal,Lower		1
27	114-02-31	过线环	Needle Bar Thread Guide	1	
	1277-03-02H	过线环	Needle Bar Thread Guide		1
28	114-02-30	针杆	Needle Bar	1	
	1277-03-03H	针杆	Needle Bar		1
29	134-03-37	挑线杆组件	Thread Take-up Compl	1	
	134. 03-37H	挑线杆组件	Thread Take-up Compl		1
30	120-02-07	针杆连接柱	Needle Rod Holder	1	1
31	11-60090620-01	针杆连接柱螺钉	Screw SM9/64-40 L=6	1	1
32	134-03-32	滑块	Slide Block	1	1
33	134-03-33	绕线驱动轮	Bobbin Winder Driving Wheel	1	1
34	101-03-13	机针 14#	Needle DPx1 14#	1	
	101-03-13H	机针 18#	Needle DPx5 18#		1
35	11-80110612-01	绕线驱动轮螺钉	Screw SM11/64-40 L=6	2	2
36	11-60080520-01	螺钉	Screw SM1/8-44 L=5	1	1
37	132-10-32	挑线杆塞	Rubber Plug	1	1

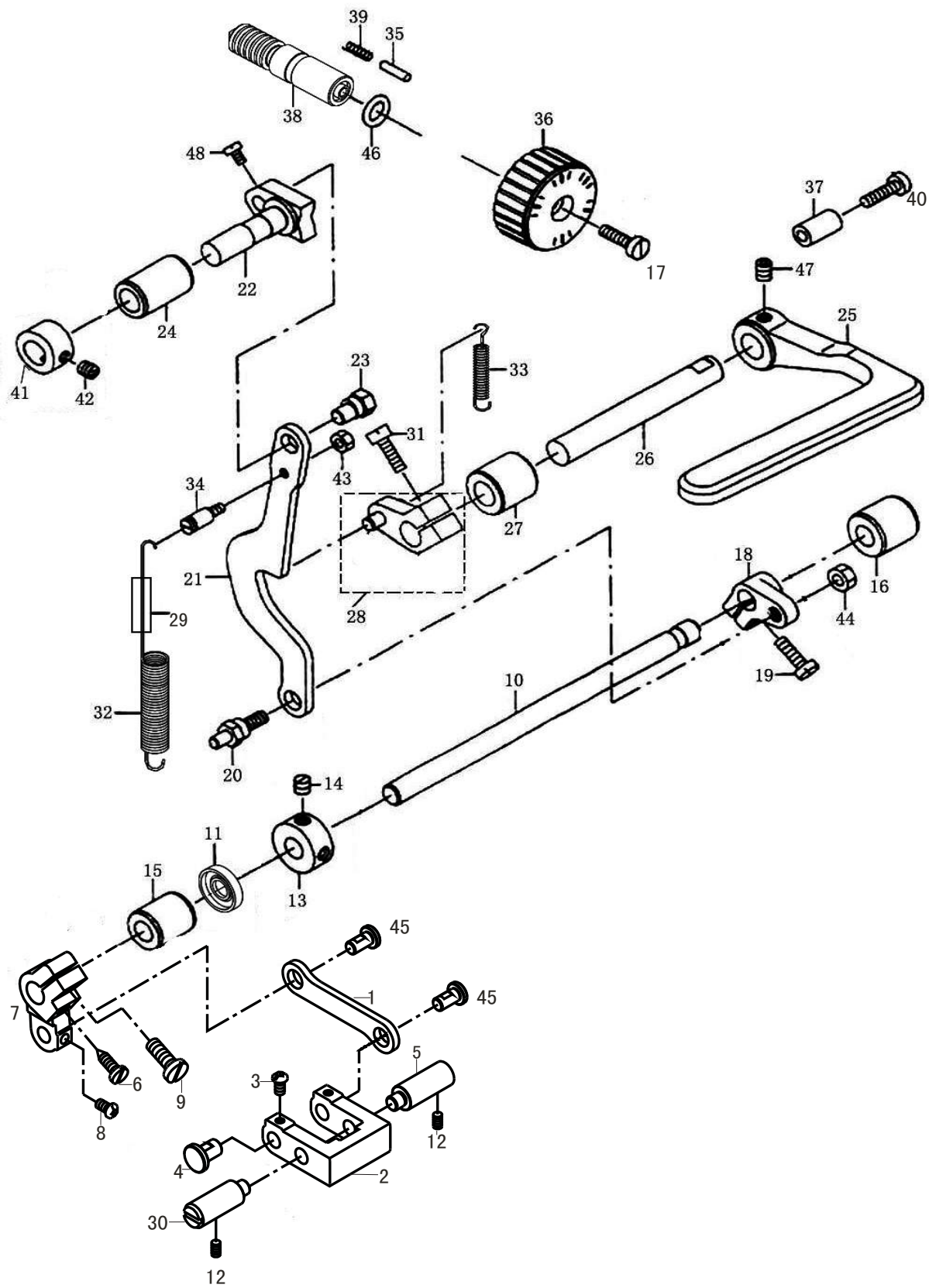
4. 抬压脚部件 HAND LIFTER & TENSION RELEASE COMPONENTS



4. 抬压脚部件 HAND LIFTER & TENSION RELEASE COMPONENTS

序号 NO.	图号 REF NO.	名称	DESCRIPTION	M	H
1	134-04-01	压杆套	Presser Rod Metal	1	1
2	134-04-02	缓线调节勾	Bushing	1	1
3	134-04-03-00	压杆调紧螺钉螺母组件	Presser Bar Thread Guide Asm	1	1
4	1277-04-05	抬压脚杠杆组件	Lifting Lever Connect Rod Asm	1	1
5	31-05018000-09	抬压脚顶杆O型圈	O-ring (P5)	1	1
6	1211-04-07	抬压脚顶杆轴位螺钉	Hinge Screw	1	1
7	11-90154320-01	长螺钉	Screw SM15/64-28 L=43	1	1
8	21-06410131-01	长螺钉垫圈	Washer	1	1
9	101-04-21	松线顶板螺纹销垫片	Washer	3	3
10	24-04000000-08	松线辅钉开口挡圈E4	E-ring	1	1
11	1255-04-01	松线辅钉垫片	Washer	1	1
12	1277-04-01	抬压脚后杠杆	Lifting Lever Link	1	1
13	1277-04-02	抬压脚拉杆	Lifting Lever Connect Rod	1	1
14	1277-04-03	拉杆支板	Connecting Rod Guide	1	1
15	134-04-15	压杆导块	Presser Bar Guide Bracket	1	1
16	134-04-16	压杆	Presser Bar	1	1
17	101-04-03	压杆导柱	Presser Guide Bar	1	1
18	134-04-18	压杆导块托架	Guide Bra Cket Plate	1	1
19	101-04-20	抬压脚螺纹销	Link Shaft	2	2
20	101-04-32	拉杆固定螺钉	Hinge Screw SM3/16-28 L=5	1	1
21	101-04-02	压杆调紧螺母	Nut	(1)	(1)
22	101-04-13	压脚扳手	Hand Lifter	1	1
23	101-04-16-00	压脚扳手凸轮组件	Hand Lifter Cam Asm	1	1
24	101-04-04	压杆导柱弹簧	Presser Spring	1	1
25	11-30091020-01	扳手固定螺钉	Screw SM 9/64-40 L=9.5	1	1
26	21-03810080-01	扳手固定螺钉垫片	Washer	1	1
27	109-04-41	压脚组件	Presser Foot Asm	1	
	1277-04-04H	压脚组件	Presser Foot Asm		1
28	24-05000000-08	卡簧	E-ring	3	3
29	31-04020000-09	橡皮圈	Rubber Rign	1	1
30	134-04-30	后杠杆固定螺钉	Hinge Screw D	1	1
31	13-60703010-01	螺母5/16x28	Nut SM5/16-28	1	1
32	11-40090825-01	压杆导块固定螺钉	Screw SM9/64-40 L=8	1	1
33	11-60091120-01	压脚固定螺钉	Screw SM9/64-40 L=10.5	1	1
34	22-08000000-08	垫圈	Washer	1	1
35	11-40111825-01	缓线调节勾固定螺钉	Screw SM11/64-40 L=18	1	1
36	134-04-36	松线顶板组件	Thread Tension Release Wire	1	1
37	101-04-27	复位弹簧	Tension Release Return Spring	1	1
38	134-04-38	松线板固定架	Wipe Holder Bracket	1	1
39	101-04-25	螺纹销	Tension Release Shaft	1	1
40	1277-04-08	松线辅钉	Tension Release Supporting Pin	1	1
41	101-03-33	松线辅钉复位弹簧	Tension Release Pin Sprin	1	1
42	1277-04-06	电线压紧板	Wire Holder A	1	1
43	11-40120925-01	固定螺钉	Screw SM3/16-28 L=9	2	2
44	13-60624020-02	螺母	Nut SM3/16-32	2	2
45	24-05000000-08	卡簧	E-ring	2	2
46	11-40120625-01	螺钉	Screw SM3/16 L=6	1	1
47	13-60153020-01	螺母	Nut SM15/64-28	1	1

