

零件手册的使用说明

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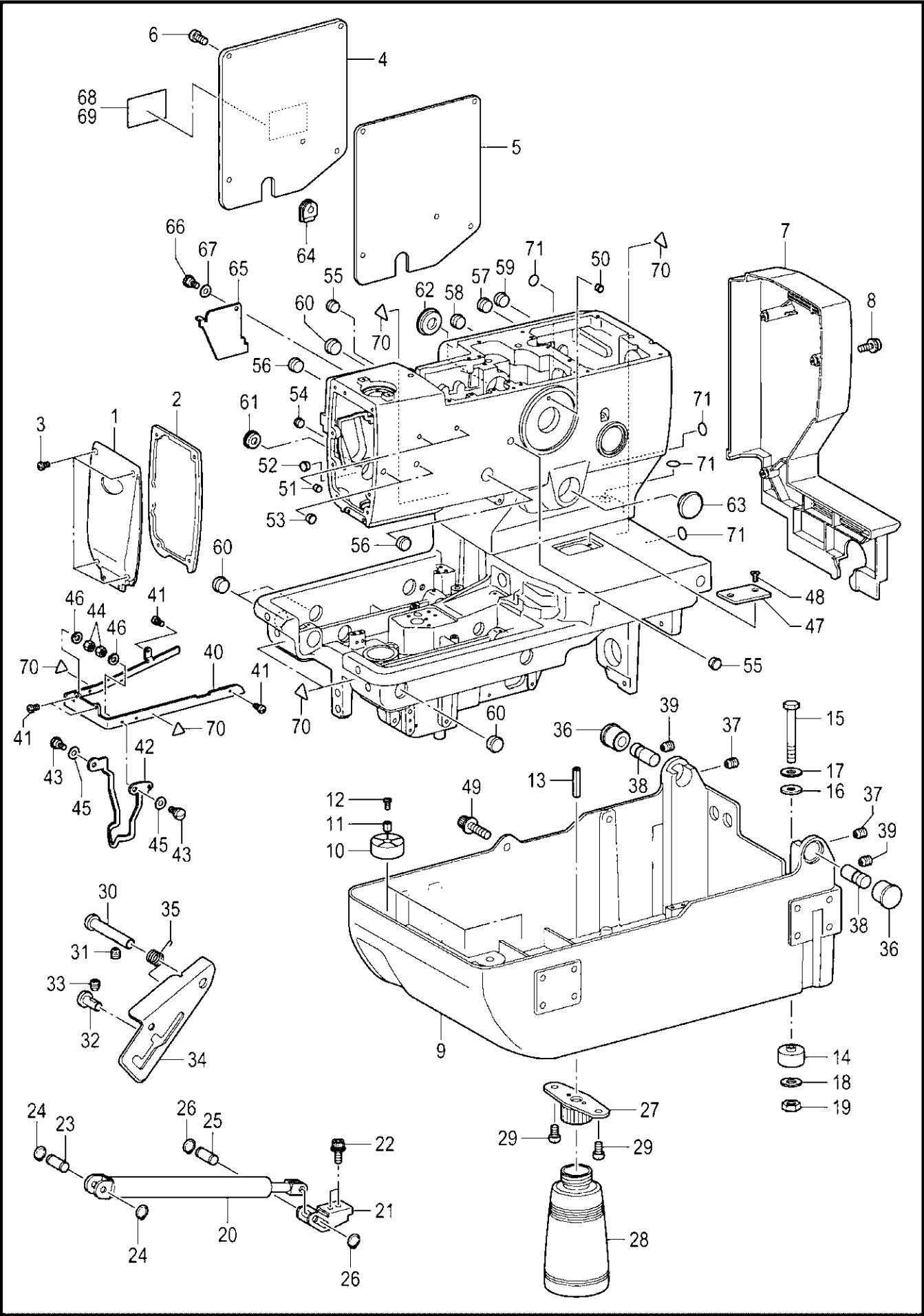
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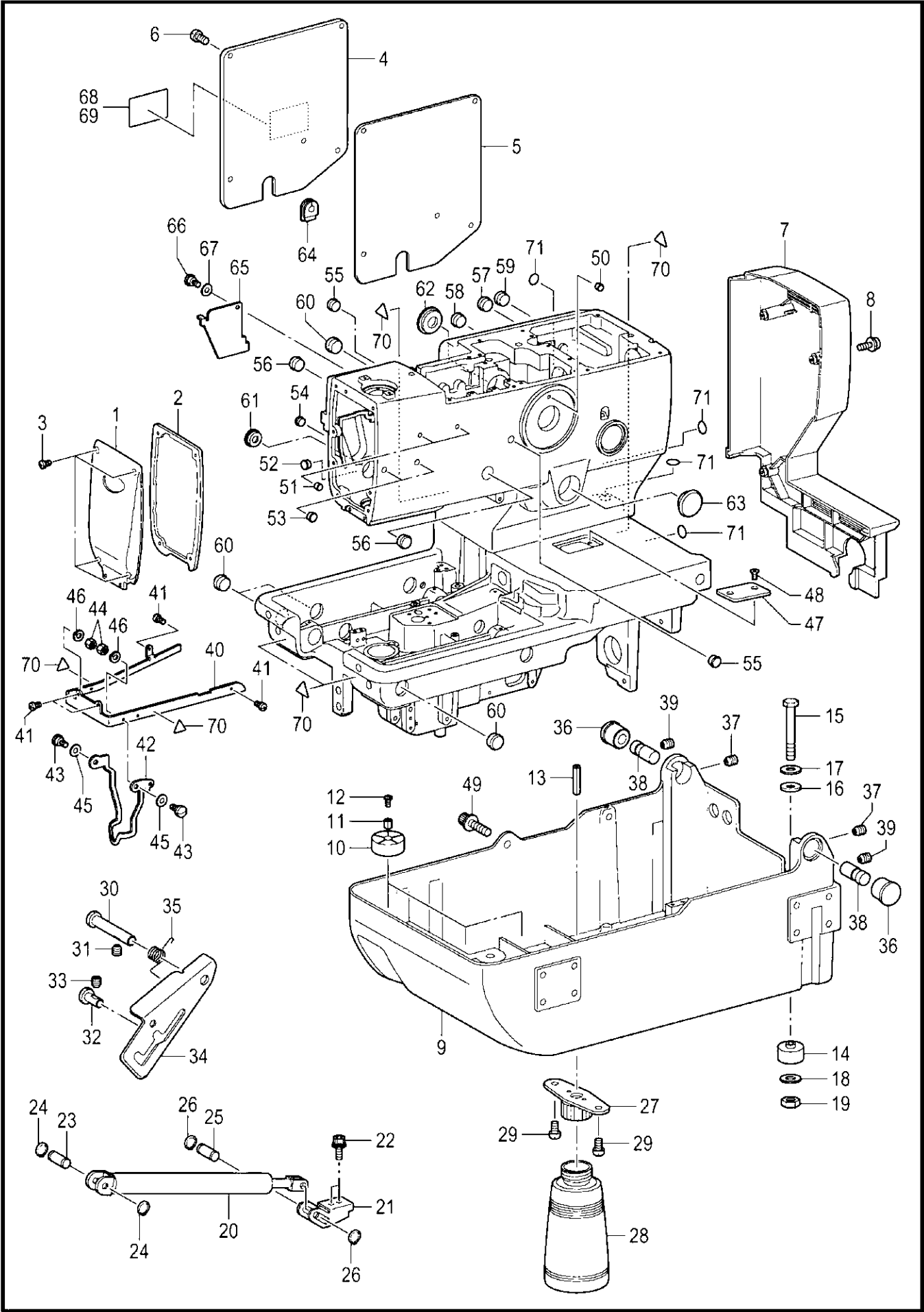
A. 机体部分 / Machine body



A. 机体部分 / Machine body

| 参照号 | 零部件序号       | 数量 | 零部件名称            | NAME OF PARTS                 | RM |
|-----|-------------|----|------------------|-------------------------------|----|
| 1   | CSA5746001  | 1  | 主面板              | MAIN PLATE                    |    |
| 2   | CSA5747001  | 1  | 主面板垫片            | MAIN PLATE PACKING            |    |
| 3   | C 062501216 | 4  | 螺钉 M5X12         | SCREW PAN M5X12               |    |
| 4   | CSA5749001  | 1  | 侧板               | REAR COVER                    |    |
| 5   | CSA5750001  | 1  | 侧板垫片             | REAR COVER PACKING            |    |
| 6   | C 062501216 | 5  | 螺钉 M5X12         | SCREW PAN M5X12               |    |
| 7   | CSA5751001  | 1  | 皮带罩              | BELT COVER                    |    |
| 8   | C0A4401606  | 4  | 螺栓 (带垫圈) M4X16DA | SCREW PAN (S/P WASHER) M4X16  |    |
| 9   | CSA5752201  | 1  | 底板台              | BED BASE                      |    |
| 10  | CSA5753001  | 3  | 底座防震垫            | BED BASE CUSHION              |    |
| 11  | CSA7556001  | 3  | 垫块 4X6.5         | SPACER 4X6.5                  |    |
| 12  | C060401216  | 3  | 螺钉 M4X12         | SCREW BIND M4X12              |    |
| 13  | C047502242  | 1  | 弹簧销 AW5          | PIN SPRING ROLL AW5           |    |
| 14  | C158827009  | 4  | 底座防震垫 A          | BED BASE CUSHION, A           |    |
| 15  | CS21728001  | 4  | 螺栓 M6X80         | BOLT M6X80                    |    |
| 16  | C 159458009 | 4  | 橡皮垫              | RUBBER SHEET                  |    |
| 17  | C 115947101 | 4  | 垫圈 6.35          | WASHER PLAIN 6.35             |    |
| 18  | C025060336  | 4  | 平垫圈 L6           | WASHER PLAIN L 6              |    |
| 19  | C021060106  | 4  | 螺母 M6            | NUT 1 M6                      |    |
| 20  | CSA5754001  | 1  | 缓冲器              | GS SPRING                     |    |
| 21  | CSA5763001  | 1  | GS支撑板            | GS SUPPORT PLATE              |    |
| 22  | CS55477001  | 2  | 螺栓 (带垫圈) M6X16   | BOLT SOCKET (S/P WASHER)M6X16 |    |
| 23  | CS35218101  | 1  | GS销 F            | SUPPORT PIN, F :GS            |    |
| 24  | C048080142  | 2  | 轴用挡圈 C8          | RETAINING RING EXTERNAL C8    |    |
| 25  | CSA5764001  | 1  | GS 支撑轴           | GS SUPPORT SHAFT              |    |
| 26  | C048080142  | 2  | 轴用挡圈 C8          | RETAINING RING EXTERNAL C8    |    |
| 27  | C154465001  | 1  | 废油盖支撑组件          | DUST OILER SUPPORT ASSY       |    |
| 28  | C114486002  | 1  | 油壶               | OILER                         |    |
| 29  | C 062500816 | 2  | 螺钉 M5X8          | SCREW PAN M5X8                |    |
| 30  | CSA5765101  | 1  | 铰链杆轴             | HINGE LEVER SHAFT             |    |
| 31  | C014060836  | 1  | 固定螺钉 M6X8        | SET SCREW SOCKET (CP) M6X8    |    |
| 32  | CSA5766001  | 1  | 铰链支撑轴            | HINGE SUPPORT SHAFT           |    |
| 33  | C014060836  | 1  | 固定螺钉 M6X8        | SET SCREW SOCKET (CP) M6X8    |    |
| 34  | CSA5791101  | 1  | 头部支撑手柄           | HEAD SUPPORT LEVER            |    |
| 35  | CSA5792001  | 1  | 弹簧 A             | SPRING TWIST A                |    |
| 36  | CSA5802001  | 2  | 铰链 B             | HINGE B                       |    |
| 37  | C014060836  | 2  | 固定螺钉 M6X8        | SET SCREW SOCKET (CP) M6X8    |    |
| 38  | CSA7044001  | 2  | 底板铰链轴            | BED HINGE SHAFT               |    |
| 39  | C014060836  | 2  | 固定螺钉 M6X8        | SET SCREW SOCKET (CP) M6X8    |    |
| 40  | CSA5803001  | 1  | 针导向盖             | NEEDLE GUIDE COVER            |    |
| 41  | C 062400816 | 4  | 螺钉 M4X8          | SCREW PAN M4X8                |    |
| 42  | CSA5804001  | 1  | 护指器              | FINGER GUARD                  |    |
| 43  | CS35221101  | 2  | 段螺钉 M4           | SHOULDER SCREW M4             |    |
| 44  | C021400206  | 2  | 六角螺母 M4          | NUT 2 M4                      |    |
| 45  | C 107017001 | 2  | 弹簧垫圈             | WAVE WASHER                   |    |
| 46  | C028040246  | 2  | 弹簧垫圈 2-4         | WASHER SPRING 2-4             |    |
| 47  | CSA5805001  | 1  | 底板盖              | BED COVER                     |    |
| 48  | C004401003  | 2  | 螺钉 M4X10         | SCREW, FLAT M4X10             |    |
| 49  | CS58636001  | 1  | 螺栓 (带垫圈) M8X30   | BOLT SOCKET (S/P WASHER)M8X30 |    |
| 50  | C104833001  | 1  | 橡皮塞 4.3          | RUBBER CAP. 4.3               |    |
| 51  | C104833001  | 2  | 橡皮塞 4.3          | RUBBER CAP. 4.3               |    |
| 52  | CS32263001  | 1  | 橡皮塞 8.5          | RUBBER CAP. 8.5               |    |
| 53  | CS32263001  | 2  | 橡皮塞 8.5          | RUBBER CAP. 8.5               |    |
| 54  | CS32263001  | 1  | 橡皮塞 8.5          | RUBBER CAP. 8.5               |    |
| 55  | C 104821001 | 2  | 橡皮塞 10.5         | RUBBER CAP. 10.5              |    |
| 56  | C 150756000 | 2  | 橡皮塞 18.5         | RUBBER CAP. 18.5              |    |
| 57  | C 150756000 | 1  | 橡皮塞 18.5         | RUBBER CAP. 18.5              |    |
| 58  | C 150756000 | 1  | 橡皮塞 18.5         | RUBBER CAP. 18.5              |    |
| 59  | C 150756000 | 1  | 橡皮塞 18.5         | RUBBER CAP. 18.5              |    |
| 60  | C158882001  | 4  | 橡皮塞 22           | RUBBER CAP. 22                |    |
| 61  | CSA5810001  | 1  | 橡皮塞 23.5         | RUBBER CAP 23.5               |    |
| 62  | CSA5811001  | 1  | 橡皮塞 38.5         | RUBBER CAP 38.5               |    |

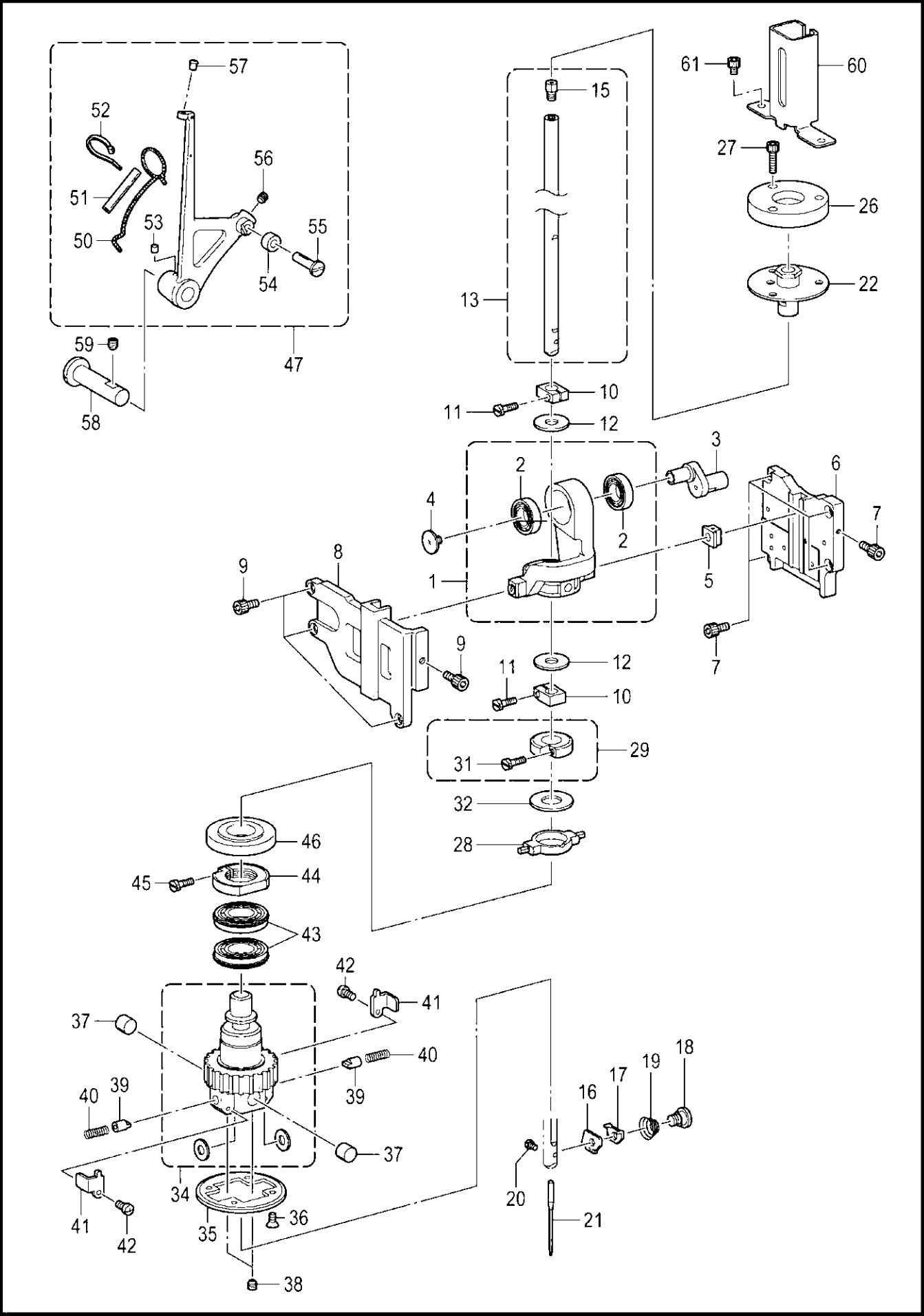
A. 机体部分 / Machine body



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| 参照号 | 零部件序号       | 数量 | 零部件名称                   | NAME OF PARTS                                | RM |
|-----|-------------|----|-------------------------|----------------------------------------------|----|
| 63  | CSA5819001  | 1  | 橡皮塞                     | RUBBER CAP                                   |    |
| 64  | CSA5820001  | 1  | 线管                      | CORD BUSH                                    |    |
| 65  | CSA5821001  | 1  | 窗盖                      | Z-WINDOW COVER                               |    |
| 66  | CS35221101  | 1  | 段螺钉 M4                  | SHOULDER SCREW M4                            |    |
| 67  | C 107017001 | 1  | 弹簧垫圈                    | WAVE WASHER                                  |    |
| 68  | CSA0793001  | 1  | <用于日本以外><br>操作注意标签(中/英) | <Except for Japan><br>LABEL, CAUTION CHN/ENG |    |
| 69  | CSA0792001  | 1  | <用于日本><br>操作注意标签(日/英)   | <For Japan only><br>LABEL, CAUTION JPN/ENG   |    |
| 70  | CS36924001  | 6  | 警告标记                    | INJURY MARK                                  |    |
| 71  | CS37060001  | 4  | 接地标记                    | LABEL, GROUNDING                             |    |

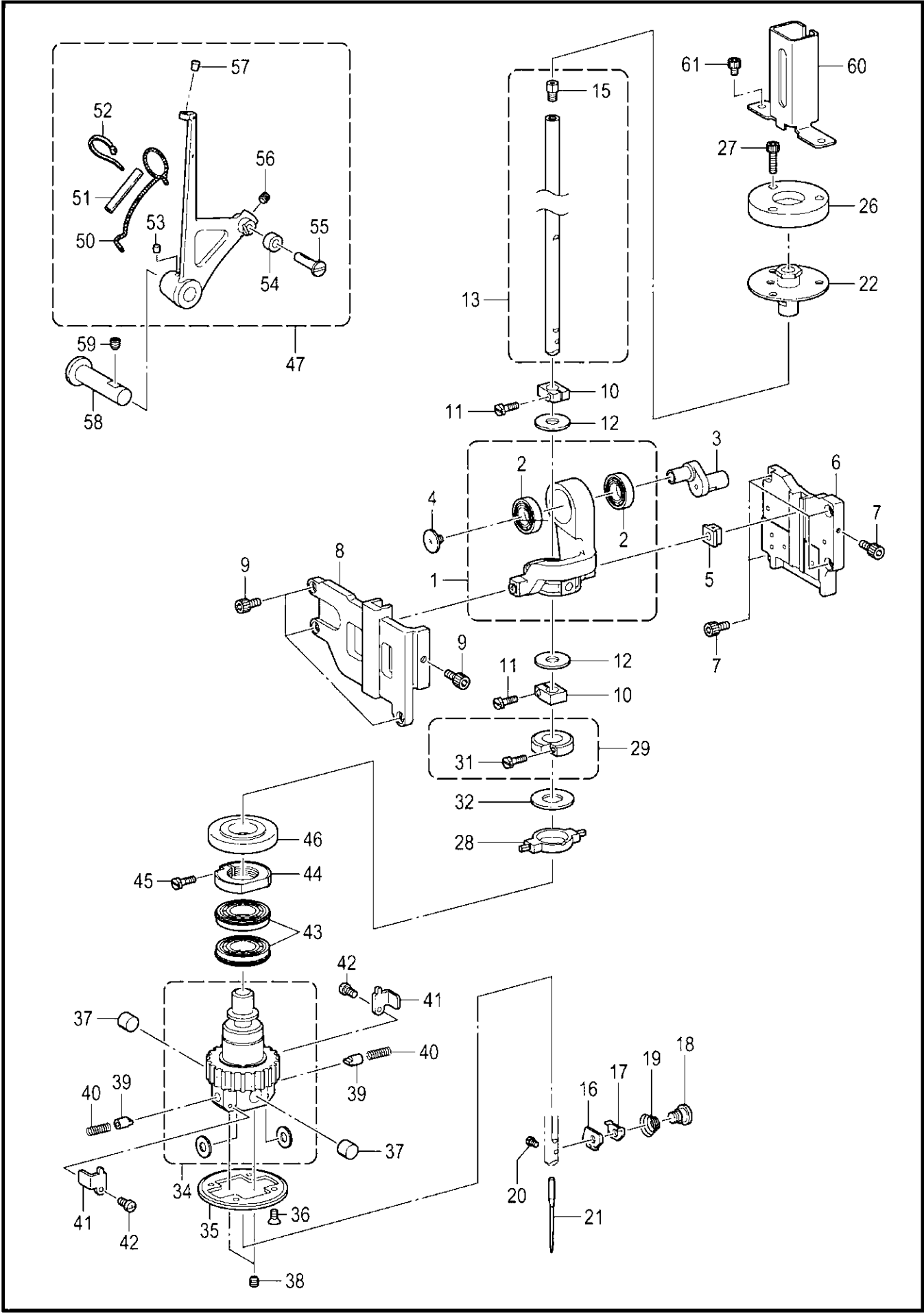
B. 针杆·挑线杆装置 / Needle bar and thread take-up mechanism



B. 针杆·挑线杆装置 / Needle bar and thread take-up mechanism

| 参照号 | 零部件序号       | 数量 | 零部件名称                          | NAME OF PARTS                           | RM |
|-----|-------------|----|--------------------------------|-----------------------------------------|----|
| 1   | CSA5936001  | 1  | 曲柄连杆总组件                        | CRANK ROD UNIT                          |    |
| 2   | CSA5570001  | 2  | 轴承 608ZZ                       | BALL BEARING 608ZZ                      |    |
| 3   | CSA6652001  | 1  | 针杆曲柄                           | NEEDLE BAR CRANK                        |    |
| 4   | C 145465001 | 1  | 螺钉 SM3. 57-40X6L               | SCREW, SM3.57-40X6 L                    |    |
| 5   | CSA6653001  | 1  | 滑块 8X10D                       | SLIDE BLOCK 8X10D                       |    |
| 6   | CSA6654101  | 1  | 滑块导向 D                         | SLIDE BLOCK GUIDE D                     |    |
| 7   | C018401036  | 5  | 螺栓 M4X10                       | BOLT SOCKET M4X10                       |    |
| 8   | CSA6655001  | 1  | 滑块导向 F                         | SLIDE BLOCK GUIDE F                     |    |
| 9   | C018401036  | 4  | 螺栓 M4X10                       | BOLT SOCKET M4X10                       |    |
| 10  | CS35332001  | 2  | 针杆抱箍                           | NEEDLE BAR CLAMP                        |    |
| 11  | CS59242001  | 2  | 固定螺钉                           | NEEDLE BAR BRACKET SCREW                |    |
| 12  | CSA6656001  | 2  | 垫圈 8X21X1.5                    | WASHER 8X21X1.5                         |    |
| 13  | CSA6657001  | 1  | 针杆组件 L                         | NEEDLE BAR ASSY L                       |    |
| 15  | CSA6659001  | 1  | 针杆线口 S                         | NEEDLE BAR YARN FEEDER S                |    |
| 16  | CS41310101  | 1  | 线导向 A                          | NEEDLE GUIDE, A                         |    |
| 17  | CS41251101  | 1  | 压线板 A                          | NEEDLE THREAD HOLDER PLATE, A           |    |
| 18  | C 141514002 | 1  | 段螺钉 SM3. 18                    | SHOULDER SCREW, SM3.18                  |    |
| 19  | CS35118101  | 1  | 调整弹簧                           | TENSION SPRING                          |    |
| 20  | C 140553102 | 1  | 固定螺钉 SM3. 18                   | SET SCREW, SM3.18                       |    |
| 21  | CSA4857016  | 1  | <用于-00><br>机针 DOX558-NY2 (#16) | <For -00><br>NEEDLE, DO x 558-NY2 (#16) |    |
| 21  | CSA4857014  | 1  | <用于-01><br>机针 DOX558-NY2 (#14) | <For -01><br>NEEDLE, DO x 558-NY2 (#14) |    |
| 21  | CSA4857018  | 1  | <用于-02><br>机针 DOX558-NY2 (#18) | <For -02><br>NEEDLE, DO x 558-NY2 (#18) |    |
| 21  | CS35133016  | 1  | <用于-00><br>机针 DOX558 (#16)     | <For -00><br>NEEDLE, DO x 558 (#16)     |    |
| 21  | CS35133014  | 1  | <用于-01><br>机针 DOX558 (#14)     | <For -01><br>NEEDLE, DO x 558 (#14)     |    |
| 21  | CS35133018  | 1  | <用于-02><br>机针 DOX558 (#18)     | <For -02><br>NEEDLE, DO x 558 (#18)     |    |
| 22  | CSA5830001  | 1  | 针杆轴套组件 U                       | NEEDLE BAR BUSH U ASSY                  |    |
| 26  | CSA5833001  | 1  | 针杆轴套支撑基座 C                     | NEEDLE BAR BUSH HOLDER BASE C           |    |
| 27  | C018402036  | 3  | 螺栓 M4X20                       | BOLT SOCKET M4X20                       |    |
| 28  | CSA5834001  | 1  | 针摆水平连杆                         | ZIGZAG HORIZON LINK                     |    |
| 29  | CSA5835001  | 1  | 针杆支架组件                         | NEEDLE BAR BLOCK BRACKET ASSY           |    |
| 31  | CS59242001  | 1  | 固定螺钉                           | NEEDLE BAR BRACKET SCREW                |    |
| 32  | CS35113001  | 1  | 针杆管套                           | NEEDLE BAR BLOCK COLLAR                 |    |
| 34  | CSA5837001  | 1  | 针杆齿轮基座组件                       | NEEDLE BAR GUAND BLOCK ASSY             |    |
| 35  | CSA7609001  | 1  | 手轮法兰                           | PULLEY FLANGE                           |    |
| 36  | CS06696004  | 4  | 螺钉 M3X6                        | SCREW, FLAT M3X6                        |    |
| 37  | CSA5907001  | 2  | 针杆导向管套                         | NEEDLE BAR GUIDE COLLAR                 |    |
| 38  | C014400532  | 2  | 螺钉 M4X5                        | SET SCREW SOCKET (CP) M4X5              |    |
| 39  | CS35137001  | 2  | 针杆导向                           | NEEDLE BAR GUIDE                        |    |
| 40  | CS35136001  | 2  | 弹簧                             | NEEDLE BAR GUIDE SPRING                 |    |
| 41  | CSA5908001  | 2  | 针杆导向支撑板                        | NEEDLE BAR GUIDE SUPPORT PLATE          |    |
| 42  | C062300616  | 2  | 螺钉 M3X6                        | SCREW PAN M3X6                          |    |
| 43  | CSA5919001  | 2  | 轴承 6805ZZNR                    | BALL BEARING 6805ZZNR                   |    |
| 44  | CSA5920001  | 1  | 针杆齿轮螺母                         | NEEDLE BAR GUARD NUT                    |    |
| 45  | CS59242001  | 1  | 固定螺钉                           | NEEDLE BAR BRACKET SCREW                |    |
| 46  | CSA5923001  | 1  | 齿轮螺母盖                          | GEAR NUT COVER                          |    |
| 47  | CSA7531001  | 1  | 挑线杆总组件                         | THREAD TAKE-UP LEVER UNIT               |    |
| 50  | CSA5843001  | 1  | 油线 2X2                         | WICK 2X2                                |    |
| 51  | CSA5849001  | 1  | 油管                             | OIL TUBE                                |    |
| 52  | C228475000  | 1  | 电线夹 1.9X80                     | FASTENING BAND 1.9X80                   |    |
| 53  | CS25328001  | 1  | 油毡                             | FELT                                    |    |
| 54  | CSA5850001  | 1  | 滚轮                             | ROLLER                                  |    |
| 55  | CSA5865001  | 1  | 滚轮轴                            | ROLLER SHAFT                            |    |
| 56  | C012500536  | 1  | 螺钉 M5X5                        | SET SCREW SOCKET (FT) M5X5              |    |
| 57  | CSA5842001  | 1  | 线导向                            | THREAD GUIDE                            |    |

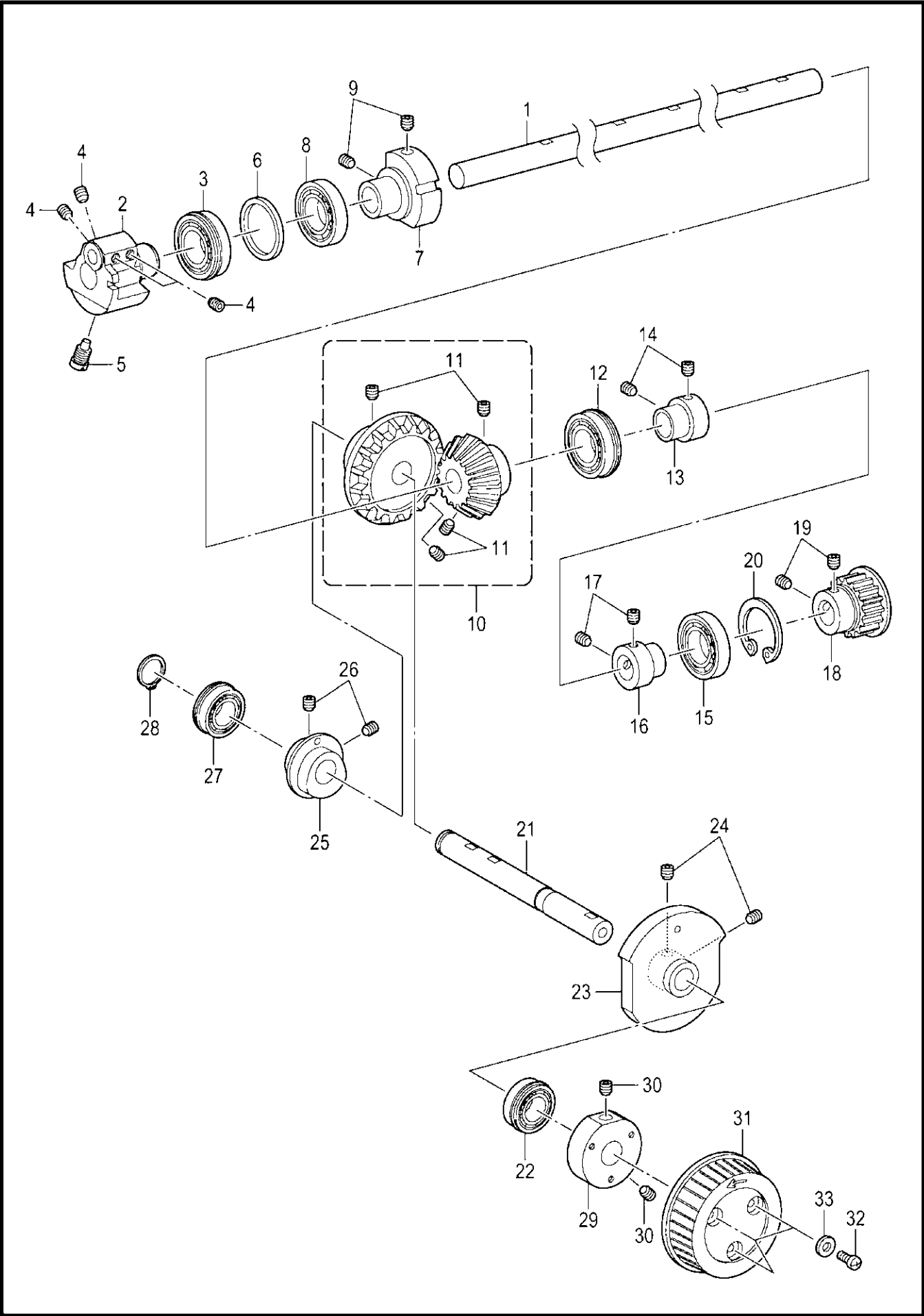
B. 针杆·挑线杆装置 / Needle bar and thread take-up mechanism



B. 针杆·挑线杆装置 / Needle bar and thread take-up mechanism

| 参照号 | 零部件序号      | 数量 | 零部件名称     | NAME OF PARTS                  | RM |
|-----|------------|----|-----------|--------------------------------|----|
| 58  | CSA5880001 | 1  | 跳线杆支撑轴    | THREAD TAKE-UP L SUPPORT SHAFT |    |
| 59  | C014060636 | 1  | 固定螺钉 M6X6 | SET SCREW SOCKET (CP) M6X6     |    |
| 60  | CSA5889001 | 1  | 针杆护架      | NEEDLE BAR GUARD               |    |
| 61  | C018400636 | 2  | 螺栓 M4X6   | BOLT SOCKET M4X6               |    |

C . 上轴装置 / Upper shaft mechanism

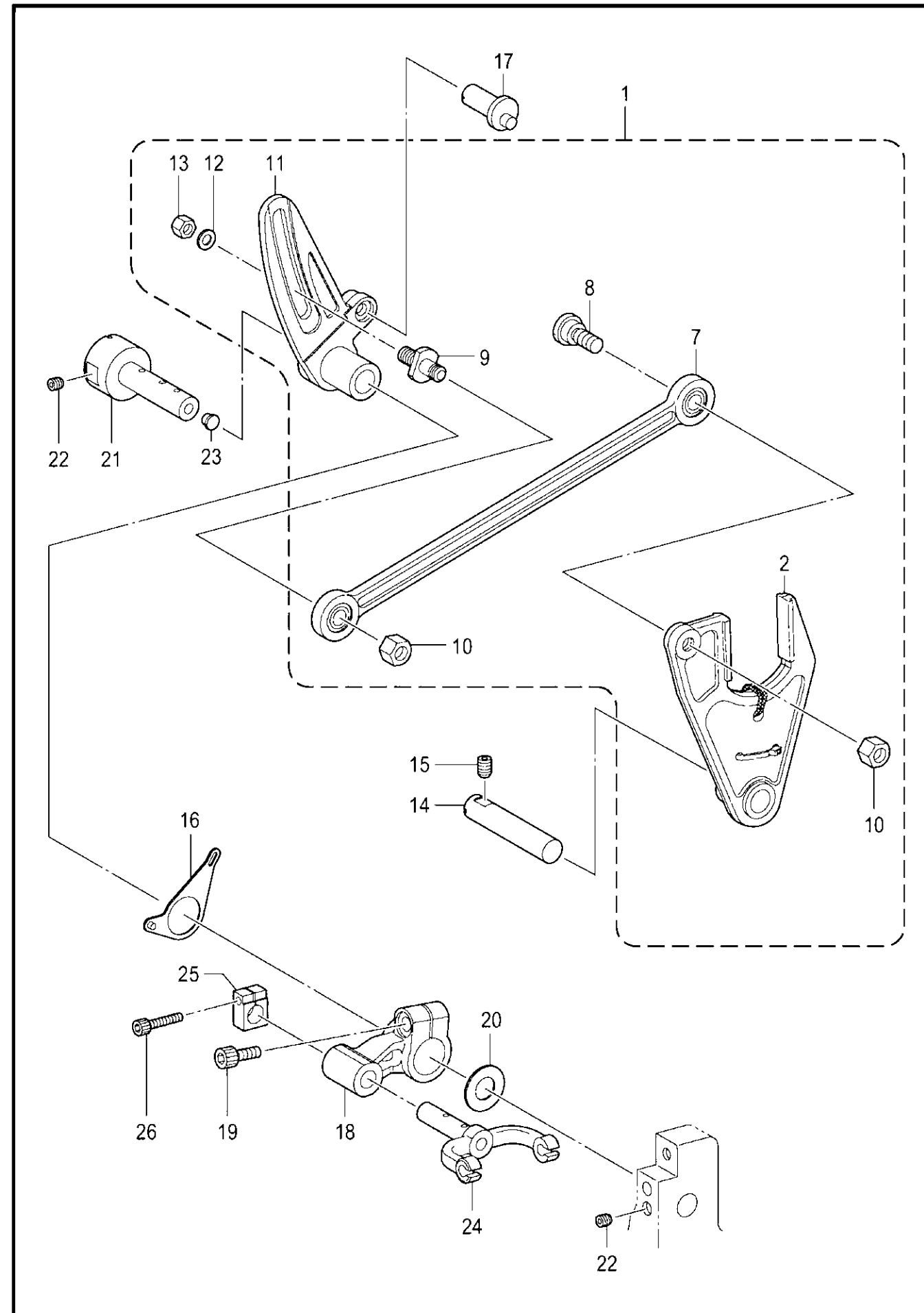


C. 上轴装置 / Upper shaft mechanism

| 参照号 | 零部件序号      | 数量 | 零部件名称        | NAME OF PARTS               | RM |
|-----|------------|----|--------------|-----------------------------|----|
| 1   | CSA5890001 | 1  | 上轴           | UPPER SHAFT                 |    |
| 2   | CSA5893001 | 1  | 上轴曲柄         | UPPER SHAFT CRANK           |    |
| 3   | CSA5571001 | 1  | 轴承 6004ZZNR  | BALL BEARING 6004ZZNR       |    |
| 4   | CS23651001 | 4  | 固定螺钉 M6X6    | SET SCREW SOCKET (FT) M6X6  |    |
| 5   | CS25235001 | 1  | 螺钉 M8        | SCREW M8                    |    |
| 6   | CSA5897001 | 1  | 垫圈 34X42     | SPACER 34X42                |    |
| 7   | CSA6661001 | 1  | 平衡管套         | BALANCE COLLAR              |    |
| 8   | CSA5572001 | 1  | 轴承 6004ZZ    | BALL BEARING 6004ZZ         |    |
| 9   | CS23651001 | 2  | 固定螺钉 M6X6    | SET SCREW SOCKET (FT) M6X6  |    |
| 10  | CSA6662001 | 1  | 伞齿轮组件        | HYPOID GEAR ASSY            |    |
| 11  | CS23651001 | 4  | 固定螺钉 M6X6    | SET SCREW SOCKET (FT) M6X6  |    |
| 12  | CSA5573001 | 1  | 轴承 6204ZZNR  | BALL BEARING 6204ZZNR       |    |
| 13  | CSA5564001 | 1  | 轴承管套         | BEARING COLLAR              |    |
| 14  | CS23651001 | 2  | 固定螺钉 M6X6    | SET SCREW SOCKET (FT) M6X6  |    |
| 15  | CSA6667001 | 1  | 轴承 6304ZZ    | BALL BEARING 6304ZZ         |    |
| 16  | CSA5564001 | 1  | 轴承管套         | BEARING COLLAR              |    |
| 17  | CS23651001 | 2  | 固定螺钉 M6X6    | SET SCREW SOCKET (FT) M6X6  |    |
| 18  | CSA5549001 | 1  | 同步手轮组件       | TIMING PULLEY ASSY          |    |
| 19  | CS23651001 | 2  | 固定螺钉 M6X6    | SET SCREW SOCKET (FT) M6X6  |    |
| 20  | C048520242 | 1  | 孔用挡圈 C52     | RETAINING RING INTERNAL C52 |    |
| 21  | CSA6668001 | 1  | 轴            | ORTHOGONAL SHAFT            |    |
| 22  | CSA6669001 | 1  | 轴承 6202DDUNR | BALL BEARING 6202DDUNR      |    |
| 23  | CSA6671001 | 1  | 挑线杆凸轮        | CAM ROLLER TAKE-UP          |    |
| 24  | CS23651001 | 2  | 固定螺钉 M6X6    | SET SCREW SOCKET (FT) M6X6  |    |
| 25  | CSA6673001 | 1  | 针摆凸轮         | ZIGZAG CAM                  |    |
| 26  | CS23651001 | 2  | 固定螺钉 M6X6    | SET SCREW SOCKET (FT) M6X6  |    |
| 27  | CSA6674001 | 1  | 轴承 6002ZZNR  | BALL BEARING 6002ZZNR       |    |
| 28  | C048150142 | 1  | 轴用挡圈 C15     | RETAINING RING EXTERNAL C15 |    |
| 29  | CSA4629001 | 1  | 上轮基座         | PULLEY BASE                 |    |
| 30  | CS23651001 | 2  | 固定螺钉 M6X6    | SET SCREW SOCKET (FT) M6X6  |    |
| 31  | CSA6676001 | 1  | 手轮           | PULLEY                      |    |
| 32  | C062401016 | 3  | 螺钉 M4X10     | SCREW PAN M4X10             |    |
| 33  | CSA5158101 | 3  | 垫圈 L4        | WASHER PLAIN L 4            |    |