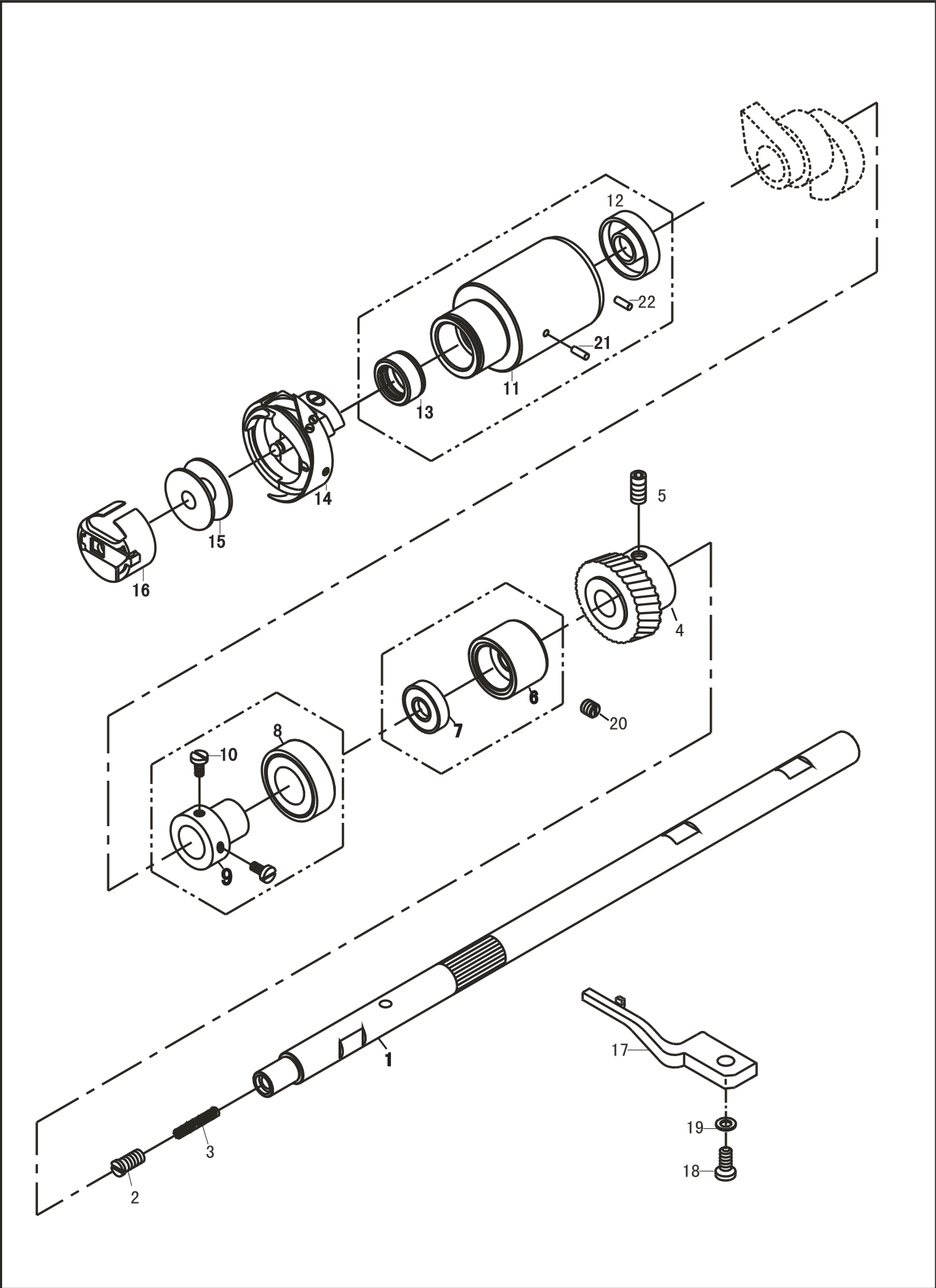
5 针距调节部件 FEED ADJUST MECHANISM COMPONENTS



5 针距调节部件 FEED ADJUST MECHANISM COMPONENTS

序号 NO.	图号 REF NO.	名称	DESCRIPTION	M	H
1	134-05-02	倒送料连杆	Adjusting Link Connecting Link	1	1
2	1277-05-01	倒缝调节架	Feed Link	1	1
3	11-00110720-01	调节架连杆销螺钉	Screw SM11/64-40 L=7	2	2
4	1277-05-03	曲柄短连杆销 (F-7)	Adjusting Link Pin	1	1
5	134-05-03	摆动板座右销	Adjusting Link Fulcrum Shaft	1	1
6	1277-05-04	变位轴调节前曲柄定位螺钉	Screw SM15/64-28, L=10.5]	1	1
7	1277-05-05	变位轴调节前曲柄	Feed Adjusting Shaft Crank(front)	1	1
8	11-00110720-01	变位轴调节架连杆销螺钉	Screw SM11/64-40, L=7	1	1
9	11-60151522-01	固定螺钉	Screw SM15/64-28, L=15	1	1
10	1277-05-07	送布变位轴	Feed Adjusting Shaft	1	1
11	32-10070190-09	送布变位轴前轴套油封	Feed Adjusting Shaft Oil Seal	1	1
12	11-80150812-01	螺钉	Screw SM15/64-28 L=8	2	2
13	1271-05-11-01	挡圈	E-ring	1	1
14	11-80160612-01	螺钉	Screw SM1/4-40 L=6	2	2
15	134-05-11	轴套	Metal,A	1	1
16	134-05-12	轴套	Metal,B	1	1
17	11-70121820-01	螺钉	Screw SM3/16-28 L=18	1	1
18	1277-05-08	变位轴调节后曲柄	Feed Adjusting Shaft Crank(rear)	1	1
19	11-60151522-01	螺钉	Screw SM15/64-28, L=15	2	2
20	1277-05-09	销	Pin	1	1
21	134-05-17	送布调节杆	Feed Adjusting Rod	1	1
22	134-05-18	针距调节座	Feed Adjusting Base	1	1
23	134-05-19	连杆销	Feed Adjusting Pin	1	1
24	134-05-20	调节轴套	Adjusting Base Shaft Metal	1	1
25	134-05-21	倒送料板手	Feed Lever	1	1
26	134-05-22	倒送料轴	Feed Lever Shaft	1	1
27	134-05-23	轴套	Feed Lever Shaft Metal	1	1
28	134-05-24	倒送料曲柄组件	Feed Lever Arm Asm	1	1
29	42-05003000-00	油管	Vinyl Tube	0.09	0.09
30	1277-05-10	摆动板座右销	Adjusting Link Fulcrum Shaft	1	1
31	11-40121425-01	螺钉	Screw SM3/16-28 L=14	1	1
32	134-05-26	针距调节弹簧	Feed Adjusting Spring	1	1
33	134-05-27	针距杠杆弹簧	Feed Lever Spring	1	1
34	134-05-28	弹簧连接销	Spring Suspension	1	1
35	423-09-26	钉	Pin	1	1
36	101-07-01	针距旋钮	Feed Adial	1	1
37	109-01-18	限位圈	Reverse Feed Lever Stopper	1	1
38	101-07-03	针距调节螺杆	Feed Regulator Screw	1	1
39	101-07-06	弹簧	Sprign	1	1
40	11-40121825-01	螺钉	Screw SM3/16-28 L=18	1	1
41	134-05-34-01	挡圈	Thrust Collar	1	1
42	11-80160610-01	螺钉	Screw SM1/4-40 L=6	2	2
43	13-60113020-01	螺母	Nut SM11/64-40	1	1
44	13-60164020-01	螺母	Nut SM1/4-40	1	1
45	1277-05-02	倒缝调节架连杆销	Feed Link Pin	2	2
46	31-09428000-09	橡皮圈	Rubber Ring	1	1
47	11-80150812-01	螺钉	Screw SM15/64-28 L=8	2	2
48	11-40090625-01	螺钉	Screw SM9/64-40 L=6	2	2

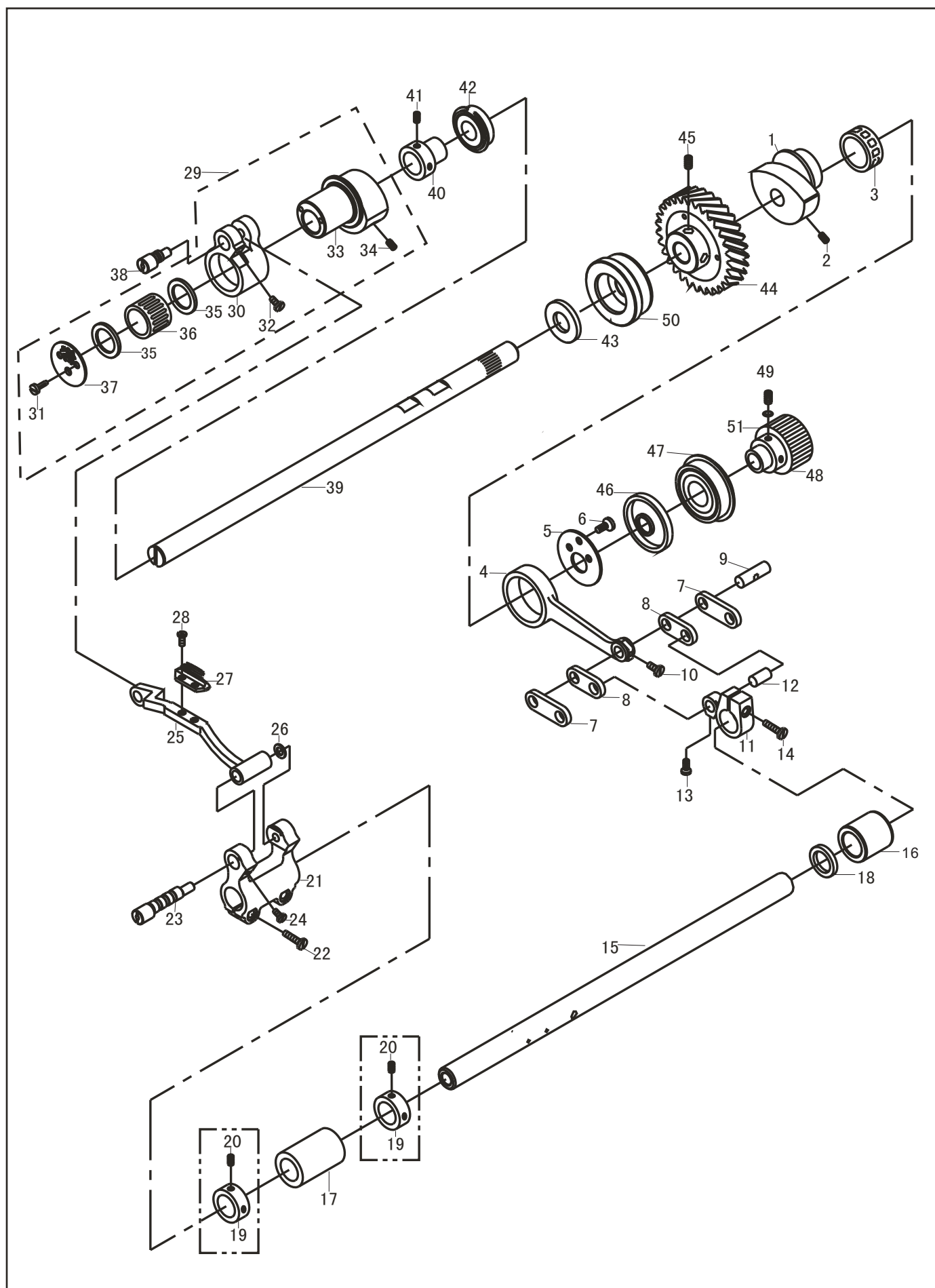
6. 旋梭部件 HOOK DRIVING SHAFT COMPONENTS



6. 旋梭部件 HOOK DRIVING SHAFT COMPONENTS

序号 NO.	图号 REF NO.	名称	DESCRIPTION	M	H
1	1277-06-01	下轴	Lower Shaft A	1	1
2	101-05-08	下轴滤油塞螺钉	Oil Seal Screw SM3/16-32, L=14	1	1
3	101-05-09	下轴滤油塞	Oil Wick	1	1
4	1277-06-02	下轴齿轮	Lower Shaft Gear A	1	1
5	11-80160612-01	下轴齿轮紧固螺钉	Screw SM1/4-40 L=6	2	2
6	1277-06-03	下轴后轴套	Lower Shaft Bushing(rear) A	1	1
7	32-10070200-09	下轴后轴套油封	Oil Seal [$\phi 10 \times \phi 20 \times 7$]	1	1
8	354-02-03-01	下轴后轴套左轴承	Bearing [6902ZZ, $\phi 15 \times \phi 28 \times 7$]	1	1
9	1277-06-04	下轴后轴套左轴承轴套	Lower Shaft Bearing Bushing(rear) A	1	1
10	11-80110612-01	后轴套左轴承轴套螺钉	Screw SM11/64-40 L=6	3	3
11	1277-06-05	下轴前轴套	Lower Shaft Bushing(front) A	1	1
12	32-10070220-09	下轴前轴套后油封	Oil Seal [$\phi 10 \times \phi 22 \times 7$]	1	1
13	32-10070180-09	下轴前轴套前油封	Oil Seal [$\phi 10 \times \phi 15 \times 7$]	1	1
14	109-03-24	旋梭	Hook Ass'y (micro lubrication)	1	
	109-03-24XH	旋梭	Hook Ass'y (micro lubrication)		1
15	402-04-04	梭芯	Bobbin	2	2
16	109-03-42	梭芯套	Bobbin Case Ass'y	1	1
17	1277-06-06	旋梭定位勾	Inner Bobbin Stopper	1	1
18	11-60111120-01	旋梭定位勾螺钉	Screw SM11/64-40 L=11	1	1
19	22-05000000-09	旋梭定位勾螺钉垫圈	Washer for Inner Bobbin Stopper	1	1
20	11-80150812-01	下轴后轴套紧固螺钉	Screw SM15/64-28 L=8	1	1
21	1277-06-07	铜堵塞	Copper Plug	1	1
22	1277-06-08	铜堵塞柱	Copper Plug Column	1	1

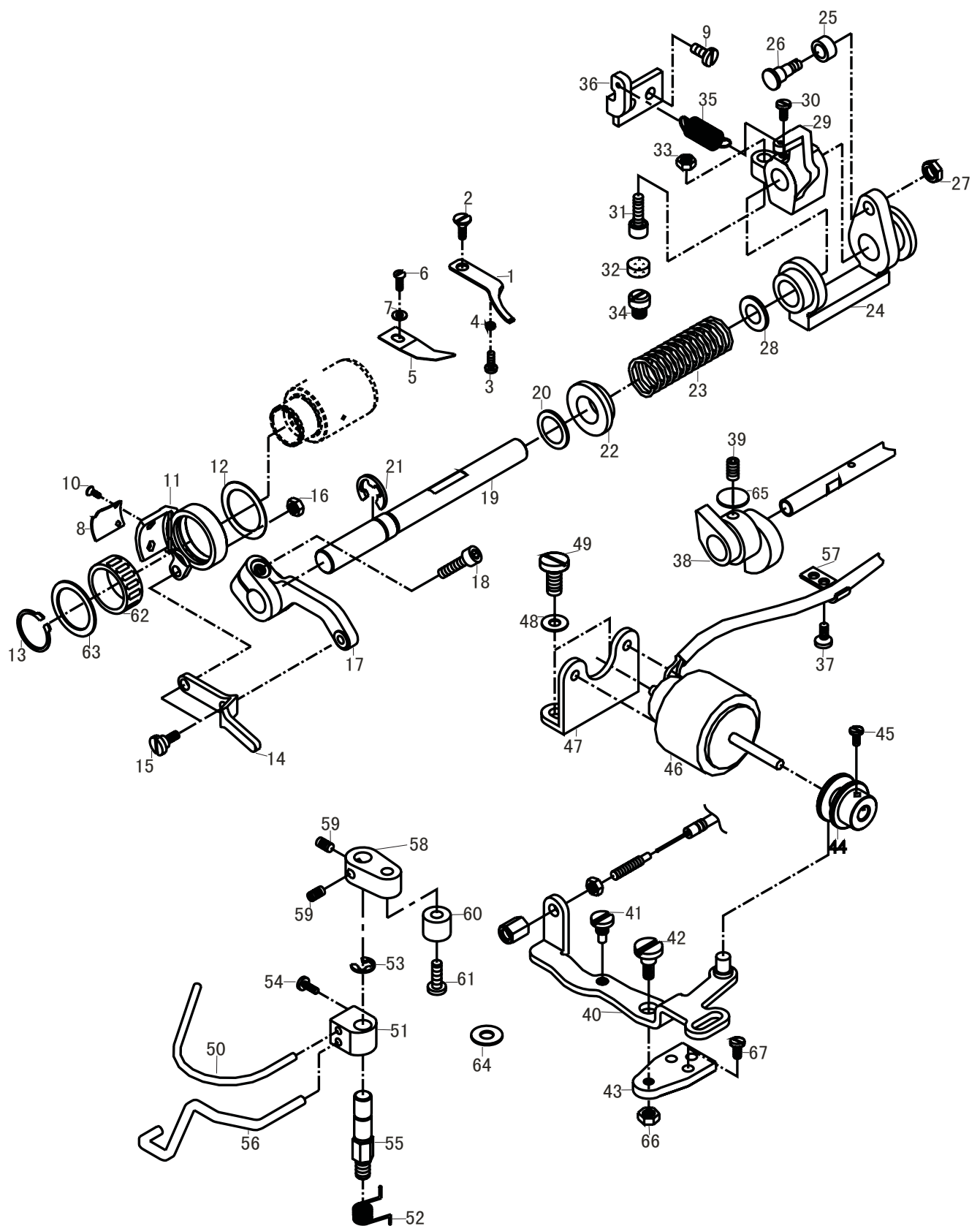
7. 送布部件 HORIZONTAL FEED COMPONENTS



7. 送布部件 HORIZONTAL FEED COMPONENTS

序号 NO.	图号 REF NO.	名称	DESCRIPTION	M	H
1	1277-07-01	送布凸轮	Feed Cam	1	1
2	11-80160612-01	送布凸轮螺钉	Screw SM1/4-40, L=6	2	2
3	1194-07-25	送布凸轮滚针轴承	Needle Bearing [kt252910]	1	1
4	134-06-04	送布连杆	Feed Cam Connecting Rod	1	1
5	134-06-05	送布连杆盖板	Feed Cam Plate	1	1
6	11-60090620-01	送布连杆盖板螺钉	Screw SM9/64-40 L=6	2	2
7	1277-07-02	曲柄短连杆	Connecting Link, A	2	2
8	1277-07-03	曲柄长连杆	Connecting Link, B	2	2
9	101-06-07	曲柄长短连杆销	Feed Cam Connecting Rod Pin	1	1
10	11-60090620-01	曲柄长短连杆销紧固螺钉	Screw SM9/64-40 L=6	1	1
11	1277-07-04	送布曲柄	Feed Rocker Crank	1	1
12	134-06-19	送布曲柄销	Feed Rocker Crank Pin	1	1
13	11-60090620-01	送布曲柄销紧固螺钉	Screw SM9/64-40 L=6	1	1
14	11-60121620-01	送布曲柄夹紧固螺钉	Screw SM3/16-28, L=15.5	1	1
15	1277-07-05	送布轴	Feed Rocker Shaft(micro lubrication)	1	1
16	1277-07-06	送布轴后轴套	Feed Rocker Shaft Bushing(rear)	1	1
17	1277-07-07	送布轴前轴套	Feed Rocker Shaft Bushing(front)	1	1
18	32-14170220-09	送布轴后轴套油封	Oil Seal [φ14.72×φ22×7]	1	1
19	101-02-06	送布轴前轴套前后紧圈	Feed Rocker Shaft Collar	2	2
20	11-80160612-01	前轴套前后紧圈螺钉	Screw SM1/4-40, L=6	4	4
21	1277-07-08	牙架曲柄	Feed Bar Crank	1	1
22	11-60121420-01	牙架曲柄夹紧固螺钉	Screw SM3/16-28, L=14.5	2	2
23	1277-07-09	牙架偏心轴	Feed Bar Crank Eccentric Shaft	1	1
24	11-40110825-01	牙架偏心轴紧固螺钉	Screw SM11/64-40 L=8	1	1
25	1277-07-10	牙架	Feed Bar	1	1
26	1277-07-11	牙架垫圈[φ7.1×φ11×1]	Washer [φ7.1×φ11×1]	1	1
27	1277-07-12	送布牙	Feed Dog	1	1
28	11-60080620-01	送布牙螺钉	Screw SM1/8-44, L=6	2	2
29	134-06-37	拾牙凸轮组件	Feed Lifting Cam Asm	1	1
30	134-06-37H	拾牙凸轮组件	Feed Lifting Cam Asm		1
31	134-06-41	拾牙曲柄	Feed Lifting Crank	<1>	<1>
32	11-60090620-01	拾牙凸轮盖板螺钉	Screw SM9/64-40 L=6	<2>	<2>
33	11-40110725-01	拾牙曲柄偏心轴螺钉	Screw SM11/64-40 L=7	<1>	<1>
34	134-06-37-01	拾牙凸轮	Feed Lifting Cam	<1>	
35	1272-15-04-01	拾牙凸轮	Feed Lifting Cam		<1>
36	11-80150812-01	拾牙凸轮螺钉	Screw SM15/64-28, L=8	<2>	<2>
37	134-06-40	拾牙凸轮滚针轴承限位圈	Feed Lifting Cam Thrust Guide	<2>	<2>
38	134-06-48	拾牙凸轮滚针轴承	Needle Bearing [KT 202417]	<1>	<1>
39	134-06-42	拾牙凸轮盖板	Feed Lifting Cam Plate	<1>	<1>
40	1277-07-13	拾牙曲柄偏心轴	Feed Lifting Crank Eccentric Shaft	1	1
41	1277-07-14	拾牙轴	Feed Lifting Shaft	1	1
42	134-06-45	拾牙轴前轴承轴套	Feed Lifting Bearing Bushing(front)	1	1
43	11-80160612-01	拾牙轴前轴承轴套螺钉	Screw SM1/4-40, L=6	2	2
44	134-06-51	拾牙轴前轴承组件	Bearing [6003C3NR]	1	1
45	32-12070240-09	拾牙轴中轴套油封	Oil Seal	1	1
46	134-06-61	拾牙轴大齿轮	Feed Lifting Gear Ass'y	1	1
47	11-80160612-01	拾牙轴大齿轮螺钉	Screw SM1/4-40, L=6	2	2
48	32-11550420-09	拾牙轴后轴套油封	Oil Seal [φ12×φ42×5]	1	1
49	134-06-52	拾牙轴后轴承组件	Bearing [6004C4NR]	1	1
50	1277-07-15	下同步轮	Timing Pulley-Lower-O Type	1	1
51	11-80160612-01	下同步轮螺钉	Screw SM1/4-40, L=6	3	3
52	1277-07-16	拾牙轴中轴套	Feed Lifting Bushing(M)	1	1
53	1230-09-40	剪线凸轮螺钉垫片	Washer	3	3