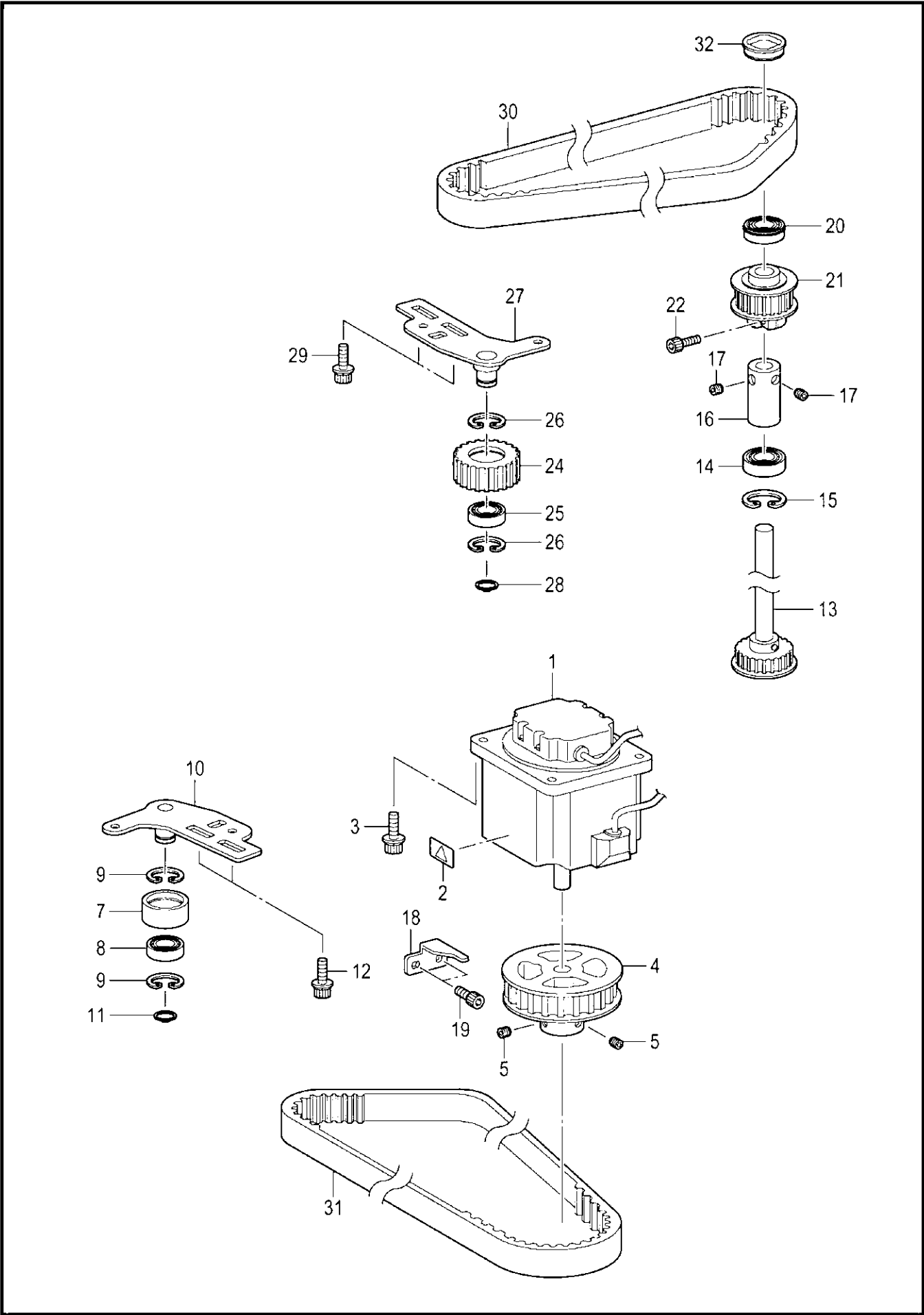
## D. 针摆装置 / Zigzag mechanism



#### D. 针摆装置 / Zigzag mechanism

| 参照号 | 零部件序号       | 数量 | 零部件名称    | NAME OF PARTS                 | RM |
|-----|-------------|----|----------|-------------------------------|----|
| 1   | CSA6677001  | 1  | 针摆复合件    | ZIGZAG UNIT                   |    |
| 2   | CSA6678001  | 1  | 针摆叉组件    | ZIGZAG FORK ASSY              |    |
| 7   | CSA6682001  | 1  | 针摆连杆组件   | ZIGZAG CONNECTING ROD ASSY    |    |
| 8   | CSA6684001  | 1  | 段螺钉 M6   | SHOULDER SCREW M6             |    |
| 9   | CSA6685001  | 1  | 双头螺栓     | ZIGZAG CRANK SCREW            |    |
| 10  | C 021060106 | 2  | 螺母 M6    | NUT 1 M6                      |    |
| 11  | CSA6686001  | 1  | 针摆曲柄     | ZIGZAG CRANK                  |    |
| 12  | C 155559001 | 1  | 平垫圈      | WASHER PLAIN                  |    |
| 13  | CS35251101  | 1  | 螺母 M6    | NUT M6                        |    |
| 14  | CSA6687001  | 1  | 针摆叉轴     | ZIGZAG FORK SUPPORT SHAFT     |    |
| 15  | C012061036  | 1  | 螺钉 M6X10 | SET SCREW SOCKET (FT) M6X10   |    |
| 16  | CSA6688001  | 1  | 针位调整板组件  | N-POSITION CONTROL PLATE ASSY |    |
| 17  | CS35252001  | 1  | 针摆偏心销    | Z-ECCENTRIC PIN               |    |
| 18  | CSA6691001  | 1  | 针摆驱动杆    | ZIGZAG DRIVING LEVER          |    |
| 19  | C018061636  | 1  | 螺栓 M6X16 | BOLT SOCKET M6X16             |    |
| 20  | CSA6692001  | 1  | 垫圈       | SPACER                        |    |
| 21  | CSA6693001  | 1  | 针摆动轴     | ZIGZAG COAXIAL ROCK SHAFT     |    |
| 22  | C012500536  | 2  | 螺钉 M5X5  | SET SCREW SOCKET (FT) M5X5    |    |
| 23  | C 156482000 | 1  | 橡皮塞 4    | CAP. 4                        |    |
| 24  | CSA6694001  | 1  | 针摆臂      | ZIGZAG LEVER                  |    |
| 25  | CS35332001  | 1  | 针杆抱箍     | NEEDLE BAR CLAMP              |    |
| 26  | C018301236  | 1  | 螺栓 M3X12 | BOLT SOCKET M3X12             |    |

E . 针杆摆动装置 / Needle bar rocking mechanism

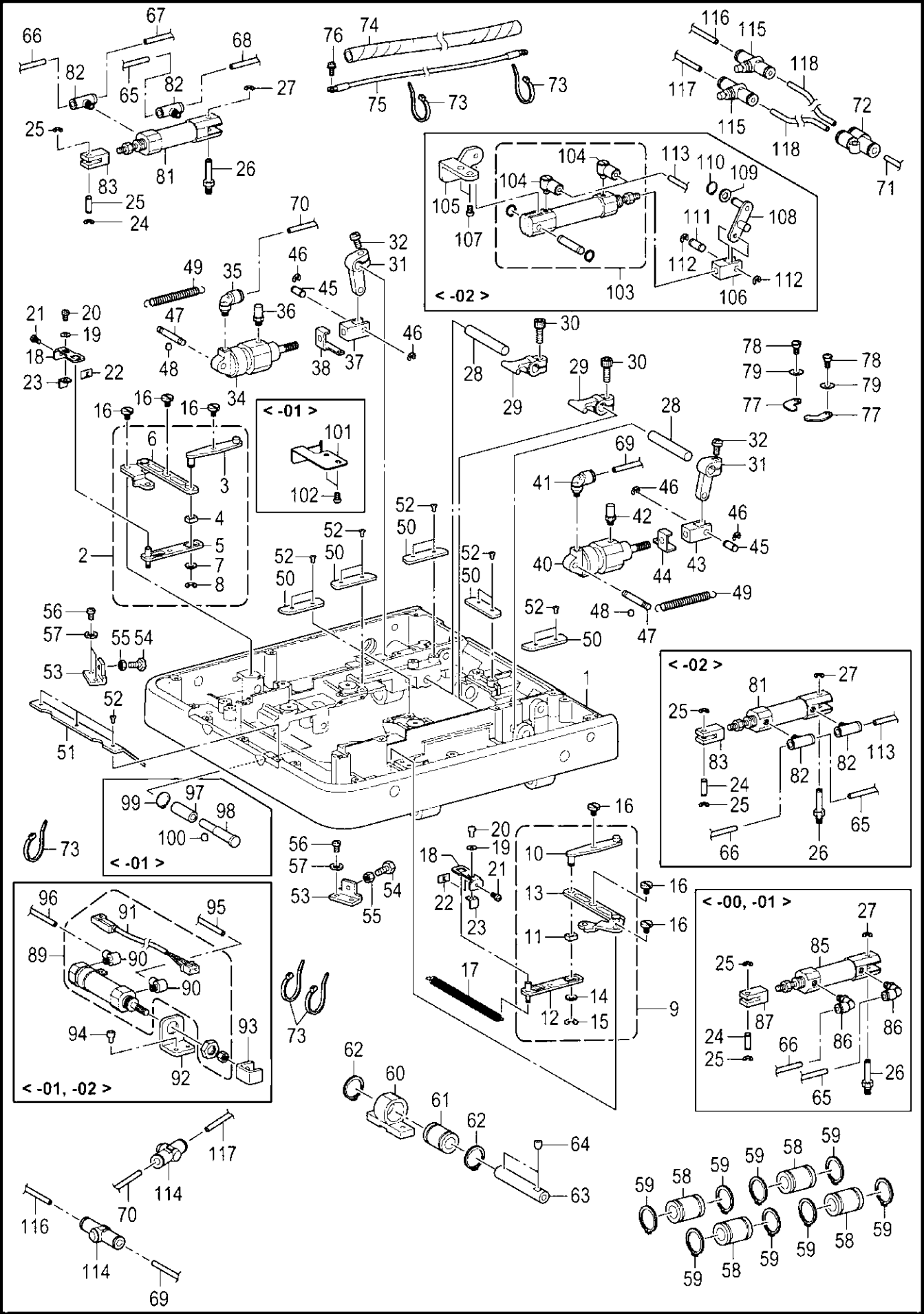


E. 针杆摆动装置 / Needle bar rocking mechanism

| 参照号 | 零部件序号      | 数量 | 零部件名称         | NAME OF PARTS                 | RM |
|-----|------------|----|---------------|-------------------------------|----|
| 1   | CSA6542001 | 1  | 脉冲马达组件 R      | PULSE MOTOR ASSY R            |    |
| 2   | CJ03663001 | 1  | 高温标签 13X20    | LABEL, HIGH TEMP. 13X20       |    |
| 3   | CS55487001 | 4  | 螺栓(带垫圈) 5X16  | BOLT SOCKET (S/P WASHER)M5X16 |    |
| 4   | CSA6695001 | 1  | 送布轮组件 M       | THETA M PULLEY ASSY           |    |
| 5   | C012060636 | 2  | 螺钉 M6X6       | SET SCREW SOCKET (FT) M6X6    |    |
| 7   | CS35284101 | 1  | 张力轮           | TENSION PULLEY                |    |
| 8   | CSA5574001 | 1  | 轴承 6000ZZ     | BALL BEARING 6000ZZ           |    |
| 9   | C048260242 | 2  | 孔用挡圈 C26      | RETAINING RING INTERNAL C26   |    |
| 10  | CSA5552001 | 1  | 支架组件          | T PULLEY HOLDER ASSY          |    |
| 11  | C048100142 | 1  | 轴用挡圈 C10      | RETAINING RING EXTERNAL C10   |    |
| 12  | CS55481001 | 2  | 螺栓(带垫圈) M4X12 | BOLT SOCKET (S/P WASHER)M4X12 |    |
| 13  | CSA6699001 | 1  | 弯针移动轴组件       | DRIVING LOOPER SHAFT ASSY     |    |
| 14  | CSA6702001 | 1  | 轴承 6201ZZ     | BALL BEARING 6201ZZ           |    |
| 15  | C048320242 | 1  | 孔用挡圈 C32      | RETAINING RING INTERNAL C32   |    |
| 16  | CSA6703001 | 1  | 紧圈            | SET SCREW COLLAR              |    |
| 17  | C012060636 | 2  | 螺钉 M6X6       | SET SCREW SOCKET (FT) M6X6    |    |
| 18  | CSA6704001 | 1  | 马达定位          | MOTOR STOPPER                 |    |
| 19  | C018061236 | 2  | 螺栓 M6X12      | BOLT SOCKET M6X12             |    |
| 20  | CSA6705001 | 1  | 轴承 6001ZZNR   | BALL BEARING 6001ZZNR         |    |
| 21  | CSA6707001 | 1  | 竖轴张力轮组件 U     | V-PULLEY T-PULLEY U ASSY      |    |
| 22  | C018401636 | 1  | 螺栓 M4X16      | BOLT SOCKET M4X16             |    |
| 24  | CSA6711001 | 1  | 张力轮 U         | TENSION PULLEY U              |    |
| 25  | CSA5574001 | 1  | 轴承 6000ZZ     | BALL BEARING 6000ZZ           |    |
| 26  | C048260242 | 2  | 孔用挡圈 C26      | RETAINING RING INTERNAL C26   |    |
| 27  | CSA5552001 | 1  | 支架组件          | T PULLEY HOLDER ASSY          |    |
| 28  | C048100142 | 1  | 轴用挡圈 C10      | RETAINING RING EXTERNAL C10   |    |
| 29  | CS55481001 | 2  | 螺栓(带垫圈) M4X12 | BOLT SOCKET (S/P WASHER)M4X12 |    |
| 30  | CSA6712001 | 1  | T皮带 580-5GT   | T BELT 580-5GT                |    |
| 31  | CSA6713001 | 1  | T皮带 810-5GT   | T BELT 810-5GT                |    |
| 32  | CSA6714001 | 1  | 橡皮塞 32.5      | RUBBER CAP 32.5               |    |



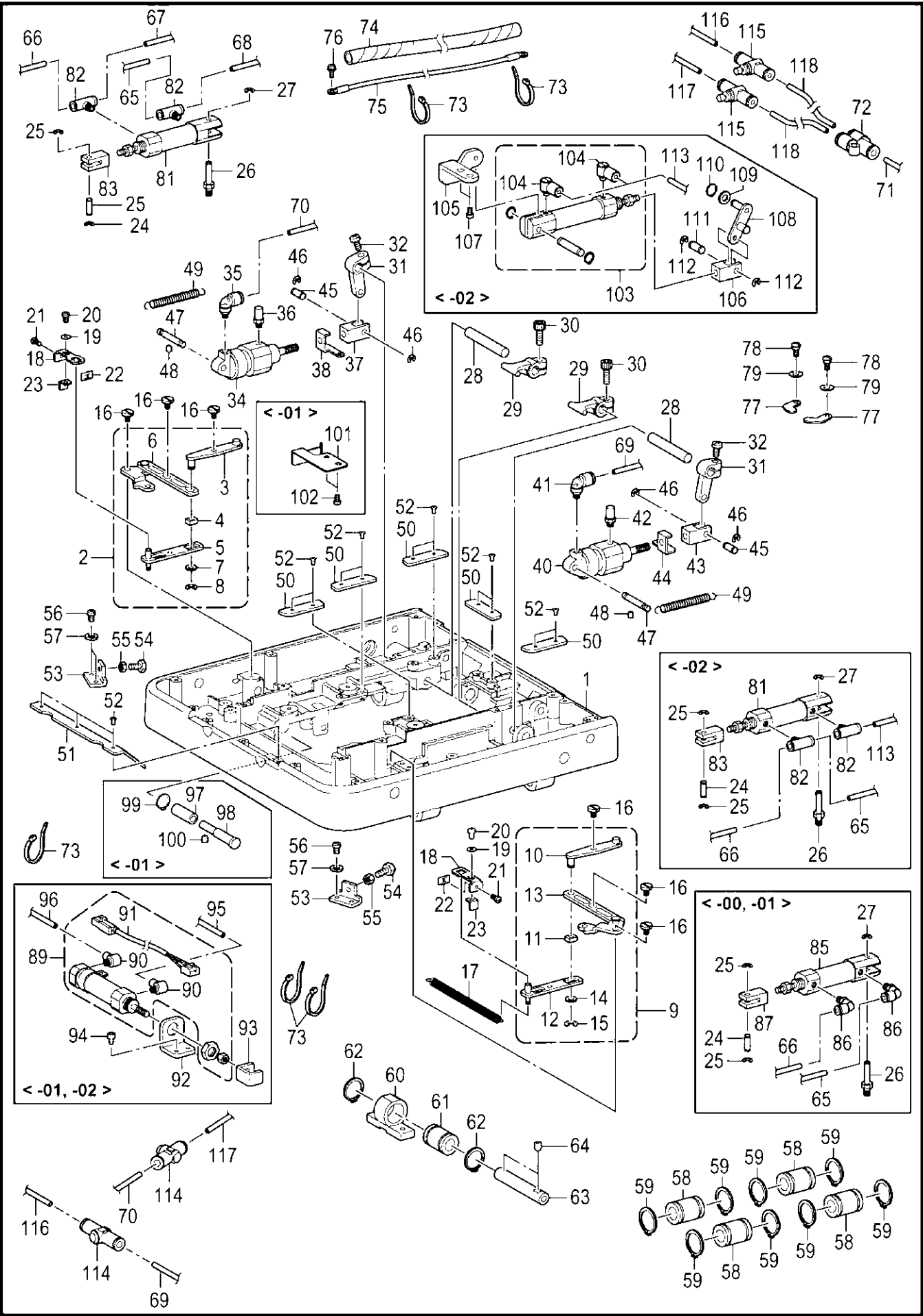
F1. 压脚装置 / Presser foot mechanism



F1. 压脚装置 / Presser foot mechanism

| 参照号 | 零部件序号      | 数量 | 零部件名称           | NAME OF PARTS                 | RM |
|-----|------------|----|-----------------|-------------------------------|----|
|     |            |    | <用于-00、-01和-02> | <For -00, -01 & -02>          |    |
| 1   | CSA5690001 | 1  | 送布台             | FEED BAR                      |    |
| 2   | CSA5677001 | 1  | 打开连杆组件 L        | OPENING CONNECTING ROD ASSY L |    |
| 3   | CSA7176001 | 1  | 支点杆板            | FULCRUM LEVER PLATE           |    |
| 4   | C102630001 | 1  | 针杆接头滑块          | NEEDLE BAR GUIDE SLIDE BLOCK  |    |
| 5   | CSA5557001 | 1  | 摇动杆             | ROCKER LEVER                  |    |
| 6   | CSA5579001 | 1  | 打开驱动杆组件 L       | OPENING DRIVING LEVER ASSY L  |    |
| 7   | C109763002 | 1  | 垫圈              | WASHER                        |    |
| 8   | C048050342 | 1  | 挡圈 E5           | RETAINING RING E5             |    |
| 9   | CSA5678001 | 1  | 打开连杆组件 R        | OPENING CONNECTING ROD ASSY R |    |
| 10  | CSA7176001 | 1  | 支点杆板            | FULCRUM LEVER PLATE           |    |
| 11  | C102630001 | 1  | 针杆接头滑块          | NEEDLE BAR GUIDE SLIDE BLOCK  |    |
| 12  | CSA5557001 | 1  | 摇动杆             | ROCKER LEVER                  |    |
| 13  | CSA5578001 | 1  | 打开驱动杆组件 R       | OPENING DRIVING LEVER ASSY R  |    |
| 14  | C109763002 | 1  | 垫圈              | WASHER                        |    |
| 15  | C048050342 | 1  | 挡圈 E5           | RETAINING RING E5             |    |
| 16  | CSA7527001 | 6  | 段螺钉 M5          | SHOULDER SCREW M5             |    |
| 17  | CS35429101 | 1  | 弹簧              | EXTENSION SPRING              |    |
| 18  | CSA5583001 | 2  | 定位板             | STOPPER PLATE OPENING         |    |
| 19  | C026040236 | 2  | 平垫圈 M4          | WASHER PLAIN M4               |    |
| 20  | C062400816 | 2  | 螺钉 M4X8         | SCREW PAN M4X8                |    |
| 21  | C062301016 | 2  | 螺钉 M3X10        | SCREW PAN M3X10               |    |
| 22  | CS34968000 | 2  | 螺母 M3           | SPEED NUT M3                  |    |
| 23  | CS35328001 | 2  | 定位板             | STOPPER PLATE                 |    |
| 24  | CS34969001 | 2  | 气缸连杆销 B         | ROD PIN, B: CYLINDER          |    |
| 25  | C048030342 | 4  | 挡圈 E3           | RETAINING RING E3             |    |
| 26  | CSA5584001 | 2  | 气缸螺栓            | CYLINDER SCREW                |    |
| 27  | C048050142 | 2  | 轴用挡圈 C5         | RETAINING RING EXTERNAL C5    |    |
| 28  | CS35239101 | 2  | 压脚杆轴            | CLAMP LEVER SHAFT             |    |
| 29  | CS35240001 | 2  | 压脚杆 B           | CLAMP LEVER, B                |    |
| 30  | C018501236 | 2  | 螺栓 M5X12        | BOLT SOCKET M5X12             |    |
| 31  | CSA5582001 | 2  | 压脚驱动杆           | CLAMP DRIVING LEVER           |    |
| 32  | C062501202 | 2  | 螺钉 M5X12        | SCREW PAN M5X12               |    |
| 34  | CS35350000 | 1  | 气缸 16X10        | CYLINDER 16X10                |    |
| 35  | CS53488000 | 1  | 接头              | JOINT                         |    |
| 36  | CS13955000 | 1  | 消音器             | AIR BOLSTER                   |    |
| 37  | CSA5558001 | 1  | 气缸连杆            | CLAMP CYLINDER ROD            |    |
| 38  | CS35457001 | 1  | 弹簧挂钩 L          | SPRING HOOK, L                |    |
| 40  | CS35350000 | 1  | 气缸 16X10        | CYLINDER 16X10                |    |
| 41  | CS53488000 | 1  | 接头              | JOINT                         |    |
| 42  | CS13955000 | 1  | 消音器             | AIR BOLSTER                   |    |
| 43  | CSA5558001 | 1  | 气缸连杆            | CLAMP CYLINDER ROD            |    |
| 44  | CS35458001 | 1  | 弹簧挂钩 R          | SPRING HOOK, R                |    |
| 45  | CS35305001 | 2  | 气缸连杆销           | CYLINDER ROD PIN              |    |
| 46  | C048030342 | 4  | 挡圈 E3           | RETAINING RING E3             |    |
| 47  | CS35304001 | 2  | 气缸支架杆           | CLAMP CYLINDER SUPPORT        |    |
| 48  | C014400532 | 2  | 螺钉 M4X5         | SET SCREW SOCKET (CP) M4X5    |    |
| 49  | CS35456101 | 2  | 弹簧              | SPRING                        |    |
| 50  | CSA5675001 | 5  | 导向板 A           | GUIDE PLATE A                 |    |
| 51  | CSA5676001 | 1  | 导向板 B           | GUIDE PLATE B                 |    |
| 52  | CS06696004 | 13 | 螺钉 M3X6         | SCREW, FLAT M3X6              |    |
| 53  | CS35327001 | 2  | 气缸定位            | OPENING CYLINDER STOPPER      |    |
| 54  | C017401616 | 2  | 螺栓 M4X16        | BOLT M4X16                    |    |
| 55  | C021400202 | 2  | 六角螺母 M4         | NUT 2 M4                      |    |
| 56  | C062400816 | 4  | 螺钉 M4X8         | SCREW PAN M4X8                |    |
| 57  | C028040242 | 4  | 弹簧垫圈 2-4        | WASHER SPRING 2-4             |    |
| 58  | CS12004000 | 4  | 线性轴套            | LINEAR BUSH                   |    |
| 59  | CS02460001 | 8  | 轴用挡圈 C19        | RETAINING RING, EXTERNAL C19  |    |
| 60  | CSA5692001 | 1  | Y轴支座            | Y BEARING                     |    |
| 61  | CS12004000 | 1  | 线性轴套            | LINEAR BUSH                   |    |
| 62  | CS02460001 | 2  | 轴用挡圈 C19        | RETAINING RING, EXTERNAL C19  |    |
| 63  | CSA5691001 | 1  | Y导向轴            | Y GUIDE SHAFT                 |    |
| 64  | C012500536 | 2  | 螺钉 M5X5         | SET SCREW SOCKET (FT) M5X5    |    |

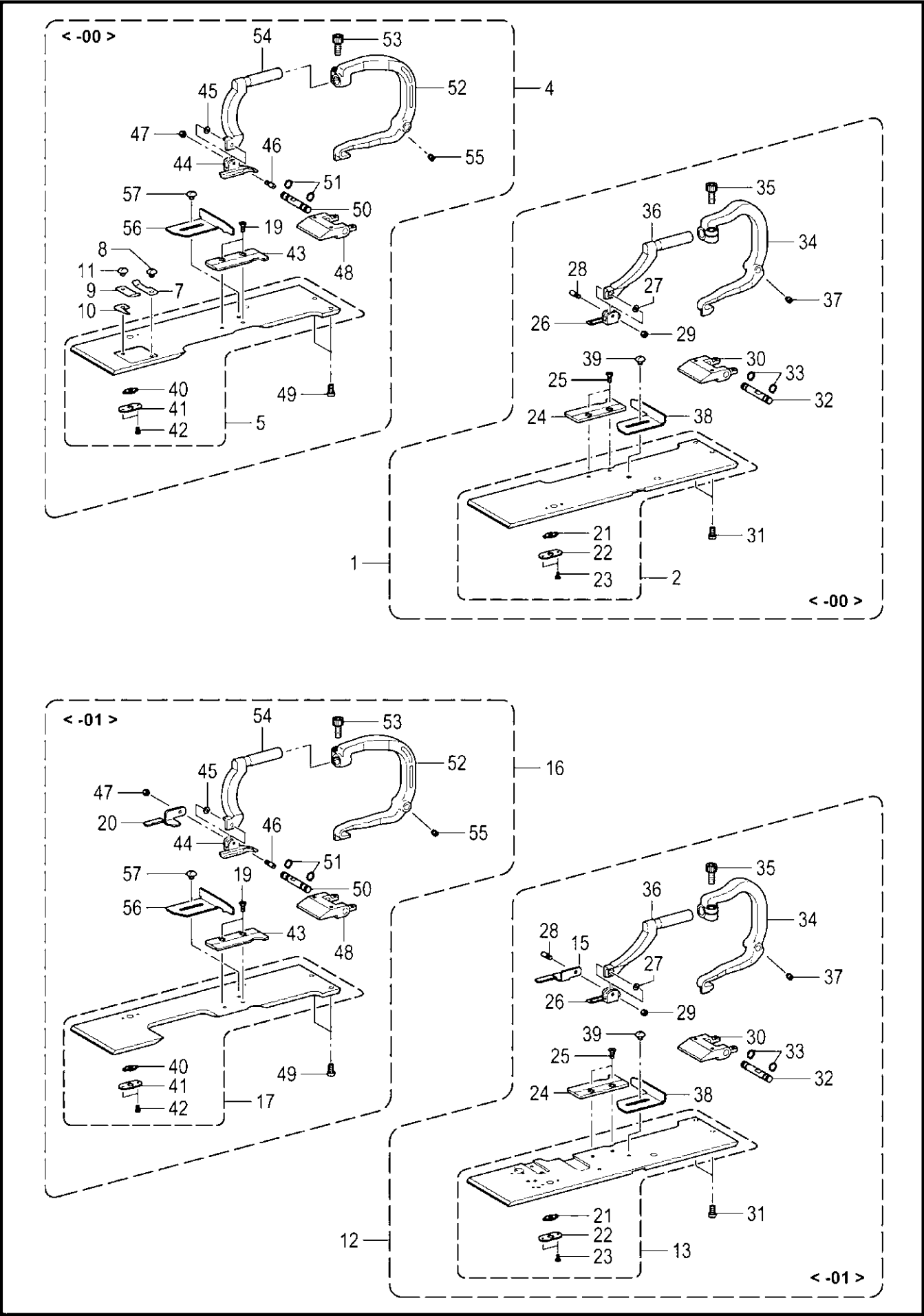
F1. 压脚装置 / Presser foot mechanism



F1. 压脚装置 / Presser foot mechanism

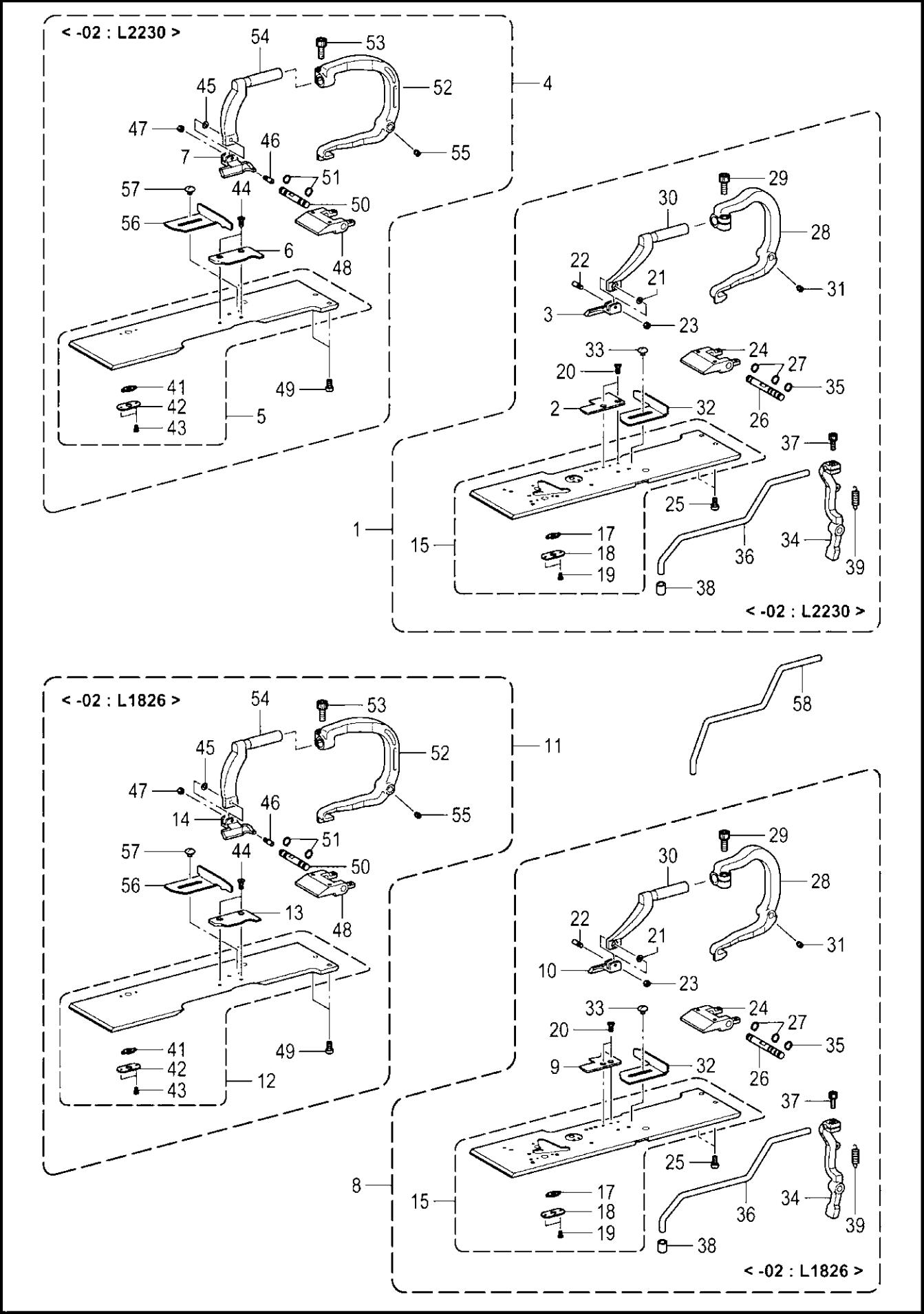
| 参照号 | 零部件序号      | 数量 | 零部件名称                       | NAME OF PARTS                              | RM |
|-----|------------|----|-----------------------------|--------------------------------------------|----|
| 65  | CSA5681001 | 1  | 空气管 4X2.5-24                | AIR TUBE 4X2.5-24                          |    |
| 66  | CSA5682001 | 1  | 空气管 4X2.5-23                | AIR TUBE 4X2.5-23                          |    |
| 67  | CSA5683001 | 1  | 空气管 4X2.5-15                | AIR TUBE 4X2.5-15                          |    |
| 68  | CSA5684001 | 1  | 空气管 4X2.5-16                | AIR TUBE 4X2.5-16                          |    |
| 69  | CSA7973001 | 1  | 空气管 4X2.5-21                | AIR TUBE 4X2.5-21                          |    |
| 70  | CSA7974001 | 1  | 空气管 4X2.5-22                | AIR TUBE 4X2.5-22                          |    |
| 71  | CSA7975001 | 1  | 空气管 4X2.5-18                | AIR TUBE 4X2.5-18                          |    |
| 72  | CS12104000 | 1  | 结合管接头 Y4                    | UNION Y4                                   |    |
| 73  | CS04557000 | 5  | 电线夹 PLT1M                   | BAND, PLT1M                                |    |
| 74  | CSA5688101 | 1  | 螺旋卷线 L                      | SPIRAL L                                   |    |
| 75  | CSA5435001 | 1  | 接地线 550                     | GROUND WIRE 550                            |    |
| 76  | C052400606 | 1  | 螺钉(垫圈3点) M4X6               | SCREW, PAN (S/P WASHER) M4X6               |    |
| 77  | CSA6727001 | 2  | 板夹                          | PLATE PRESSER                              |    |
| 78  | CS35324201 | 2  | 段螺钉 M4                      | SHOULDER SCREW M4                          |    |
| 79  | CS36345000 | 2  | 垫圈                          | WASHER, BENDING                            |    |
| 81  | CSA7043001 | 1  | <用于-00和-01><br>气缸组件 T 16X15 | <For -00 & -01><br>CYLINDER ASSY T 16X15   |    |
| 82  | CSA1828001 | 2  | 管接头 KQ2T04-M5               | JOINT, KQ2T04-M5                           |    |
| 83  | CS34970001 | 1  | 气缸杆                         | CYLINDER ROD OPENING                       |    |
| 85  | CSA7050001 | 1  | 气缸组件 L 16X15                | CYLINDER ASSY L 16X15                      |    |
| 86  | CS11426000 | 2  | 弯管接头 4M5                    | ELBOW UNION 4M5                            |    |
| 87  | CS34970001 | 1  | 气缸杆                         | CYLINDER ROD OPENING                       |    |
| 89  | CSA5679001 | 1  | <用于-01和-02><br>气缸组件 B 16X30 | <For -01 & -02><br>CYLINDER ASSY B 16X30   |    |
| 90  | CS12150000 | 2  | 管接头 M-5HL-4                 | TUBE ELBOW, M-5HL-4                        |    |
| 91  | CSA6527001 | 1  | 感应器连线组件                     | LOWER OFF SENSOR ASSY                      |    |
| 92  | CS34914101 | 1  | 气缸支架                        | T-TRIM, CYLINDER SUPPORT PLATE             |    |
| 93  | CS34913001 | 1  | 气缸手柄                        | THREAD TRIMMER CYLINDER CLAW               |    |
| 94  | C018400836 | 2  | 螺栓 M4X8                     | BOLT SOCKET M4X8                           |    |
| 95  | CSA5680001 | 1  | 空气管 4X2.5-19                | AIR TUBE 4X2.5-19                          |    |
| 96  | CSA5561001 | 1  | 空气管 4X2.5-20                | AIR TUBE 4X2.5-20                          |    |
| 97  | CSA7053001 | 1  | <用于-01><br>轴套               | <For -01><br>G-THREAD TAKE-UP GUIDE COLLER |    |
| 98  | CSA7054001 | 1  | 短轴                          | G-THREAD TAKE-UP GUIDE SHAFT               |    |
| 99  | C048050142 | 1  | 轴用挡圈 C5                     | RETAINING RING EXTERNAL C5                 |    |
| 100 | C014400532 | 1  | 螺钉 M4X5                     | SET SCREW SOCKET (CP) M4X5                 |    |
| 101 | CSA7555001 | 1  | 板弹簧                         | FEED BAR PLATE SPRING                      |    |
| 102 | C062400816 | 2  | 螺钉 M4X8                     | SCREW PAN M4X8                             |    |
| 81  | CSA7043001 | 2  | <用于-02><br>气缸组件 T 16X15     | <For -02><br>CYLINDER ASSY T 16X15         |    |
| 82  | CSA1828001 | 4  | 管接头 KQ2T04-M5               | JOINT, KQ2T04-M5                           |    |
| 83  | CS34970001 | 2  | 气缸杆                         | CYLINDER ROD OPENING                       |    |
| 103 | CSA6719001 | 1  | 气缸组件 10X15                  | CYLINDER ASSY 10X15                        |    |
| 104 | CS12150000 | 2  | 管接头 M-5HL-4                 | TUBE ELBOW, M-5HL-4                        |    |
| 105 | CSA6720001 | 1  | 辅助压脚 S 支架                   | AUX CLAMP S HOLDER                         |    |
| 106 | CS35351001 | 1  | 气缸杆                         | CYLINDER ROD                               |    |
| 107 | C062400816 | 2  | 螺钉 M4X8                     | SCREW PAN M4X8                             |    |
| 108 | CSA6721001 | 1  | 气缸杆销                        | AUX CLAMP CONNECTING ROD ASSY              |    |
| 109 | C025060236 | 1  | 平垫圈 M6                      | WASHER PLAIN M 6                           |    |
| 110 | C048060142 | 1  | 轴用挡圈 C6                     | RETAINING RING EXTERNAL C6                 |    |
| 111 | CSA6726001 | 1  | 气缸连杆销                       | CYLINDER ROD PIN                           |    |
| 112 | C048030342 | 2  | 挡圈 E3                       | RETAINING RING E3                          |    |
| 113 | CSA7131001 | 2  | 空气管 4X2.5-150               | AIR TUBE 4X2.5-150                         |    |
| 114 | CSA7795001 | 2  | 快速排气管                       | QUICK EXHAUST                              |    |
| 115 | CSA7793001 | 2  | 速控 4                        | SPEED CONTROLLER                           |    |
| 116 | CSA7976001 | 1  | 空气管 4X2.5-25                | AIR TUBE 4X2.5-25                          |    |
| 117 | CSA7977001 | 1  | 空气管 4X2.5-26                | AIR TUBE 4X2.5-26                          |    |
| 118 | CSA7978001 | 2  | 空气管 4X2.5-27                | AIR TUBE 4X2.5-27                          |    |