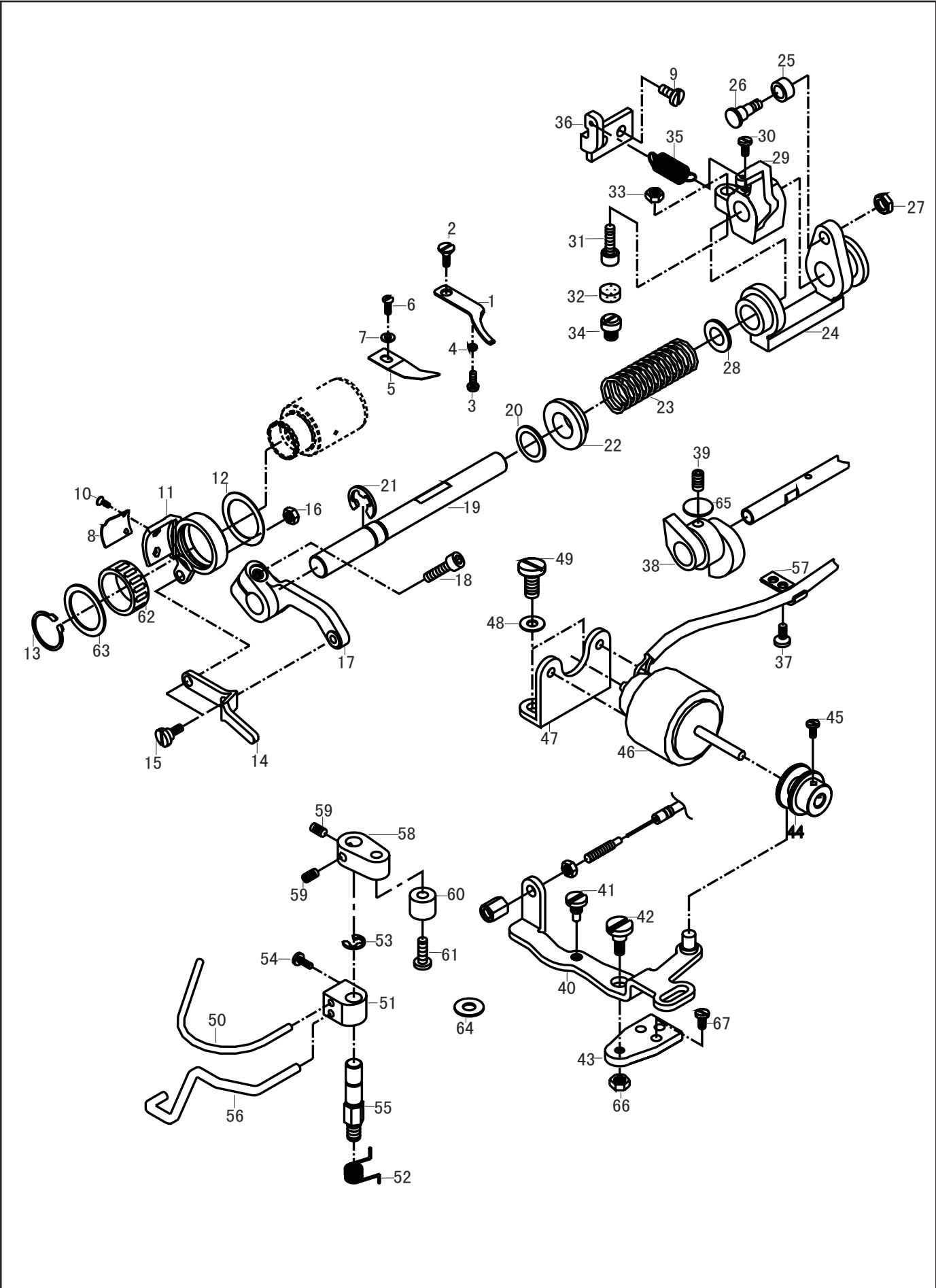
8. 剪线部件 THREAD TRIMMER COMPONENTS



8. 剪线部件 THREAD TRIMMER COMPONENTS

序号 NO.	图号 REF NO.	名称	DESCRIPTION	M	H
1	1277-08-01	定刀	Fixed Mes	1	
	1277-08-01H	定刀	Fixed Mes		1
2	11-10090620-01	定刀紧固螺钉	Screw SM9/64-40 L=6	1	1
3	11-60580722-01	定刀压力调节螺钉	Screw SM1/8-40 L=7	1	1
4	13-60582420-01	定刀压力锁紧螺母	Nut SM1/8-40	1	1
5	1277-08-02	分线器	Thread Retaining Plate	1	1
6	11-40110725-01	分线器螺钉	Screw SM11/64-40 L=7	1	1
7	21-04608080-01	分线器螺钉垫圈	Washer	1	1
8	1277-08-03	薄料动刀	Rotary Mes	1	
	1277-08-03H	厚料动刀	Rotary Mes		1
9	11-40120625-01	剪线电磁铁电线压板螺钉	Screw SM3/16-28 L=6	2	2
10	11-10110622-01	动刀紧固螺钉	Screw SM11/64-40 L=6	2	2
11	1277-08-04	动刀架	Thread Trimming Holder	1	1
12	1277-08-05	动刀架垫圈	Washer of Thread Trimming Holder	1	1
13	25-22000000-08	下轴前轴套轴用挡圈	C-ring [φ22, t=1.2]	1	1
14	1277-08-06	动刀座连杆	Thread Trimming Lever Connecting Link	1	1
15	1277-08-07	定刀座连杆轴位螺钉	Stud Screw SM11/64-40	2	2
16	13-60113020-01	定刀座连杆轴位螺母	Nut SM11/64-40	1	1
17	1277-08-08	动刀驱动曲柄	Thread Trimming Lever	1	1
18	12-60602022-01	动刀驱动曲柄夹紧螺钉	Screw M6 L=20	1	1
19	1277-08-09	切刀驱动轴	Thread Trimming Shaft	1	1
20	21-11010202-01	切刀驱动轴垫圈	Washer	1	1
21	24-09000000-08	切刀驱动轴开口挡圈	E-ring [φ9]	1	1
22	1277-08-11	切线凸轮轴曲柄端套	Return Spring Guide Bushing	1	1
23	1277-08-12	切线凸轮曲柄复位簧	Slide Arm Return Spring	1	1
24	1277-08-13	凸轮右曲柄	Slide Arm	1	1
25	1277-08-14	凸轮右曲柄滚柱	Roller	1	1
26	1277-08-15	滚柱轴位螺钉	Stud Screw	1	1
27	13-60623020-01	滚柱轴位螺母	Nut SM3/16-32	1	1
28	1277-08-16	曲柄复位簧右垫圈	Cushion Washer	1	1
29	1277-08-17	凸轮左曲柄	Cam Follower Crank	1	1
30	11-80160612-01	凸轮左曲柄紧固螺钉	Screw SM1/4-40 L=6	2	2
31	1277-08-18	凸轮左曲柄缓冲垫螺钉	Stopper Screw SM15/64-28	1	1
32	1277-08-19	凸轮左曲柄缓冲垫	Cushion Rubber	1	1
33	13-60153020-01	缓冲垫螺钉锁紧螺母	Nut SM15/64-28	1	1
34	1277-08-20	左曲柄缓冲垫底板螺钉	Thread Trimmer Stopper Screw	1	1
35	1277-08-21	凸轮左曲柄拉簧	Spring	1	1
36	1277-08-22	凸轮左曲柄拉簧板	Spring Holder	1	1
37	11-40120625-01	凸轮左曲柄拉簧板螺钉	Screw SM3/16-28 L=6	1	1
38	1277-08-23	切线凸轮	Thread Trimming Cam	1	1
39	11-80160612-01	切线凸轮螺钉	Screw SM1/4-40 L=6	2	2
40	1277-08-24	挺线钢绳调节架组件	Clutch Lever Ass'y	1	1
41	1277-08-25	挺线钢绳调节限位螺钉	Stud Screw	1	1
42	1277-08-26	挺线钢绳调节架轴位螺钉	Clutch Lever Hinge Screw	1	1
43	1277-08-27	挺线钢绳调节架底座	Base Plate	1	1
44	1277-08-28	剪线电磁铁挺线驱动块	Solenoid Block	1	1
45	11-40110725-01	挺线驱动块螺钉	Screw SM11/64-40 L=7	2	2
46	1277-08-29	剪线电磁铁组件	Thread Trimming Solenoid Ass'y	1	1
47	1277-08-30	剪线电磁铁固定架	Base for Thread Trimming Solenoid	1	1
48	22-06000000-08	电磁铁固定架螺钉垫圈	Washer	2	2
49	11-40151525-01	电磁铁固定架螺钉	Screw SM15/64-28 L=15	2	2
50	1277-08-31	梭芯止动杆	Bobbin Stopper Lever	1	1
51	1277-08-32	梭芯止动杆座	Bobbin Stopper Holder	1	1
52	1277-08-33	梭芯止动杆座扭簧	Bobbin Stopper Spring	1	1
53	24-06000000-08	梭芯止动杆轴开口挡圈	E-ring [φ6]	1	1

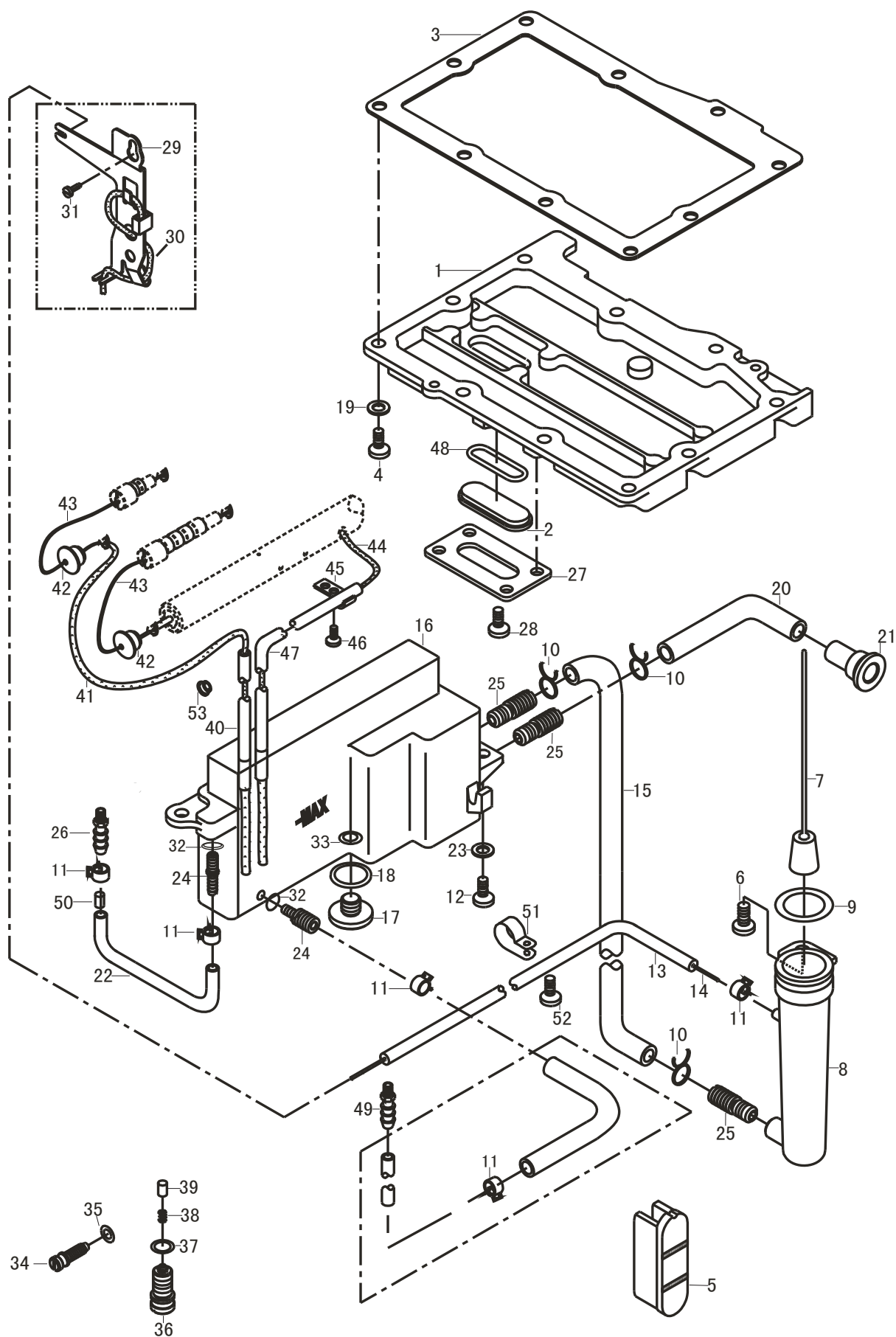
8. 剪线部件 THREAD TRIMMER COMPONENTS



8. 剪线部件 THREAD TRIMMER COMPONENTS

序号 NO.	图号 REF NO.	名称	DESCRIPTION	M	H
54	11-60080610-01	梭芯止动杆螺钉	Screw SM1/8-44 L=6	2	2
55	1277-08-34	梭芯止动杆座轴	Hinge Screw SM15/64-28	1	1
56	1277-08-35	梭芯止动外杆	Bobbin Stopper	1	1
57	1277-04-06	剪线电磁铁电线压板	Cable Holder	1	1
58	1277-08-37	止动杆限位块座	Bobbin Stopper Bracket	1	1
59	11-80110512-01	止动杆限位座螺钉	Screw SM11/64-40 L=5	2	2
60	1277-08-38	止动杆限位块	Stopper for Bobbin Presser	1	1
61	11-60152220-01	止动杆限位块螺钉	Screw SM15/64-28 L=22	1	1
62	540-20-07	动刀架滚针轴承	Needle Cage	1	1
63	21-22005302-03	动刀架滚针轴承垫圈	Washer-A	1	1
64	1277-08-41	剪线驱动轴垫圈	Washer	1	1
65	1230-09-40	剪线凸轮螺钉垫片	Washer	2	2
66	13-60153020-01	挺线钢绳调节架轴位螺母	Nut SM15/64-28	1	1
67	11-40120625-01	挺线钢绳调节架底座螺钉	Screw SM3/16-28 L=6	3	3
68	11-60080610-01	梭芯止动外杆螺钉	Screw SM1/8-44 L=6	2	2