F2 . 压脚装置 / Presser foot mechanism



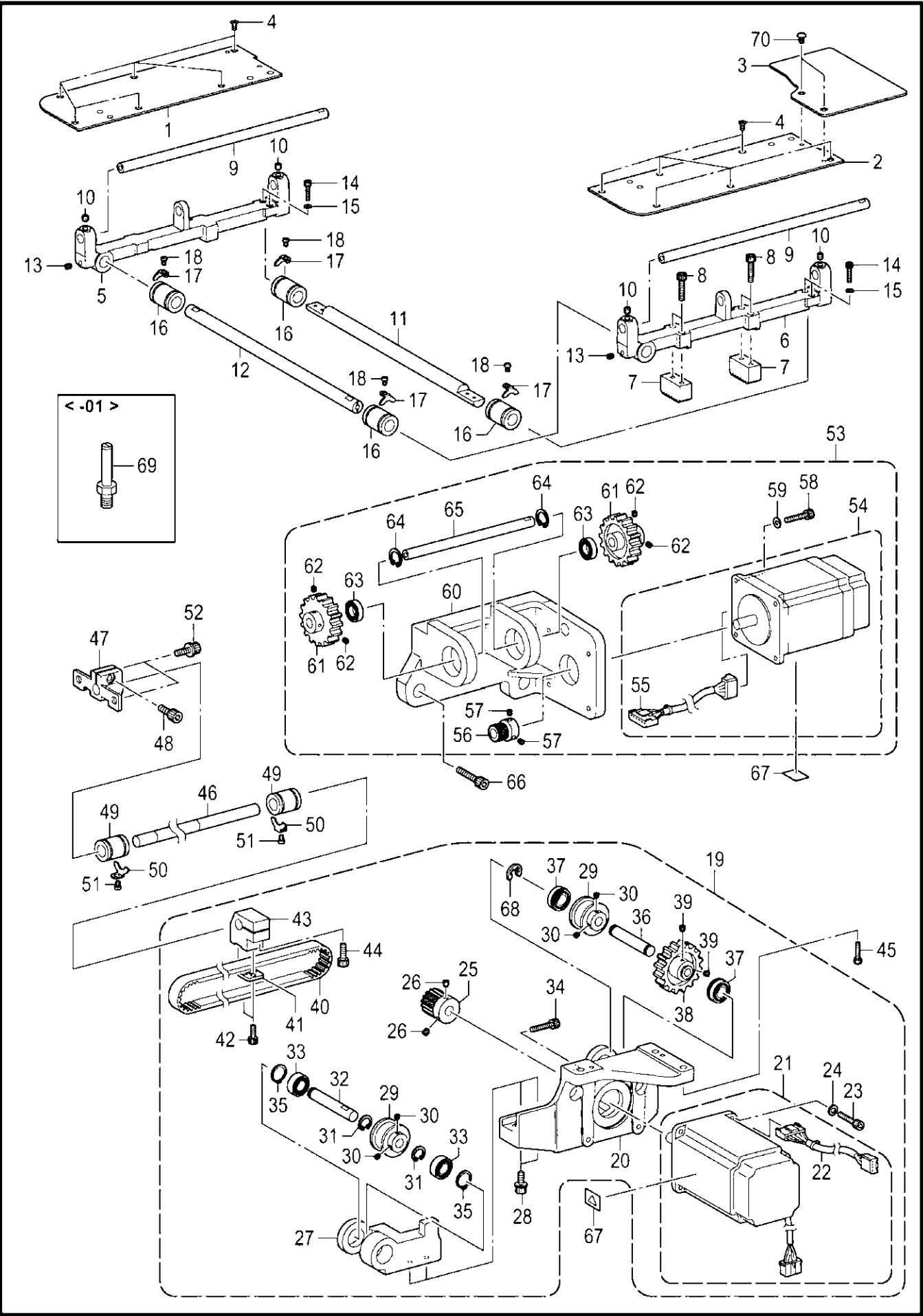
F2. 压脚装置 / Presser foot mechanism

| 参照号 | 零部件序号      | 数量 | 零部件名称       | NAME OF PARTS              | RM |
|-----|------------|----|-------------|----------------------------|----|
|     |            |    | <用于-00>     | <For -00>                  |    |
| 1   | CSA7079001 | 1  | 压脚板总组件 R30  | WORK CLAMP PLATE R30 UNIT  |    |
| 2   | CSA7080001 | 1  | 布压板组件 R     | WORK CLAMP PLATE R ASSY    |    |
| 4   | CSA7082101 | 1  | 压脚板总组件 L30  | WORK CLAMP PLATE L30 UNIT  |    |
| 5   | CSA7083001 | 1  | 布压板组件 L     | WORK CLAMP PLATE L ASSY    |    |
| 7   | CSA7149001 | 1  | 板弹簧         | PLATE SPRING               |    |
| 8   | CS35326101 | 1  | 螺钉 M3.5     | SCREW M3.5                 |    |
| 9   | CSA7150101 | 1  | 切线 A        | THREAD TRIMMER A           |    |
| 10  | CSA7151101 | 1  | 切线 B        | THREAD TRIMMER B           |    |
| 11  | CS35326101 | 1  | 螺钉 M3.5     | SCREW M3.5                 |    |
|     |            |    | <用于-01>     | <For -01>                  |    |
| 12  | CSA7055001 | 1  | 压脚板总组件 RS30 | WORK CLAMP PLATE RS30 UNIT |    |
| 13  | CSA7056001 | 1  | 布压板组件 RS    | WORK CLAMP PLATE RS ASSY   |    |
| 15  | CS35330001 | 1  | 压料板 R       | WORK CLAMP PLATE, R        |    |
| 16  | CSA7060001 | 1  | 压脚板总组件 LS30 | WORK CLAMP PLATE LS30 UNIT |    |
| 17  | CSA7061001 | 1  | 布压板组件 LS    | WORK CLAMP PLATE LS ASSY   |    |
| 20  | CS35329001 | 1  | 压料板 L       | WORK CLAMP PLATE, L        |    |
| 19  | CS06696004 | 2  | 螺钉 M3X6     | SCREW, FLAT M3X6           |    |
| 21  | CS35315001 | 1  | 角块          | OPENING SLIDE BLOCK        |    |
| 22  | CS35316001 | 1  | 角块支撑板       | SLIDE BLOCK SUPPORT PLATE  |    |
| 23  | C060020416 | 2  | 螺钉 M2X4     | SCREW BIND M2X4            |    |
| 24  | CSA5673001 | 1  | 针板 R-42     | NEEDLE PLATE R-42          |    |
| 25  | CS06696004 | 2  | 螺钉 M3X6     | SCREW, FLAT M3X6           |    |
| 26  | CS39932101 | 1  | 压布 R-30     | CLOTH WORK CLAMP, R-30     |    |
| 27  | CS35236000 | 1  | 垫圈 3.2      | WASHER, BENDING 3.2        |    |
| 28  | CS35235001 | 1  | 支架销         | SUPPORT PIN, CLAMP         |    |
| 29  | C021300306 | 1  | 螺母 M3       | NUT 3 M3                   |    |
| 30  | CSA5560001 | 1  | 夹轴承受板       | CLAMP SHAFT HOLDER         |    |
| 31  | C062400816 | 2  | 螺钉 M4X8     | SCREW PAN M4X8             |    |
| 32  | CSA5674001 | 1  | 支点轴         | CLAMP FULCRUM SHAFT        |    |
| 33  | C048060142 | 2  | 轴用挡圈 C6     | RETAINING RING EXTERNAL C6 |    |
| 34  | CSA5585001 | 1  | 夹杆 R        | CLAMP LEVER R              |    |
| 35  | C018501236 | 1  | 螺栓 M5X12    | BOLT SOCKET M5X12          |    |
| 36  | CSA5576001 | 1  | 夹臂 R        | CLAMP ARM R                |    |
| 37  | C014400532 | 2  | 螺钉 M4X5     | SET SCREW SOCKET (CP) M4X5 |    |
| 38  | CSA7550001 | 1  | 布挡板 R       | CROTH GUIDE R              |    |
| 39  | CS35326101 | 1  | 螺钉 M3.5     | SCREW M3.5                 |    |
| 40  | CS35315001 | 1  | 角块          | OPENING SLIDE BLOCK        |    |
| 41  | CS35316001 | 1  | 角块支撑板       | SLIDE BLOCK SUPPORT PLATE  |    |
| 42  | C060020416 | 2  | 螺钉 M2X4     | SCREW BIND M2X4            |    |
| 43  | CSA5672001 | 1  | 针板 L-42     | NEEDLE PLATE L-42          |    |
| 44  | CS39931101 | 1  | 压布 L-30     | CLOTH WORK CLAMP, L-30     |    |
| 45  | CS35236000 | 1  | 垫圈 3.2      | WASHER, BENDING 3.2        |    |
| 46  | CS35235001 | 1  | 支架销         | SUPPORT PIN, CLAMP         |    |
| 47  | C021300306 | 1  | 螺母 M3       | NUT 3 M3                   |    |
| 48  | CSA5560001 | 1  | 夹轴承受板       | CLAMP SHAFT HOLDER         |    |
| 49  | C062400816 | 2  | 螺钉 M4X8     | SCREW PAN M4X8             |    |
| 50  | CSA5674001 | 1  | 支点轴         | CLAMP FULCRUM SHAFT        |    |
| 51  | C048060142 | 2  | 轴用挡圈 C6     | RETAINING RING EXTERNAL C6 |    |
| 52  | CSA5671001 | 1  | 夹杆 L        | CLAMP LEVER L              |    |
| 53  | C018501236 | 1  | 螺栓 M5X12    | BOLT SOCKET M5X12          |    |
| 54  | CSA5577001 | 1  | 夹臂 L        | CLAMP ARM L                |    |
| 55  | C014400532 | 2  | 螺钉 M4X5     | SET SCREW SOCKET (CP) M4X5 |    |
| 56  | CSA7551001 | 1  | 布挡板 L       | CROTH GUIDE L              |    |
| 57  | CS35326101 | 1  | 螺钉 M3.5     | SCREW M3.5                 |    |



| 参照号 | 零部件序号      | 数量 | 零部件名称                         | NAME OF PARTS                                   | RM |
|-----|------------|----|-------------------------------|-------------------------------------------------|----|
| 1   | CSA6728001 | 1  | <用于-02: L2230><br>压脚板组件 R2230 | <For -02: L2230><br>WORK CLAMP PLATE R2230 UNIT |    |
| 2   | CSA6731001 | 1  | 针板 L2230R                     | NEEDLE PLATE L 2230R                            |    |
| 3   | CSA6732001 | 1  | 压布板 R-JL2230                  | WORK CLAMP R-JL2230                             |    |
| 4   | CSA6738001 | 1  | 压脚板组件 L2230                   | WORK CLAMP PLATE L2230 UNIT                     |    |
| 5   | CSA6739001 | 1  | 布压板组件 JL                      | WORK CLAMP PLATE JL ASSY                        |    |
| 6   | CSA6741001 | 1  | 针板 L2230L                     | NEEDLE PLATE L 2230L                            |    |
| 7   | CSA6742001 | 1  | 压布板 L-JL2230                  | WORK CLAMP L-JL2230                             |    |
| 8   | CSA7187001 | 1  | <用于-02: L1826><br>压脚板组件 R1826 | <For -02: L1826><br>WORK CLAMP PLATE R1826 ASSY |    |
| 9   | CSA7105001 | 1  | 针板 L1826R                     | NEEDLE PLATE L1826R                             |    |
| 10  | CSA7095001 | 1  | 布压板 R-JL1826                  | WORK CLAMP R-JL1826                             |    |
| 11  | CSA7186001 | 1  | 压脚板组件 L1826                   | WORK CLAMP PLATE L1826 ASSY                     |    |
| 12  | CSA6739001 | 1  | 布压板组件 JL                      | WORK CLAMP PLATE JL ASSY                        |    |
| 13  | CSA7100001 | 1  | 针板 L1826L                     | NEEDLE PLATE L1826L                             |    |
| 14  | CSA7090001 | 1  | 布压板 L-JL1826                  | WORK CLAMP L-JL1826                             |    |
| 15  | CSA6729001 | 1  | 布压板组件 JR                      | WORK CLAMP PLATE JR UNIT                        |    |
| 17  | CS35315001 | 1  | 角块                            | OPENING SLIDE BLOCK                             |    |
| 18  | CS35316001 | 1  | 角块支撑板                         | SLIDE BLOCK SUPPORT PLATE                       |    |
| 19  | C060020416 | 2  | 螺钉 M2X4                       | SCREW BIND M2X4                                 |    |
| 20  | CS06696004 | 2  | 螺钉 M3X6                       | SCREW, FLAT M3X6                                |    |
| 21  | CS35236000 | 1  | 垫圈 3.2                        | WASHER, BENDING 3.2                             |    |
| 22  | CS35235001 | 1  | 支架销                           | SUPPORT PIN, CLAMP                              |    |
| 23  | C021300306 | 1  | 螺母 M3                         | NUT 3 M3                                        |    |
| 24  | CSA5560001 | 1  | 夹轴承受板                         | CLAMP SHAFT HOLDER                              |    |
| 25  | C062400816 | 2  | 螺钉 M4X8                       | SCREW PAN M4X8                                  |    |
| 26  | CSA6733001 | 1  | 支点轴 J                         | CLAMP FULCRUM SHAFT J                           |    |
| 27  | C048060142 | 2  | 轴用挡圈 C6                       | RETAINING RING EXTERNAL C6                      |    |
| 28  | CSA5585001 | 1  | 夹杆 R                          | CLAMP LEVER R                                   |    |
| 29  | C018501236 | 1  | 螺栓 M5X12                      | BOLT SOCKET M5X12                               |    |
| 30  | CSA6734001 | 1  | 夹臂 R-J                        | CLAMP ARM R-J                                   |    |
| 31  | C014400532 | 2  | 螺钉 M4X5                       | SET SCREW SOCKET (CP) M4X5                      |    |
| 32  | CSA7550001 | 1  | 布挡板 R                         | CROTH GUIDE R                                   |    |
| 33  | CS35326101 | 1  | 螺钉 M3.5                       | SCREW M3.5                                      |    |
| 34  | CSA6735001 | 1  | 辅助压脚臂                         | AUX CLAMP ARM                                   |    |
| 35  | C048060142 | 1  | 轴用挡圈 C6                       | RETAINING RING EXTERNAL C6                      |    |
| 36  | CSA6736001 | 1  | 辅助压脚杆                         | SUB AUX CLAMP WRIST                             |    |
| 37  | C018401036 | 1  | 螺栓 M4X10                      | BOLT SOCKET M4X10                               |    |
| 38  | CS05356000 | 1  | 扣夹 A                          | BUTTON CLAMP, A                                 |    |
| 39  | CSA6737001 | 1  | 回复弹簧                          | AUX CLAMP TSWIST SPRING                         |    |
| 41  | CS35315001 | 1  | 角块                            | OPENING SLIDE BLOCK                             |    |
| 42  | CS35316001 | 1  | 角块支撑板                         | SLIDE BLOCK SUPPORT PLATE                       |    |
| 43  | C060020416 | 2  | 螺钉 M2X4                       | SCREW BIND M2X4                                 |    |
| 44  | CS06696004 | 2  | 螺钉 M3X6                       | SCREW, FLAT M3X6                                |    |
| 45  | CS35236000 | 1  | 垫圈 3.2                        | WASHER, BENDING 3.2                             |    |
| 46  | CS35235001 | 1  | 支架销                           | SUPPORT PIN, CLAMP                              |    |
| 47  | C021300306 | 1  | 螺母 M3                         | NUT 3 M3                                        |    |
| 48  | CSA5560001 | 1  | 夹轴承受板                         | CLAMP SHAFT HOLDER                              |    |
| 49  | C062400816 | 2  | 螺钉 M4X8                       | SCREW PAN M4X8                                  |    |
| 50  | CSA5674001 | 1  | 支点轴                           | CLAMP FULCRUM SHAFT                             |    |
| 51  | C048060142 | 2  | 轴用挡圈 C6                       | RETAINING RING EXTERNAL C6                      |    |
| 52  | CSA5671001 | 1  | 夹杆 L                          | CLAMP LEVER L                                   |    |
| 53  | C018501236 | 1  | 螺栓 M5X12                      | BOLT SOCKET M5X12                               |    |
| 54  | CSA6743001 | 1  | 夹臂 L-J                        | CLAMP ARM L-J                                   |    |
| 55  | C014400532 | 2  | 螺钉 M4X5                       | SET SCREW SOCKET (CP) M4X5                      |    |
| 56  | CSA7551001 | 1  | 布挡板 L                         | CROTH GUIDE L                                   |    |
| 57  | CS35326101 | 1  | 螺钉 M3.5                       | SCREW M3.5                                      |    |
| 58  | CSA7152001 | 1  | <选购件><br>辅助压脚杆 L              | <Option parts><br>SUPPORT WORK CLAMP ARM L      |    |

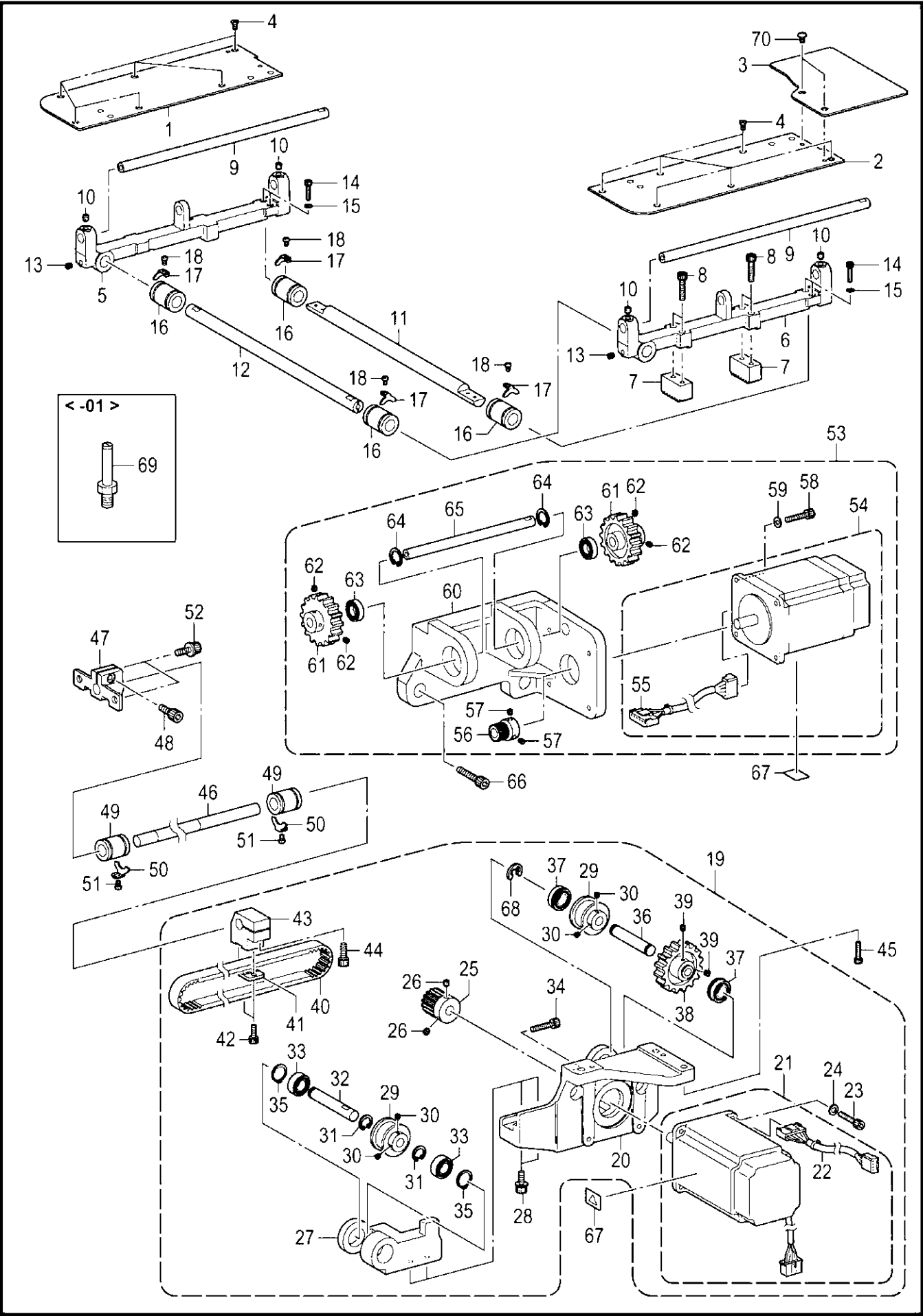
G. 送布装置 / Feed mechanism



G. 送布装置 / Feed mechanism

| 参照号 | 零部件序号      | 数量 | 零部件名称         | NAME OF PARTS                  | RM |
|-----|------------|----|---------------|--------------------------------|----|
| 1   | CSA6744001 | 1  | 送料台盖 L        | FEED BAR COVER L               |    |
| 2   | CSA6745001 | 1  | 送料台盖 R        | FEED BAR COVER R               |    |
| 3   | CSA8121001 | 1  | 送料台盖组件 U      | FEED BAR COVER U ASSY          |    |
| 4   | C004401003 | 12 | 螺钉 M4X10      | SCREW, FLAT M4X10              |    |
| 5   | CSA6747001 | 1  | X送布轴架 S       | X FEED SHAFT HOLDER S          |    |
| 6   | CSA6748001 | 1  | X送布轴架 N       | X FEED SHAFT HOLDER N          |    |
| 7   | CSA6749001 | 2  | X齿条           | X RACK                         |    |
| 8   | C018501636 | 4  | 螺栓 M5X16      | BOLT SOCKET M5X16              |    |
| 9   | CSA6750001 | 2  | Y送布导向轴        | Y FEED GUIDE SHAFT             |    |
| 10  | C012060636 | 4  | 螺钉 M6X6       | SET SCREW SOCKET (FT) M6X6     |    |
| 11  | CSA6751101 | 1  | X送布导向轴 A      | X FEED GUIDE SHAFT A           |    |
| 12  | CSA6752101 | 1  | X送布导向轴 B      | X FEED GUIDE SHAFT B           |    |
| 13  | C012060636 | 2  | 螺钉 M6X6       | SET SCREW SOCKET (FT) M6X6     |    |
| 14  | C018401636 | 4  | 螺栓 M4X16      | BOLT SOCKET M4X16              |    |
| 15  | C025040136 | 4  | 平垫圈 S4        | WASHER PLAIN S 4               |    |
| 16  | CS35183000 | 4  | 直线形轴套 12      | LINEAR BUSH. 12                |    |
| 17  | CSA5562001 | 4  | 定位板           | BALL BEARING STOPPER           |    |
| 18  | C062300416 | 4  | 螺钉 M3X4       | SCREW PAN M3X4                 |    |
| 19  | CSA6753001 | 1  | Y送料组件         | Y FEED ASSY                    |    |
| 20  | CSA6754001 | 1  | Y送布基座         | Y FEED BASE                    |    |
| 21  | CSA6521001 | 1  | 脉冲马达组件 Y      | PULSE MOTOR ASSY Y             |    |
| 22  | CSA6522001 | 1  | 马达接线 Y        | MOTOR HARNESS Y                |    |
| 23  | C018401436 | 4  | 螺栓 M4X14      | BOLT SOCKET M4X14              |    |
| 24  | C026040136 | 4  | 平垫圈 S4        | WASHER PLAIN S 4               |    |
| 25  | CSA6755001 | 1  | 驱动齿轮 20       | DRIVING GEAR 20                |    |
| 26  | C012060636 | 2  | 螺钉 M6X6       | SET SCREW SOCKET (FT) M6X6     |    |
| 27  | CSA6756001 | 1  | Y轮基座          | Y PULLEY SUPPORT               |    |
| 28  | C3A6001001 | 2  | 螺栓(带垫圈) M5X20 | BOLT SOCKET (S/P WASHER) M5X20 |    |
| 29  | CSA6757001 | 2  | Y同步轮组件        | Y TIMING PULLEY ASSY           |    |
| 30  | C012060636 | 4  | 螺钉 M6X6       | SET SCREW SOCKET (FT) M6X6     |    |
| 31  | C048160242 | 2  | 轴用挡圈 C16      | RETAINING RING INTERNAL C16    |    |
| 32  | CSA6760001 | 1  | Y手轮轴 R        | Y PULLEY SHAFT R               |    |
| 33  | C530138001 | 2  | 微轴承 8         | BALL BEARING MICRO 8           |    |
| 34  | C018502536 | 1  | 螺栓 M5X25      | BOLT SOCKET M5X25              |    |
| 35  | C048080142 | 2  | 轴用挡圈 C8       | RETAINING RING EXTERNAL C8     |    |
| 36  | CSA6761001 | 1  | Y手轮轴 F        | Y PULLEY SHAFT F               |    |
| 37  | C070688850 | 2  | R球轴承 688ZZ    | BALL BEARING RADIAL 688ZZ      |    |
| 38  | CSA6762001 | 1  | 空转齿轮 40       | IDLER GEAR 40                  |    |
| 39  | C012060636 | 2  | 螺钉 M6X6       | SET SCREW SOCKET (FT) M6X6     |    |
| 40  | CSA6763001 | 1  | T皮带 320-5GT   | T BELT 320-5GT                 |    |
| 41  | CSA6764001 | 1  | 皮带支板          | BELT HOLDER                    |    |
| 42  | C018400836 | 2  | 螺栓 M4X8       | BOLT SOCKET M4X8               |    |
| 43  | CSA6765001 | 1  | Y驱动轴支架        | Y DRIVING SHAFT HOLDER         |    |
| 44  | C018501636 | 1  | 螺栓 M5X16      | BOLT SOCKET M5X16              |    |
| 45  | C018061636 | 3  | 螺栓 M6X16      | BOLT SOCKET M6X16              |    |
| 46  | CSA6766001 | 1  | Y轴            | Y SHAFT                        |    |
| 47  | CSA6767001 | 1  | Y轴支架          | Y SHAFT HOLDER                 |    |
| 48  | C018501436 | 1  | 螺栓 M5X14      | BOLT SOCKET M5X14              |    |
| 49  | CS12004000 | 2  | 线性轴套          | LINEAR BUSH                    |    |
| 50  | CSA5562001 | 2  | 定位板           | BALL BEARING STOPPER           |    |
| 51  | C062300416 | 2  | 螺钉 M3X4       | SCREW PAN M3X4                 |    |
| 52  | CS55476001 | 2  | 螺栓(带垫圈) M6X12 | BOLT SOCKET (S/P WASHER)M6X12  |    |
| 53  | CSA6768001 | 1  | X送料组件         | X FEED ASSY                    |    |
| 54  | CSA6517001 | 1  | 脉冲马达组件 X      | PULSE MOTOR ASSY X             |    |
| 55  | CSA6518001 | 1  | 马达接线 X        | MOTOR HARNESS X                |    |
| 56  | CSA4197001 | 1  | 送料齿轮          | FEED GEAR                      |    |
| 57  | C012060636 | 2  | 螺钉 M6X6       | SET SCREW SOCKET (FT) M6X6     |    |
| 58  | C018401436 | 4  | 螺栓 M4X14      | BOLT SOCKET M4X14              |    |
| 59  | C026040136 | 4  | 平垫圈 S4        | WASHER PLAIN S 4               |    |
| 60  | CSA6769001 | 1  | X马达支座         | X MOTOR SUPPORT                |    |
| 61  | CSA6770001 | 2  | 空转齿轮          | IDLER GEAR                     |    |
| 62  | C012060636 | 4  | 螺钉 M6X6       | SET SCREW SOCKET (FT) M6X6     |    |
| 63  | CSA6771001 | 2  | 轴承 6001ZZ     | BALL BEARING 6001ZZ            |    |

G. 送布装置 / Feed mechanism

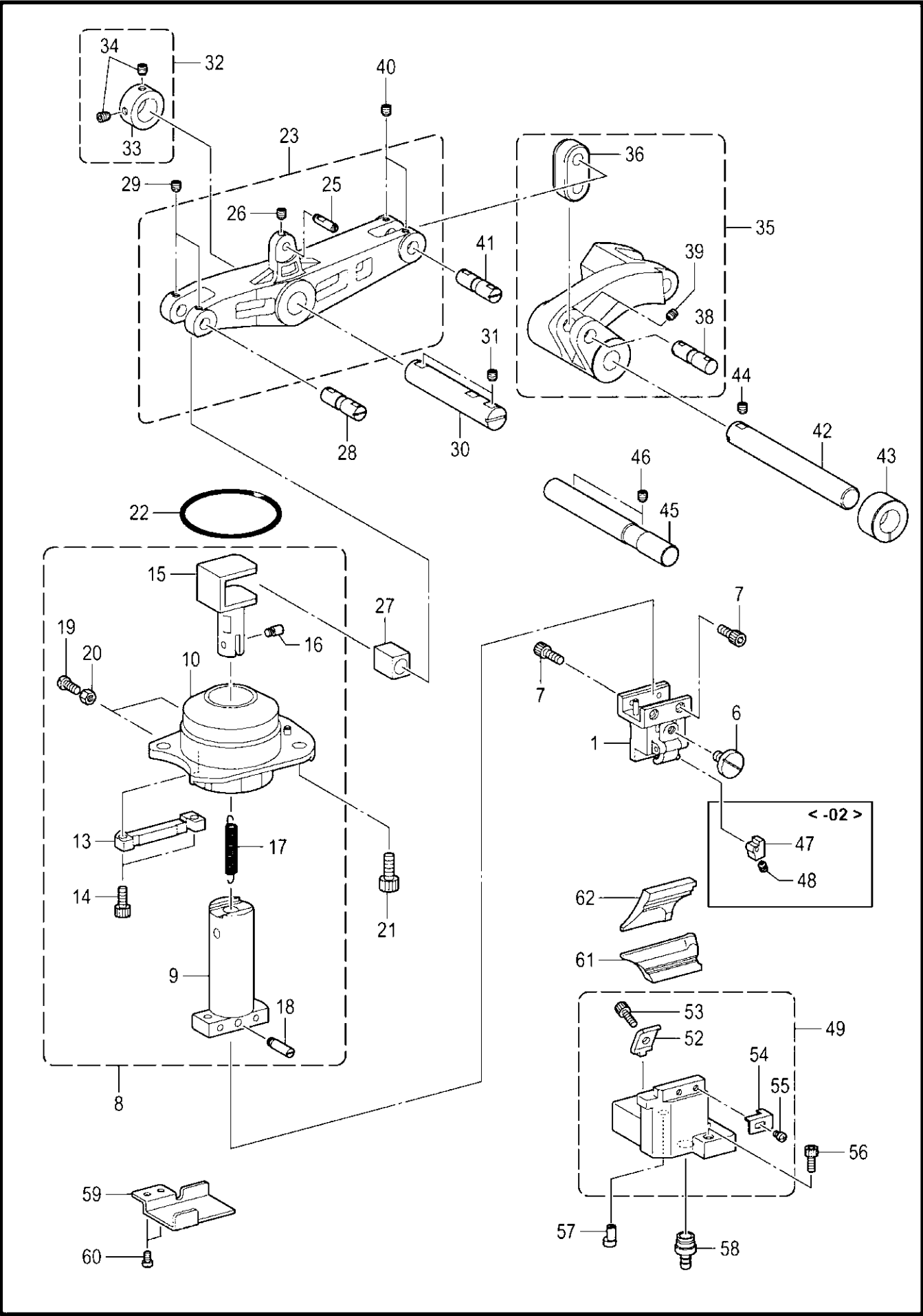


G. 送布装置 / Feed mechanism

| 参照号 | 零部件序号      | 数量 | 零部件名称           | NAME OF PARTS               | RM |
|-----|------------|----|-----------------|-----------------------------|----|
| 64  | C048280242 | 2  | 孔用挡圈 C28        | RETAINING RING INTERNAL C28 |    |
| 65  | CSA6772001 | 1  | X空转齿轮轴          | X IDLER GEAR SHAFT          |    |
| 66  | C018061636 | 3  | 螺栓 M6X16        | BOLT SOCKET M6X16           |    |
| 67  | CJ03663001 | 2  | 高温标签 13X20      | LABEL, HIGH TEMP. 13X20     |    |
| 68  | C048060342 | 1  | 挡圈 E6           | RETAINING RING E6           |    |
| 70  | C008401204 | 2  | 螺钉 M4X12        | SCREW TRUSS M4X12           |    |
| 69  | CSA5584001 | 1  | <用于-01><br>气缸螺栓 | <For -01><br>CYLINDER SCREW |    |



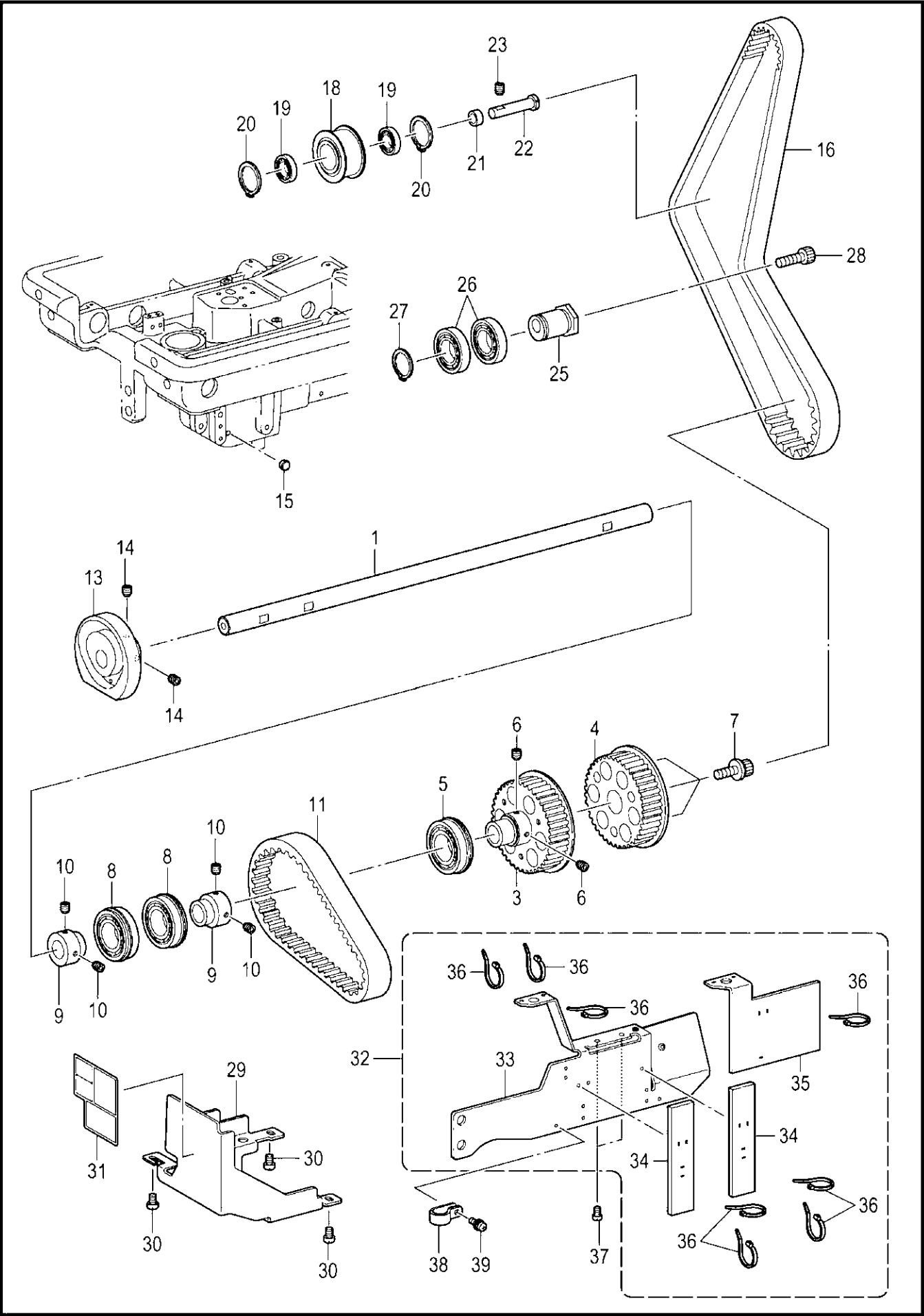
H. 切刀装置 / Cutter mechanism



H. 切刀装置 / Cutter mechanism

| 参照号 | 零部件序号      | 数量 | 零部件名称           | NAME OF PARTS               | RM |
|-----|------------|----|-----------------|-----------------------------|----|
| 1   | CSA6773101 | 1  | 气锤基座组件          | HAMMER BRACKET ASSY         |    |
| 6   | CS35091101 | 1  | 螺栓 M5           | NOB SCREW M5                |    |
| 7   | C018401036 | 4  | 螺栓 M4X10        | BOLT SOCKET M4X10           |    |
| 8   | CSA6776301 | 1  | 切刀动作轴组件         | CUTTER DRIVING SHAFT ASSY   |    |
| 9   | CSA6777001 | 1  | 切刀动作轴           | CUTTER DRIVING SHAFT        |    |
| 10  | CSA6778301 | 1  | 切刀轴套组件          | BUSH C-SHAFT ASSY           |    |
| 13  | CSA6781001 | 1  | 回转制动            | GUIDE BLOCK                 |    |
| 14  | C018401236 | 2  | 螺栓 M4X12        | BOLT SOCKET M4X12           |    |
| 15  | CSA6782001 | 1  | 切刀轴压杆           | DRIVING SHAFT PRESSER       |    |
| 16  | CSA6783001 | 1  | 弹簧挂钩 U          | SPRING HOOK PIN U           |    |
| 17  | CSA6784001 | 1  | 弹簧              | SPRING EXTENSION            |    |
| 18  | CSA6785001 | 1  | 弹簧挂钩 D          | SPRING HOOK PIN D           |    |
| 19  | CSA6786001 | 2  | 螺钉 4            | BOLT 4                      |    |
| 20  | C021400206 | 2  | 六角螺母 M4         | NUT 2 M4                    |    |
| 21  | C018061236 | 3  | 螺栓 M6X12        | BOLT SOCKET M6X12           |    |
| 22  | C081050870 | 1  | O形圈 S50         | O RING S50                  |    |
| 23  | CSA6787001 | 1  | 切刀臂组件           | CUTTER ARM ASSY             |    |
| 25  | CSA6789001 | 1  | 切刀销             | C-SENSOR PIN                |    |
| 26  | C012500536 | 1  | 螺钉 M5X5         | SET SCREW SOCKET (FT) M5X5  |    |
| 27  | CSA6790001 | 1  | 切刀臂滑块           | C-ARM SLIDE BLOCK           |    |
| 28  | CSA5563001 | 1  | 切刀臂销            | C-ARM PIN                   |    |
| 29  | C014060836 | 2  | 固定螺钉 M6X8       | SET SCREW SOCKET (CP) M6X8  |    |
| 30  | CSA6791001 | 1  | 切刀臂轴            | C-ARM SHAFT                 |    |
| 31  | C012061036 | 2  | 螺钉 M6X10        | SET SCREW SOCKET (FT) M6X10 |    |
| 32  | CSA6792001 | 1  | 紧圈组件            | SET SCREW COLLAR ASSY       |    |
| 33  | CSA6793001 | 1  | 紧圈              | SET SCREW COLLAR            |    |
| 34  | C014060836 | 2  | 固定螺钉 M6X8       | SET SCREW SOCKET (CP) M6X8  |    |
| 35  | CSA6794001 | 1  | 切刀杆组件           | CUTTER LEVER ASSY           |    |
| 36  | CSA6795001 | 1  | 切刀连接杆           | CUTTER LINK                 |    |
| 38  | CSA5563001 | 1  | 切刀臂销            | C-ARM PIN                   |    |
| 39  | C014500836 | 2  | 螺钉 M5X8         | SET SCREW SOCKET (CP) M5X8  |    |
| 40  | C014060836 | 2  | 固定螺钉 M6X8       | SET SCREW SOCKET (CP) M6X8  |    |
| 41  | CSA5563001 | 1  | 切刀臂销            | C-ARM PIN                   |    |
| 42  | CSA6797001 | 1  | 切刀杆轴            | CUTTER REVER SHAFT          |    |
| 43  | CSA6798001 | 1  | 切刀杆轴套           | BUSH C-LEVER SHAFT          |    |
| 44  | C012061036 | 1  | 螺钉 M6X10        | SET SCREW SOCKET (FT) M6X10 |    |
| 45  | CSA6799001 | 1  | 气缸支撑轴           | CYLINDER SUPPORT SHAFT      |    |
| 46  | C014060836 | 2  | 固定螺钉 M6X8       | SET SCREW SOCKET (CP) M6X8  |    |
| 47  | CSA6800001 | 1  | <用于-02><br>气锤垫块 | <For -02><br>HAMMER SPACER  |    |
| 48  | C014400536 | 1  | 螺钉 M4X5         | SET SCREW SOCKET(CP) M4X5   |    |
| 49  | CSA6801301 | 1  | 切刀基座总组件         | KNIFE BRACKET UNIT          |    |
| 52  | CS35097101 | 1  | 切刀基座架           | KNIFE BLOCK HOLDER          |    |
| 53  | C018501636 | 1  | 螺栓 M5X16        | BOLT SOCKET M5X16           |    |
| 54  | CS35098000 | 1  | 基座定位板           | BLOCK STOPPER PLATE         |    |
| 55  | C062300416 | 1  | 螺钉 M3X4         | SCREW PAN M3X4              |    |
| 56  | C018501636 | 3  | 螺栓 M5X16        | BOLT SOCKET M5X16           |    |
| 57  | CSA6804001 | 1  | 偏心销             | ECCENTRIC PIN               |    |
| 58  | CSA6805001 | 1  | 切刀屑接头           | KNIFE GARBAGE JOINT         |    |
| 59  | CSA6985001 | 1  | 管夹板             | TUBE GUIDE                  |    |
| 60  | C062400816 | 1  | 螺钉 M4X8         | SCREW PAN M4X8              |    |
| 61  | CSA6806001 | 1  | 切刀 2.8X4.3-42   | KNIFE 2.8X4.3-42            |    |
| 62  | C* P. 102  | 1  | 气锤              | HAMMER                      |    |

J. 下轴装置 / Lower shaft mechanism

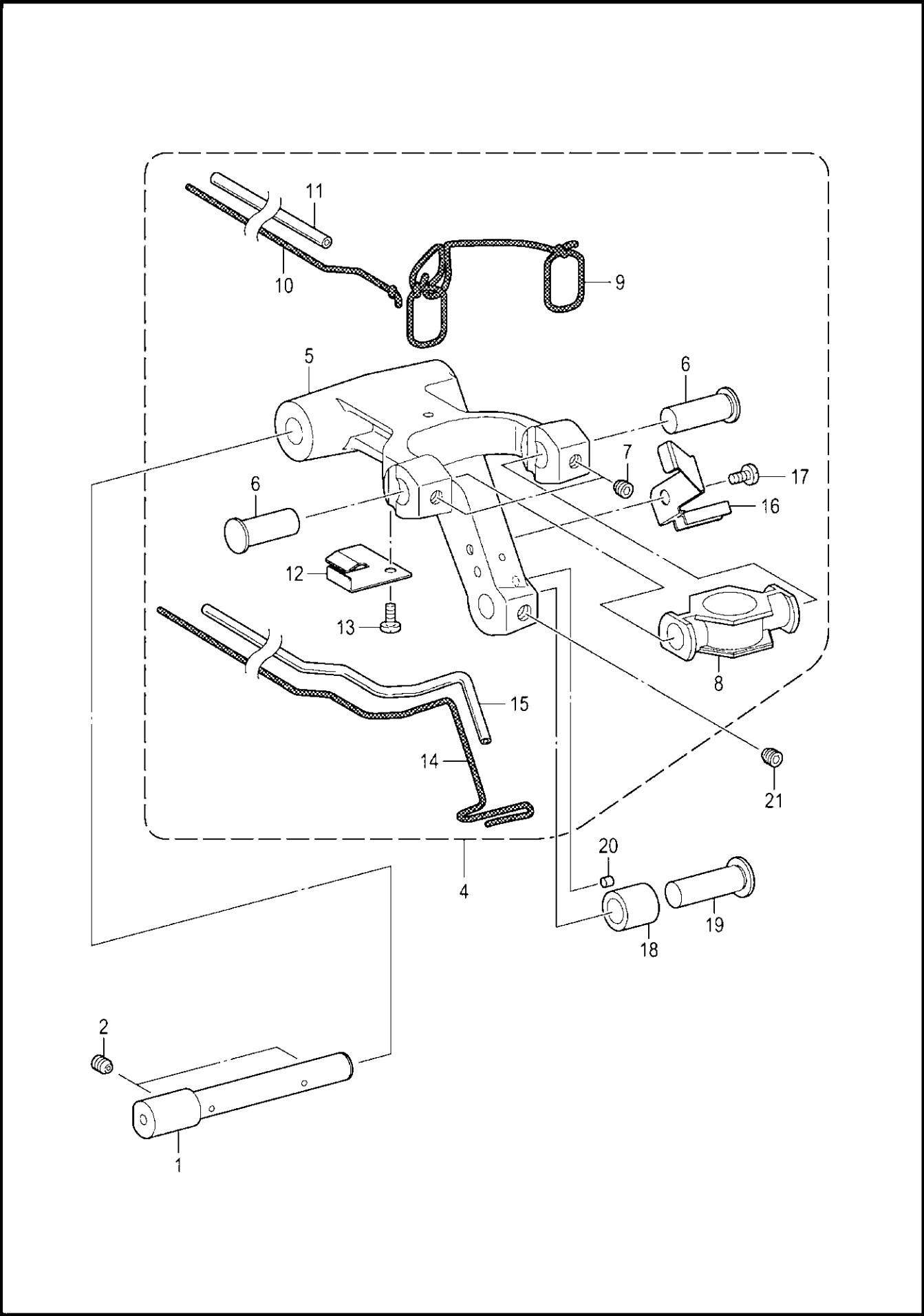


J. 下轴装置 / Lower shaft mechanism

| 参照号 | 零部件序号      | 数量 | 零部件名称          | NAME OF PARTS                 | RM |
|-----|------------|----|----------------|-------------------------------|----|
| 1   | CSA6807001 | 1  | 下轴             | LOWER SHAFT                   |    |
| 3   | CSA6809001 | 1  | 下轴T手轮 A        | LOWER SHAFT TENSION PULLEY A  |    |
| 4   | CSA6810001 | 1  | 下轴T手轮 B        | LOWER SHAFT TENSION PULLEY B  |    |
| 5   | CSA5571001 | 1  | 轴承 6004ZZNR    | BALL BEARING 6004ZZNR         |    |
| 6   | CS23651001 | 2  | 固定螺钉 M6X6      | SET SCREW SOCKET (FT) M6X6    |    |
| 7   | CS47270001 | 3  | 螺栓(带垫圈) M6X30  | BOLT SOCKET (S/P WASHER)M6X30 |    |
| 8   | CSA5573001 | 2  | 轴承 6204ZZNR    | BALL BEARING 6204ZZNR         |    |
| 9   | CSA5564001 | 2  | 轴承管套           | BEARING COLLAR                |    |
| 10  | CS23651001 | 4  | 固定螺钉 M6X6      | SET SCREW SOCKET (FT) M6X6    |    |
| 11  | CSA6812001 | 1  | T皮带 375-5GT    | T BELT 375-5GT                |    |
| 13  | CSA6814001 | 1  | 下轴凸轮           | LOWER SHAFT CAM               |    |
| 14  | CS23651001 | 2  | 固定螺钉 M6X6      | SET SCREW SOCKET (FT) M6X6    |    |
| 15  | C104833001 | 1  | 橡皮塞 4.3        | RUBBER CAP. 4.3               |    |
| 16  | CSA6815001 | 1  | T皮带 1115-5GT   | T BELT 1115-5GT               |    |
| 18  | CSA6817001 | 1  | 空转轮组件          | IDLER PULLEY ASSY             |    |
| 19  | CSA5570001 | 2  | 轴承 608ZZ       | BALL BEARING 608ZZ            |    |
| 20  | C048220242 | 2  | 孔用挡圈 C22       | RETAINING RING INTERNAL C22   |    |
| 21  | CS50168001 | 1  | 惰轮管套           | COLLAR                        |    |
| 22  | CSA6819001 | 1  | 空转轮轴           | IDLER PULLEY SHAFT            |    |
| 23  | C012061036 | 1  | 螺钉 M6X10       | SET SCREW SOCKET (FT) M6X10   |    |
| 25  | CSA6821001 | 1  | 张力轮套           | TENSION PULLEY COLLAR         |    |
| 26  | CSA5572001 | 2  | 轴承 6004ZZ      | BALL BEARING 6004ZZ           |    |
| 27  | C048200142 | 1  | 轴用挡圈 C20       | RETAINING RING EXTERNAL C20   |    |
| 28  | C018084036 | 1  | 螺栓 M8X40       | BOLT SOCKET M8X40             |    |
| 29  | CSA6822001 | 1  | 凸轮盖            | CAM COVER                     |    |
| 30  | C062500816 | 3  | 螺钉 M5X8        | SCREW PAN M5X8                |    |
| 31  | CSA6823001 | 1  | 底线穿线表          | LOWER THREADER LABEL          |    |
| 32  | CSA6824001 | 1  | 下轴盖组件          | LOWER SHAFT COVER ASSY        |    |
| 33  | CSA6825001 | 1  | 下轴盖            | LOWER SHAFT COVER             |    |
| 34  | CSA6826001 | 2  | 下轴盖油毡 A        | LOWER SHAFT COVER FELT A      |    |
| 35  | CSA6827001 | 1  | 下轴盖油毡 B        | LOWER SHAFT COVER FELT B      |    |
| 36  | C228475000 | 8  | 电线夹 1.9X80     | FASTENING BAND 1.9X80         |    |
| 37  | C062400816 | 2  | 螺钉 M4X8        | SCREW PAN M4X8                |    |
| 38  | CS10243000 | 1  | 尼龙夹 NK-3N      | CORD HOLDER. NK-3N            |    |
| 39  | C0A4400806 | 1  | 螺栓(带垫圈) M4X8DA | SCREW PAN (S/P WASHER) M4X8   |    |



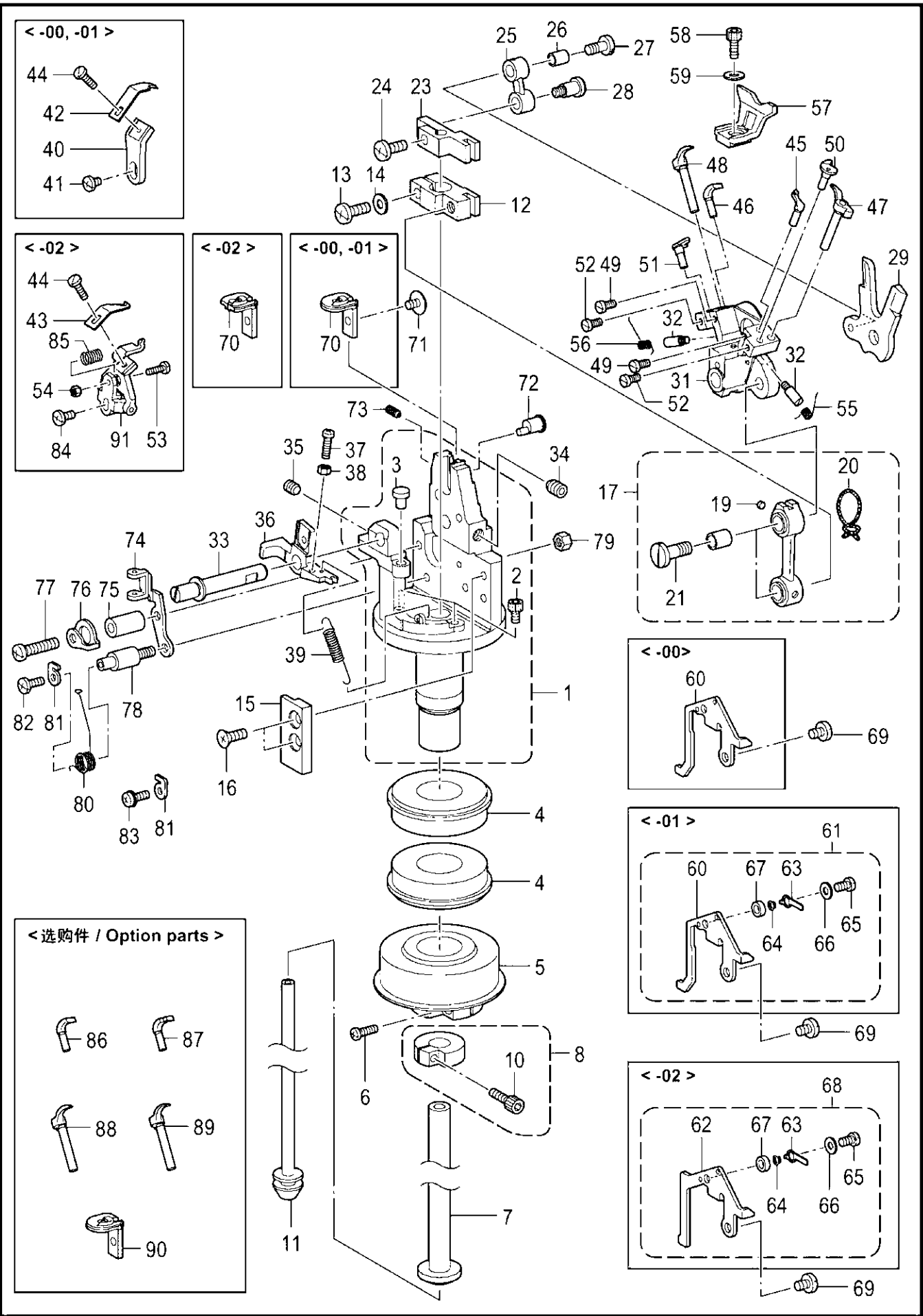
K. 弯针装置 / Looper mechanism



K. 弯针装置 / Looper mechanism

| 参照号 | 零部件序号      | 数量 | 零部件名称     | NAME OF PARTS              | RM |
|-----|------------|----|-----------|----------------------------|----|
| 1   | CSA6828001 | 1  | 弯针杆轴      | LOOPER LEVER SHAFT         |    |
| 2   | C014500836 | 2  | 螺钉 M5X8   | SET SCREW SOCKET (CP) M5X8 |    |
| 4   | CSA6829001 | 1  | 弯针杆组件     | LOOPER LEVER ASSY          |    |
| 5   | CSA6830001 | 1  | 弯针杆       | LOOPER LEVER               |    |
| 6   | CSA6831001 | 2  | 短轴 6.35   | SHAFT 6.35                 |    |
| 7   | C012500536 | 2  | 螺钉 M5X5   | SET SCREW SOCKET (FT) M5X5 |    |
| 8   | CSA6834001 | 1  | 弯针作动台     | LOOPER DRIVING PLATE       |    |
| 9   | CSA6835001 | 1  | 油线 2X2    | WICK 2X2                   |    |
| 10  | CSA6836001 | 1  | 油线 2X2    | WICK 2X2                   |    |
| 11  | CSA5565001 | 1  | 油管        | OIL TUBE                   |    |
| 12  | CSA6837001 | 1  | 油管夹 A     | LOOPER TUBE CLAMP A        |    |
| 13  | C060300816 | 1  | 螺钉 M3X8   | SCREW BIND M3X8            |    |
| 14  | CSA6838001 | 1  | 油线 3X3    | WICK 3X3                   |    |
| 15  | CSA6839001 | 1  | 油管        | OIL TUBE                   |    |
| 16  | CSA6840001 | 1  | 油管夹 B     | LOOPER TUBE CLAMP B        |    |
| 17  | C060300816 | 1  | 螺钉 M3X8   | SCREW BIND M3X8            |    |
| 18  | CSA6832101 | 1  | 下轴凸轮管套    | LOWER SHAFT CAM COLLAR     |    |
| 19  | CSA6833001 | 1  | 弯针凸轮滚轮轴   | LOOPER CAM ROLLER SHAFT    |    |
| 20  | CS12718000 | 1  | 毡         | CHEMICAL FELT              |    |
| 21  | C014060632 | 1  | 固定螺钉 M6X6 | SET SCREW SOCKET (CP) M6X6 |    |

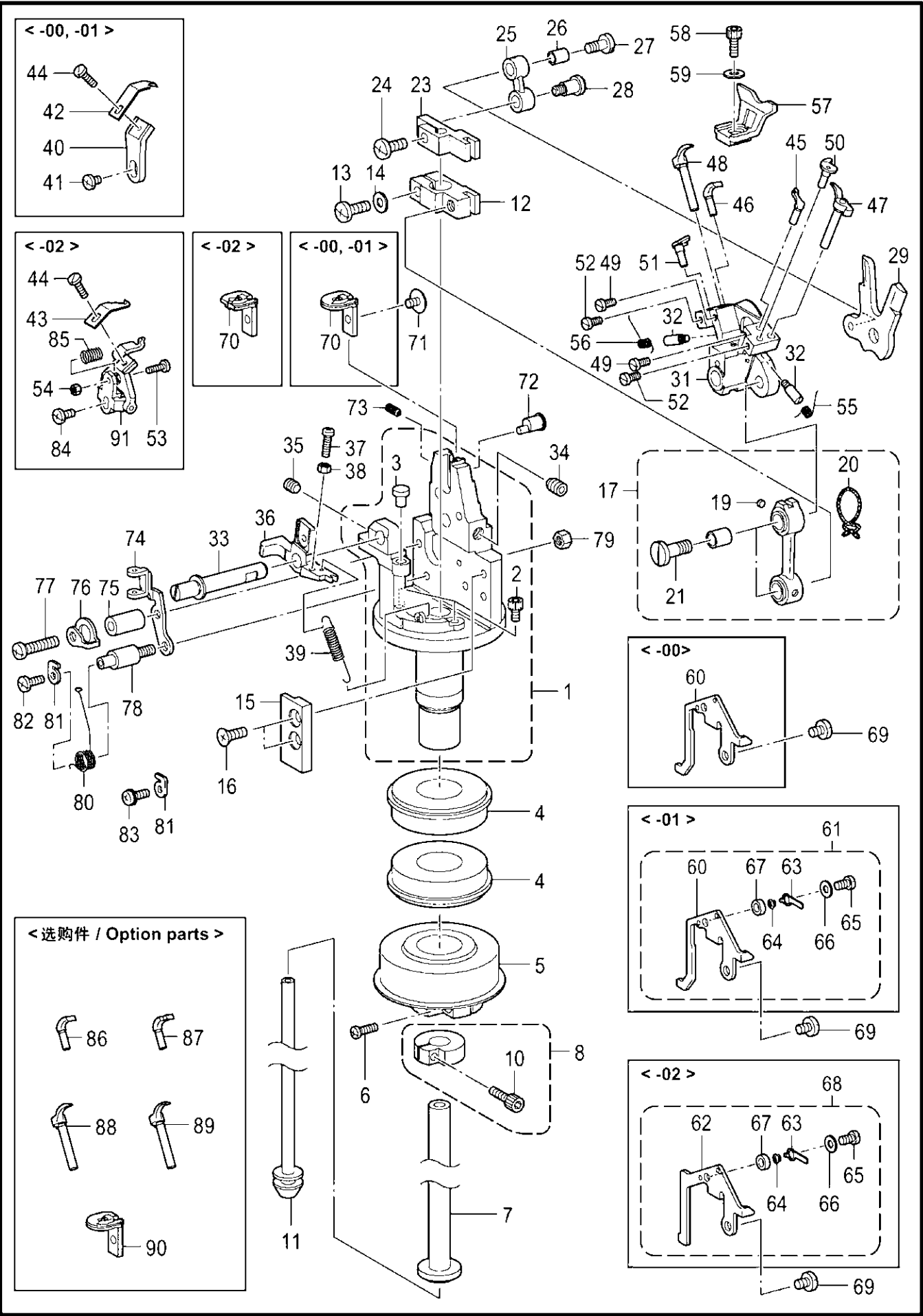
L. 双链式弯针装置 / Double chain stitch looper mechanism



L. 双链式弯针装置 / Double chain stitch looper mechanism

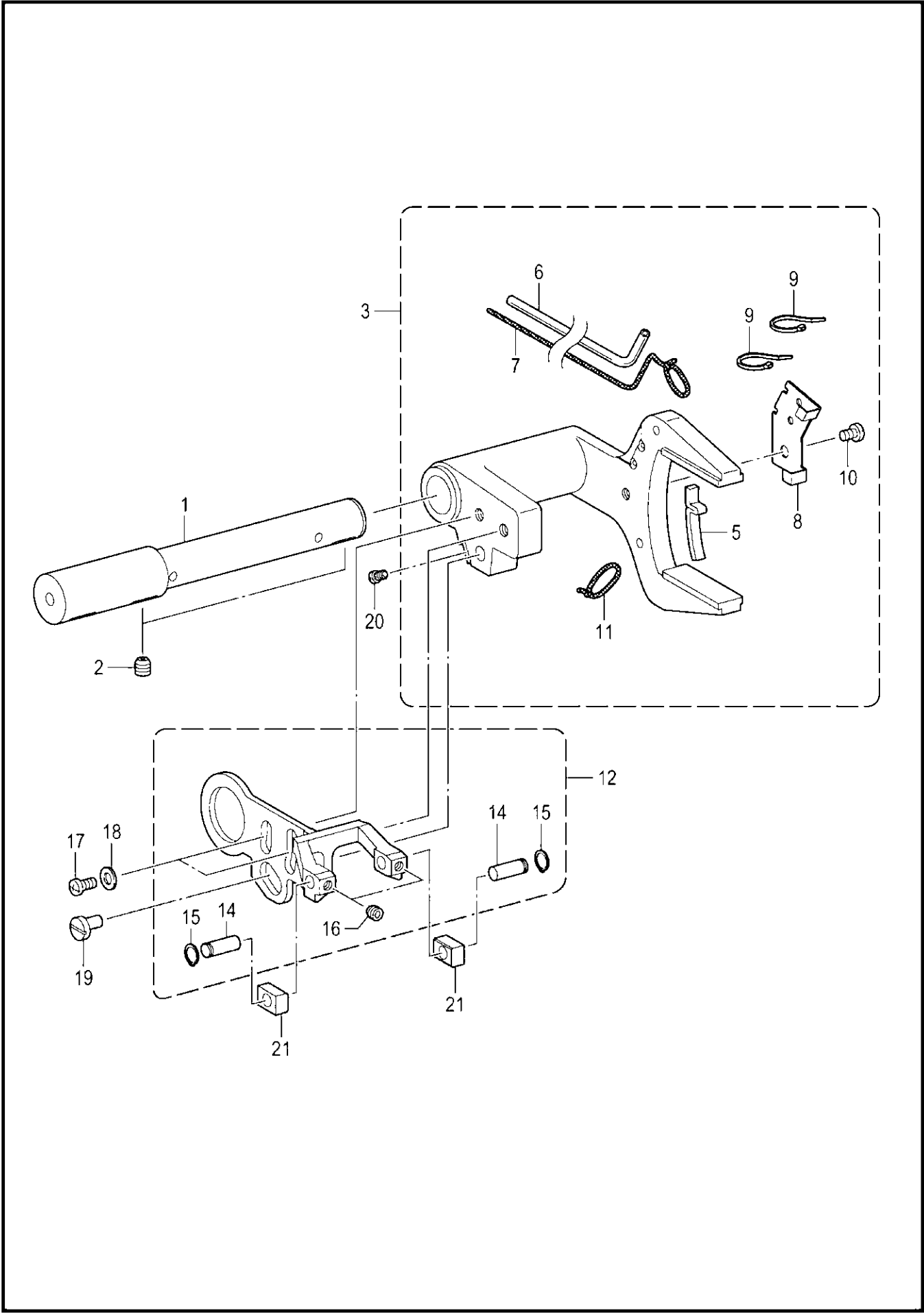
| 参照号 | 零部件序号      | 数量 | 零部件名称                | NAME OF PARTS                          | RM |
|-----|------------|----|----------------------|----------------------------------------|----|
| 1   | CSA6841101 | 1  | 弯针座组件                | LOOPER BASE ASSY                       |    |
| 2   | C018400636 | 2  | 螺栓 M4X6              | BOLT SOCKET M4X6                       |    |
| 3   | CSA6844001 | 1  | 定位销 4                | INPUT PIN 4                            |    |
| 4   | CSA5571001 | 2  | 轴承 6004ZZNR          | BALL BEARING 6004ZZNR                  |    |
| 5   | CSA6845001 | 1  | 弯针轮组件                | LOOPER PULLEY ASSY                     |    |
| 6   | C062351615 | 1  | 螺钉 M3.5X16           | SCREW PAN M3.5X16                      |    |
| 7   | CSA6848001 | 1  | 弯针驱动轴                | LOOPER DRIVING SHAFT                   |    |
| 8   | CSA6849001 | 1  | 弯针驱动轴抱箍组件            | LOOPER DRIVING SHAFT ASSY              |    |
| 10  | C018301436 | 1  | 螺栓 M3X14             | BOLT SOCKET M3X14                      |    |
| 11  | CSA6851001 | 1  | 叉板连杆轴                | SPREADER LINK SHAFT                    |    |
| 12  | CSA6852001 | 1  | 弯针连杆支点               | LOOPER LINK CLAMP                      |    |
| 13  | C060401416 | 1  | 螺钉 M4X14             | SCREW BIND M4X14                       |    |
| 14  | C026040136 | 1  | 平垫圈 S4               | WASHER PLAIN S 4                       |    |
| 15  | CSA6853001 | 1  | LS滑块导向               | LS SLIDE GUIDE                         |    |
| 16  | C004401003 | 2  | 螺钉 M4X10             | SCREW, FLAT M4X10                      |    |
| 17  | CSA7204101 | 1  | 弯针连杆总组件              | LOOPER LINK UNIT                       |    |
| 19  | CS52832000 | 1  | 油毡                   | FELT                                   |    |
| 20  | CSA6857001 | 1  | 油线 2X2               | WICK 2X2                               |    |
| 21  | CSA6858001 | 2  | 固定螺栓                 | LOOPER LINK FASTENING SCREW            |    |
| 23  | CSA6859001 | 1  | 叉板连杆基座               | SPREADER LINK BASE                     |    |
| 24  | C060401016 | 1  | 螺钉 M4X10             | SCREW BIND M4X10                       |    |
| 25  | CSA6860001 | 1  | 叉板凸轮连杆               | SPREADER CAM LINK                      |    |
| 26  | CS35018001 | 1  | 凸轮连杆管套               | CAM LINK COLLOR                        |    |
| 27  | CS35014001 | 1  | 段螺钉 M4               | SHOULDER SCREW. M4                     |    |
| 28  | CS35019001 | 1  | 段螺钉 M4               | SHOULDER SCREW. M4                     |    |
| 29  | CSA6861001 | 1  | 叉板作动凸轮               | SPREADER DRIVING CAM                   |    |
| 31  | CSA6863001 | 1  | LS支撑基座               | LS HOLDER BASE                         |    |
| 32  | CSA6864001 | 2  | 弹簧导向螺钉               | SPRING GUIDE SCREW                     |    |
| 33  | CSA6865001 | 1  | 支撑短轴                 | HOLDER PRESSER SHAFT                   |    |
| 34  | C014060836 | 1  | 固定螺钉 M6X8            | SET SCREW SOCKET (CP) M6X8             |    |
| 35  | C012500536 | 1  | 螺钉 M5X5              | SET SCREW SOCKET (FT) M5X5             |    |
| 36  | CSA6866001 | 1  | 切线杆基座                | THREAD TRIMMER LEVER BRACKET           |    |
| 37  | C062301016 | 1  | 螺钉 M3X10             | SCREW PAN M3X10                        |    |
| 38  | C021300306 | 1  | 螺母 M3                | NUT 3 M3                               |    |
| 39  | CSA6867001 | 1  | U切线弹簧                | U THREAD TRIMMER SPRING                |    |
| 40  | CSA7064001 | 1  | <用于-00和-01><br>上动刀台  | <For -00 & -01><br>UPPER MOVABLE KNIFE |    |
| 41  | C060300416 | 1  | 螺钉 M3X4              | SCREW BIND M3X4                        |    |
| 42  | CS35029001 | 1  | 上动刀 A                | UPPER MOVABLE KNIFE, A                 |    |
| 43  | CS37723101 | 1  | <用于-02><br>上动刀 B     | <For -02><br>UPPER MOVABLE KNIFE, B    |    |
| 44  | C105288001 | 1  | 螺钉 SM2.38            | SCREW SM2.38                           |    |
| 45  | CS35410001 | 1  | 弯针 R                 | LOOPER, R                              |    |
| 46  | CSA7547101 | 1  | 有孔弯针                 | EYE LOOPER                             |    |
| 47  | CS35412101 | 1  | 右叉板 R                | SPREADER, R                            |    |
| 48  | CS35413101 | 1  | 左叉板 L                | SPREADER, L                            |    |
| 49  | CS35032101 | 2  | 螺钉 M2.6X5.5          | SCREW, M2.6X5.5                        |    |
| 50  | CS35034001 | 1  | 叉板定位 R               | SPREADER STOPPER, R                    |    |
| 51  | CS35033001 | 1  | 叉板定位 L               | SPREADER STOPPER, L                    |    |
| 52  | CS35032101 | 2  | 螺钉 M2.6X5.5          | SCREW, M2.6X5.5                        |    |
| 53  | CS37724001 | 1  | <用于-02><br>螺钉 SM2.38 | <For -02><br>SCREW, SM2.38             |    |
| 54  | CS47932001 | 1  | 螺母 SM2.38-56         | NUT, SM2.38-56                         |    |

L. 双链式弯针装置 / Double chain stitch looper mechanism



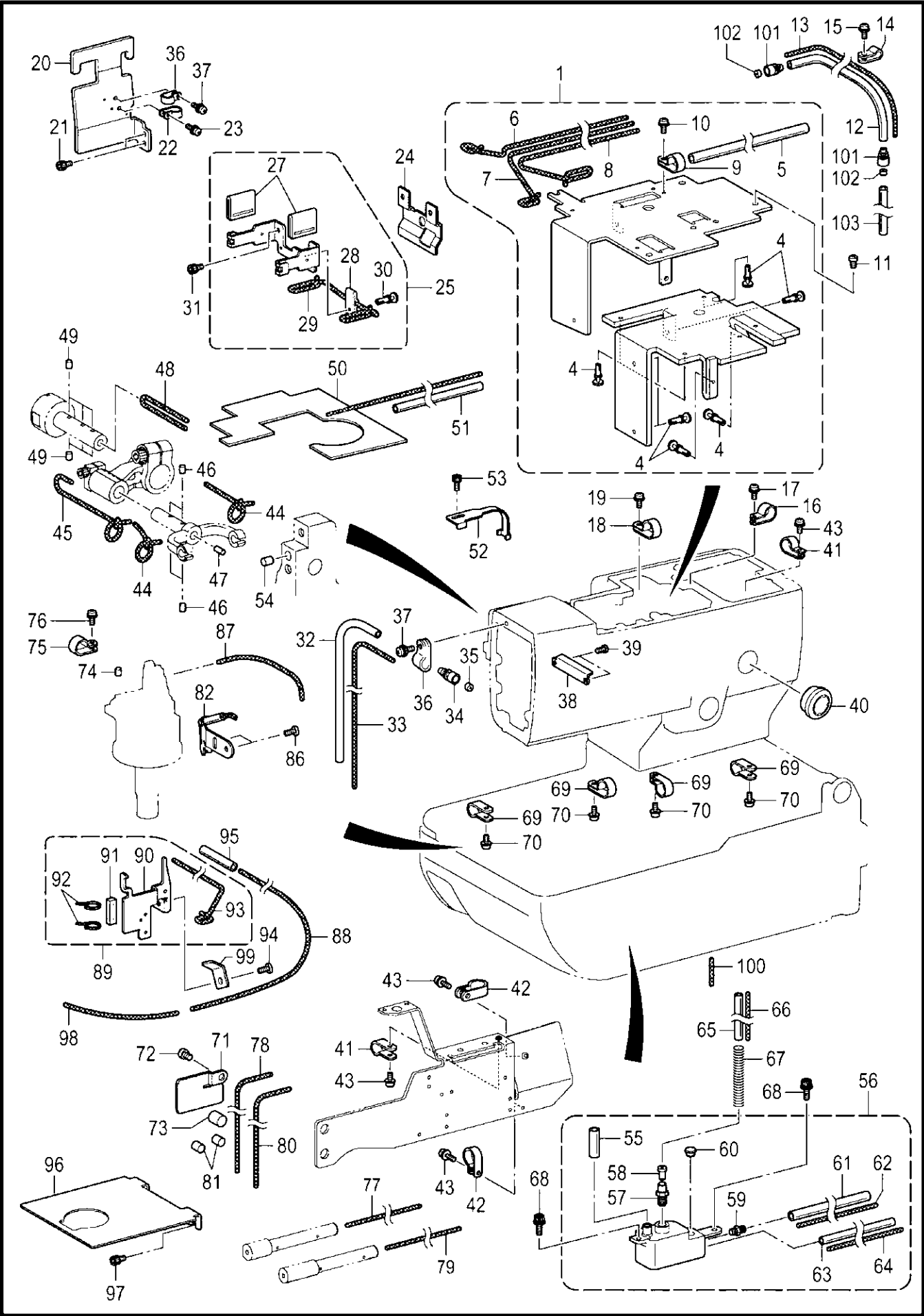
L. 双链式弯针装置 / Double chain stitch looper mechanism

| 参照号 | 零部件序号       | 数量 | 零部件名称                  | NAME OF PARTS                           | RM |
|-----|-------------|----|------------------------|-----------------------------------------|----|
| 55  | CS35035101  | 1  | 叉板弹簧 R                 | SPRING, TWIST :R                        |    |
| 56  | CS35036101  | 1  | 叉板弹簧 L                 | SPRING, TWIST :L                        |    |
| 57  | CSA6872001  | 1  | 护针 U                   | NEEDLE GUARD U                          |    |
| 58  | C 018300836 | 1  | 螺栓 M3X8                | BOLT SOCKET M3X8                        |    |
| 59  | C 025030136 | 1  | 平垫圈 S3                 | WASHER PLAIN S 3                        |    |
| 60  | CSA7063001  | 1  | <用于-00><br>芯线导向 C      | <For -00><br>GIMP THREAD GUIDE C        |    |
| 61  | CSA7578001  | 1  | <用于-01><br>芯线导向组件 C    | <For -01><br>GIMP THREAD GUIDE C ASSY   |    |
| 60  | CSA7063001  | 1  | 芯线导向 C                 | GIMP THREAD GUIDE C                     |    |
| 63  | CSA7613001  | 1  | 芯线压板                   | GIMP THREAD CLAMP PLATE                 |    |
| 64  | CSA7614001  | 1  | 芯线调节弹簧                 | GIMP THREAD TENSION SPRING              |    |
| 65  | C 062300506 | 1  | 螺钉 M3X5                | SCREW PAN M3X5                          |    |
| 66  | C 025030236 | 1  | 平垫圈 M3                 | WASHER PLAIN M 3                        |    |
| 67  | CSA7615001  | 1  | 管套 3                   | COLLAR 3                                |    |
| 68  | CSA6873001  | 1  | <用于-02><br>芯线导向组件 C-J  | <For -02><br>GIMP THREAD GUIDE C-J ASSY |    |
| 62  | CSA6874001  | 1  | 芯线导向 C-J               | GIMP THREAD GUIDE C-J                   |    |
| 63  | CSA7613001  | 1  | 芯线压板                   | GIMP THREAD CLAMP PLATE                 |    |
| 64  | CSA7614001  | 1  | 芯线调节弹簧                 | GIMP THREAD TENSION SPRING              |    |
| 65  | C 062300506 | 1  | 螺钉 M3X5                | SCREW PAN M3X5                          |    |
| 66  | C 025030236 | 1  | 平垫圈 M3                 | WASHER PLAIN M 3                        |    |
| 67  | CSA7615001  | 1  | 管套 3                   | COLLAR 3                                |    |
| 69  | C 060400516 | 1  | 螺钉 M4X5                | SCREW BIND M4X5                         |    |
| 70  | CSA7065001  | 1  | <用于-00和-01><br>针孔板 1.6 | <For -00 & -01><br>THROAT PLATE 1.6     |    |
| 70  | CS37752001  | 1  | <用于-02><br>针孔板 1.8-J   | <For -02><br>THROAT PLATE 1.8-J         |    |
| 71  | CS35326101  | 1  | 螺钉 M3.5                | SCREW M3.5                              |    |
| 72  | CSA6875001  | 1  | 销                      | VERTICAL PIN                            |    |
| 73  | C 014300832 | 1  | 螺钉 M3X8                | SET SCREW SOCKET (CP) M3X8              |    |
| 74  | CSA6876001  | 1  | 底线导线板                  | THREAD GUIDE PLATE                      |    |
| 75  | CSA6877001  | 1  | 管套                     | COLLAR                                  |    |
| 76  | CSA6878001  | 1  | L夹线弹簧导向                | L TR TAKE-UP SPRING SUPPORT             |    |
| 77  | C 062402016 | 1  | 螺钉 M4X20               | SCREW PAN M4X20                         |    |
| 78  | CSA6879001  | 1  | 弹簧导向轴                  | SPRING GUIDE SHAFT                      |    |
| 79  | C 021400316 | 1  | 六角螺母 M4                | NUT 3 M4                                |    |
| 80  | CSA6880001  | 1  | 夹线弹簧                   | THREAD TAKE-UP SPRING                   |    |
| 81  | CSA6881001  | 2  | L夹线弹簧支撑                | L TR TAKE-UP SPRING SUPPORT             |    |
| 82  | C 060300816 | 1  | 螺钉 M3X8                | SCREW BIND M3X8                         |    |
| 83  | C 0A4300805 | 1  | 螺栓 (带垫圈) M3X8DA        | SCREW PAN (S/P WASHER) M3X8             |    |
| 84  | C 060300816 | 1  | <用于-02><br>螺钉 M3X8     | <For -02><br>SCREW BIND M3X8            |    |
| 85  | CS37725001  | 1  | 底线压簧                   | COMPRESSIONSPRING                       |    |
| 91  | CSA6868101  | 1  | 底线压板组件 J               | LOWER THREAD PRESSER J ASSY             |    |
| 86  | CSA7634101  | 1  | <选购件><br>有孔弯针 B        | <Option parts><br>EYE LOOPER, B         |    |
| 87  | CS49078001  | 1  | 弯针 L-S                 | LOOPER, L-S                             |    |
| 88  | C 35472101  | 1  | 叉板 LB                  | SPREADER, LB                            |    |
| 89  | CS49079001  | 1  | 叉板 L-S                 | SPREADER, L-S                           |    |
| 90  | CSA7546001  | 1  | 针孔板 1.1                | THROAT PLATE 1.1                        |    |



| 参照号 | 零部件序号      | 数量 | 零部件名称      | NAME OF PARTS              | RM |
|-----|------------|----|------------|----------------------------|----|
| 1   | CSA6882001 | 1  | 叉板杆轴       | SPREADER LEVER SHAFT       |    |
| 2   | C014500836 | 2  | 螺钉 M5X8    | SET SCREW SOCKET (CP) M5X8 |    |
| 3   | CSA6883101 | 1  | 叉板杆组件 A    | SPREADER LEVER A ASSY      |    |
| 5   | CSA6885001 | 1  | 油毡         | SPREADER LEVER FELT        |    |
| 6   | CSA5565001 | 1  | 油管         | OIL TUBE                   |    |
| 7   | CSA6886001 | 1  | 油线 2X2     | WICK 2X2                   |    |
| 8   | CSA6887001 | 1  | 油管压板       | SPREADER TUBE CLAMP        |    |
| 9   | C228475000 | 2  | 电线夹 1.9X80 | FASTENING BAND 1.9X80      |    |
| 10  | C060400516 | 1  | 螺钉 M4X5    | SCREW BIND M4X5            |    |
| 11  | CSA8001001 | 1  | 油线 2X2     | WICK 2X2                   |    |
| 12  | CSA6888001 | 1  | 叉板杆组件 B    | SPREADER LEVER B ASSY      |    |
| 14  | CSA6890001 | 2  | 轴 6X15.5   | SHAFT 6X15.5               |    |
| 15  | C048060142 | 2  | 轴用挡圈 C6    | RETAINING RING EXTERNAL C6 |    |
| 16  | C012500536 | 2  | 螺钉 M5X5    | SET SCREW SOCKET (FT) M5X5 |    |
| 17  | C062400816 | 2  | 螺钉 M4X8    | SCREW PAN M4X8             |    |
| 18  | C025040236 | 2  | 平垫圈 M4     | WASHER PLAIN M 4           |    |
| 19  | CSA6891001 | 1  | 偏心销        | ECCENTRIC PIN              |    |
| 20  | CS25279101 | 1  | 螺钉 M3.5-5  | SET SCREW (CP) M3.5-5      |    |
| 21  | CSA6892001 | 2  | 角块 6X8     | SLIDE BLOCK 6X8            |    |