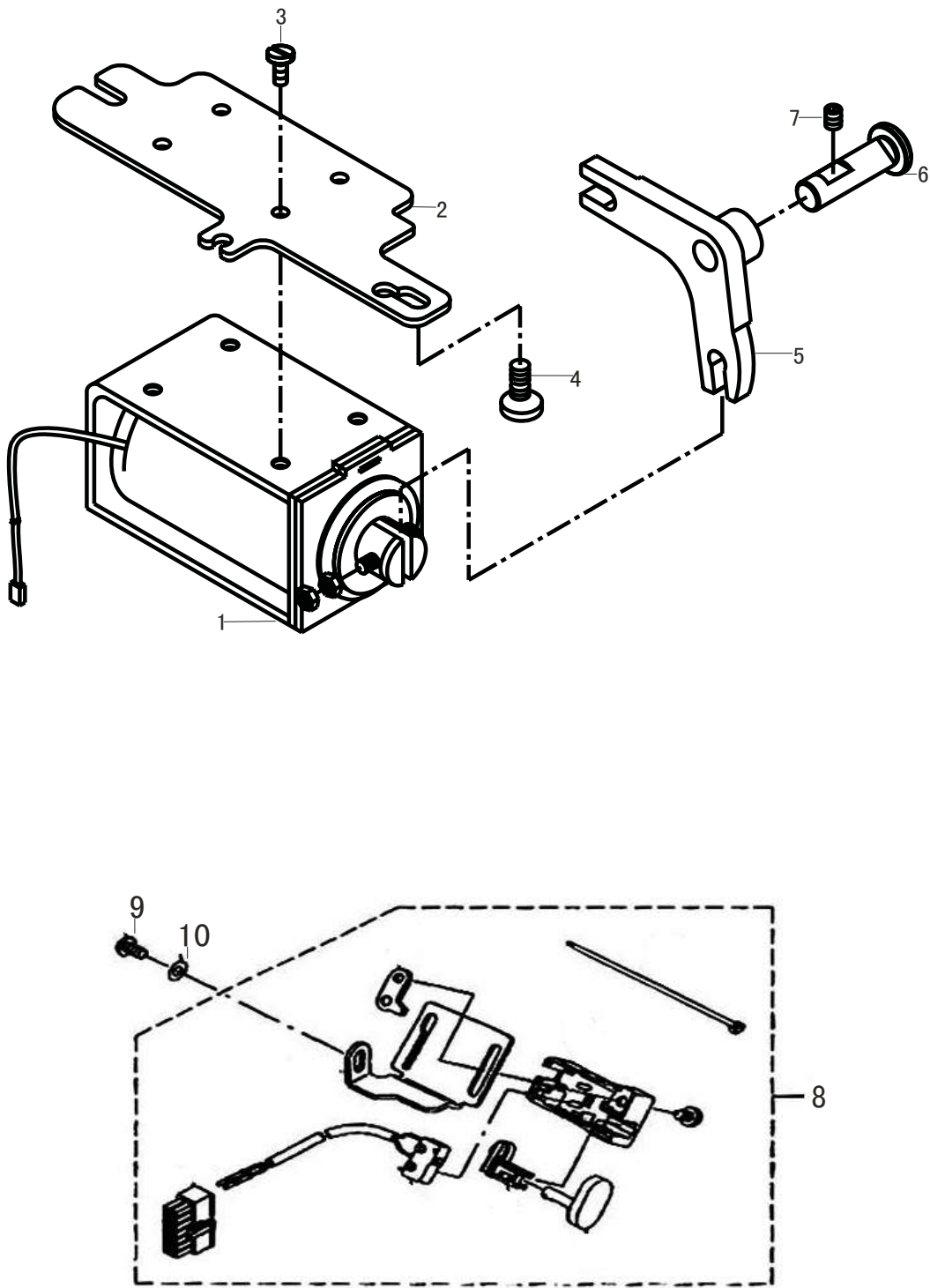
9. 润滑部件 OIL LUBRICATION COMPONENTS



9. 润滑部件 OIL LUBRICATION COMPONENTS

序号 NO.	图号 REF NO.	名称	DESCRIPTION	M	H
1	1277-09-01	齿轮箱盖板	Gear Box Cover	1	1
2	1277-09-02	齿轮箱盖板油窗	Oil Window of Gear Box Cover	1	1
3	134-08-02	齿轮箱盖板密封垫	Gear Box Cover Gasket	1	1
4	11-40121225-01	齿轮箱盖板螺钉	Screw SM3/16-28, L=12	10	10
5	1228-08-11	机头油窗	Oil Window (micro lubriction)	1	1
6	11-40121225-01	油标盒固定螺钉	Screw SM3/16-28, L=12	1	1
7	1277-09-03	油标组件	Floater Ass'y	1	1
8	1277-09-06	油标盒	Floater Case	1	1
9	31-20024000-09	油标盒O型圈	O-ring [P20]	1	1
10	1277-09-07	油管夹大	Hose Holder (large)	3	3
11	1277-09-08	油标盒上油管夹小	Hose Holder (small)	5	5
12	11-40120925-01	油箱固定螺钉	Screw SM3/16-28, L=9	2	2
13	42-06004000-00	油标盒上油管	Hose [φ3×φ5, L=700]	1(0.54)	1(0.54)
14	43-30100000-00	油标盒上油管油绳	Oil Wick	1(0.84)	1(0.84)
15	42-10008000-00	油标盒下油管	Hose B [φ8×φ10, L=240]	1(0.24)	1(0.24)
16	1277-09-09	油箱组件	Oil Tank Ass'y	1	1
17	11-70201220-01	油箱放油螺钉	Screw of Oil Tank Ass'y SM5/16-24 L=15	1	1
18	31-08018000-09	油箱放油螺钉O型圈	O-ring [P11]	1	1
19	21-04808080-01	齿轮箱盖板螺钉垫圈	Washer	10	10
20	42-10008000-00	油盒供油管	Hose [φ8×φ10, L=280]	1(0.25)	1(0.25)
21	1228-08-14	油盒供油管接头	Oil Inlet	1	1
22	42-06004000-00	吸油管	Hose C [φ3×φ5, L=250]	1(0.125)	1(0.125)
23	21-04808080-01	油箱固定螺钉垫圈	Washer	2	2
24	1277-09-13	小吸油管接头	Oil Tank(L) Nipple(S)	2	2
25	1277-09-14	油标盒下油管接头	Oil Tank(L) Nipple(I)	3	3
26	1277-09-10	回油管管接头 φ 1.9	Nipple	2	2
27	1277-09-15	齿轮箱油窗压板	Gear Box Window Cover	1	1
28	11-70110720-01	齿轮箱油窗压板螺钉	Screw SM11/64-40 L=7	4	4
29	1228-08-38	面板油线夹组件	Oil Wick Support Plate	1	1
30	43-10300000-00	面板油线280	Oil Wick [L=150]	1(0.28)	1(0.28)
31	11-60090620-01	面板油线夹螺钉	Screw SM9/64-40 L=6	1	1
32	21-05010110-01	垫圈	Washer	2	2
33	31-08035000-09	油箱放油螺钉O型圈	O-ring [P11]	1	1
34	1271-09-06	柱塞泵油量调节螺钉	Oil Adjusting Screw	1	1
35	31-02818000-09	油量调节螺钉O型圈	O-ring [P3]	1	1
36	427-08-27	柱塞弹簧螺钉	Plunger Screw	1	1
37	31-06718000-09	柱塞弹簧螺钉O型圈	O-ring [P7]	1	1
38	1277-09-21	柱塞弹簧	Piston Spring	1	1
39	427-08-14	柱塞	Piston	1	1
40	42-05003000-00	塑料短回油管（拾牙偏心轴）	Hose [φ3×φ5, L=100]	1(0.1)	1(0.1)
41	43-30100000-00	塑料短回油管油线	Oil Wick	1(0.22)	1(0.22)
42	101-03-07	拾牙偏心销橡皮塞	Rubber Cap	2	2
43	43-30100000-00	牙架偏心销油绳	Oil Wick	2(2*0.11)	2(2*0.11)
44	43-30100000-00	牙架偏心销油线	Oil Wick	1(0.57)	1(0.57)
45	1277-04-06	塑料长回油管夹	Hose Holder	1	1
46	11-60120620-01	塑料长回油管夹螺钉	Screw SM3/16-28 L=6	1	1
47	42-05003000-00	塑料长回油管（牙架偏心轴）	Hose [φ3×φ5, L=250]	1(0.16)	1(0.16)
48	1277-09-16	齿轮箱油窗密封垫	O-ring of Gear Box Cover Oil Window	1	1
49	1277-09-17	进油管油嘴 φ 1	Lubrication Connector	1	1
50	101-05-09	供油嘴油管羊毛毡	Oil Return Tube Plate	1	1
51	501-10-09	油管固定夹	Oil Felt Presser	1	1
52	11-40120625-01	油管固定夹螺钉	Screw	1	1
53	1277-09-20	油管护管	Rubber Plug	1	1

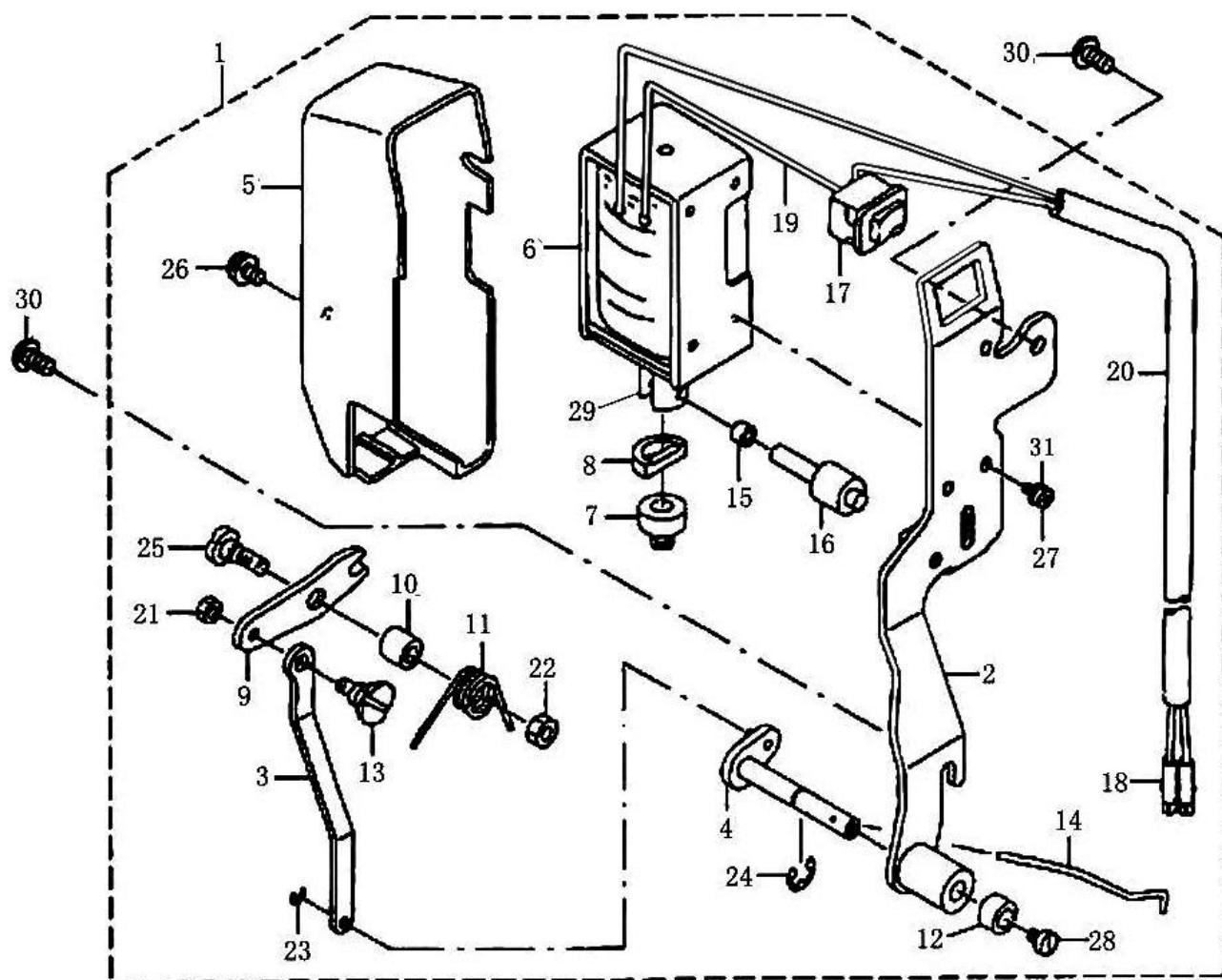
10. 倒送料部件 AUTOMATIC REVERSE FEED COMPONENTS



10. 倒送料部件 AUTOMATIC REVERSE FEED COMPONENTS

序号 NO.	图号 REF NO.	名称	DESCRIPTION	M	H
1	1277-10-01	倒缝电磁铁组件	Reverse Feed Solenoid Ass'y	1	1
2	1277-10-02	倒缝电磁铁安装板	Reverse Feed Solenoid Base	1	1
3	11-70110720-01	倒缝电磁铁连接螺钉	Screw SM11/64-40, L=7	4	4
4	11-60151522-01	倒缝电磁铁安装板螺钉	Screw SM15/64-28, L=15	2	2
5	1277-10-03	倒送料调节架	Reverse Feed Solenoid Crank	1	1
6	1277-10-04	倒送料调节架销	Hinge Screw [D=φ9.53, H=15]	1	1
7	11-80150612-01	倒送料调节架销紧固螺钉	Screw SM15/64-28 L=6	1	1
8	134-09-03	倒送料转换器组件	Reverse Feed Switch Asm	1	1
9	11-40120925-01	螺钉	Screw SM3/16-28 L=9	1	1
10	21-05310100-01	垫圈	Washer	1	1
11	109-06-65	接地线头		1	1
12	11-40121025-01	螺钉	Screw	1	1