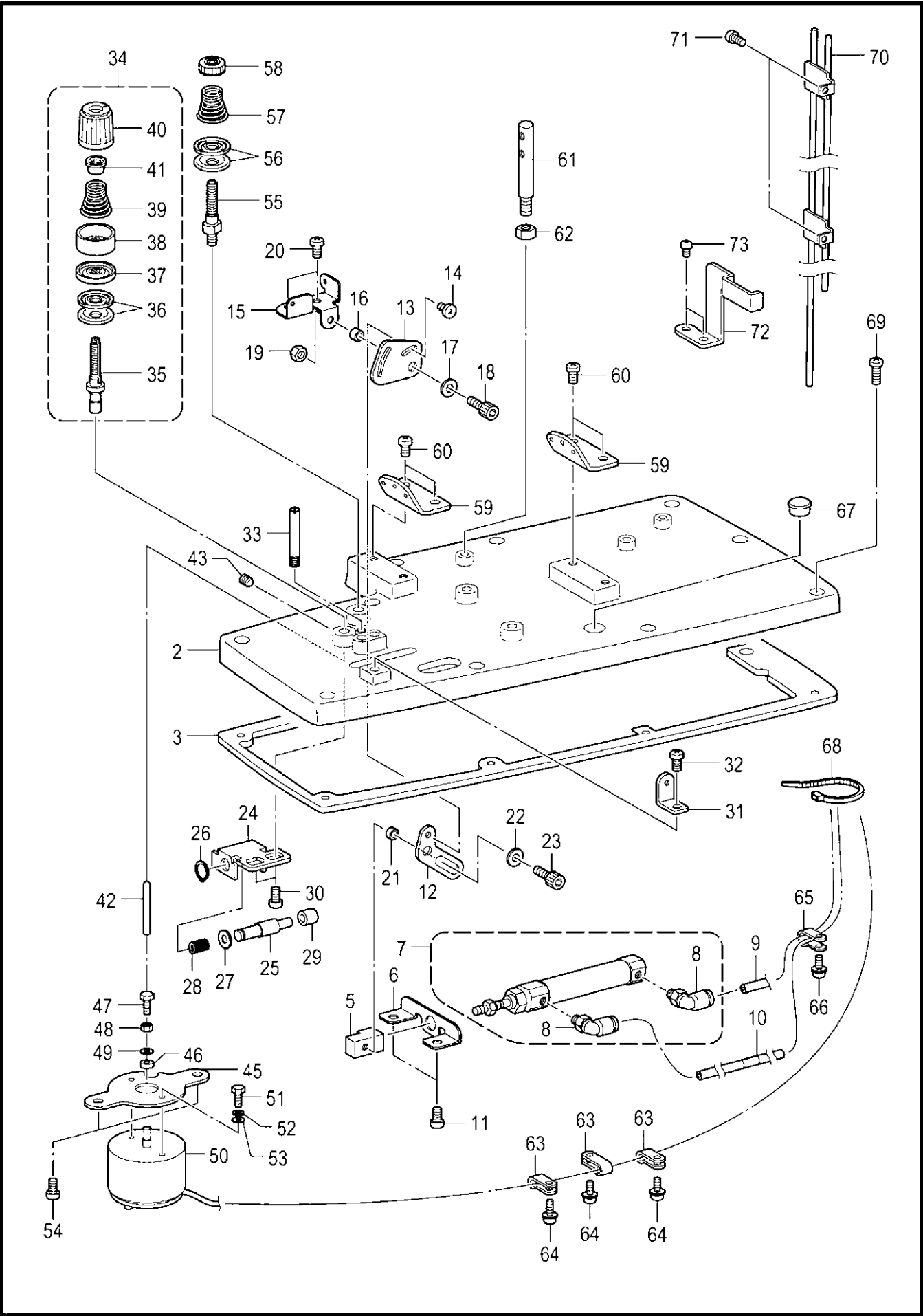




| 参照号 | 零部件序号       | 数量 | 零部件名称          | NAME OF PARTS                 | RM |
|-----|-------------|----|----------------|-------------------------------|----|
| 67  | CSA6929001  | 1  | 油管定位弹簧         | TUBE CLIP SPRING              |    |
| 68  | CS55481001  | 2  | 螺栓(带垫圈) M4X12  | BOLT SOCKET (S/P WASHER)M4X12 |    |
| 69  | C 149287000 | 4  | 压线板            | CORD HOLDER, 7N               |    |
| 70  | C0A4400806  | 4  | 螺栓(带垫圈) M4X8DA | SCREW PAN (S/P WASHER) M4X8   |    |
| 71  | CSA6930001  | 1  | 油管压板 B         | TUBE SUPPORT B                |    |
| 72  | C 062500816 | 1  | 螺钉 M5X8        | SCREW PAN M5X8                |    |
| 73  | CS25328001  | 1  | 油毡             | FELT                          |    |
| 74  | C 112753001 | 1  | 油毡             | FELT                          |    |
| 75  | CS00480000  | 1  | 电线夹 #5         | CORD HOLDER, 5N               |    |
| 76  | C0A4400806  | 1  | 螺栓(带垫圈) M4X8DA | SCREW PAN (S/P WASHER) M4X8   |    |
| 77  | CSA6886001  | 1  | 油线 2X2         | WICK 2X2                      |    |
| 78  | CSA5567001  | 1  | 油线 2X2         | WICK 2X2                      |    |
| 79  | CSA5566001  | 1  | 油线 2X2         | WICK 2X2                      |    |
| 80  | CSA5567001  | 1  | 油线 2X2         | WICK 2X2                      |    |
| 81  | C 107155001 | 2  | 油毡             | FELT                          |    |
| 82  | CSA6932001  | 1  | 弯针座供油组件        | LOOPER BASE OIL PLATE ASSY    |    |
| 86  | C 060400516 | 2  | 螺钉 M4X5        | SCREW BIND M4X5               |    |
| 87  | CSA6936001  | 1  | 油线             | WICK                          |    |
| 88  | CSA6937101  | 1  | 油线 2X2         | WICK 2X2                      |    |
| 89  | CSA6938001  | 1  | 芯线板组件          | GIMP THREAD WASTE PLATE ASSY  |    |
| 90  | CSA6939001  | 1  | 芯线板            | GIMP THREAD WASTE PLATE       |    |
| 91  | CSA6940001  | 1  | 弯针油毡           | LOOPER LINK FELT              |    |
| 92  | C228475000  | 2  | 电线夹 1.9X80     | FASTENING BAND 1.9X80         |    |
| 93  | CSA6941001  | 1  | 油线 2X2         | WICK 2X2                      |    |
| 94  | C 060400816 | 1  | 螺钉 M4X8        | SCREW BIND M4X8               |    |
| 95  | CSA7178001  | 1  | 油管             | OIL TUBE                      |    |
| 96  | CSA6942001  | 1  | 隔板             | PARTITION                     |    |
| 97  | C018400636  | 2  | 螺栓 M4X6        | BOLT SOCKET M4X6              |    |
| 98  | CSA8009001  | 1  | 油线             | WICK                          |    |
| 99  | CS02657101  | 1  | 油线夹板           | CORD HOLDER                   |    |
| 100 | CSA8011001  | 1  | 油线 6X6         | WICK 6X6                      |    |
| 101 | CS56911000  | 2  | 油管接头 S         | OIL JOINT S                   |    |
| 102 | CS51020000  | 2  | 油芯紧圈           | COLLAR                        |    |
| 103 | CSA8101001  | 1  | 油管             | OIL TUBE                      |    |



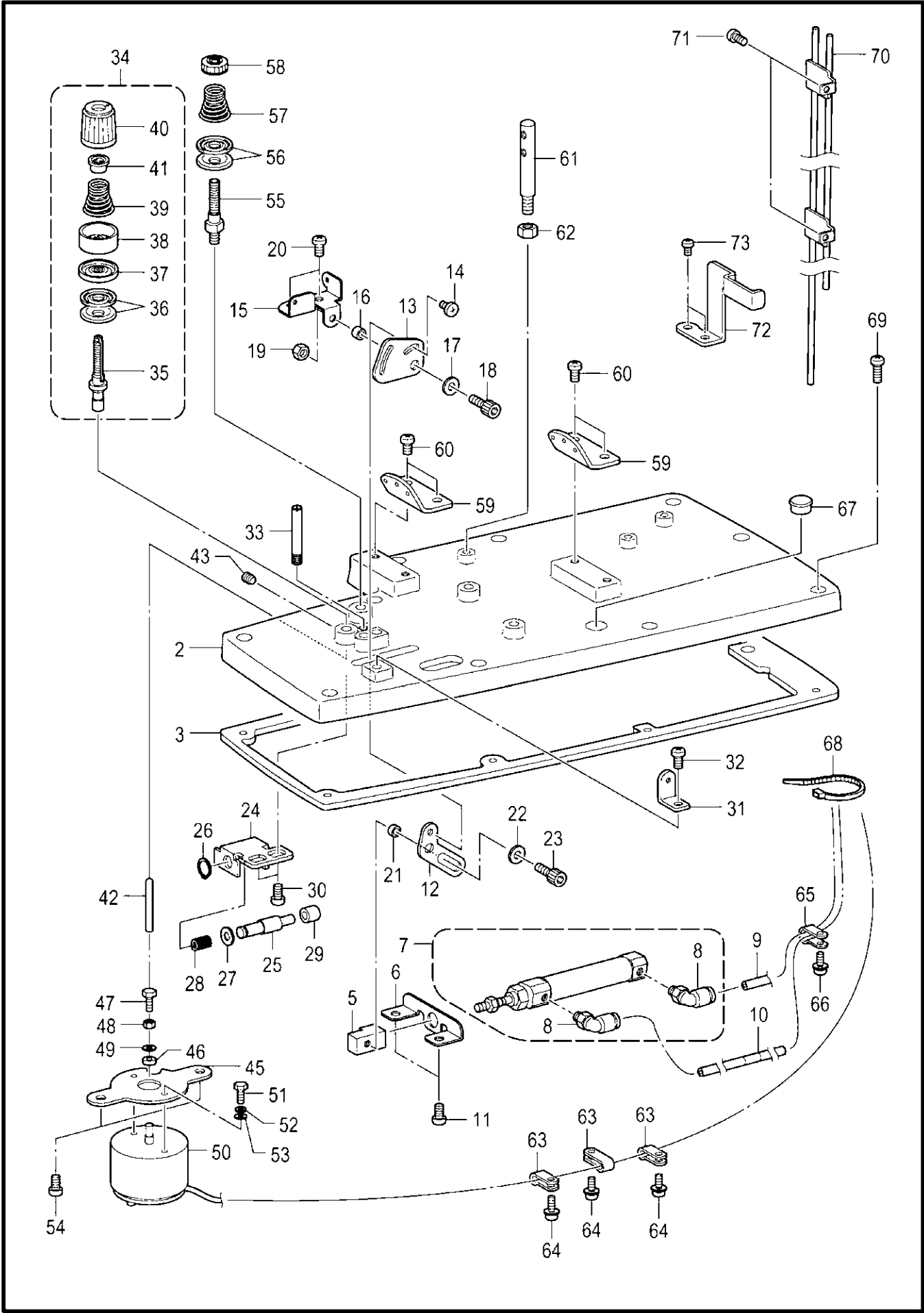
P1. 穿线装置 / Threading mechanism



P1. 穿线装置 / Threading mechanism

| 参照号 | 零部件序号      | 数量 | 零部件名称          | NAME OF PARTS                 | RM |
|-----|------------|----|----------------|-------------------------------|----|
| 2   | CSA6944001 | 1  | 上盖             | TOP COVER                     |    |
| 3   | CSA6945001 | 1  | 上盖垫片           | PACKING TOP COVER             |    |
| 5   | CSA6947101 | 1  | 气缸接头 A         | CYLINDER JOINT A              |    |
| 6   | CSA6948101 | 1  | 气缸安装板 A        | CYLINDER SETTING PLATE A      |    |
| 7   | CSA6949001 | 1  | 气缸组件 10-30     | CYLINDER ASSY 10-30           |    |
| 8   | CS11426000 | 2  | 弯管接头 4M5       | ELBOW UNION 4M5               |    |
| 9   | CSA6950001 | 1  | 空气管 4X2.5-11   | AIR TUBE 4X2.5-11             |    |
| 10  | CSA7134001 | 1  | 空气管 4X2.5-12   | AIR TUBE 4X2.5-12             |    |
| 11  | C062500816 | 2  | 螺钉 M5X8        | SCREW PAN M5X8                |    |
| 12  | CSA6951001 | 1  | 取线手杆驱动板        | T-TAKE-UP LEVER DRIVING PLATE |    |
| 13  | CSA6952001 | 1  | 取线手杆板          | THREAD TAKE-UP LEVER PLATE    |    |
| 14  | C060400516 | 1  | 螺钉 M4X5        | SCREW BIND M4X5               |    |
| 15  | CSA6953001 | 1  | 取线手杆基台         | THREAD TAKE-UP LEVER BASE     |    |
| 16  | CSA6954001 | 1  | 管套 A           | COLLAR A                      |    |
| 17  | CSA7494001 | 1  | 垫圈             | WASHER                        |    |
| 18  | C018401036 | 1  | 螺栓 M4X10       | BOLT SOCKET M4X10             |    |
| 19  | C021400206 | 1  | 六角螺母 M4        | NUT 2 M4                      |    |
| 20  | C062500816 | 2  | 螺钉 M5X8        | SCREW PAN M5X8                |    |
| 21  | CSA6955001 | 1  | 管套 B           | COLLAR B                      |    |
| 22  | CSA7494001 | 1  | 垫圈             | WASHER                        |    |
| 23  | C018401036 | 1  | 螺栓 M4X10       | BOLT SOCKET M4X10             |    |
| 24  | CSA6956101 | 1  | 冲击支撑板          | IMPACT SUPPORT PLATE          |    |
| 25  | CSA6957001 | 1  | 冲击支撑杆          | IMPACT SUPPORT SHAFT          |    |
| 26  | C048060142 | 1  | 轴用挡圈 C6        | RETAINING RING EXTERNAL C6    |    |
| 27  | C025060236 | 1  | 平垫圈 M6         | WASHER PLAIN M 6              |    |
| 28  | CSA6958001 | 1  | 压簧 A           | SPRING COMPRESSION A          |    |
| 29  | CS05356000 | 1  | 扣夹 A           | BUTTON CLAMP. A               |    |
| 30  | C062500816 | 2  | 螺钉 M5X8        | SCREW PAN M5X8                |    |
| 31  | CSA6959001 | 1  | 面线导向 A         | UPPER THREAD GUIDE A          |    |
| 32  | C062500816 | 1  | 螺钉 M5X8        | SCREW PAN M5X8                |    |
| 33  | CSA6960101 | 1  | 线导向杆 A         | THREAD GUIDE ROD A            |    |
| 34  | CSA6961001 | 1  | 夹线器组件 U        | TENSION U ASSY                |    |
| 35  | CSA6962001 | 1  | 夹线螺杆 U         | TENSION STUD U                |    |
| 36  | C145446001 | 2  | 夹线盘            | DISC. TENSION                 |    |
| 37  | C159805001 | 1  | 夹线压盘           | TENSION DISC PRESSER          |    |
| 38  | C144103009 | 1  | 压线圈            | TENSION DISC PRESSER          |    |
| 39  | C159221101 | 1  | 调节弹簧           | TENSION SPRING                |    |
| 40  | CS20682102 | 1  | 调节螺母           | TENSION NUT                   |    |
| 41  | CS20681000 | 1  | 调节弹簧垫圈         | WASHER                        |    |
| 42  | C152873001 | 1  | 松线销            | TENSION RELEASE PIN           |    |
| 43  | C012500536 | 1  | 螺钉 M5X5        | SET SCREW SOCKET (FT) M5X5    |    |
| 45  | CSA3345001 | 1  | 电磁铁安装板         | SETTING PLATE.SOLENOID        |    |
| 46  | C154599000 | 1  | 电磁铁缓冲垫圈        | SOLENOID CUSHION              |    |
| 47  | C017401415 | 1  | 螺栓 M4X14       | BOLT M4X14                    |    |
| 48  | C021400306 | 1  | 六角螺母 M4        | NUT 3 M4                      |    |
| 49  | C102707002 | 1  | 垫圈 4           | WASHER                        |    |
| 50  | CSA6538001 | 1  | 面线松线电磁铁        | U-TENSION RELEASE SOLENOID    |    |
| 51  | C017400802 | 2  | 螺栓 M4X8        | BOLT M4X8                     |    |
| 52  | C028040246 | 2  | 弹簧垫圈 2-4       | WASHER SPRING 2-4             |    |
| 53  | C025040236 | 2  | 平垫圈 M4         | WASHER PLAIN M 4              |    |
| 54  | C062500816 | 2  | 螺钉 M5X8        | SCREW PAN M5X8                |    |
| 55  | CS20698221 | 1  | 夹线螺杆           | TENSION STUD                  |    |
| 56  | C144504001 | 2  | 导向盘            | THREAD GUIDE DISC             |    |
| 57  | C154562101 | 1  | 小夹线弹簧 B        | PRE-TENSION SPRING B          |    |
| 58  | C155510001 | 1  | 夹线螺母           | TENSION NUT                   |    |
| 59  | CSA6963001 | 2  | 三眼导线板          | SEWING THREAD RETAINER GUIDE  |    |
| 60  | C062500816 | 4  | 螺钉 M5X8        | SCREW PAN M5X8                |    |
| 61  | CSA5568001 | 1  | 穿线杆            | THREAD SPOOL PIN              |    |
| 62  | C021500216 | 1  | 六角螺母 M5        | NUT 1 M5                      |    |
| 63  | C149547000 | 3  | 压线板            | CORD HOLDER. 4N               |    |
| 64  | COA4400806 | 3  | 螺栓(带垫圈) M4X8DA | SCREW PAN (S/P WASHER) M4X8   |    |
| 65  | CS00480000 | 1  | 电线夹 #5         | CORD HOLDER. 5N               |    |
| 66  | COA4400806 | 1  | 螺栓(带垫圈) M4X8DA | SCREW PAN (S/P WASHER) M4X8   |    |

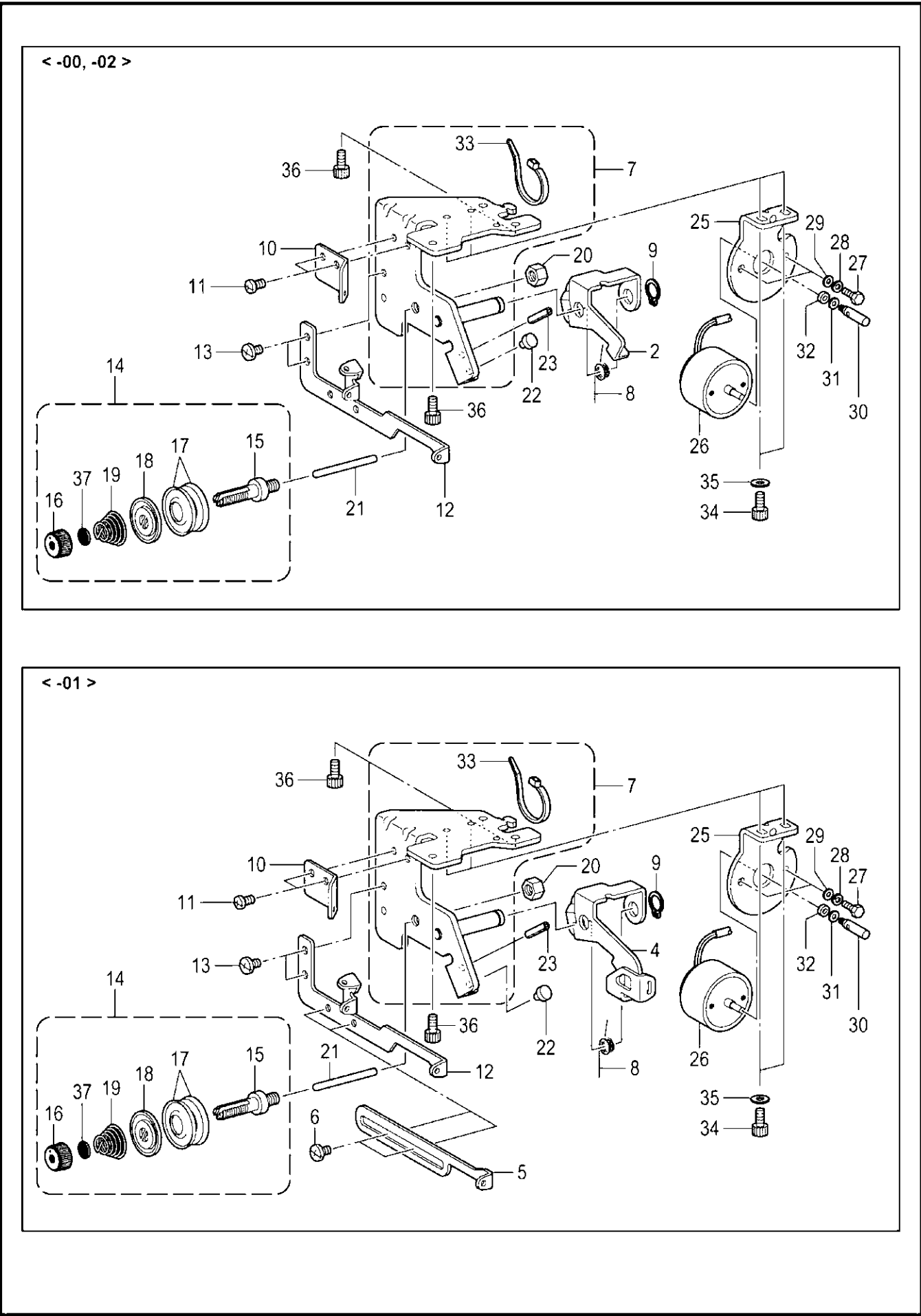
P1. 穿线装置 / Threading mechanism



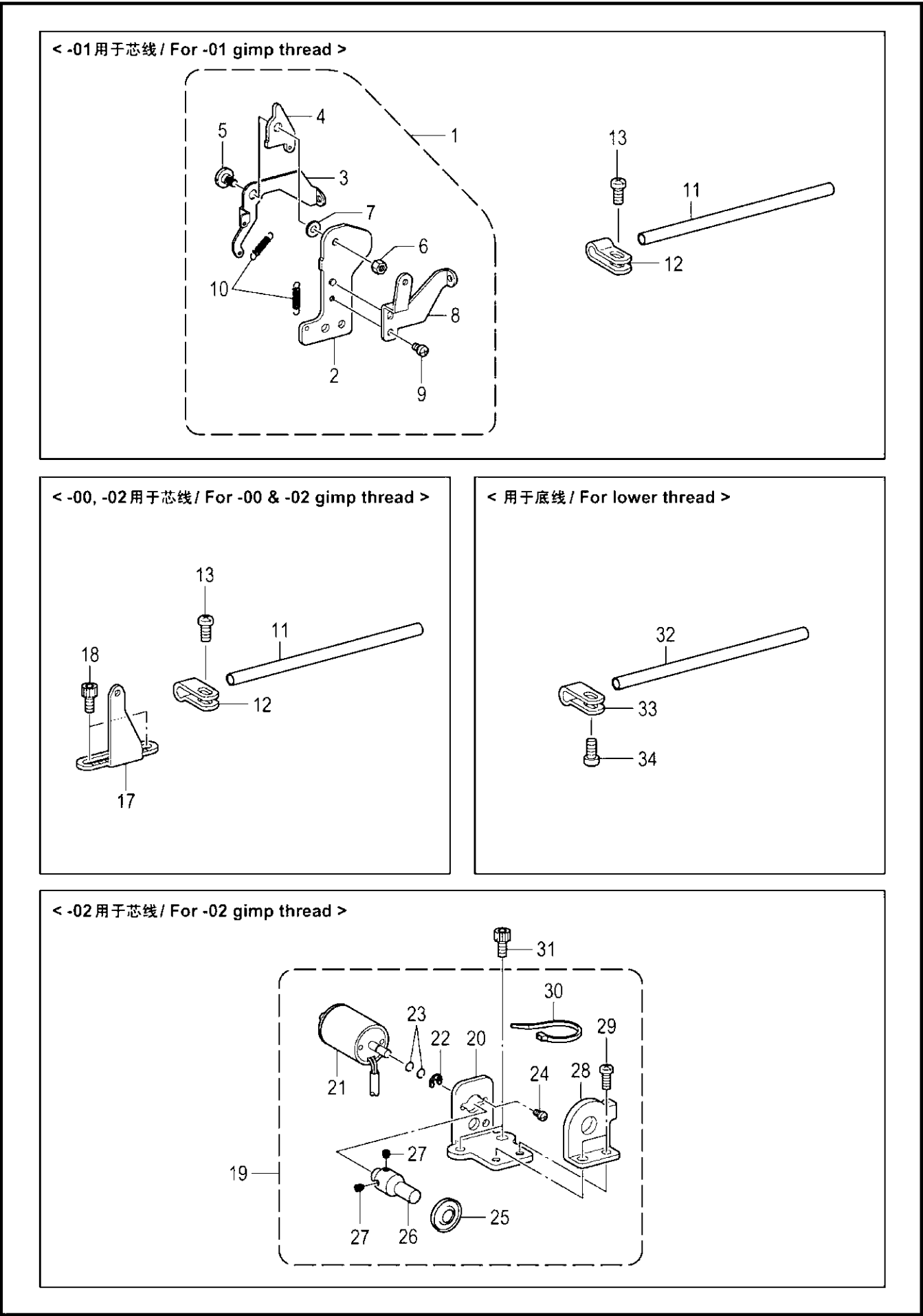
P1. 穿线装置 / Threading mechanism

| 参照号 | 零部件序号       | 数量 | 零部件名称      | NAME OF PARTS             | RM |
|-----|-------------|----|------------|---------------------------|----|
| 67  | C 104821001 | 1  | 橡皮塞 10.5   | RUBBER CAP. 10.5          |    |
| 68  | C 228475000 | 1  | 电线夹 1.9X80 | FASTENING BAND 1.9X80     |    |
| 69  | C 062501216 | 9  | 螺钉 M5X12   | SCREW PAN M5X12           |    |
| 70  | CSA6965001  | 1  | 2连线导向管     | 2 PEDAL THREAD GUIDE PIPE |    |
| 71  | C 062500816 | 2  | 螺钉 M5X8    | SCREW PAN M5X8            |    |
| 72  | CSA6966001  | 1  | 导向管基座      | PIPE CLAMP PLATE          |    |
| 73  | C 062400816 | 2  | 螺钉 M4X8    | SCREW PAN M4X8            |    |



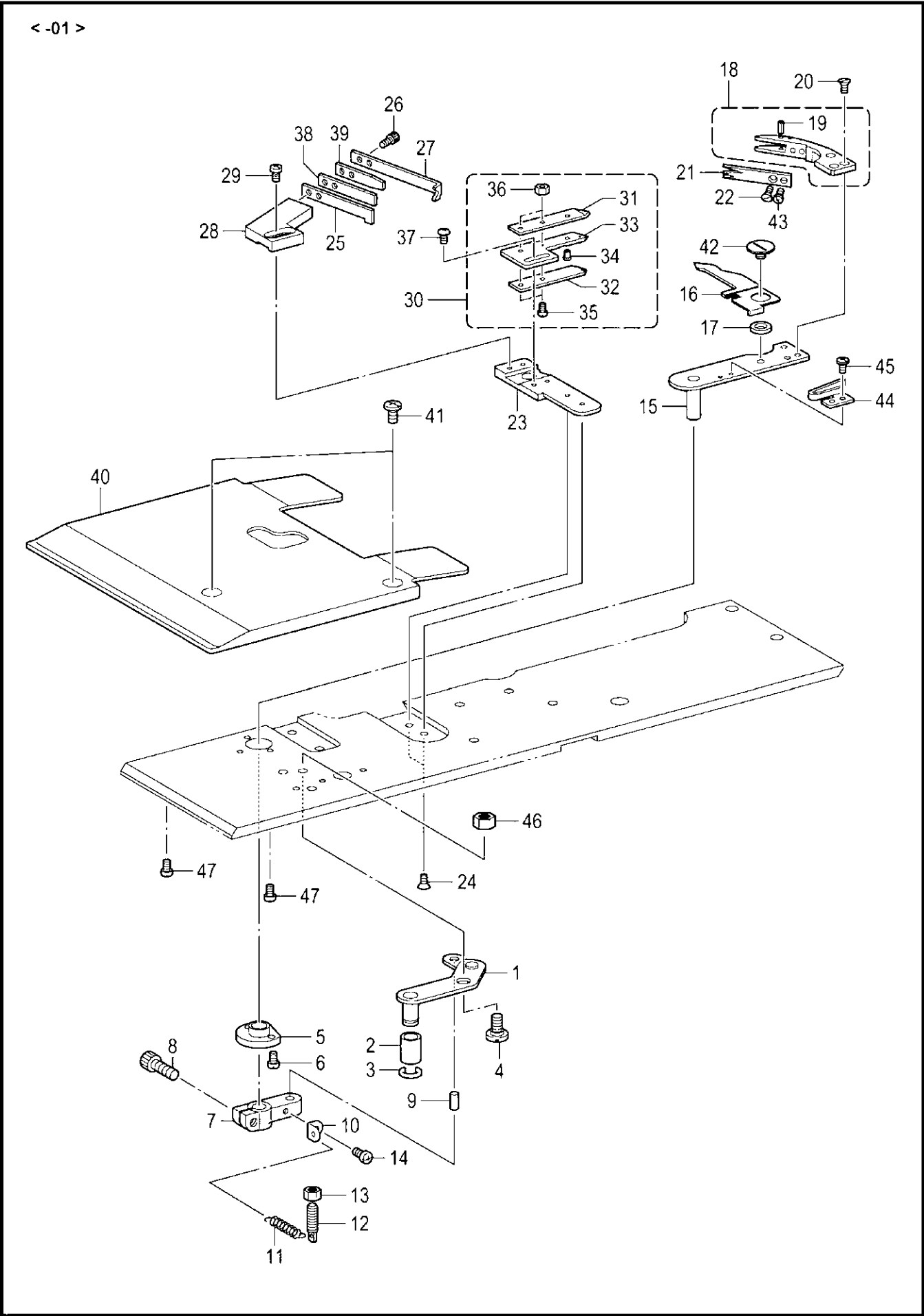


| 参照号 | 零部件序号      | 数量 | 零部件名称       | NAME OF PARTS                | RM |
|-----|------------|----|-------------|------------------------------|----|
|     |            |    | <用于-00和-02> | <For -00 & -02>              |    |
| 2   | CSA7067101 | 1  | 底线松线板       | L-THREAD RELEASE PLATE       |    |
|     |            |    | <用于-01>     | <For -01>                    |    |
| 4   | CSA6971001 | 1  | 底线取线手柄      | L-THREAD TAKE-UP GUIDE LENER |    |
| 5   | CSA6974001 | 1  | 底线导向 C      | LOWER THREAD GUIDE C         |    |
| 6   | C060400516 | 2  | 螺钉 M4X5     | SCREW BIND M4X5              |    |
| 7   | CSA6969101 | 1  | 底线调节板       | L-THREAD GUIDE ADJUST PLATE  |    |
| 8   | CSA6970001 | 1  | 弹簧 B        | TWIST SPRING B               |    |
| 9   | C048080142 | 1  | 轴用挡圈 C8     | RETAINING RING EXTERNAL C8   |    |
| 10  | CSA6972001 | 1  | 底线导向 A      | LOWER THREAD GUIDE A         |    |
| 11  | C062400816 | 2  | 螺钉 M4X8     | SCREW PAN M4X8               |    |
| 12  | CSA6973001 | 1  | 底线导向 B      | LOWER THREAD GUIDE B         |    |
| 13  | C060400516 | 2  | 螺钉 M4X5     | SCREW BIND M4X5              |    |
| 14  | CSA7175201 | 1  | 底线夹线杆组件     | L-THREAD TENSION SHAFT ASSY  |    |
| 15  | CSA6975101 | 1  | 底线夹线杆 D     | TENSION STUD D               |    |
| 16  | CSA8094001 | 1  | 调节螺母        | TENSION NUT                  |    |
| 17  | C145446001 | 2  | 夹线盘         | DISC. TENSION                |    |
| 18  | C159805001 | 1  | 夹线压盘        | TENSION DISC PRESSER         |    |
| 19  | C154562101 | 1  | 小夹线弹簧 B     | PRE-TENSION SPRING B         |    |
| 20  | CSA3227001 | 1  | 螺母 M6       | NUT(FT).M6                   |    |
| 21  | CSA6977001 | 1  | 松线销         | TENSION RELEASE PIN          |    |
| 22  | CS52431000 | 1  | 剪刀定位        | U-THREAD TRIMMER STOPPER     |    |
| 23  | C047301042 | 1  | 弹簧销 AW3     | PIN SPRING ROLL AW3          |    |
| 25  | CSA6979001 | 1  | 松线电磁铁安装板    | LOWER SOLENOID SETTING PLATE |    |
| 26  | CSA6539001 | 1  | 松线电磁铁       | L-TENSION RELEASE SOLENOID   |    |
| 27  | C017400802 | 2  | 螺栓 M4X8     | BOLT M4X8                    |    |
| 28  | C028040246 | 2  | 弹簧垫圈 2-4    | WASHER SPRING 2-4            |    |
| 29  | C025040236 | 2  | 平垫圈 M4      | WASHER PLAIN M 4             |    |
| 30  | CSA6980001 | 1  | 电磁铁轴        | LOWER SOLENOID SHAFT         |    |
| 31  | C155559001 | 1  | 平垫圈         | WASHER PLAIN                 |    |
| 32  | C154599000 | 1  | 电磁铁缓冲垫圈     | SOLENOID CUSHION             |    |
| 33  | CS04159000 | 1  | 线夹 1M       | BAND. 1M                     |    |
| 34  | C018400836 | 2  | 螺栓 M4X8     | BOLT SOCKET M4X8             |    |
| 35  | C026040136 | 2  | 平垫圈 S4      | WASHER PLAIN S 4             |    |
| 36  | C018400836 | 3  | 螺栓 M4X8     | BOLT SOCKET M4X8             |    |
| 37  | CSA8095001 | 1  | 垫圈          | WASHER                       |    |



| 参照号 | 零部件序号      | 数量 | 零部件名称                 | NAME OF PARTS                                         | RM |
|-----|------------|----|-----------------------|-------------------------------------------------------|----|
| 1   | CSA7068001 | 1  | <-01用于芯线><br>芯线过线手柄组件 | <For -01 gimp thread><br>GIMP THREAD TAKE-UP G-L ASSY |    |
| 2   | CSA7069001 | 1  | 芯线过线架                 | GIMP THREAD TAKE-UP G-HOLDER                          |    |
| 3   | CSA7070001 | 1  | 芯线过线板                 | G-THREAD TAKE-UP GUIDE PLATE                          |    |
| 4   | CSA7071001 | 1  | 芯线过线作动板               | GIMP THREAD TAKE-UP G-E PLATE                         |    |
| 5   | CSA7072001 | 1  | 段螺钉 M4                | SHOULDER SCREW M4                                     |    |
| 6   | C021400306 | 1  | 六角螺母 M4               | NUT 3 M4                                              |    |
| 7   | C158722001 | 1  | 垫圈 4.2                | WASHER PLAIN 4.2                                      |    |
| 8   | CSA7073001 | 1  | 芯线导向                  | GIMP THREAD GUIDE                                     |    |
| 9   | C062300416 | 1  | 螺钉 M3X4               | SCREW PAN M3X4                                        |    |
| 10  | CSA7074001 | 2  | 弹簧                    | SPRING TORSION                                        |    |
| 11  | CSA6981001 | 1  | 芯线导向管                 | GIMP THREAD GUIDE PIPE                                |    |
| 12  | CS20696001 | 1  | 导线管夹                  | THREAD GUIDE PIPE SUPPORT                             |    |
| 13  | C062400816 | 1  | 螺钉 M4X8               | SCREW PAN M4X8                                        |    |
| 11  | CSA6981001 | 1  | <-00和02用于芯线><br>芯线导向管 | <For -00 & -02 gimp thread><br>GIMP THREAD GUIDE PIPE |    |
| 12  | CS20696001 | 1  | 导线管夹                  | THREAD GUIDE PIPE SUPPORT                             |    |
| 13  | C062400816 | 1  | 螺钉 M4X8               | SCREW PAN M4X8                                        |    |
| 17  | CSA6982001 | 1  | 芯线导向 J                | GIMP THREAD GUIDE J                                   |    |
| 18  | C018400836 | 2  | 螺栓 M4X8               | BOLT SOCKET M4X8                                      |    |
| 19  | CSA6983101 | 1  | <-02用于芯线><br>芯线夹组件    | <For -02 gimp thread><br>GIMP THREAD CLAMP ASSY       |    |
| 20  | CSA6984001 | 1  | 芯线夹板                  | GIMP THREAD CLAMP PLATE                               |    |
| 21  | CSA6537001 | 1  | 芯线电磁铁                 | GIMP THREAD SOLENOID                                  |    |
| 22  | C048025346 | 1  | 挡圈 E2.5               | RETAINING RING E2.5                                   |    |
| 23  | C081003870 | 2  | O形圈 S3                | O RING S3                                             |    |
| 24  | C062260406 | 2  | 螺钉 M2.6X4             | SCREW PAN M2.6X4                                      |    |
| 25  | C145446002 | 1  | 夹线盘                   | DISC. TENSION                                         |    |
| 26  | CSA6986101 | 1  | 芯线轴                   | GIMP THREAD SHAFT                                     |    |
| 27  | C014300332 | 2  | 螺钉 M3X3               | SET SCREW SOCKET (CP) M3X3                            |    |
| 28  | CSA6987001 | 1  | 芯线夹                   | GIMP THREAD CLAMP                                     |    |
| 29  | C062400816 | 2  | 螺钉 M4X8               | SCREW PAN M4X8                                        |    |
| 30  | CS04557000 | 1  | 电线夹 PLT1M             | BAND. PLT1M                                           |    |
| 31  | C018400836 | 2  | 螺栓 M4X8               | BOLT SOCKET M4X8                                      |    |
| 32  | CSA6981001 | 1  | <用于底线><br>芯线导向管       | <For lower thread><br>GIMP THREAD GUIDE PIPE          |    |
| 33  | CS20696001 | 1  | 导线管夹                  | THREAD GUIDE PIPE SUPPORT                             |    |
| 34  | C062400816 | 1  | 螺钉 M4X8               | SCREW PAN M4X8                                        |    |

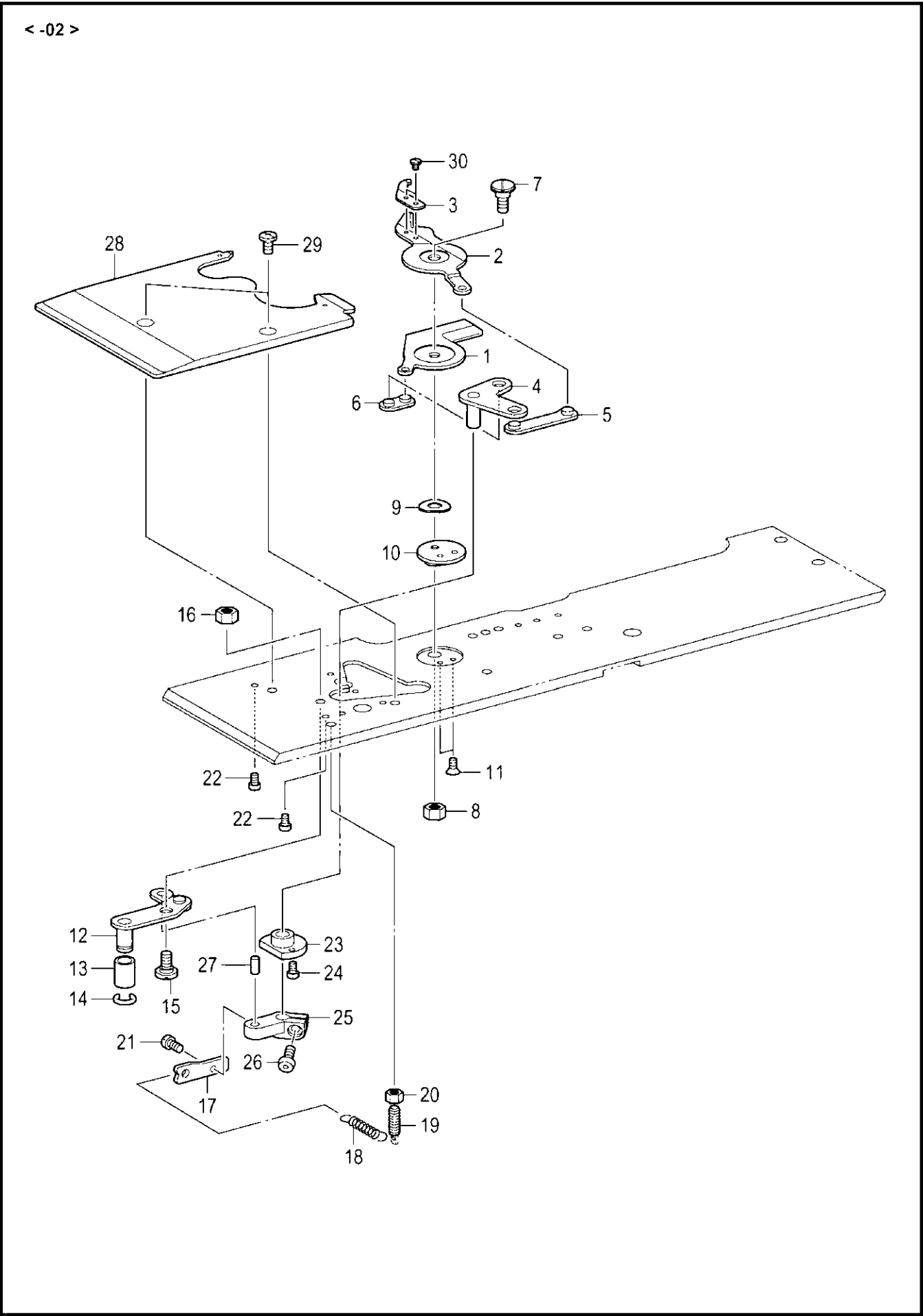
Q1. 切线装置 / Thread trimmer mechanism



Q1. 切线装置 / Thread trimmer mechanism

| 参照号 | 零部件序号      | 数量 | 零部件名称           | NAME OF PARTS                  | RM |
|-----|------------|----|-----------------|--------------------------------|----|
|     |            |    | <用于-01>         | <For-01>                       |    |
| 1   | CSA7526001 | 1  | 切线连接杆组件         | THREAD TRIMMER LINK LEVER ASSY |    |
| 2   | CSA7778001 | 1  | 连接杆滚轮           | LINK LEVER ROLLER              |    |
| 3   | C137191051 | 1  | 挡圈              | STOP RING                      |    |
| 4   | CSA5693001 | 1  | 段螺钉 M4          | SHOULDER SCREW M4              |    |
| 5   | CS34906100 | 1  | 切线臂管套           | BUSH TR TRIMMER ARM            |    |
| 6   | C062260516 | 2  | 螺钉 M2. 6X5      | SCREW PAN M2.6X5               |    |
| 7   | CS34905101 | 1  | 切线杆臂            | THREAD CUTTER LEVER ARM        |    |
| 8   | C018401036 | 1  | 螺栓 M4X10        | BOLT SOCKET M4X10              |    |
| 9   | CS37858000 | 1  | 针销 4X8          | NEEDLE PIN, 4X8                |    |
| 10  | CS34903001 | 1  | 弹簧挂钩            | SPRING HOOK                    |    |
| 11  | CS34883001 | 1  | 切线弹簧            | SPRING, EXTENSION              |    |
| 12  | CS34902001 | 1  | 弹簧挂钩            | SPRING HOOK                    |    |
| 13  | C021350106 | 1  | 螺母 M3. 5        | NUT 1 M3.5                     |    |
| 14  | C062260516 | 1  | 螺钉 M2. 6X5      | SCREW PAN M2.6X5               |    |
| 15  | CS34901001 | 1  | 切线臂             | THREAD TRIMMER ARM             |    |
| 16  | CS34900001 | 1  | 分线板             | OPENER, T-NIPPER               |    |
| 17  | C153219001 | 1  | 动刀管套            | COLLAR, MOVABLE KNIFE          |    |
| 18  | CS34899001 | 1  | 动刀组件            | MOVABLE KNIFE ASSY             |    |
| 19  | CS34898001 | 1  | 弹簧销 1. 4        | PIN, SPRING 1.4                |    |
| 20  | C141542001 | 3  | 螺钉 3. 18        | SCREW 3.18                     |    |
| 21  | CSA7076001 | 1  | 挡线器             | THREAD HANDLER                 |    |
| 22  | CS01694001 | 1  | 螺钉 SM2. 38X4    | SCREW, FLAT SM2.38X4           |    |
| 23  | CS34896001 | 1  | 定刀台座            | BRACKET, FIXED KNIFE           |    |
| 24  | C061300416 | 2  | 螺钉 M3X4         | SCREW FLAT M3X4                |    |
| 25  | CS34895001 | 1  | 定刀              | FIXED KNIFE                    |    |
| 26  | C018260832 | 2  | 螺栓 M2. 6X8      | BOLT, SOCKET M2.6X8            |    |
| 27  | CS34894001 | 1  | 线导向板            | THREAD GUIDE PLATE             |    |
| 28  | CS34893001 | 1  | 定刀安装板           | SETTING BRACKET FIXED KNIFE    |    |
| 29  | C062300512 | 2  | 螺钉 M3X5         | SCREW PAN M3X5                 |    |
| 30  | CS34889101 | 1  | 夹线组件            | THREAD NIPPER ASSY             |    |
| 31  | CS34890001 | 1  | 夹线 U            | THREAD NIPPER, U               |    |
| 32  | CS34891101 | 1  | 夹线 D            | THREAD NIPPER, D               |    |
| 33  | CS34888101 | 1  | 夹线 M            | THREAD NIPPER, M               |    |
| 34  | CS34892001 | 1  | 分线销             | OPENER PIN                     |    |
| 35  | C062020416 | 2  | 螺钉 M2X4         | SCREW PAN M2X4                 |    |
| 36  | C021020106 | 2  | 螺母 M2           | NUT 1 M2                       |    |
| 37  | C542515001 | 2  | 螺母 M2. 6X3. 5   | SCREW M2.6X3.5                 |    |
| 38  | CS34887001 | 1  | 定刀板弹簧           | SPRING, PLATE F-KNIFE          |    |
| 39  | CS34886001 | 1  | 定刀板弹簧 U         | SPRING, U PLATE F-KNIFE        |    |
| 40  | CSA7077001 | 1  | 压板 U            | PRESSER PLATE U                |    |
| 41  | C060400516 | 2  | 螺钉 M4X5         | SCREW BIND M4X5                |    |
| 42  | C152904001 | 1  | 螺钉 SM4. 37      | SCREW, SM4.37                  |    |
| 43  | C104336003 | 1  | 螺钉 SM2. 38      | SCREW, SM2.38                  |    |
| 44  | CS34884000 | 1  | 分线器弹簧           | OPENER SPRING                  |    |
| 45  | C060630312 | 2  | 螺钉 SM2. 38-56X3 | SCREW BIND SM2.38-56X3         |    |
| 46  | C021400306 | 1  | 六角螺母 M4         | NUT 3 M4                       |    |
| 47  | C062300416 | 2  | 螺钉 M3X4         | SCREW PAN M3X4                 |    |

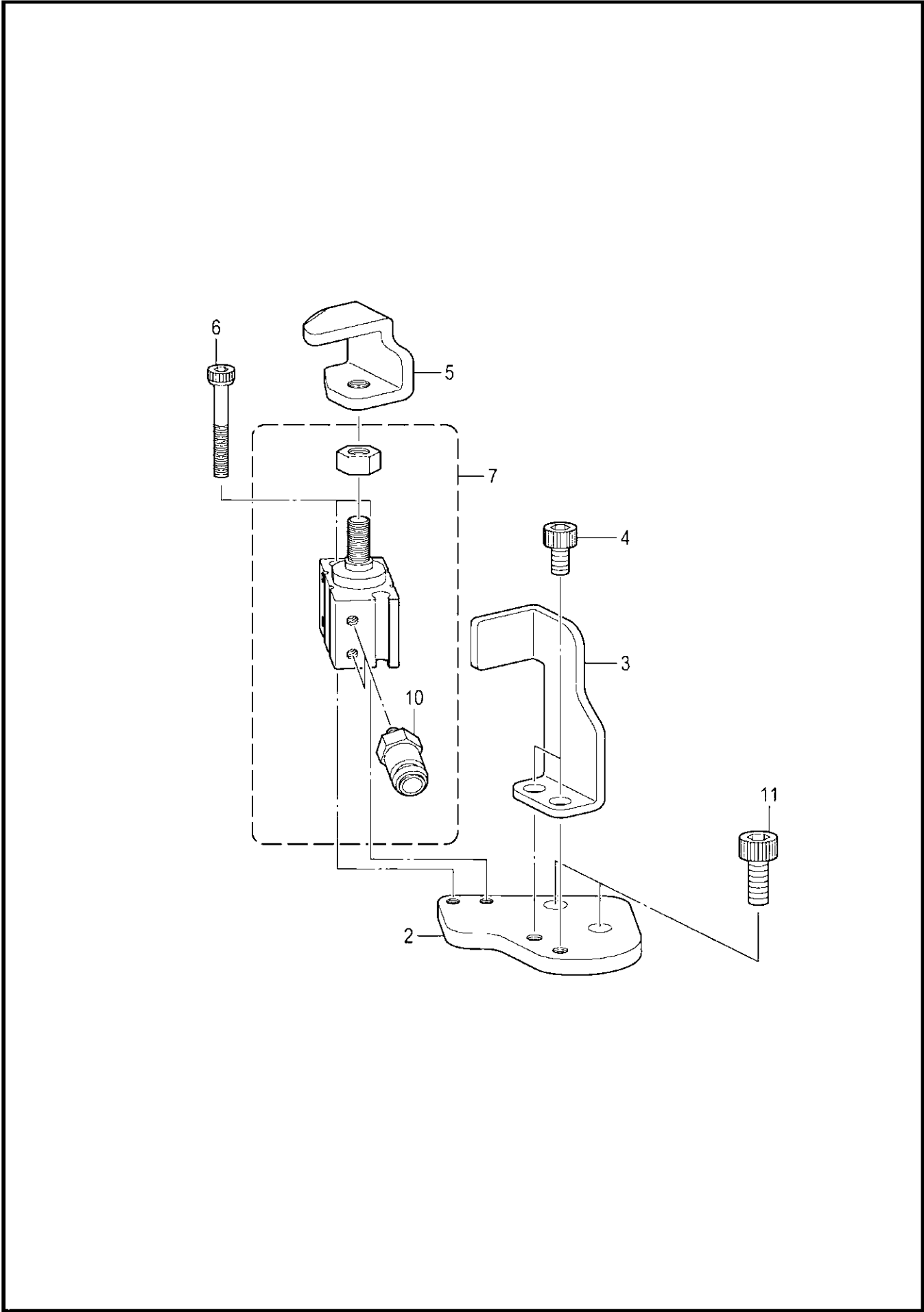
Q2 . 切线装置 / Thread trimmer mechanism



Q2. 切线装置 / Thread trimmer mechanism

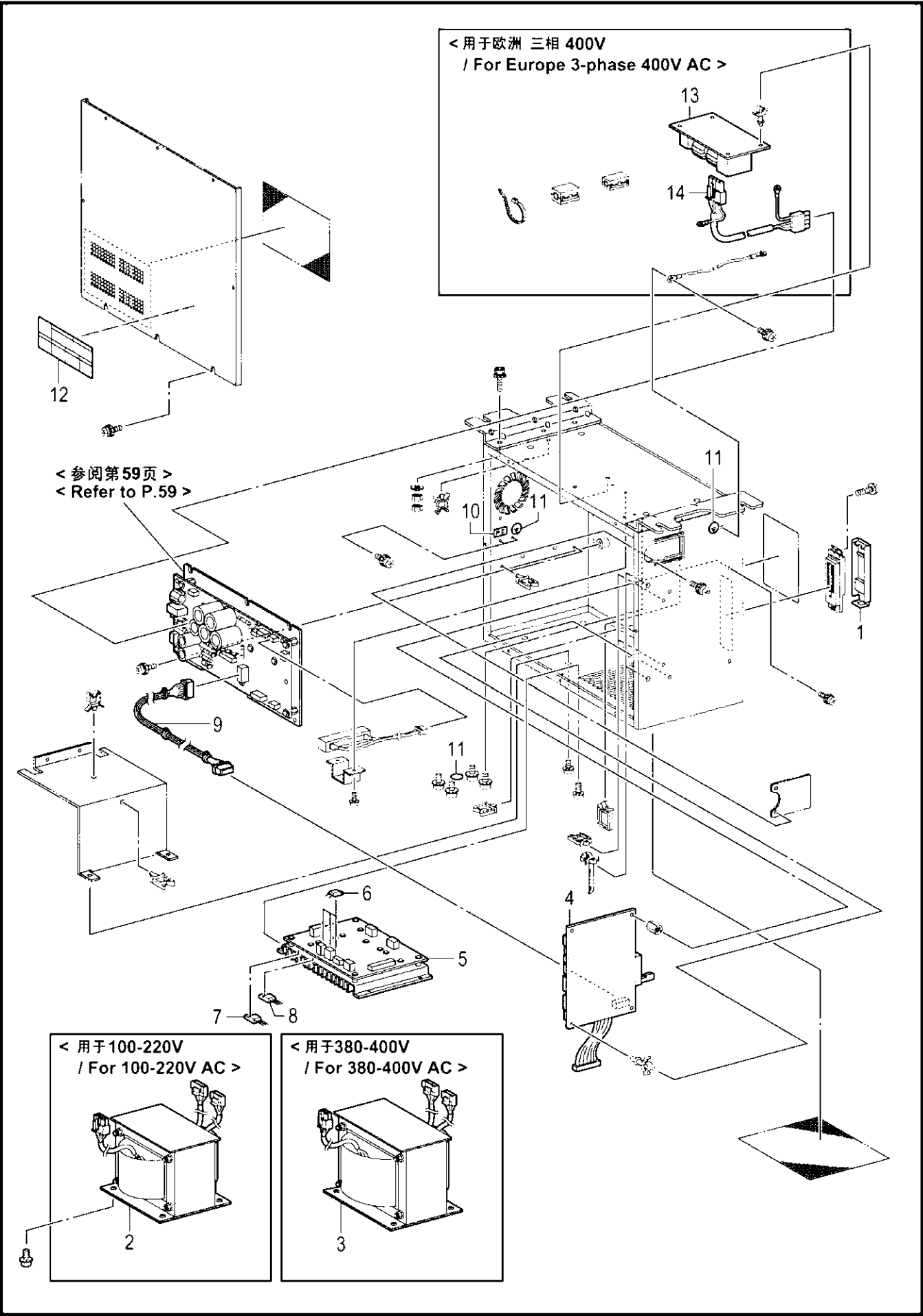
| 参照号 | 零部件序号      | 数量 | 零部件名称     | NAME OF PARTS                 | RM |
|-----|------------|----|-----------|-------------------------------|----|
|     |            |    | <用于-02>   | <For -02>                     |    |
| 1   | CSA6988001 | 1  | 动刀 R      | MOVABLE KNIFE R               |    |
| 2   | CSA6989001 | 1  | 动刀 L      | MOVABLE KNIFE L               |    |
| 3   | CSA6990101 | 1  | 挡线器       | THREAD HANDLER                |    |
| 4   | CSA6991001 | 1  | 动刀驱动板     | MOVABLE KNIFE DRIVING PLATE   |    |
| 5   | CSA6992001 | 1  | 切线连接组件 A  | THREAD TRIMMER LINK A ASSY    |    |
| 6   | CSA6994001 | 1  | 切线连接组件 B  | THREAD TRIMMER LINK B ASSY    |    |
| 7   | CS37660101 | 1  | 段螺钉 M4    | SHOULDER SCREW, M4            |    |
| 8   | C021400202 | 1  | 六角螺母 M4   | NUT 2 M4                      |    |
| 9   | CS37654000 | 1  | 波纹垫圈      | WAVE WASHER                   |    |
| 10  | CS37655101 | 1  | 切刀支撑圈     | KNIFE SUPPORT WASHER          |    |
| 11  | C141542001 | 2  | 螺钉 3.18   | SCREW 3.18                    |    |
| 12  | CSA6996001 | 1  | 切线连接杆组件 J | THREAD TRIMMER L-LEVER J ASSY |    |
| 13  | CSA7778001 | 1  | 连接杆滚轮     | LINK LEVER ROLLER             |    |
| 14  | C137191051 | 1  | 挡圈        | STOP RING                     |    |
| 15  | CSA5693001 | 1  | 段螺钉 M4    | SHOULDER SCREW M4             |    |
| 16  | C021400306 | 1  | 六角螺母 M4   | NUT 3 M4                      |    |
| 17  | CSA6998101 | 1  | 弹簧挂钩      | SPRING HOOK                   |    |
| 18  | CSA6999101 | 1  | 切线弹簧      | THREAD TRIMMER SPRING         |    |
| 19  | CS34902001 | 1  | 弹簧挂钩      | SPRING HOOK                   |    |
| 20  | C021350106 | 1  | 螺母 M3.5   | NUT 1 M3.5                    |    |
| 21  | C062260516 | 1  | 螺钉 M2.6X5 | SCREW PAN M2.6X5              |    |
| 22  | C062300416 | 2  | 螺钉 M3X4   | SCREW PAN M3X4                |    |
| 23  | CSA7001001 | 1  | 切线臂管套     | BUSH TR TRIMMER ARM           |    |
| 24  | C062260516 | 2  | 螺钉 M2.6X5 | SCREW PAN M2.6X5              |    |
| 25  | CSA7002101 | 1  | 切线杆臂 B    | THREAD TRIMMER LEVER ARM B    |    |
| 26  | CS21716001 | 1  | 螺钉 M4X10  | SCREW, BUTTON HEAD M4X10      |    |
| 27  | CS37858000 | 1  | 针销 4X8    | NEEDLE PIN, 4X8               |    |
| 28  | CSA7003001 | 1  | 压板 JU     | WORK CLAMP PLATE JU           |    |
| 29  | C060400516 | 2  | 螺钉 M4X5   | SCREW BIND M4X5               |    |
| 30  | C153787001 | 2  | 螺钉 SM2.38 | SCREW, SM2.38                 |    |

R . 面线剪切装置 / Upper thread trimmer mechanism



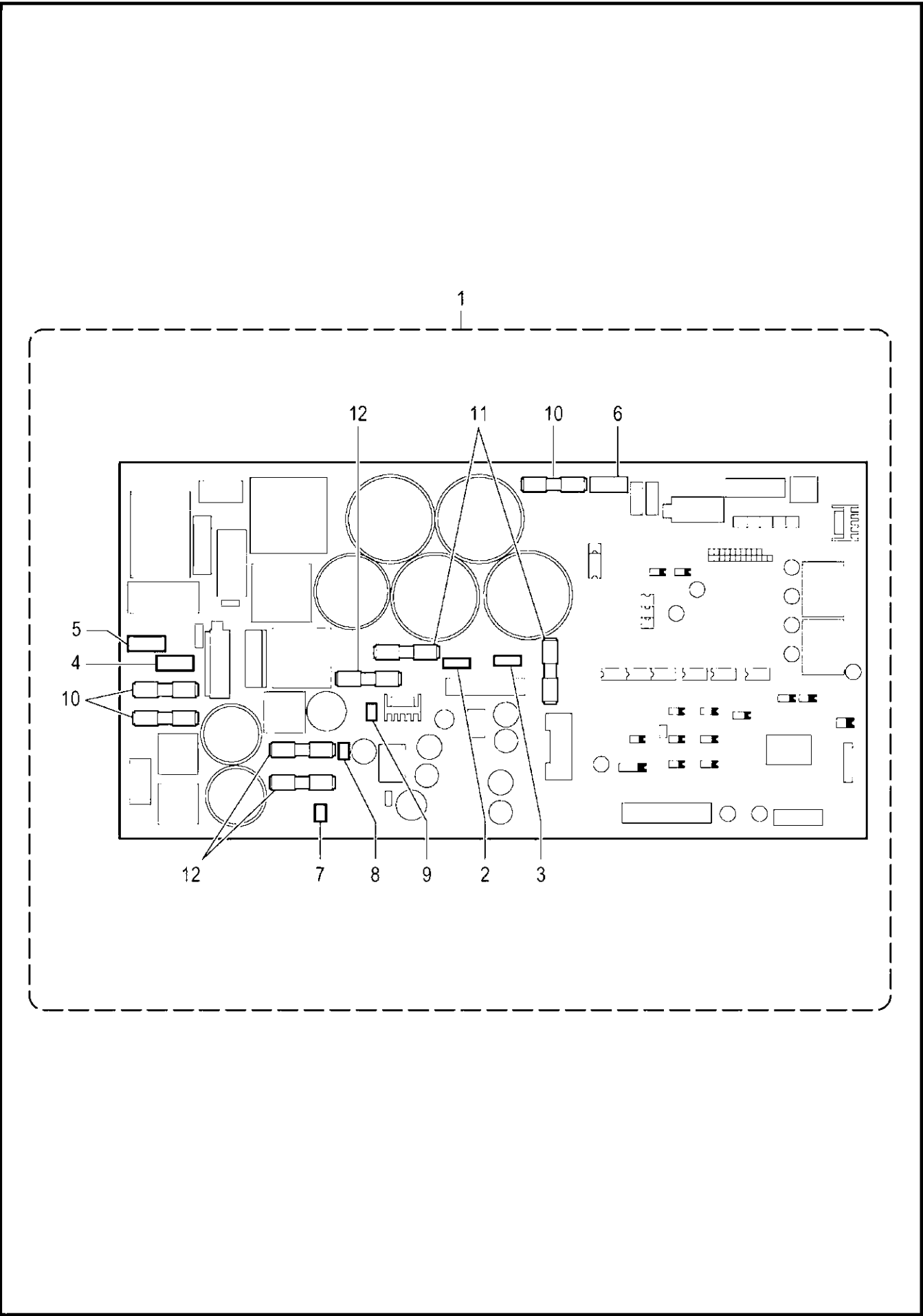
R. 面线剪切装置 / Upper thread trimmer mechanism

| 参照号 | 零部件序号       | 数量 | 零部件名称        | NAME OF PARTS          | RM |
|-----|-------------|----|--------------|------------------------|----|
| 2   | CSA7005001  | 1  | 气缸安装板        | CYLINDER SETTING PLATE |    |
| 3   | CSA7006001  | 1  | 气锤导向板        | HAMMER GUIDE PLATE     |    |
| 4   | C 018400636 | 2  | 螺栓 M4X6      | BOLT SOCKET M4X6       |    |
| 5   | CSA7007001  | 1  | 气锤           | HAMMER                 |    |
| 6   | CS12053000  | 2  | 螺栓 M3X25 CQ2 | BOLT. CQ2 M3X25        |    |
| 7   | CSA7008001  | 1  | 气缸组件         | CYLINDER ASSY          |    |
| 10  | CSA7011001  | 2  | 接头 KJH04-M3  | JOINT KJH04-M3         |    |
| 11  | C018501236  | 2  | 螺栓 M5X12     | BOLT SOCKET M5X12      |    |



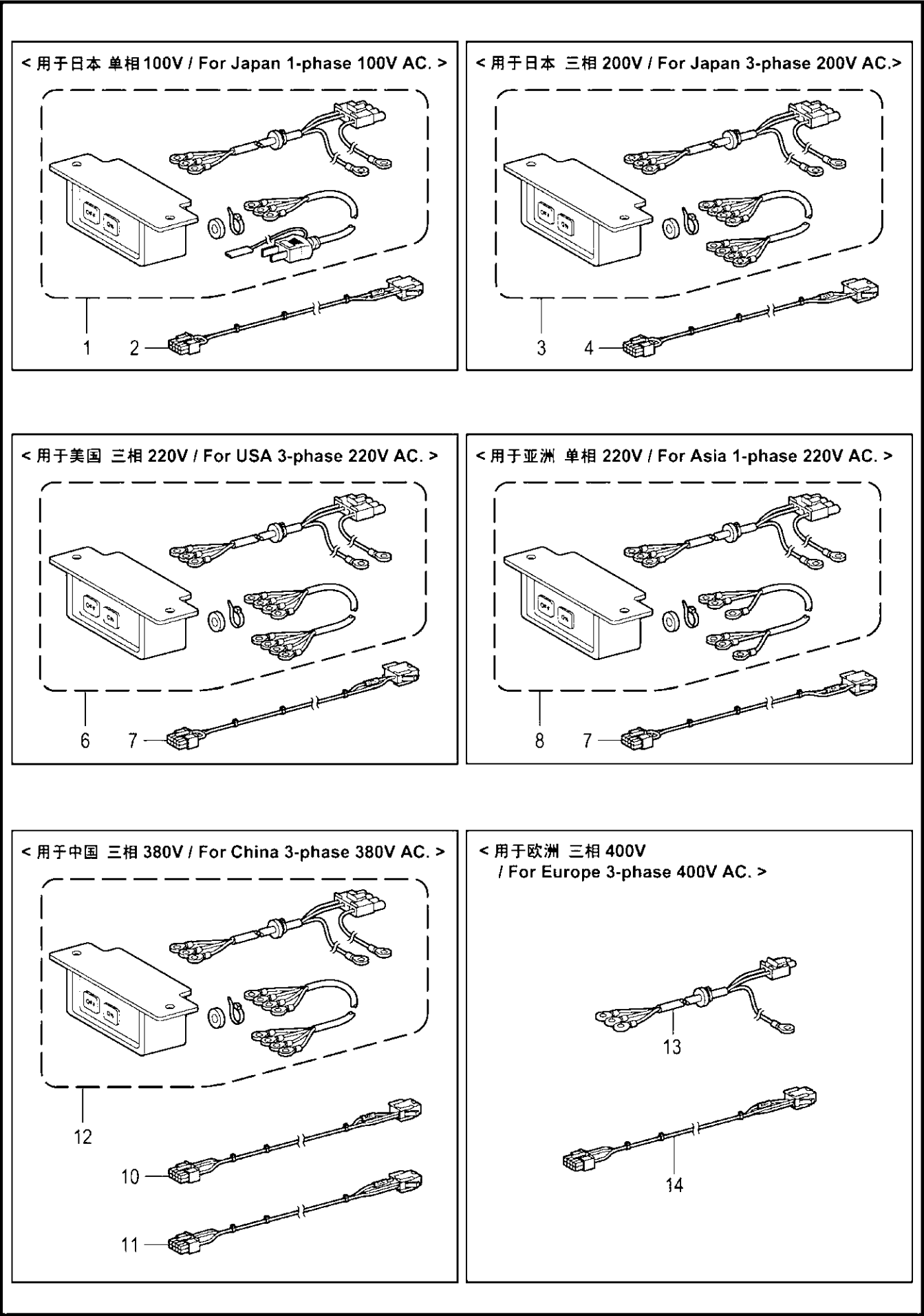
| 参照号 | 零部件序号      | 数量 | 零部件名称           | NAME OF PARTS                                 | RM |
|-----|------------|----|-----------------|-----------------------------------------------|----|
| 1   | CSA6364001 | 1  | 盖组件 CF          | CF CAP ASSY                                   |    |
| 2   | CSA3720101 | 1  | 变压器 LV          | <For 100-220V AC><br>TRANSFORMER LOW VOLTAGE  |    |
| 3   | CSA3808101 | 1  | 变压器 HV          | <For 380-400V AC><br>TRANSFORMER HIGH VOLTAGE |    |
| 4   | CSA6554001 | 1  | 主基板组件 982       | PCB ASSY MAIN 982                             |    |
| 5   | CSA3739501 | 1  | 基板组件 PMD        | PCB ASSY PMD                                  |    |
| 6   | CSA3744001 | 3  | FET FS10ASJ-2   | TRANSISTOR FET:FS10ASJ-2                      |    |
| 7   | CSA3722001 | 1  | MOSFET FX20KMJ2 | TRANSISTOR FET:FX20KMJ-2                      |    |
| 8   | CS49484000 | 1  | MOSFETFS10KMJ-2 | TRANSISTOR FET:FS10KMJ-2                      |    |
| 9   | CSA3806001 | 1  | 电线              | HARNESS MAIN POWER SUPPLY                     |    |
| 10  | CS37059001 | 1  | PE标记            | LABEL, PE                                     |    |
| 11  | CS37060001 | 3  | 接地标记            | LABEL, GROUNDING                              |    |
| 12  | CJ04115001 | 1  | 感电标签(6国)        | LABEL, ELEC. SHOCK 6 LANG.                    |    |
| 13  | CSA3581101 | 1  | 基板组件            | <For Europe 3-phase 400V AC><br>PCB ASSY NF   |    |
| 14  | CSA3796001 | 1  | 电线 NF OUT       | HARNESS NF OUT                                |    |





| 参照号 | 零部件序号      | 数量 | 零部件名称        | NAME OF PARTS               | RM |
|-----|------------|----|--------------|-----------------------------|----|
| 1   | CSA3755201 | 1  | 电源马达基板组件     | PCB ASSY POWER SUPPLY MOTOR |    |
| 2   | CSA3765001 | 1  | 电阻 V10D101   | VARISTOR:V10D101            |    |
| 3   | CSA3766001 | 1  | 电阻 V10D241   | VARISTOR:V10D241            |    |
| 4   | CSA3767001 | 1  | 电阻 V14D511   | VARISTOR:V14D511            |    |
| 5   | CSA3768001 | 1  | 电阻 V14D561   | VARISTOR:V14D561            |    |
| 6   | CSA3762001 | 1  | 电阻 V14D911   | VARISTOR:V14D911            |    |
| 7   | CSA3769001 | 1  | 电阻 V5D121    | VARISTOR:V5D121             |    |
| 8   | CSA3770001 | 1  | 电阻 V5D330    | VARISTOR:V5D330             |    |
| 9   | CSA3771001 | 1  | 电阻 V5D820    | VARISTOR:V5D820             |    |
| 10  | CSA3794001 | 3  | 保险丝 250V-15A | G FUSE S 15A                |    |
| 11  | CSA3795001 | 2  | 保险丝 250V-6A  | G FUSE S 6A                 |    |
| 12  | CSA7794001 | 3  | 保险丝 3A       | G FUSE S 3A                 |    |

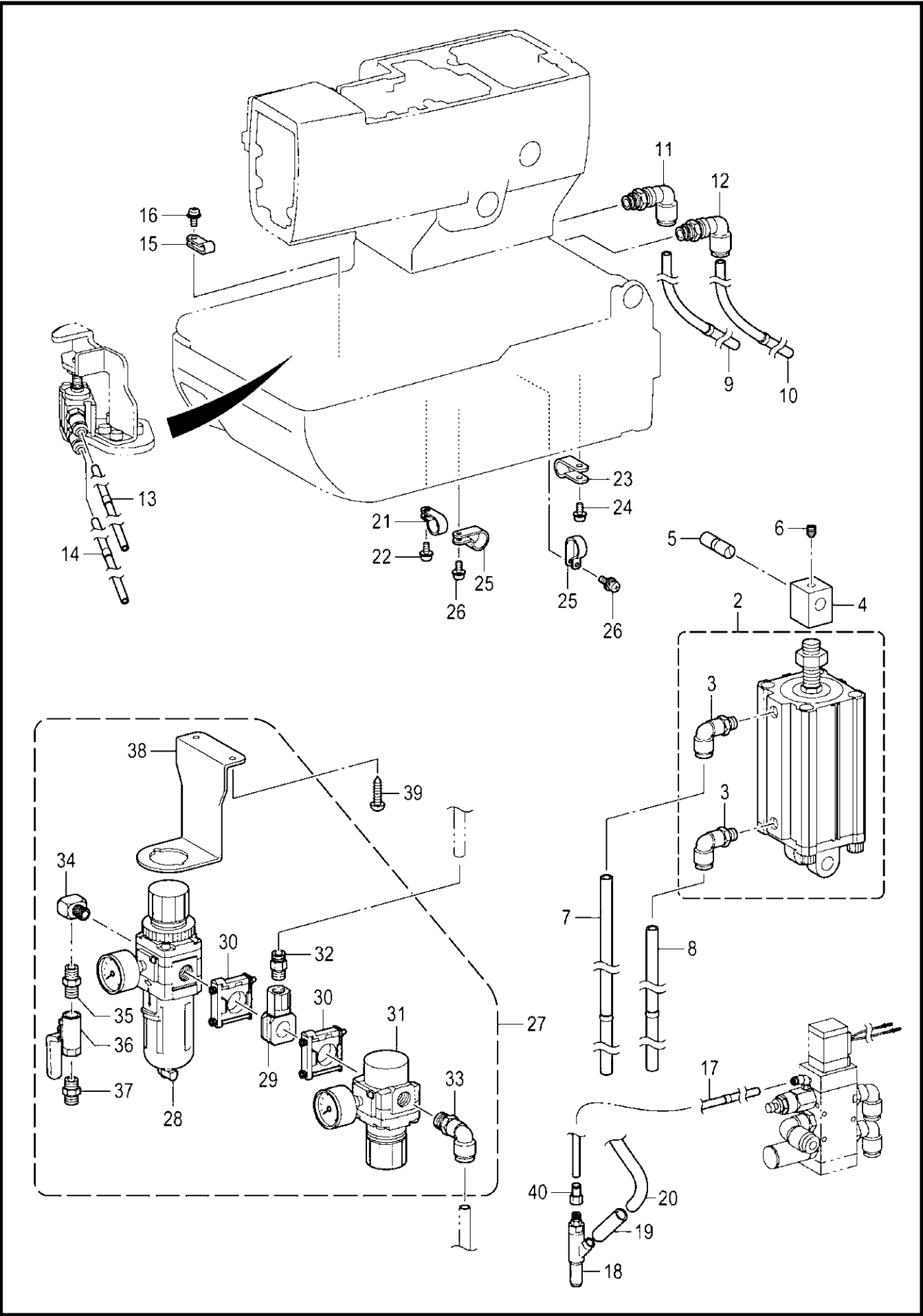
T. 开关装置 / Power switch mechanism



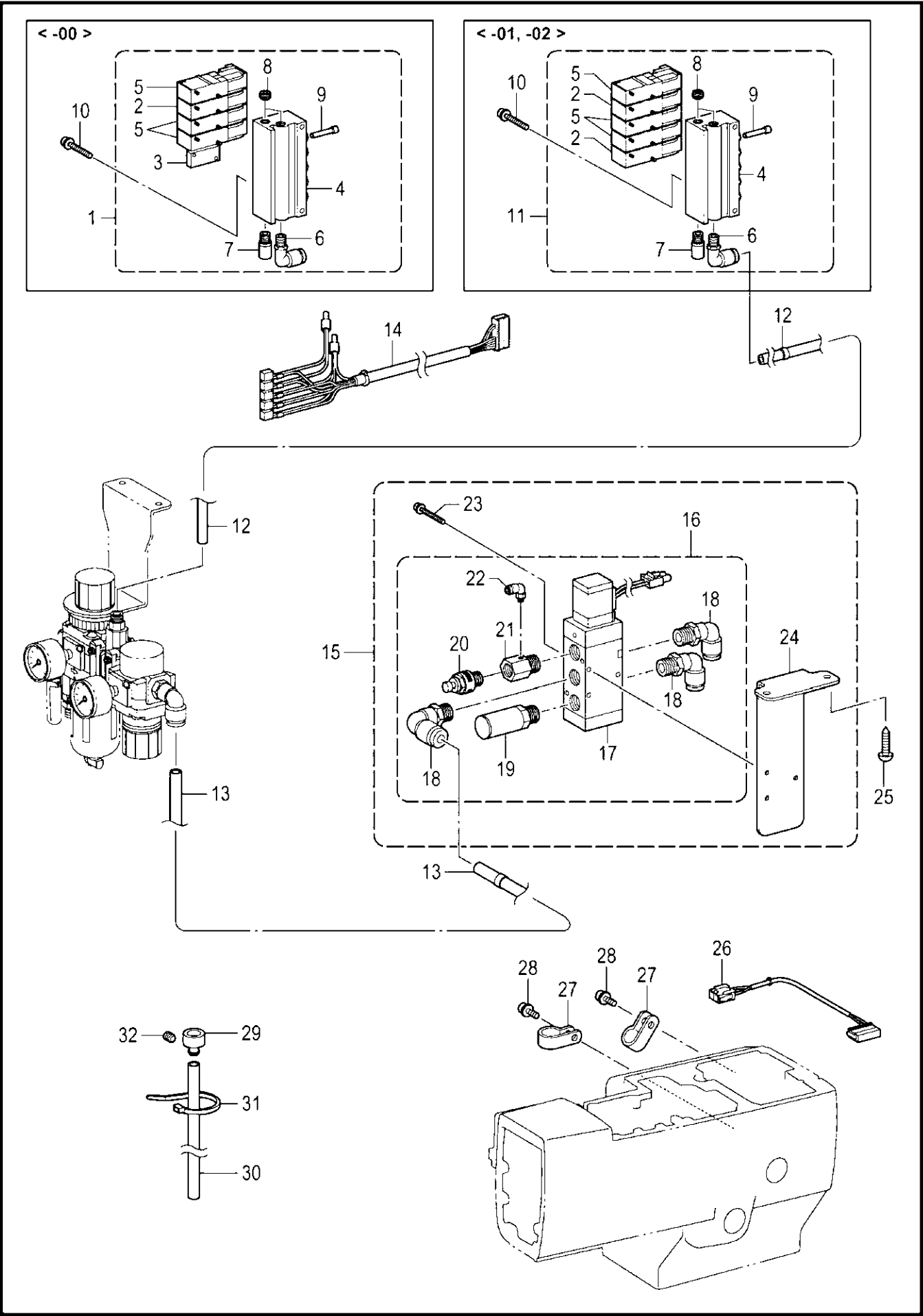
T. 开关装置 / Power switch mechanism

| 参照号 | 零部件序号      | 数量 | 零部件名称                           | NAME OF PARTS                                                  | RM |
|-----|------------|----|---------------------------------|----------------------------------------------------------------|----|
| 1   | CSA3813001 | 1  | <用于日本 单相 100V><br>电源开关组件 1P-JP  | <For Japan 1-phase 100V AC.><br>POWER SUPPLY SWITCH ASSY,1P-JP |    |
| 2   | CSA3822001 | 1  | V切换电线 100V                      | VOLTAGE SELECT HARNESS 100V                                    |    |
| 3   | CSA3819001 | 1  | <用于日本 三相 200V><br>电源开关组件 3P-JP  | <For Japan 3-phase 200V AC.><br>POWER SUPPLY SWITCH ASSY,3P-JP |    |
| 4   | CSA3825001 | 1  | V切换电线 200V                      | VOLTAGE SELECT HARNESS 200V                                    |    |
| 6   | CSA3816001 | 1  | <用于美国 三相 220V><br>电源开关组件 3P-L   | <For USA 3-phase 220V AC.><br>POWER SUPPLY SWITCH ASSY,3P-L    |    |
| 7   | CSA3812001 | 1  | V切换电线 220V                      | VOLTAGE SELECT HARNESS 220V                                    |    |
| 8   | CSA3809001 | 1  | <用于亚洲 单相 220V><br>电源开关组件 1P     | <For Asia 1-phase 220V AC.><br>POWER SUPPLY SWITCH ASSY,1P     |    |
| 7   | CSA3812001 | 1  | V切换电线 220V                      | VOLTAGE SELECT HARNESS 220V                                    |    |
| 10  | CSA3827001 | 1  | <用于中国 三相 380V><br>V切换电线 380V    | <For China 3-phase 380V AC.><br>VOLTAGE SELECT HARNESS 380V    |    |
| 11  | CSA3789101 | 1  | V切换电线 H220V                     | VOLTAGE SELECT HARNESS H220V                                   |    |
| 12  | CSA4510001 | 1  | 电源开关组件 3P-H                     | POWER SUPPLY SWITCH ASSY,3P-H                                  |    |
| 13  | CSA3838001 | 1  | <用于欧洲 三相 400V><br>电线组件 AC IN EC | <For Europe 3-phase 400V AC.><br>HARNESS ASSY. AC IN EC        |    |
| 14  | CSA3828001 | 1  | V切换电线 400V                      | VOLTAGE SELECT HARNESS 400V                                    |    |