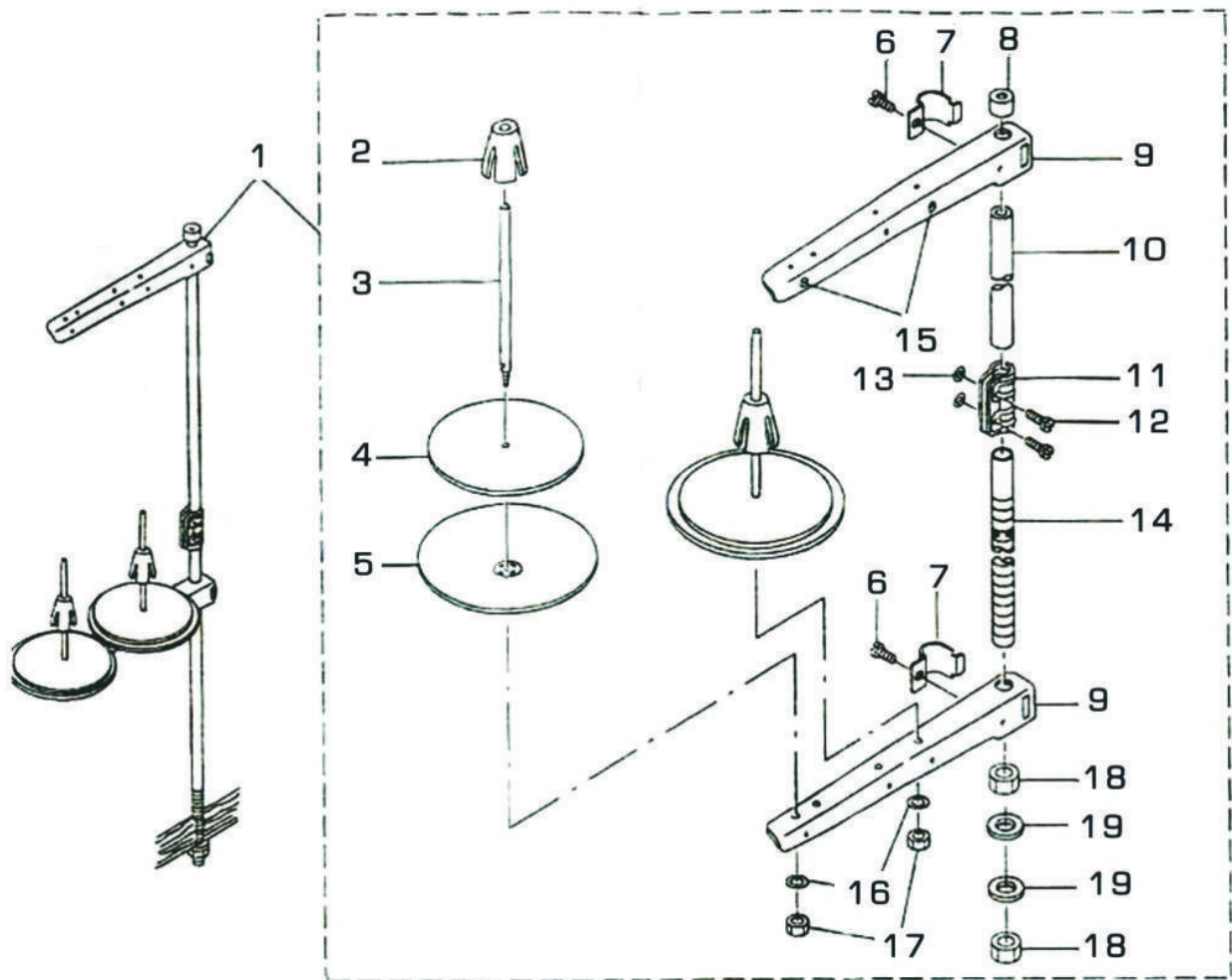
11. 拨线部件 WIPER COMPONENTS



11. 拨线部件 WIPER COMPONENTS

序号 NO.	图号 REF NO.	名称	DESCRIPTION	M	H
1	134.10-01	拨线器组件	Wiper Asm	1	1
2	134.10-01-01	拨线器板组件	Wiper Base Asm	<1>	<1>
3	134.10-01-02	拨线连杆	Wiper Link B	<1>	<1>
4	134.10-01-03	拨线器轴	Wiper Shaft Asm	<1>	<1>
5	134.10-01-04	拨线器盖	Wiper Cover	<1>	<1>
6	134.10-01-05	拨线器螺线管	Wiper Solenoid	<1>	<1>
7	134.10-01-06	拨线驱动销	Wiper Rubber A	<1>	<1>
8	134.10-01-07	拨线驱动轴	Wiper Rubber B	<1>	<1>
9	134.10-01-08	橡皮垫	Wiper Link A	<1>	<1>
10	134.10-01-09	橡皮垫	Wiper Hinge Screw Collar	<1>	<1>
11	134.10-01-10	拨线连杆	Wiper Spring	<1>	<1>
12	134.10-01-11	拨线器轴套	Bracket Installing Collar	<1>	<1>
13	134.10-01-12	铰链螺纹销	Wiper Link B Hinge Screw	<1>	<1>
14	134.10-01-13	拨线勾	Wiper	<1>	<1>
15	134.10-01-14	销套	Wiper Link Collar	<1>	<1>
16	134.10-01-15	拨线螺线管销	Wiper Solenoid Pin	<1>	<1>
17	134.10-01-16	开关	Power Switch	<1>	<1>
18	134.10-01-17	触头	Pin Contact	<2>	<2>
19	134.10-01-18	电线	Electric Wire	0.04	0.04
20	134.10-01-19	电线管套	2-Core Cabtyre Cord	1.33	1.33
21	13-60093020-01	螺母	Nut SM9/64-40	<1>	<1>
22	13-60113020-01	螺母	Nut SM11/64-40	<1>	<1>
23	24-02500000-08	卡簧	E-ring2.5	<1>	<1>
24	24-05000000-08	卡簧	E-ring	<1>	<1>
25	134.10-01-24	铰链螺钉销	Hinge Screw D=6.5 H=3.2	<1>	<1>
26	12-60300621-02	螺钉	Screw M3 L=6	<1>	<1>
27	12-60300621-02	螺钉	Screw M3 L=6	<3>	<3>
28	11-40090625-01	螺钉	Screw SM9/64-40 L=6	<1>	<1>
29	134.10-01-29	拨线器螺线管活塞	Wiper Solenoid PIN	<1>	<1>
30	11-40120925-01	螺钉	Screw SM3/16-28 L=9	2	2