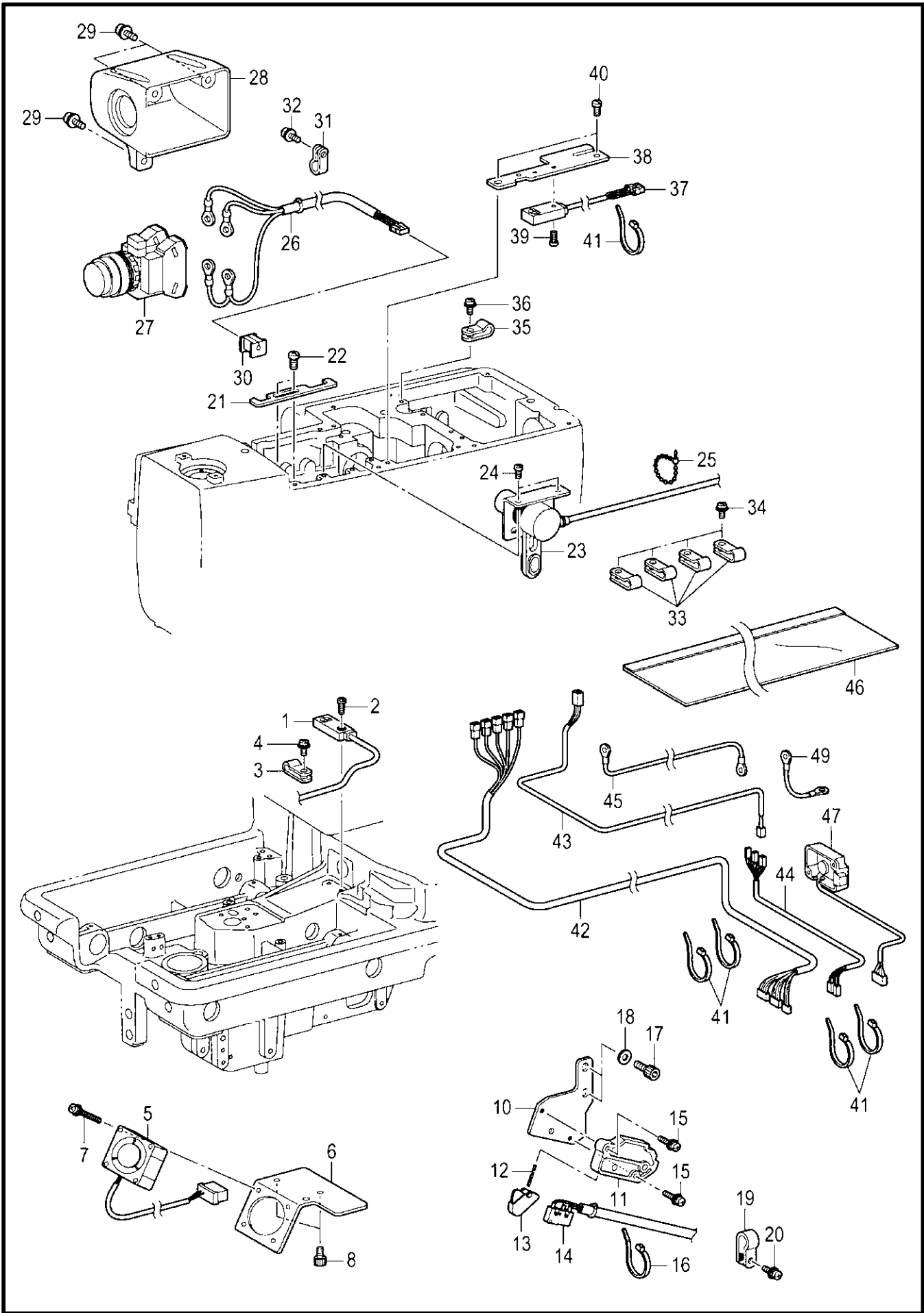




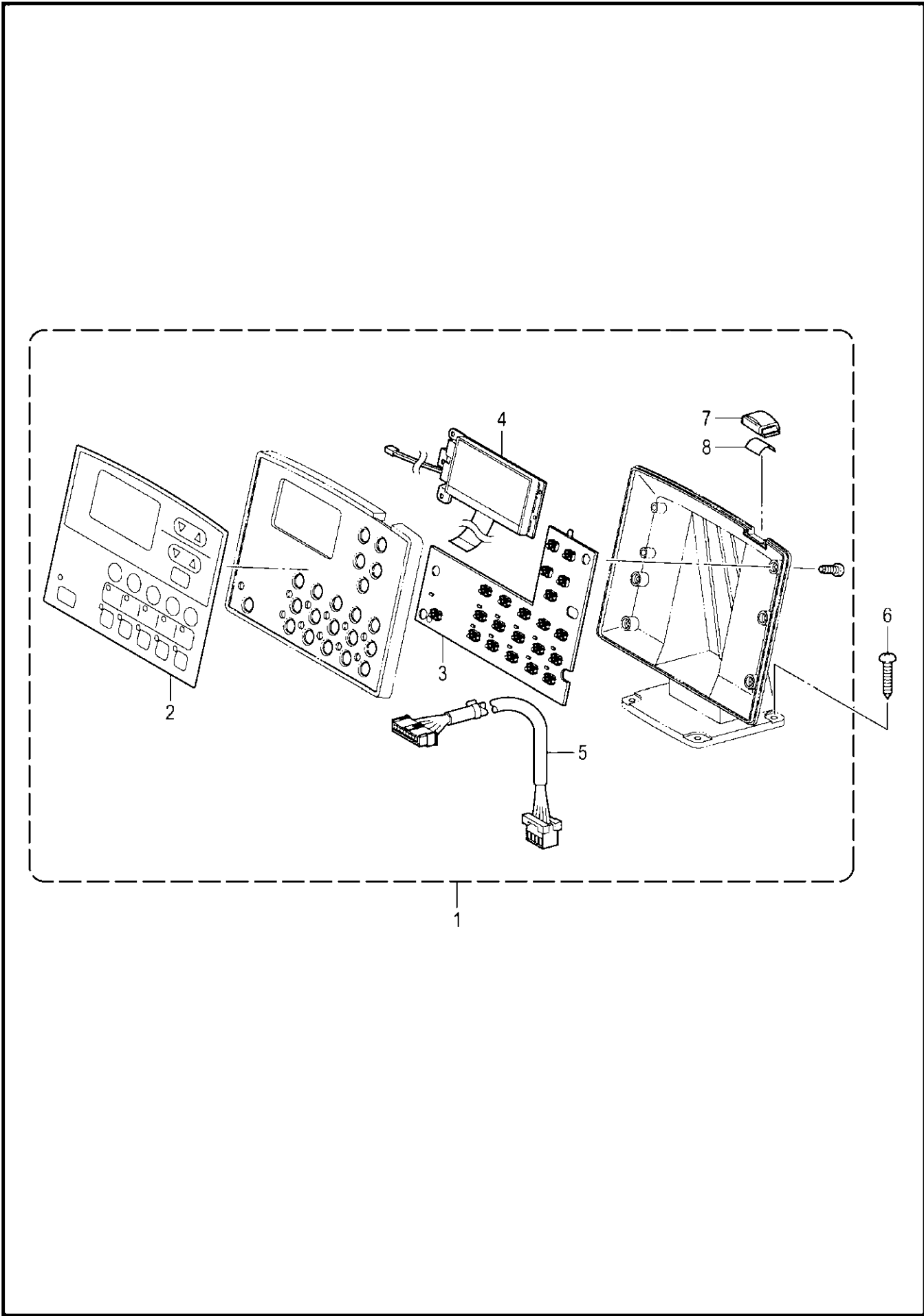
| 参照号 | 零部件序号      | 数量 | 零部件名称           | NAME OF PARTS                | RM |
|-----|------------|----|-----------------|------------------------------|----|
| 2   | CS35360000 | 1  | 气缸组件 63X100     | CYLINDER ASSY. 63X100        |    |
| 3   | CS35426100 | 2  | 弯管 10-4         | ELBOW 10-4                   |    |
| 4   | CSA7016001 | 1  | 气缸连接            | CYLINDER ROD                 |    |
| 5   | CSA7017001 | 1  | 气缸连接轴           | CYLINDER ROD SHAFT           |    |
| 6   | C014060836 | 1  | 固定螺钉 M6X8       | SET SCREW SOCKET (CP) M6X8   |    |
| 7   | CSA7018001 | 1  | 空气管 10X6.5-6A   | AIR TUBE 10X6.5-6A           |    |
| 8   | CSA7019001 | 1  | 空气管 10X6.5-5A   | AIR TUBE 10X6.5-5A           |    |
| 9   | CSA7020001 | 1  | 空气管 10X6.5-5    | AIR TUBE 10X6.5-5            |    |
| 10  | CSA7021001 | 1  | 空气管 10X6.5-6    | AIR TUBE 10X6.5-6            |    |
| 11  | CSA7022001 | 1  | 弯管 KQ2LE10-5    | UNION KQ2LE10-5              |    |
| 12  | CSA8040001 | 1  | 弯管 KQ2LE10-6    | UNION KQ2LE10-6              |    |
| 13  | CSA7023001 | 1  | 空气管 4X2.5-13    | AIR TUBE 4X2.5-13            |    |
| 14  | CSA7159001 | 1  | 空气管 4X2.5-14    | AIR TUBE 4X2.5-14            |    |
| 15  | CS00480000 | 1  | 电线夹 #5          | CORD HOLDER, 5N              |    |
| 16  | C0A4400806 | 1  | 螺栓(带垫圈) M4X8DA  | SCREW PAN (S/P WASHER) M4X8  |    |
| 17  | CSA7024001 | 1  | 空气管 4X2.5-2     | AIR TUBE 4X2.5-2             |    |
| 18  | CS34569000 | 1  | 文吐里管            | VENTURI TUBE                 |    |
| 19  | CSA7027001 | 1  | 空气管 16X12-80    | AIR TUBE 16X12-80            |    |
| 20  | CSA7028001 | 1  | 布屑管             | KNIFE TRASH TUBE             |    |
| 21  | C525567000 | 1  | 电线夹 #8          | CORD HOLDER #8               |    |
| 22  | C0A4400806 | 1  | 螺栓(带垫圈) M4X8DA  | SCREW PAN (S/P WASHER) M4X8  |    |
| 23  | C552908000 | 1  | 电线夹 #14         | CORD HOLDER #14              |    |
| 24  | C0A4401206 | 1  | 螺栓(带垫圈) M4X12DA | SCREW PAN (S/P WASHER) M4X12 |    |
| 25  | C554482000 | 2  | 电线夹 #12         | CORD HOLDER #12              |    |
| 26  | C0A4401206 | 2  | 螺栓(带垫圈) M4X12DA | SCREW PAN (S/P WASHER) M4X12 |    |
| 27  | CSA8119001 | 1  | 压缩空气大组件         | AIR UNIT SET                 |    |
| 28  | CSA7583001 | 1  | FR复合件 AW30      | FR UNIT AW30                 |    |
| 29  | CSA7584001 | 1  | T隔板             | T SPACER                     |    |
| 30  | CSA7585001 | 2  | 隔板              | SPACER                       |    |
| 31  | CSA7586001 | 1  | R复合件 AR30       | R UNIT AR30                  |    |
| 32  | CS59219000 | 1  | 管接头 08-PT1/4    | HALF UNION, 08-PT1/4         |    |
| 33  | CSA7587001 | 1  | 弯管 KQ2L10-02S   | ELBOW KQ2L10-02S             |    |
| 34  | CSA7588001 | 1  | 接管 PT 1/4       | ELBOW PT 1/4                 |    |
| 35  | CSA7589001 | 1  | 中间管接头 1/4       | MIDDLE NIPPLE 1/4            |    |
| 36  | CSA6573001 | 1  | 球阀 V03 1/4      | BALL VALVE V03 1/4           |    |
| 37  | CSA7595001 | 1  | 中间管接头 1/4       | MIDDLE NIPPLE 1/4            |    |
| 38  | CSA7580001 | 1  | 安装板             | SETTING PLATE                |    |
| 39  | C031553202 | 2  | 木螺钉 M5.5X32     | WOOD SCREW ROUND M5.5X32     |    |
| 40  | CSA8003001 | 1  | 空气接头            | AIR CONNECTOR                |    |



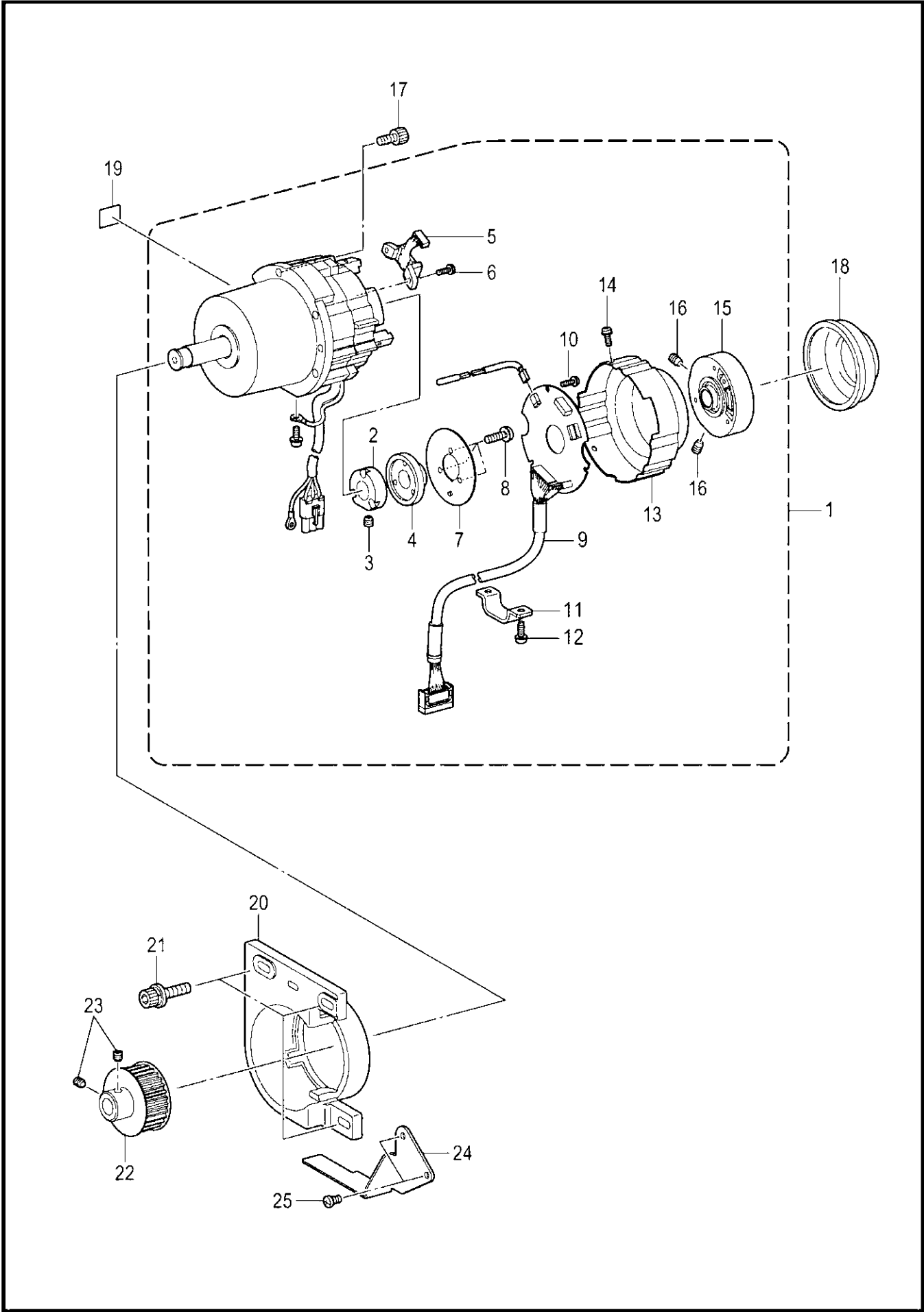
| 参照号 | 零部件序号      | 数量 | 零部件名称           | NAME OF PARTS                            | RM |
|-----|------------|----|-----------------|------------------------------------------|----|
| 1   | CSA7085001 | 1  | 电磁阀组件 4         | <For -00><br>SOLENOID VALVE 4 ASSY       |    |
| 2   | CS39116100 | 1  | 阀 VQZ2151S-5    | VALVE VQZ2151S-5                         |    |
| 3   | CS53982000 | 1  | 遮隔板组件           | BLANKING PLATE ASSY                      |    |
| 4   | CSA7032001 | 1  | 复式接头 5          | MANIFOLD 5                               |    |
| 5   | CS39115100 | 3  | 阀门 VQZ2151-5    | VALVE, VQZ2151-5                         |    |
| 6   | CS14159000 | 1  | 弯管 1/8-8        | ELBOW 1/8-8                              |    |
| 7   | CSA5283001 | 1  | 消音器 AN103-1     | SILENCER AN103-1                         |    |
| 8   | C153274001 | 2  | 盖 1/8           | CAP. 1/8                                 |    |
| 9   | CSA7033001 | 1  | 插销 4            | PLUG 4                                   |    |
| 10  | C0A4403506 | 2  | 螺栓(带垫圈) M4X35DA | SCREW PAN (S/P WASHER) M4X35             |    |
| 11  | CSA7031001 | 1  | 电磁阀组件 5         | <For -01 & -02><br>SOLENOID VALVE 5 ASSY |    |
| 12  | CS39116100 | 2  | 阀 VQZ2151S-5    | VALVE VQZ2151S-5                         |    |
| 13  | CSA7032001 | 1  | 复式接头 5          | MANIFOLD 5                               |    |
| 14  | CS39115100 | 3  | 阀门 VQZ2151-5    | VALVE, VQZ2151-5                         |    |
| 15  | CS14159000 | 1  | 弯管 1/8-8        | ELBOW 1/8-8                              |    |
| 16  | CSA5283001 | 1  | 消音器 AN103-1     | SILENCER AN103-1                         |    |
| 17  | C153274001 | 2  | 盖 1/8           | CAP. 1/8                                 |    |
| 18  | CSA7033001 | 1  | 插销 4            | PLUG 4                                   |    |
| 19  | C0A4403506 | 2  | 螺栓(带垫圈) M4X35DA | SCREW PAN (S/P WASHER) M4X35             |    |
| 20  | CSA7034001 | 1  | 空气管 8X5-1       | AIR TUBE 8X5-1                           |    |
| 21  | CSA7035001 | 1  | 空气管 10X6.5-4    | AIR TUBE 10X6.5-4                        |    |
| 22  | CSA6525001 | 1  | 阀接线组 X5         | VALVE HARNESS ASSY X5                    |    |
| 23  | CSA8120101 | 1  | 切刀阀大组件          | CUTTER VALVE SET                         |    |
| 24  | CSA7591101 | 1  | 阀组件             | VALVE ASSY                               |    |
| 25  | CSA7592101 | 1  | 阀门 VF5120-5G-03 | VALVE VF5120-5G-03                       |    |
| 26  | CSA7593001 | 3  | 弯管              | ELBOW KQ2L10-03S                         |    |
| 27  | CSA7594001 | 1  | 消音器 AN303-03    | SILENCER AN303-03                        |    |
| 28  | CSA7598001 | 1  | 消音器 ASN2-02     | SILENCER ASN2-02                         |    |
| 29  | CSA7596001 | 1  | 接头 3/8X1/4-M5   | JOINT 3/8X1/4-M5                         |    |
| 30  | CSA7597001 | 1  | 弯管              | ELBOW KJL04-M5                           |    |
| 31  | C0A4404006 | 3  | 螺栓(带垫圈) M4X40DA | SCREW PAN (S/P WASHER) M4X40             |    |
| 32  | CSA7581001 | 1  | 阀安装板            | VALVE SETTING PLATE                      |    |
| 33  | C031553202 | 2  | 木螺钉 M5.5X32     | WOOD SCREW ROUND M5.5X32                 |    |
| 34  | CSA6526101 | 1  | 气锤阀接线           | HAMMER VALVE HARNESS                     |    |
| 35  | CS00470000 | 2  | 电线夹 #16         | CORD HOLDER, 16N                         |    |
| 36  | C0A5401006 | 2  | 螺栓(带垫圈) M4X10DB | SCREW PAN (S/P WASHER) M4X10             |    |
| 37  | CSA7046001 | 1  | 管接头             | HOSE JOINT                               |    |
| 38  | CSA7047001 | 1  | 油管              | OIL TUBE                                 |    |
| 39  | C228475000 | 1  | 电线夹 1.9X80      | FASTENING BAND 1.9X80                    |    |
| 40  | C012500536 | 1  | 螺钉 M5X5         | SET SCREW SOCKET (FT) M5X5               |    |



| 参照号 | 零部件序号      | 数量 | 零部件名称           | NAME OF PARTS                | RM |
|-----|------------|----|-----------------|------------------------------|----|
| 1   | CSA6530001 | 1  | Y原点感应器          | Y-POSITION SENSOR            |    |
| 2   | C062300816 | 1  | 螺钉 M3X8         | SCREW PAN M3X8               |    |
| 3   | CS10243000 | 1  | 尼龙夹 NK-3N       | CORD HOLDER, NK-3N           |    |
| 4   | C0A4400806 | 1  | 螺栓(带垫圈) M4X8DA  | SCREW PAN (S/P WASHER) M4X8  |    |
| 5   | CSA6618001 | 1  | DC风扇马达组件 40     | DC FAN MOTOR ASSY 40         |    |
| 6   | CSA5696001 | 1  | 风扇支架            | FAN HOLDER                   |    |
| 7   | C0A5302005 | 4  | 螺栓(带垫圈) M3X20DB | SCREW PAN (S/P WASHER) M3X20 |    |
| 8   | C018400836 | 2  | 螺栓 M4X8         | BOLT SOCKET M4X8             |    |
| 10  | CSA5729001 | 1  | 安全开关板           | SAFETY SWITCH PLATE          |    |
| 11  | CSA5730001 | 1  | 安全开关基座          | SAFETY SWITCH BASE           |    |
| 12  | CSA5731001 | 1  | 开关弹簧            | SAFETY SWITCH SPRING         |    |
| 13  | CSA5732001 | 1  | 开关手柄            | SAFETY SWITCH LEVER          |    |
| 14  | CSA6533001 | 1  | 头部开关组件          | SWITCH ASSY MACHINE HEAD     |    |
| 15  | CSA7293001 | 2  | 螺栓(带垫圈) M3X12   | SCREW, PAN (S/P W) M3X12     |    |
| 16  | CS04159000 | 1  | 线夹 1M           | BAND, 1M                     |    |
| 17  | C018400836 | 2  | 螺栓 M4X8         | BOLT SOCKET M4X8             |    |
| 18  | C025040236 | 2  | 平垫圈 M4          | WASHER PLAIN M 4             |    |
| 19  | C525664000 | 1  | 电线夹 #6          | CORD HOLDER #6               |    |
| 20  | C0A4400806 | 1  | 螺栓(带垫圈) M4X8DA  | SCREW PAN (S/P WASHER) M4X8  |    |
| 21  | CSA5733001 | 1  | 电线压板            | CORD HOLDER                  |    |
| 22  | C062400816 | 2  | 螺钉 M4X8         | SCREW PAN M4X8               |    |
| 23  | CSA5734101 | 1  | 切刀感应器组件         | CUTTER SENSOR ASSY           |    |
| 24  | C062400816 | 2  | 螺钉 M4X8         | SCREW PAN M4X8               |    |
| 25  | C340400001 | 1  | 线夹              | BEAD BAND                    |    |
| 26  | CSA6531101 | 1  | 停止开关接线          | STOP SWITCH HARNESS          |    |
| 27  | CSA7488001 | 1  | 开关 HW1B-M211B   | SWITCH HW1B-M211B            |    |
| 28  | CSA5737001 | 1  | 开关罩             | SWITCH COVER                 |    |
| 29  | C0A4400806 | 3  | 螺栓(带垫圈) M4X8DA  | SCREW PAN (S/P WASHER) M4X8  |    |
| 30  | CSA5738001 | 1  | 电线套             | CORD BUSH                    |    |
| 31  | C625010000 | 1  | 尼龙夹 NK-2N       | NYLON CLAMP NK-2N            |    |
| 32  | C0A4400806 | 1  | 螺栓(带垫圈) M4X8DA  | SCREW PAN (S/P WASHER) M4X8  |    |
| 33  | C149547000 | 4  | 压线板             | CORD HOLDER, 4N              |    |
| 34  | C0A4400806 | 4  | 螺栓(带垫圈) M4X8DA  | SCREW PAN (S/P WASHER) M4X8  |    |
| 35  | CS10243000 | 1  | 尼龙夹 NK-3N       | CORD HOLDER, NK-3N           |    |
| 36  | C0A4400806 | 1  | 螺栓(带垫圈) M4X8DA  | SCREW PAN (S/P WASHER) M4X8  |    |
| 37  | CSA5740001 | 1  | 针摆感应器组件         | ZIGZAG SENSOR ASSY           |    |
| 38  | CSA5741001 | 1  | 感应器安装板          | SENSOR SETTING PLATE         |    |
| 39  | C062300816 | 1  | 螺钉 M3X8         | SCREW PAN M3X8               |    |
| 40  | C062400816 | 2  | 螺钉 M4X8         | SCREW PAN M4X8               |    |
| 41  | C228475000 | 5  | 电线夹 1.9X80      | FASTENING BAND 1.9X80        |    |
| 42  | CSA6532001 | 1  | 电线组件            | CONNECT HARNESS ASSY         |    |
| 43  | CSA6535001 | 1  | 面线电磁铁电线         | UP SOLENOID HARNESS          |    |
| 44  | CSA6536001 | 1  | 电磁铁电线           | SOLENOID HARNESS             |    |
| 45  | CSA5434001 | 1  | 接地线 700         | GROUND WIRE 700              |    |
| 46  | CSA6636001 | 1  | 粘链管 40X800      | QUICK TUBE ASSY 40X800       |    |
| 47  | CSA7119001 | 1  | 头部检出复合件         | HEAD DETECTION UNIT ASSY     |    |
| 49  | CSA5433001 | 1  | 接地线 40          | GROUND WIRE 40               |    |

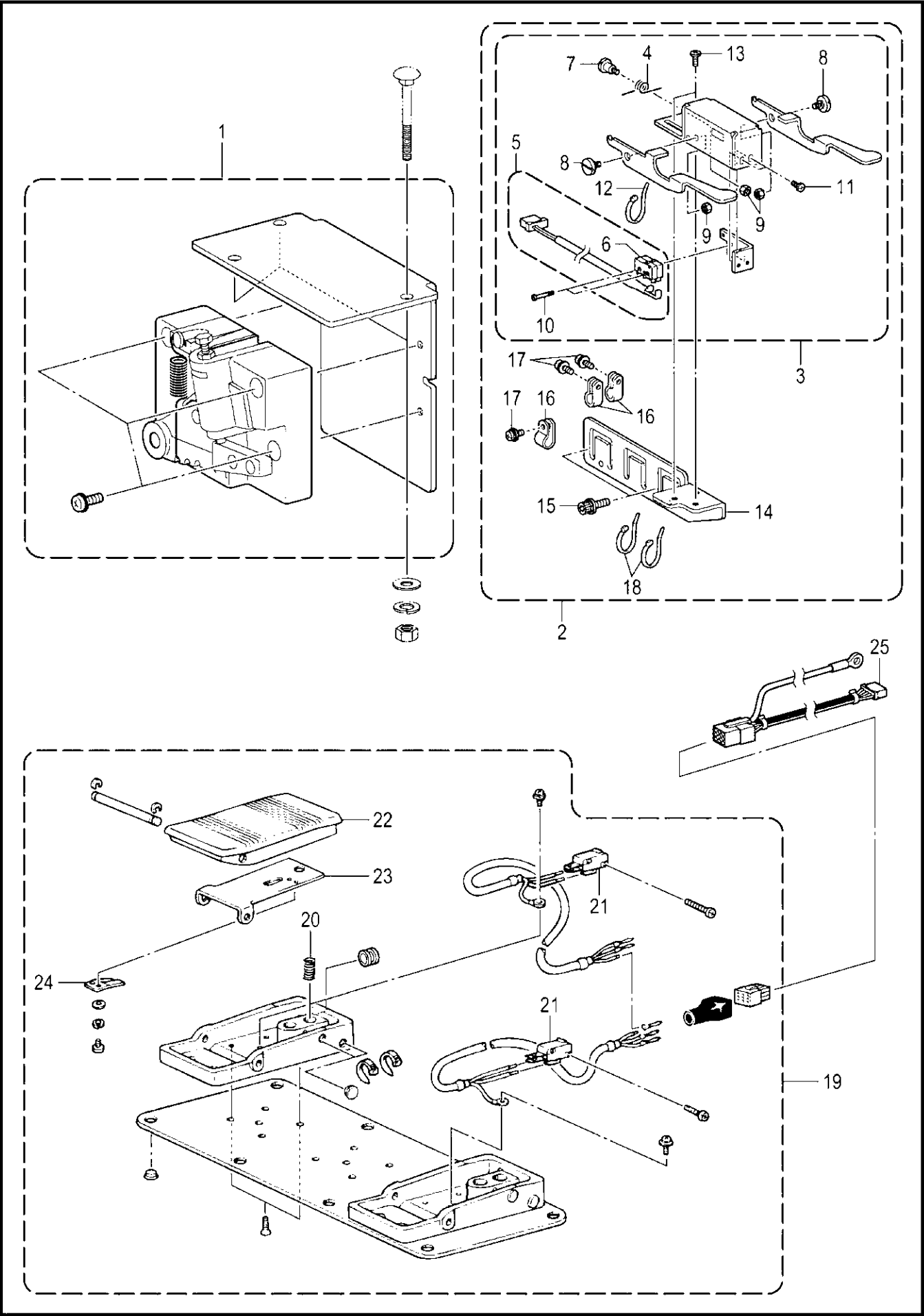


| 参照号 | 零部件序号      | 数量 | 零部件名称          | NAME OF PARTS            | RM |
|-----|------------|----|----------------|--------------------------|----|
| 1   | CSA6547001 | 1  | 操作盘组件          | OPERATION PANEL ASSY     |    |
| 2   | CSA6550001 | 1  | 操作盘面板          | PANEL SHEET              |    |
| 3   | CSA5148001 | 1  | 操作盘基板组件        | PCB ASSY PANEL           |    |
| 4   | CSA5360001 | 1  | 灯光板组件          | LIGHT PLATE ASSY         |    |
| 5   | CSA6546001 | 1  | 操作盘接线          | PANEL HARNESS            |    |
| 6   | C0B0452006 | 4  | 圆头木螺钉 M4. 5X20 | WOOD SCREW ROUND M4.5X20 |    |
| 7   | CJ03974001 | 1  | 护灯罩            | LAMP HOLDER              |    |
| 8   | CJ04146001 | 1  | 薄膜 75PBA       | DIFFUSION SHEET 75PBA    |    |



| 参照号 | 零部件序号      | 数量 | 零部件名称              | NAME OF PARTS                  | RM |
|-----|------------|----|--------------------|--------------------------------|----|
| 1   | CSA7476001 | 1  | 马达组件 CDD           | MOTOR ASSY CDD HATOME          |    |
| 2   | CJ03955001 | 1  | 磁鼓 CDD             | DRUM CDD                       |    |
| 3   | C014400632 | 2  | 螺钉 M4X6            | SET SCREW SOCKET (CP) M4X6     |    |
| 4   | CJ03956001 | 1  | 磁铁 180P36          | MAGNET 180P36                  |    |
| 5   | CJ03957001 | 1  | MR感应器组件 180P       | MR SENSOR ASSY 180P            |    |
| 6   | C0A4300806 | 2  | 螺栓(带垫圈) M3X8DA     | SCREW PAN (S/P WASHER) M3X8    |    |
| 7   | CJ03958001 | 1  | 屏蔽板 CDD            | SHIELD PLATE CDD               |    |
| 8   | C0A4261006 | 3  | 螺栓(带垫圈) M2. 6X10DA | SCREW PAN (S/P WASHER) M2.6X10 |    |
| 9   | CSA7480001 | 1  | 基板组件 ENC           | ENC PCB ASSY HATOME            |    |
| 10  | C0A5300606 | 3  | 螺栓(带垫圈) M3X6DB     | SCREW PAN (S/P WASHER) M3X6    |    |
| 11  | CJ04230001 | 1  | 电线固定夹 CDD-HT       | CORD HOLDER CDD-HT             |    |
| 12  | C0A4401006 | 3  | 螺栓(带垫圈) M4X10DA    | SCREW PAN (S/P WASHER) M4X10   |    |
| 13  | CJ04388001 | 1  | 编码器盖 430D          | ENCORDER COVER 430D            |    |
| 14  | C0A4300806 | 3  | 螺栓(带垫圈) M3X8DA     | SCREW PAN (S/P WASHER) M3X8    |    |
| 15  | CJ04303001 | 1  | 同步轮组件 430D         | PULLEY HOLDER ASSY 430D        |    |
| 16  | C014500632 | 2  | 螺钉 M5X6            | SET SCREW SOCKET (CP) M5X6     |    |
| 17  | C018501636 | 5  | 螺栓 M5X16           | BOLT SOCKET M5X16              |    |
| 18  | CSA7012001 | 1  | 马达罩                | MOTOR COVER                    |    |
| 19  | CJ03663001 | 1  | 高温标签 13X20         | LABEL, HIGH TEMP. 13X20        |    |
| 20  | CSA7013001 | 1  | 马达支架               | MOTOR HOLDREER                 |    |
| 21  | CS58636001 | 3  | 螺栓(带垫圈) M8X30      | BOLT SOCKET (S/P WASHER)M8X30  |    |
| 22  | CSA5549001 | 1  | 同步手轮组件             | TIMING PULLEY ASSY             |    |
| 23  | CS23651001 | 2  | 固定螺钉 M6X6          | SET SCREW SOCKET (FT) M6X6     |    |
| 24  | CSA7014001 | 1  | 皮带导向               | BELT GUIDE                     |    |
| 25  | C062400816 | 2  | 螺钉 M4X8            | SCREW PAN M4X8                 |    |

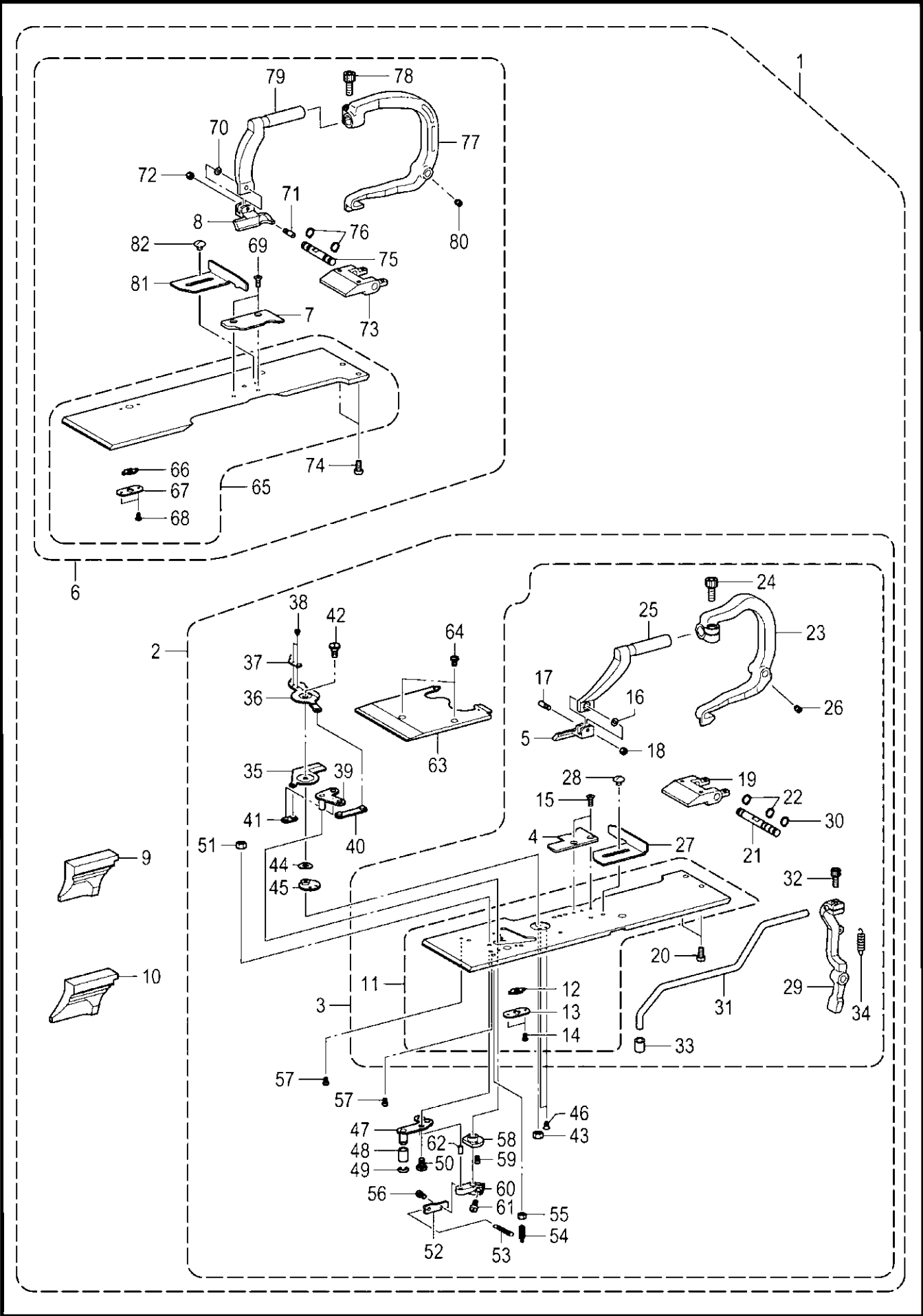
Y. 踏板开关关系 / Foot switch pedal mechanism



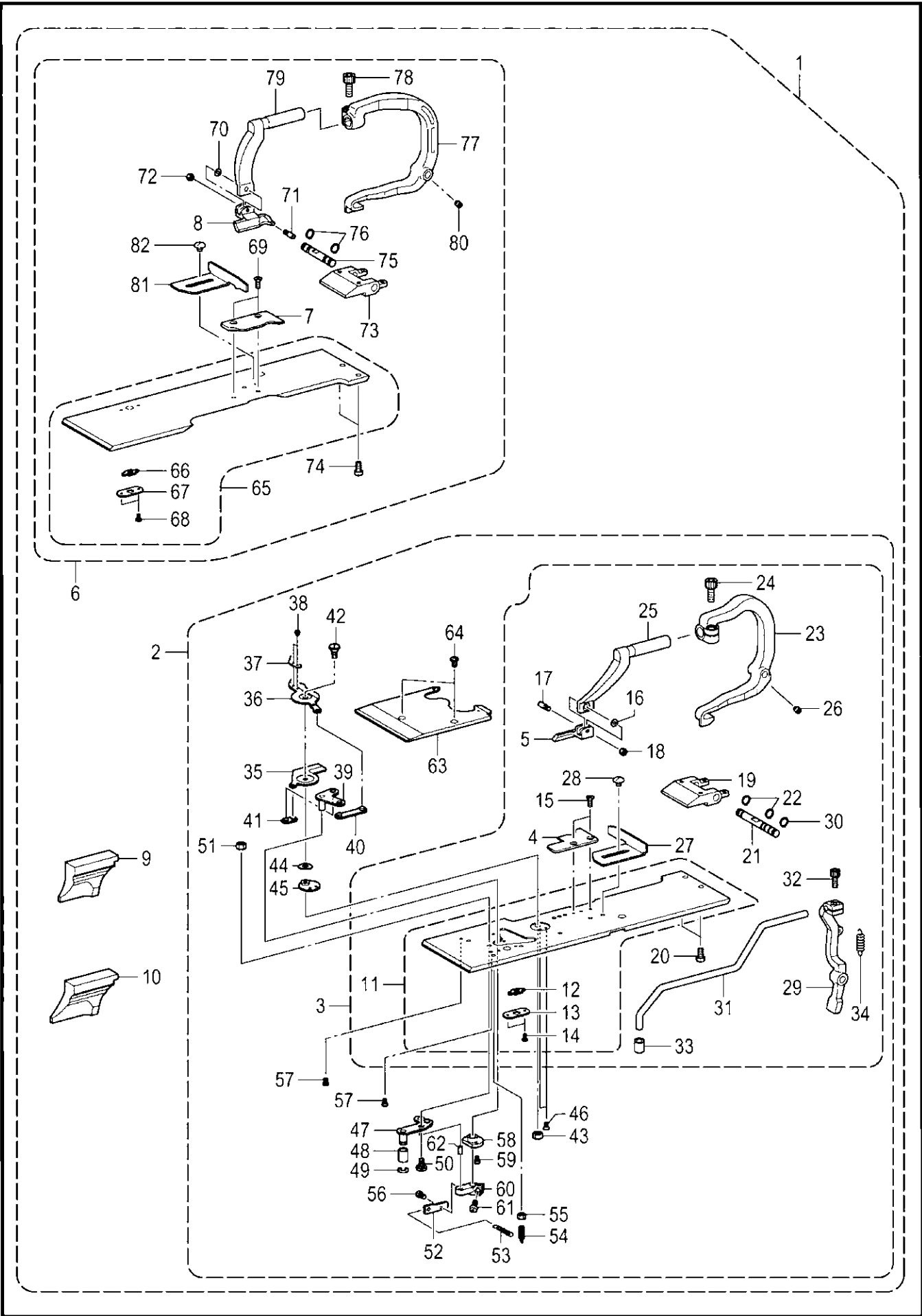
Y. 踏板开关关系 / Foot switch pedal mechanism

| 参照号 | 零部件序号      | 数量 | 零部件名称                   | NAME OF PARTS                                      | RM |
|-----|------------|----|-------------------------|----------------------------------------------------|----|
| 1   | CSA6567101 | 1  | <用于脚踏板><br>踏板复合件 B      | <For treadle><br>TREADLE UNIT B ASSY               |    |
| 2   | CSA7121001 | 1  | <用于手动开关><br>手动开关大组件     | <For hand start switch><br>HAND START SWITCH UNIT  |    |
| 3   | CSA7122001 | 1  | 手动开关组件                  | HAND START SWITCH ASSY                             |    |
| 4   | CS39914001 | 1  | 开关弹簧                    | SWITCH LEVER SPRING                                |    |
| 5   | CSA7123001 | 1  | 手动开关                    | HAND START SWITCH                                  |    |
| 6   | CS02699001 | 2  | 微调开关                    | MICRO SWITCH                                       |    |
| 7   | CS34922101 | 1  | 段螺钉 M4                  | SHOULDER SCREW M4                                  |    |
| 8   | CS34966001 | 2  | 段螺钉 M4                  | SHOULDER SCREW M4                                  |    |
| 9   | C021400202 | 3  | 六角螺母 M4                 | NUT 2 M4                                           |    |
| 10  | C146124001 | 2  | 螺钉 SM2.38               | SCREW, SM2.38                                      |    |
| 11  | C060300616 | 2  | 螺钉 M3X6                 | SCREW BIND M3X6                                    |    |
| 12  | CS04557000 | 1  | 电线夹 PLT1M               | BAND, PLT1M                                        |    |
| 13  | C060400816 | 2  | 螺钉 M4X8                 | SCREW BIND M4X8                                    |    |
| 14  | CSA7124001 | 1  | 手动开关安装板                 | HAND SWITCH SETTING PLATE                          |    |
| 15  | CS55485001 | 2  | 螺栓 (带垫圈) M5X12          | BOLT SOCKET (S/P WASHER)M5X12                      |    |
| 16  | CS10243000 | 3  | 尼龙夹 NK-3N               | CORD HOLDER, NK-3N                                 |    |
| 17  | C0A4400806 | 3  | 螺栓 (带垫圈) M4X8DA         | SCREW PAN (S/P WASHER) M4X8                        |    |
| 18  | C228475000 | 2  | 电线夹 1.9X80              | FASTENING BAND 1.9X80                              |    |
| 19  | CS42838301 | 1  | <用于2连脚踏板><br>2连踏板开关 2SW | <For 2-pedal foot switch><br>2-PEDAL FOOT SWITCH 2 |    |
| 20  | CS38170001 | 2  | 弹簧                      | FOOT PEDAL SPRING                                  |    |
| 21  | CS36260000 | 2  | 开关 VX                   | PIN BUTTON MICRO SWITCH, VX                        |    |
| 22  | CS38174000 | 2  | 脚踏板                     | FOOT PEDAL                                         |    |
| 23  | CS38175101 | 2  | 脚踏护板                    | PROTECTION PLATE PEDAL                             |    |
| 24  | CS38176101 | 2  | 弹簧板                     | SPRING, PLATE                                      |    |
| 25  | CSA3784001 | 1  | 脚开关变换配线                 | CONVERSION HARNESS FOOT SW                         |    |