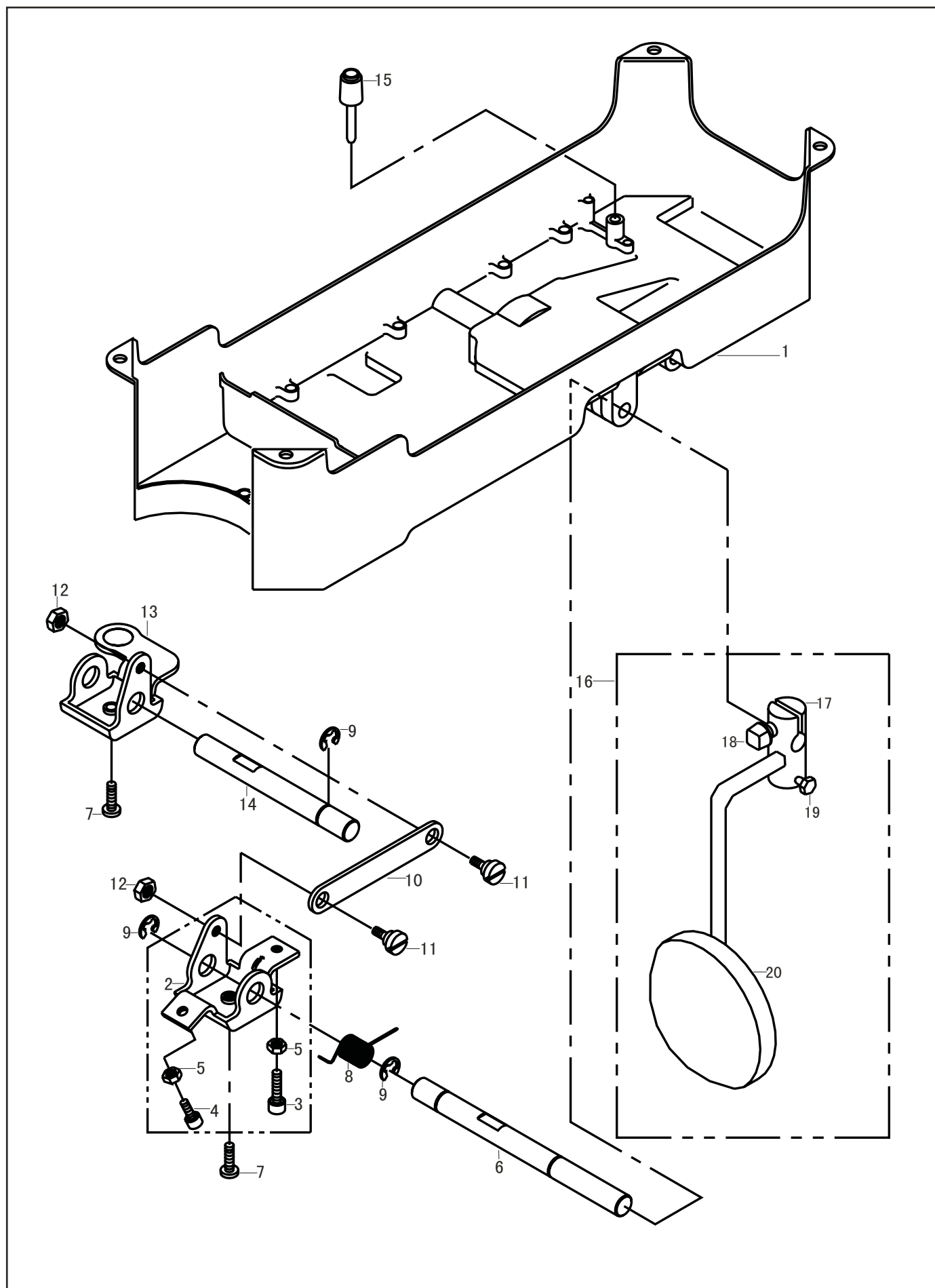
12. 线架部件 THREAD STAND COMPONENTS



12. 线架部件 THREAD STAND COMPONENTS

序号 NO.	图号 REF NO.	名称	DESCRIPTION	M	H
1	101-11-01	线架组件	Thread Stand Asm.	1	1
2	279.12-00-22	线盘芯	Spool Retainer	(2)	(2)
3	279.12-00-23	线盘钉	Spool Pin	(2)	(2)
4	279.12-00-24	线盘垫	Spool Rest Cushion	(2)	(2)
5	279.12-00-25	线圈托盘	Spool Rest	(2)	(2)
6	279.12-00-04	螺钉	Screw M6	(2)	(2)
7	279.12-00-03	线臂抱攀	Thread Guide Arm Joint	(2)	(2)
8	279.12-00-01	上直管盖帽	Spool Rest Rod Rubber Cap	(1)	(1)
9	279.12-00-08	短固线臂	Spool Rest Arm	(2)	(2)
10	279.12-00-02	线架上直管	Spool Rest Rod ,Upper	(1)	(1)
11	279.12-00-15	直管接头	Spool Rest Rod Joint	(1)	(1)
12	279.12-00-16	紧固螺钉	Screw M5 L=16	(2)	(2)
13	279.12-00-14	紧固螺母	Nut M5	(2)	(2)
14	279.12-00-19	下直管	Spool Rest Rod ,Lower	(1)	(1)
15	279.12-00-07	引线圈	Thread Guide	(2)	(2)
16	279.12-00-26	弹性垫圈	Spring Washer	(2)	(2)
17	279.12-00-27	螺帽	Nut M5	(2)	(2)
18	279.12-00-20	螺帽	Nut M16x1.5	(2)	(2)
19	279.12-00-21	防震垫	Washer 16.1x30x2.6	(2)	(2)

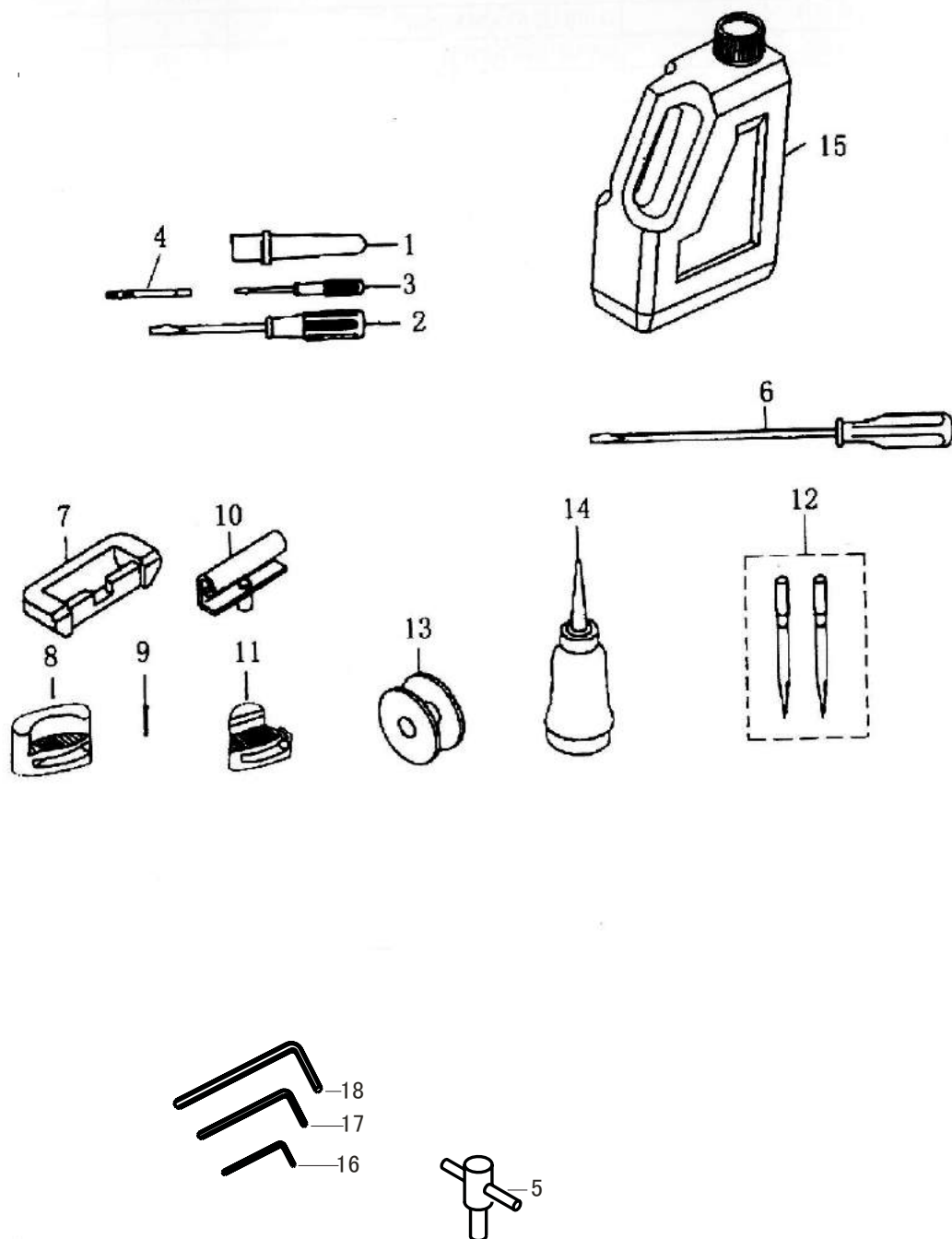
13. 油盘部件 OIL REDERVOIR COMPONENTS



13. 油盘部件 OIL REDERVOIR COMPONENTS

序号 NO.	图号 REF NO.	名称	DESCRIPTION	M	H
1	1277-13-01	油盘	Oil Pan	1	1
2	134-12-03-01	膝控长轴限位架	Knee Lifting Controller-A	<1>	<1>
3	12-80603812-02	膝控限位调节长螺钉	Screw A M6×P1.0, L=38	<1>	<1>
4	12-80602512-02	膝控限位调节短螺钉	Screw B M6×P1.0, L=25	<1>	<1>
5	14-60605020-02	膝控限位调节螺母	Nut M6	<2>	<2>
6	1277-13-02	膝控铰链长轴	Knee Lifting Controller Shaft-A	1	1
7	12-60601622-01	膝控限位架紧固螺钉	Screw M6 L=18	2	2
8	134-12-10	膝控铰链轴扭簧	Knee Lifting Controller Spring	1	1
9	24-10000000-09	膝控铰链轴开口挡圈	E-ring φ9	3	3
10	134-12-11	膝控铰链轴连杆	Knee Lifting Connecting Link	1	1
11	134-04-30	膝控铰链轴连杆轴位螺钉	Hinge Screw [D=7.24, H=3.3]	2	2
12	13-60153020-01	铰链轴连杆轴位螺母	Nut SM15/64-28	2	2
13	134-12-07	膝控短轴限位架	Knee Lifting Controller-B	1	1
14	1277-13-04	膝控铰链短轴	Knee Lifting Controller Shaft-B	1	1
15	427-20-11	膝提压脚顶杆	Knee Lifter Presser Rod	1	1
16	1277-13-05-00	操纵杆组件	Knee Pad Plate Asm.	1	1
17	1277-13-05	膝控连接座	Bracket	<1>	<1>
18	1277-13-06	膝控组件连接螺钉	Screw	<1>	<1>
19	1277-13-07	膝控组件紧固螺钉	Screw	<1>	<1>
20	134-12-03	支架组件	Bracket Asm.	1	1

14. 附件部分 ACCESSORIES PART COMPONENTS



14. 附件部分 ACCESSORIES PART COMPONENTS

序号 NO.	图号 REF NO.	名称	DESCRIPTION	M	H
1	101-12-19	机头支柱	Frame Support Bar	1	1
2	101-12-16	螺丝刀（中）	Screw Driver,Middle	1	1
3	101-12-17	螺丝刀（小）	Screw Driver,Small	1	1
4	101-03-34	过线柱	Needle Thread Guide Pin	1	1
5	1277-14-02	套筒扳手	Spanner	1	1
6	101-12-15	螺丝刀（大）	Screw Driver,Large	1	1
7	120-09-02	铰链座垫	Rubber Cushion	2	2
8	120-09-04	油盘支座（大）	Frame Rubber Cushion(large)	2	2
9	101-12-03	钉子	Nail	8	8
10	101-12-01	铰链	Hinge Compl.	2	2
11	120-09-05	油盘支座（小）	Washer(small)	2	2
12	101-03-13	机针 14#	Needle DB×1 14#	3	
	101-03-13H	机针 18#	Needle DPX5 18#		3
13	402-04-04	梭心	Bobbin	1	1
14	279-11-18	滴油壶	Oiler asm.	1	1
15	101-12-21	油壶(带油)	Defrix Oil NO.1(600cc)	1	1
16	301-20-13	内六角扳手2mm	L Wrench(2mm)	1	1
17	301-20-15	内六角扳手2.5mm	L Wrench(2.5mm)	1	1
18	301-20-26	内六角扳手3mm	L Wrench(3mm)	1	1

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3/27	1277-03-02H	8/29	1277-08-17	2/12	134. 02-01-11	4/2	134-04-02
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4/14	1277-04-03	8/35	1277-08-21	2/22	134. 02-02-02-01	4/16	134-04-16
4/27	1277-04-04H	8/36	1277-08-22	2/23	134. 02-02-04	4/18	134-04-18
4/42	1277-04-06	8/38	1277-08-23	2/25	134. 02-03	4/30	134-04-30
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5/20	1277-05-09	8/52	1277-08-33	3/23	134. 03-23	5/23	134-05-19
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6/22	1277-06-08	9/8	1277-09-06	11/4	134. 10-01-03	5/41	134-05-34-01
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