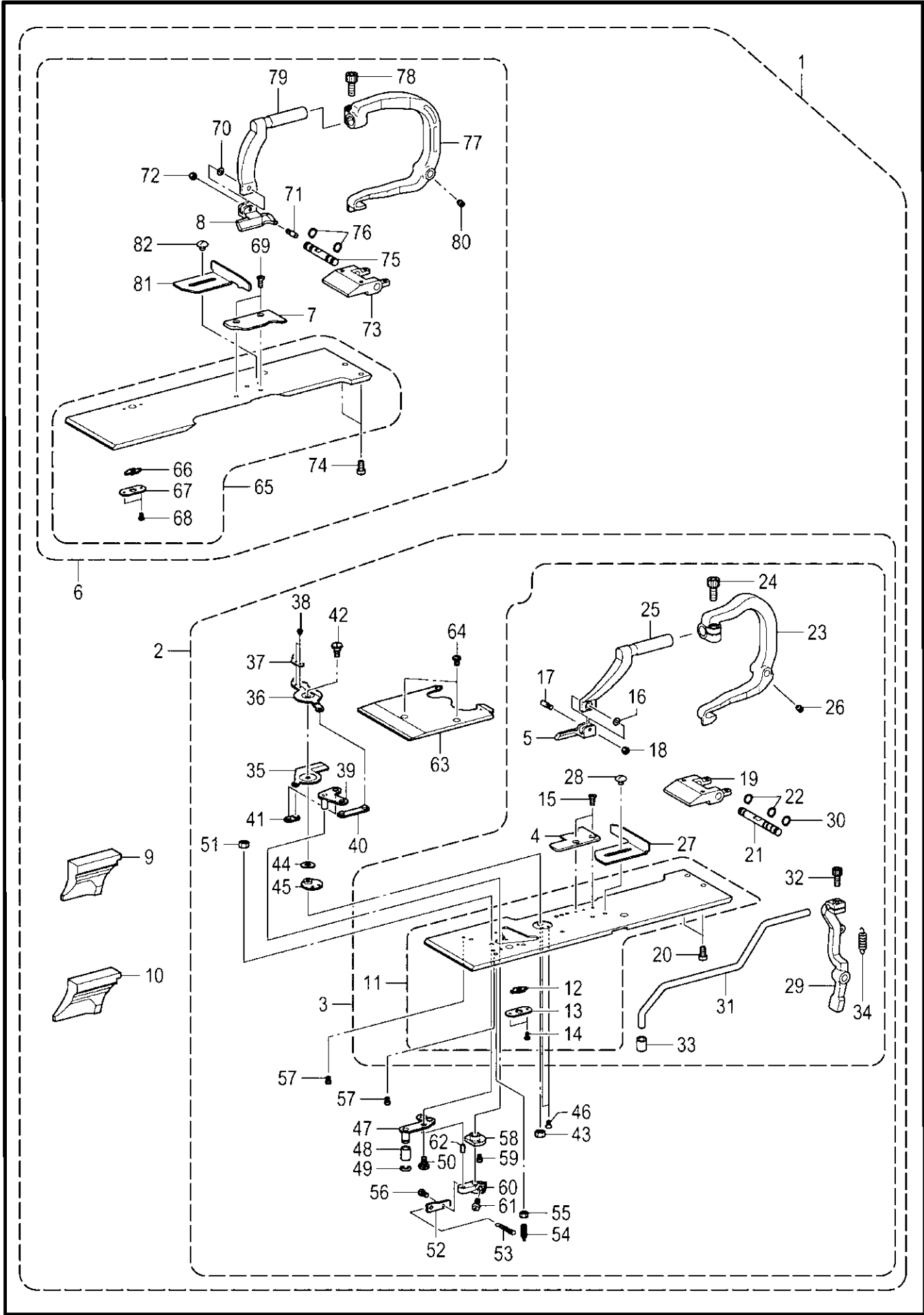
| 参照号 | 零部件序号      | 数量 | 零部件名称            | NAME OF PARTS               | RM |
|-----|------------|----|------------------|-----------------------------|----|
|     |            |    | <规格变换用零部件>       | <For exchange parts>        |    |
|     |            |    | <用于-02: L1422>   | <For -02: L1422>            |    |
| 1   | CSA7750001 | 1  | 规格变换零部件组 (L1422) | EXCHANGE PARTS SET L1422    |    |
| 2   | CSA7748001 | 1  | L1422-板R组件       | L1422-PLATE R ASSY          |    |
| 3   | CSA7728001 | 1  | 压脚板组件 R1422      | WORK CLAMP PLATE R1422 ASSY |    |
| 4   | CSA7102001 | 1  | 针板 L1422R        | NEEDLE PLATE L1422R         |    |
| 5   | CSA7092001 | 1  | 布压板 R-JL1422     | WORK CLAMP R-JL1422         |    |
| 6   | CSA7749001 | 1  | 压脚板组件 L1422      | WORK CLAMP PLATE L1422 ASSY |    |
| 7   | CSA7097001 | 1  | 针板 L1422L        | NEEDLE PLATE L1422L         |    |
| 8   | CSA7087001 | 1  | 布压板 L-JL1422     | WORK CLAMP L-JL1422         |    |
| 9   | CS37704001 | 1  | 气锤 S16           | HAMMER, S16                 |    |
| 10  | CS37706001 | 1  | 气锤 S20           | HAMMER, S20                 |    |
|     |            |    | <用于-02: L2230>   | <For -02: L2230>            |    |
| 1   | CSA7752001 | 1  | 规格变换零部件组 (L2230) | EXCHANGE PARTS SET L2230    |    |
| 2   | CSA7751001 | 1  | L2230-板R组件       | L2230-PLATE R ASSY          |    |
| 3   | CSA6728001 | 1  | 压脚板组件 R2230      | WORK CLAMP PLATE R2230 UNIT |    |
| 4   | CSA6731001 | 1  | 针板 L2230R        | NEEDLE PLATE L 2230R        |    |
| 5   | CSA6732001 | 1  | 压布 R-JL2230      | WORK CLAMP R-JL2230         |    |
| 6   | CSA6738001 | 1  | 压脚板组件 L2230      | WORK CLAMP PLATE L2230 UNIT |    |
| 7   | CSA6741001 | 1  | 针板 L2230L        | NEEDLE PLATE L 2230L        |    |
| 8   | CSA6742001 | 1  | 布压板 L-JL2230     | WORK CLAMP L-JL2230         |    |
| 9   | CS37708001 | 1  | 气锤 S24           | HAMMER, S24                 |    |
| 10  | CS42053001 | 1  | 气锤 S28           | HAMMER, S28                 |    |
|     |            |    | <用于-02: L2634>   | <For -02: L2634>            |    |
| 1   | CSA7756001 | 1  | 规格变换零部件组 (L2634) | EXCHANGE PARTS SET L2634    |    |
| 2   | CSA7754001 | 1  | L2634-板R组件       | L2634-PLATE R ASSY          |    |
| 3   | CSA7753001 | 1  | 压脚板组件 R2634      | WORK CLAMP PLATE R2634 ASSY |    |
| 4   | CSA7103001 | 1  | 针板 L2634R        | NEEDLE PLATE L2634R         |    |
| 5   | CSA7093001 | 1  | 布压板 R-JL2634     | WORK CLAMP R-JL2634         |    |
| 6   | CSA7755001 | 1  | 压脚板组件 L2634      | WORK CLAMP PLATE L2634 ASSY |    |
| 7   | CSA7098001 | 1  | 针板 L2634L        | NEEDLE PLATE L2634L         |    |
| 8   | CSA7088001 | 1  | 布压板 L-JL2634     | WORK CLAMP L-JL2634         |    |
| 9   | CS37198001 | 1  | 气锤 28            | HAMMER, 28                  |    |
| 10  | CS37200001 | 1  | 气锤 32            | HAMMER, 32                  |    |
|     |            |    | <用于-02: L3442>   | <For -02: L3442>            |    |
| 1   | CSA7764001 | 1  | 规格变换零部件组 (L3442) | EXCHANGE PARTS SET L3442    |    |
| 2   | CSA7758001 | 1  | L3442-板R组件       | L3442-PLATE R ASSY          |    |
| 3   | CSA7757001 | 1  | 压脚板组件 R3442      | WORK CLAMP PLATE R3442 ASSY |    |
| 4   | CSA7104001 | 1  | 针板 L3442R        | NEEDLE PLATE L3442R         |    |
| 5   | CSA7094001 | 1  | 布压板 R-JL3442     | WORK CLAMP R-JL3442         |    |
| 6   | CSA7762001 | 1  | 压脚板组件 L3442      | WORK CLAMP PLATE L3442 ASSY |    |
| 7   | CSA7099001 | 1  | 针板 L3442L        | NEEDLE PLATE L3442L         |    |
| 8   | CSA7089001 | 1  | 布压板 L-JL3442     | WORK CLAMP L-JL3442         |    |
| 9   | CS37202001 | 1  | 气锤 36            | HAMMER, 36                  |    |
| 10  | CSA7106001 | 1  | 气锤 42            | HAMMER 42                   |    |
|     |            |    | <用于-02: L1826>   | <For -02: L1826>            |    |
| 1   | CSA7771001 | 1  | 规格变换零部件组 (L1826) | EXCHANGE PARTS SET L1826    |    |
| 2   | CSA7768001 | 1  | L1826-板R组件       | L1826-PLATE R ASSY          |    |
| 3   | CSA7187001 | 1  | 压脚板组件 R1826      | WORK CLAMP PLATE R1826 ASSY |    |
| 4   | CSA7105001 | 1  | 针板 L1826R        | NEEDLE PLATE L1826R         |    |
| 5   | CSA7095001 | 1  | 布压板 R-JL1826     | WORK CLAMP R-JL1826         |    |
| 6   | CSA7186001 | 1  | 压脚板组件 L1826      | WORK CLAMP PLATE L1826 ASSY |    |
| 7   | CSA7100001 | 1  | 针板 L1826L        | NEEDLE PLATE L1826L         |    |
| 8   | CSA7090001 | 1  | 布压板 L-JL1826     | WORK CLAMP L-JL1826         |    |
| 9   | CS37706001 | 1  | 气锤 S20           | HAMMER, S20                 |    |
| 10  | CS37708001 | 1  | 气锤 S24           | HAMMER, S24                 |    |



| 参照号 | 零部件序号      | 数量 | 零部件名称     | NAME OF PARTS                 | RM |
|-----|------------|----|-----------|-------------------------------|----|
| 11  | CSA6729001 | 1  | 布压板组件 JR  | WORK CLAMP PLATE JR UNIT      |    |
| 12  | CS35315001 | 1  | 角块        | OPENING SLIDE BLOCK           |    |
| 13  | CS35316001 | 1  | 角块支撑板     | SLIDE BLOCK SUPPORT PLATE     |    |
| 14  | C060020416 | 2  | 螺钉 M2X4   | SCREW BIND M2X4               |    |
| 15  | CS06696004 | 2  | 螺钉 M3X6   | SCREW, FLAT M3X6              |    |
| 16  | CS35236000 | 1  | 垫圈 3.2    | WASHER, BENDING 3.2           |    |
| 17  | CS35235001 | 1  | 支架销       | SUPPORT PIN, CLAMP            |    |
| 18  | C021300306 | 1  | 螺母 M3     | NUT 3 M3                      |    |
| 19  | CSA5560001 | 1  | 夹轴承受板     | CLAMP SHAFT HOLDER            |    |
| 20  | C062400816 | 2  | 螺钉 M4X8   | SCREW PAN M4X8                |    |
| 21  | CSA6733001 | 1  | 支点轴 J     | CLAMP FULCRUM SHAFT J         |    |
| 22  | C048060142 | 2  | 轴用挡圈 C6   | RETAINING RING EXTERNAL C6    |    |
| 23  | CSA5585001 | 1  | 夹杆 R      | CLAMP LEVER R                 |    |
| 24  | C018501236 | 1  | 螺栓 M5X12  | BOLT SOCKET M5X12             |    |
| 25  | CSA6734001 | 1  | 夹臂 R-J    | CLAMP ARM R-J                 |    |
| 26  | C014400536 | 2  | 螺钉 M4X5   | SET SCREW SOCKET(CP) M4X5     |    |
| 27  | CSA7550001 | 1  | 布挡板 R     | CROTH GUIDE R                 |    |
| 28  | CS35326101 | 1  | 螺钉 M3.5   | SCREW M3.5                    |    |
| 29  | CSA6735001 | 1  | 辅助压脚臂     | AUX CLAMP ARM                 |    |
| 30  | C048060142 | 1  | 轴用挡圈 C6   | RETAINING RING EXTERNAL C6    |    |
| 31  | CSA6736001 | 1  | 辅助压脚杆     | SUB AUX CLAMP WRIST           |    |
| 32  | C018401036 | 1  | 螺栓 M4X10  | BOLT SOCKET M4X10             |    |
| 33  | CS05356000 | 1  | 扣夹 A      | BUTTON CLAMP, A               |    |
| 34  | CSA6737001 | 1  | 回复弹簧      | AUX CLAMP TSWIST SPRING       |    |
| 35  | CSA6988001 | 1  | 动刀 R      | MOVABLE KNIFE R               |    |
| 36  | CSA6989001 | 1  | 动刀 L      | MOVABLE KNIFE L               |    |
| 37  | CSA6990001 | 1  | 挡线器       | THREAD HANDLER                |    |
| 38  | C153787001 | 2  | 螺钉 SM2.38 | SCREW, SM2.38                 |    |
| 39  | CSA6991001 | 1  | 动刀驱动板     | MOVABLE KNIFE DRIVING PLATE   |    |
| 40  | CSA6992001 | 1  | 切线连接组件 A  | THREAD TRIMMER LINK A ASSY    |    |
| 41  | CSA6994001 | 1  | 切线连接组件 B  | THREAD TRIMMER LINK B ASSY    |    |
| 42  | CS37660101 | 1  | 段螺钉 M4    | SHOULDER SCREW, M4            |    |
| 43  | C021400206 | 1  | 六角螺母 M4   | NUT 2 M4                      |    |
| 44  | CS37654000 | 1  | 波纹垫圈      | WAVE WASHER                   |    |
| 45  | CS37655101 | 1  | 切刀支撑圈     | KNIFE SUPPORT WASHER          |    |
| 46  | C141542001 | 2  | 螺钉 3.18   | SCREW 3.18                    |    |
| 47  | CSA6996001 | 1  | 切线连接杆组件 J | THREAD TRIMMER L-LEVER J ASSY |    |
| 48  | CSA7778001 | 1  | 连接杆滚轮     | LINK LEVER ROLLER             |    |
| 49  | C137191051 | 1  | 挡圈        | STOP RING                     |    |
| 50  | CSA5693001 | 1  | 段螺钉 M4    | SHOULDER SCREW M4             |    |
| 51  | C021400306 | 1  | 六角螺母 M4   | NUT 3 M4                      |    |
| 52  | CSA6998001 | 1  | 弹簧挂钩      | SPRING HOOK                   |    |
| 53  | CSA6999001 | 1  | 切线弹簧      | THREAD TRIMMER SPRING         |    |
| 54  | CS34902001 | 1  | 弹簧挂钩      | SPRING HOOK                   |    |
| 55  | C021350106 | 1  | 螺母 M3.5   | NUT 1 M3.5                    |    |
| 56  | C062260406 | 1  | 螺钉 M2.6X4 | SCREW PAN M2.6X4              |    |
| 57  | C062300416 | 2  | 螺钉 M3X4   | SCREW PAN M3X4                |    |
| 58  | CSA7001001 | 1  | 切线臂管套     | BUSH TR TRIMMER ARM           |    |
| 59  | C062260516 | 2  | 螺钉 M2.6X5 | SCREW PAN M2.6X5              |    |
| 60  | CSA7002001 | 1  | 切线杆臂 B    | THREAD TRIMMER LEVER ARM B    |    |
| 61  | CS21716001 | 1  | 螺钉 M4X10  | SCREW, BUTTON HEAD M4X10      |    |
| 62  | CS37858000 | 1  | 针销 4X8    | NEEDLE PIN, 4X8               |    |
| 63  | CSA7003001 | 1  | 压板 JU     | WORK CLAMP PLATE JU           |    |
| 64  | C060400516 | 2  | 螺钉 M4X5   | SCREW BIND M4X5               |    |
| 65  | CSA6739001 | 1  | 布压板组件 JL  | WORK CLAMP PLATE JL ASSY      |    |
| 66  | CS35315001 | 1  | 角块        | OPENING SLIDE BLOCK           |    |
| 67  | CS35316001 | 1  | 角块支撑板     | SLIDE BLOCK SUPPORT PLATE     |    |
| 68  | C060020416 | 2  | 螺钉 M2X4   | SCREW BIND M2X4               |    |
| 69  | CS06696004 | 2  | 螺钉 M3X6   | SCREW, FLAT M3X6              |    |
| 70  | CS35236000 | 1  | 垫圈 3.2    | WASHER, BENDING 3.2           |    |
| 71  | CS35235001 | 1  | 支架销       | SUPPORT PIN, CLAMP            |    |
| 72  | C021300306 | 1  | 螺母 M3     | NUT 3 M3                      |    |
| 73  | CSA5560001 | 1  | 夹轴承受板     | CLAMP SHAFT HOLDER            |    |

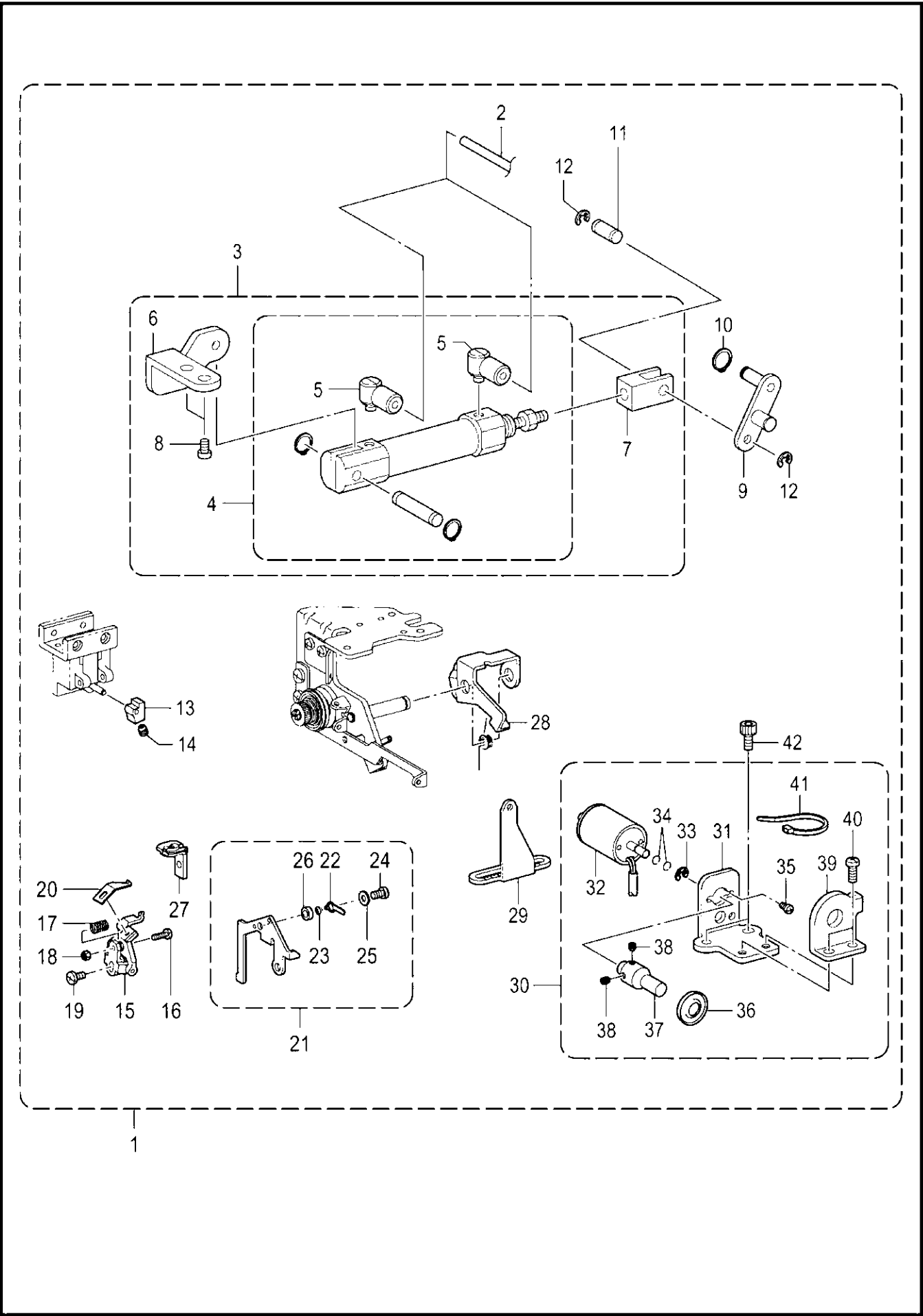


AA1. 附属装置 / Attachment set

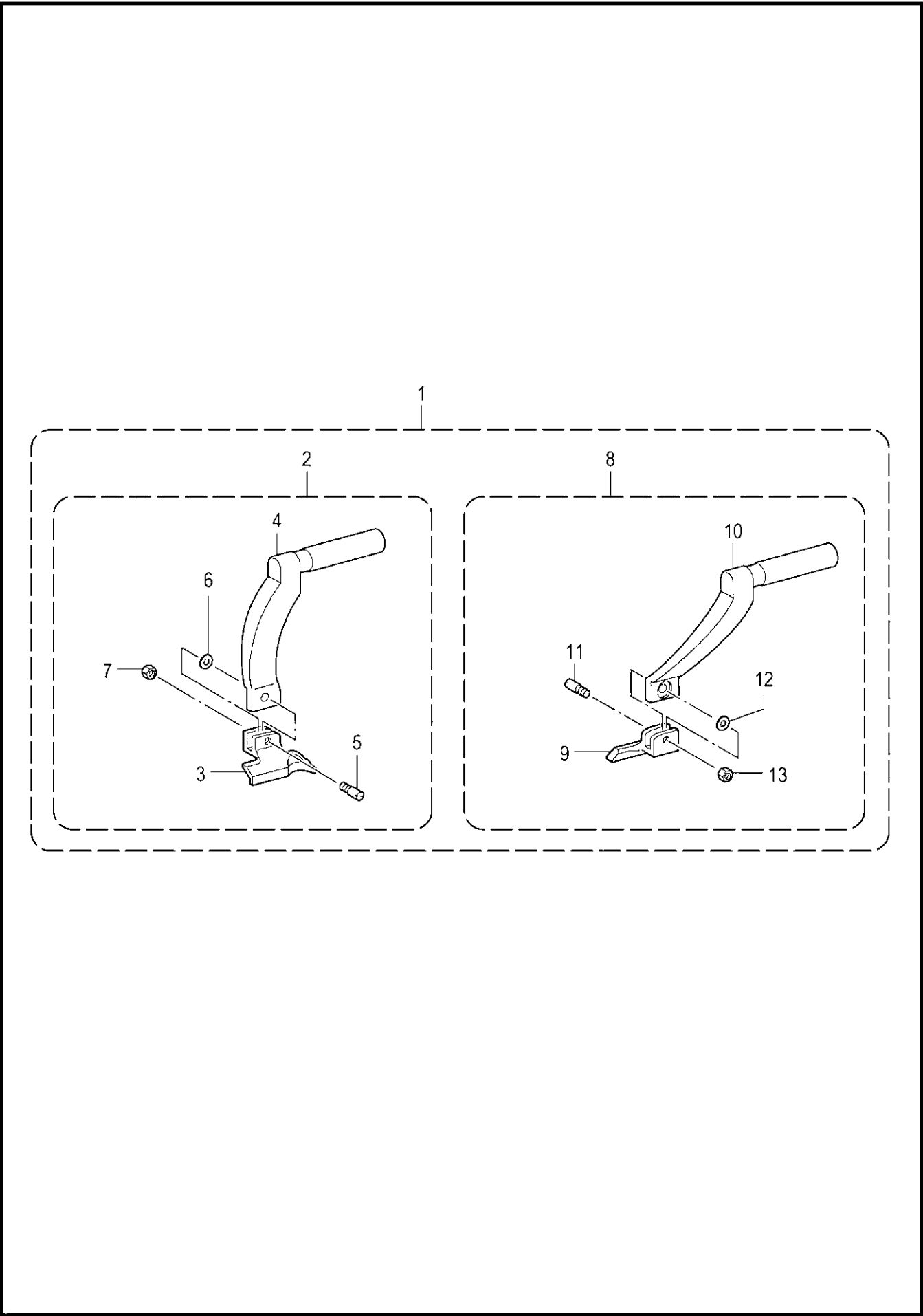


AA1. 附属装置 / Attachment set

| 参照号 | 零部件序号      | 数量 | 零部件名称    | NAME OF PARTS              | RM |
|-----|------------|----|----------|----------------------------|----|
| 74  | C062400816 | 2  | 螺钉 M4X8  | SCREW PAN M4X8             |    |
| 75  | CSA5674001 | 1  | 支点轴      | CLAMP FULCRUM SHAFT        |    |
| 76  | C048060142 | 2  | 轴用挡圈 C6  | RETAINING RING EXTERNAL C6 |    |
| 77  | CSA5671001 | 1  | 夹杆 L     | CLAMP LEVER L              |    |
| 78  | C018501236 | 1  | 螺栓 M5X12 | BOLT SOCKET M5X12          |    |
| 79  | CSA6743001 | 1  | 夹臂 L-J   | CLAMP ARM L-J              |    |
| 80  | C014400536 | 2  | 螺钉 M4X5  | SET SCREW SOCKET(CP) M4X5  |    |
| 81  | CSA7551001 | 1  | 布挡板 L    | CROTH GUIDE L              |    |
| 82  | CS35326101 | 1  | 螺钉 M3.5  | SCREW M3.5                 |    |

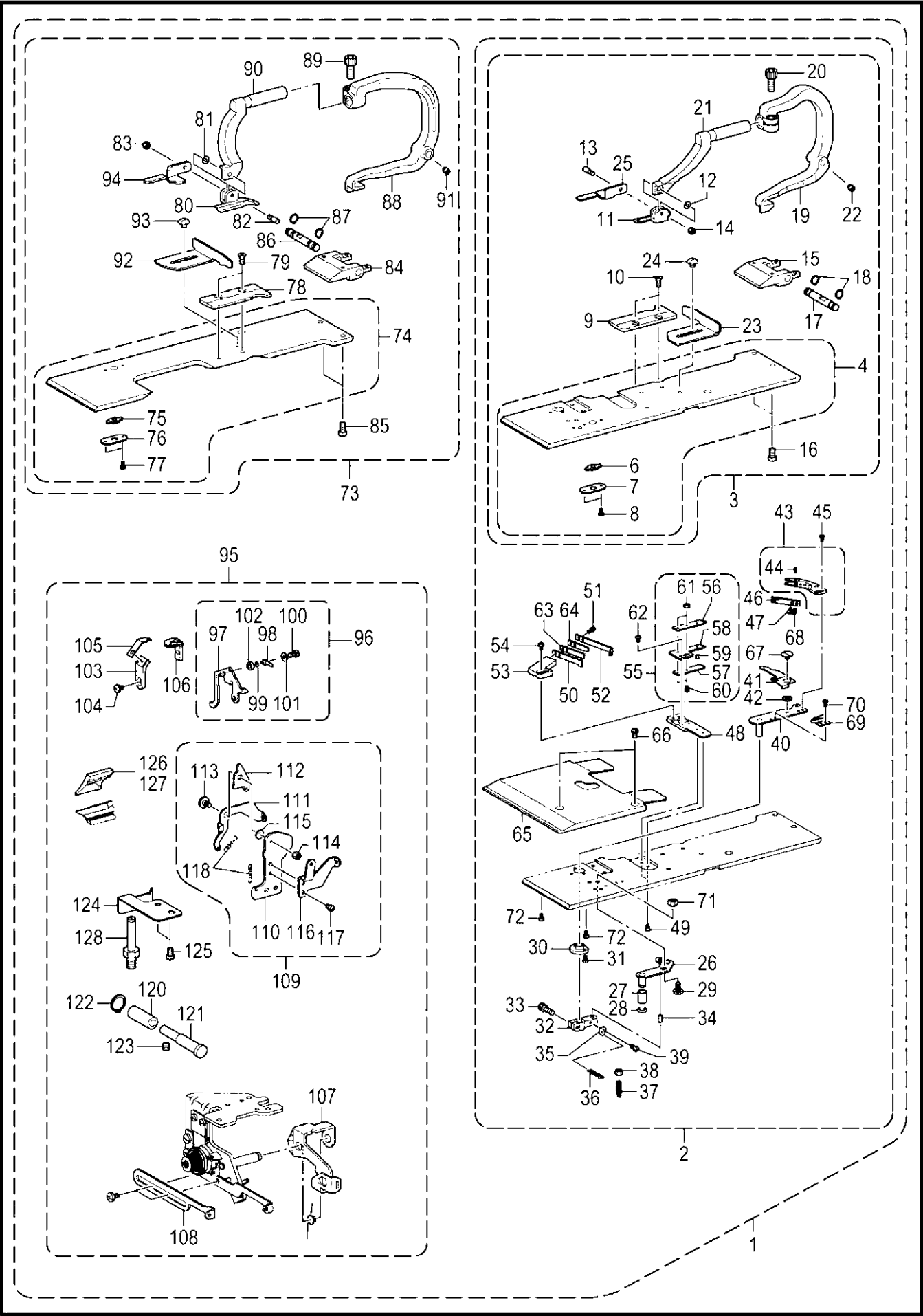


| 参照号 | 零部件序号      | 数量 | 零部件名称                          | NAME OF PARTS                                            | RM |
|-----|------------|----|--------------------------------|----------------------------------------------------------|----|
|     |            |    | <规格变换用零部件><br><用于-01变更为-02规格时> | <For exchange parts><br><Exchange parts from -01 to -02> |    |
| 1   | CSA7773001 | 1  | 规格变换零部件组 (-2)                  | EXCHANGE PARTS SET -2                                    |    |
| 2   | CSA7131001 | 2  | 空气管 4X2.5-150                  | AIR TUBE 4X2.5-150                                       |    |
| 3   | CSA6718001 | 1  | 辅助压脚气缸组件                       | AUX CLAMP C-SUPPORT ASSY                                 |    |
| 4   | CSA6719001 | 1  | 气缸组件 10X15                     | CYLINDER ASSY 10X15                                      |    |
| 5   | CS12150000 | 2  | 管接头 M-5HL-4                    | TUBE ELBOW, M-5HL-4                                      |    |
| 6   | CSA6720001 | 1  | 辅助压脚 S 支架                      | AUX CLAMP S HOLDER                                       |    |
| 7   | CS35351001 | 1  | 气缸杆                            | CYLINDER ROD                                             |    |
| 8   | C062400816 | 2  | 螺钉 M4X8                        | SCREW PAN M4X8                                           |    |
| 9   | CSA6721001 | 1  | 气缸杆销                           | AUX CLAMP CONNECTING ROD ASSY                            |    |
| 10  | C048050142 | 1  | 轴用挡圈 C5                        | RETAINING RING EXTERNAL C5                               |    |
| 11  | CSA6726001 | 1  | 气缸连杆销                          | CYLINDER ROD PIN                                         |    |
| 12  | C048030342 | 2  | 挡圈 E3                          | RETAINING RING E3                                        |    |
| 13  | CSA6800001 | 1  | 气锤垫块                           | HAMMER SPACER                                            |    |
| 14  | C014400536 | 1  | 螺钉 M4X5                        | SET SCREW SOCKET(CP) M4X5                                |    |
| 15  | CSA6868001 | 1  | 底线压板组件 J                       | LOWER THREAD PRESSER J ASSY                              |    |
| 16  | CS37724001 | 1  | 螺钉 SM2.38                      | SCREW, SM2.38                                            |    |
| 17  | CS37725001 | 1  | 底线压簧                           | COMPRESSIONSPRING                                        |    |
| 18  | CS47932001 | 1  | 螺母 SM2.38-56                   | NUT, SM2.38-56                                           |    |
| 19  | C060300816 | 1  | 螺钉 M3X8                        | SCREW BIND M3X8                                          |    |
| 20  | CS37723101 | 1  | 上动刀 B                          | UPPER MOVABLE KNIFE, B                                   |    |
| 21  | CSA6873001 | 1  | 芯线导向组件 C-J                     | GIMP THREAD GUIDE C-J ASSY                               |    |
| 22  | CSA7613001 | 1  | 芯线压板                           | GIMP THREAD CLAMP PLATE                                  |    |
| 23  | CSA7614001 | 1  | 芯线调节弹簧                         | GIMP THREAD TENSION SPRING                               |    |
| 24  | C062300506 | 1  | 螺钉 M3X5                        | SCREW PAN M3X5                                           |    |
| 25  | C025030236 | 1  | 平垫圈 M3                         | WASHER PLAIN M 3                                         |    |
| 26  | CSA7615001 | 1  | 管套 3                           | COLLAR 3                                                 |    |
| 27  | CS37752001 | 1  | 针孔板 1.8-J                      | THROAT PLATE, 1.8-J                                      |    |
| 28  | CSA7067101 | 1  | 底线松线板                          | L-THREAD RELEASE PLATE                                   |    |
| 29  | CSA6982001 | 1  | 芯线导向 J                         | GIMP THREAD GUIDE J                                      |    |
| 30  | CSA6983001 | 1  | 芯线夹组件                          | GIMP THREAD CLAMP ASSY                                   |    |
| 31  | CSA6984001 | 1  | 芯线夹板                           | GIMP THREAD CLAMP PLATE                                  |    |
| 32  | CSA6537001 | 1  | 芯线电磁铁                          | GIMP THREAD SOLENOID                                     |    |
| 33  | C048025346 | 1  | 挡圈 E2.5                        | RETAINING RING E2.5                                      |    |
| 34  | C081003870 | 2  | O形圈 S3                         | O RING S3                                                |    |
| 35  | C062260406 | 2  | 螺钉 M2.6X4                      | SCREW PAN M2.6X4                                         |    |
| 36  | C145446001 | 1  | 夹线盘                            | DISC, TENSION                                            |    |
| 37  | CSA6986001 | 1  | 芯线轴                            | GIMP THREAD SHAFT                                        |    |
| 38  | C014300332 | 2  | 螺钉 M3X3                        | SET SCREW SOCKET (CP) M3X3                               |    |
| 39  | CSA6987001 | 1  | 芯线夹                            | GIMP THREAD CLAMP                                        |    |
| 40  | C062400816 | 2  | 螺钉 M4X8                        | SCREW PAN M4X8                                           |    |
| 41  | CS04557000 | 1  | 电线夹 PLT1M                      | BAND PLT1M                                               |    |
| 42  | C018400836 | 2  | 螺栓 M4X8                        | BOLT SOCKET M4X8                                         |    |



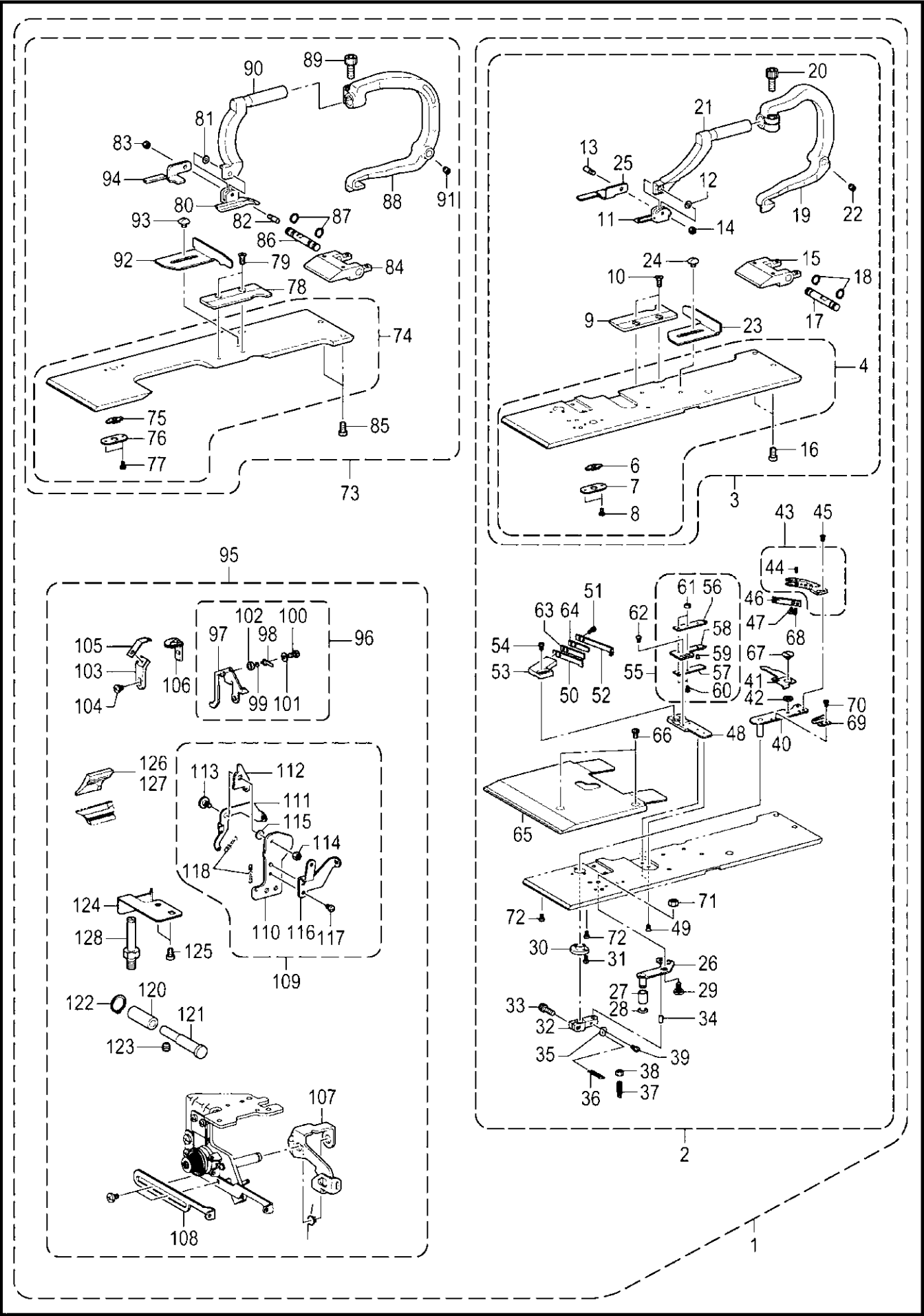
| 参照号 | 零部件序号      | 数量 | 零部件名称        | NAME OF PARTS                | RM |
|-----|------------|----|--------------|------------------------------|----|
|     |            |    | <用于腰带压脚 L26> | <For waist belt presser L26> |    |
| 1   | CSA7777001 | 1  | 压脚复合件 L26W   | WORK CLAMP SET L26W          |    |
| 2   | CSA7775001 | 1  | 压脚组件 L-L26W  | WORK CLAMP ASSY L-L26W       |    |
| 3   | CS43408001 | 1  | 压脚 L-L3W     | WORK CLAMP, L-L3W            |    |
| 4   | CSA7726001 | 1  | 夹臂 L-JW      | CLAMP ARM L-JW               |    |
| 5   | CS35235001 | 1  | 支架销          | SUPPORT PIN, CLAMP           |    |
| 6   | CS35236000 | 1  | 垫圈 3.2       | WASHER, BENDING 3.2          |    |
| 7   | C021300306 | 1  | 螺母 M3        | NUT 3 M3                     |    |
| 8   | CSA7776001 | 1  | 压脚组件 R-L26W  | WORK CLAMP ASSY R-L26W       |    |
| 9   | CS43409001 | 1  | 压脚 R-L3W     | WORK CLAMP, R-L3W            |    |
| 10  | CSA7727001 | 1  | 夹臂 R-JW      | CLAMP ARM R-JW               |    |
| 11  | CS35235001 | 1  | 支架销          | SUPPORT PIN, CLAMP           |    |
| 12  | CS35236000 | 1  | 垫圈 3.2       | WASHER, BENDING 3.2          |    |
| 13  | C021300306 | 1  | 螺母 M3        | NUT 3 M3                     |    |
|     |            |    | <用于腰带压脚 L30> | <For waist belt presser L30> |    |
| 1   | CSA7781001 | 1  | 压脚复合件 L30W   | WORK CLAMP SET L30W          |    |
| 2   | CSA7779001 | 1  | 压脚组件 L-L30W  | WORK CLAMP ASSY L-L30W       |    |
| 3   | CS43410001 | 1  | 压脚 L-L4W     | WORK CLAMP, L-L4W            |    |
| 4   | CSA7726001 | 1  | 夹臂 L-JW      | CLAMP ARM L-JW               |    |
| 5   | CS35235001 | 1  | 支架销          | SUPPORT PIN, CLAMP           |    |
| 6   | CS35236000 | 1  | 垫圈 3.2       | WASHER, BENDING 3.2          |    |
| 7   | C021300306 | 1  | 螺母 M3        | NUT 3 M3                     |    |
| 8   | CSA7780001 | 1  | 压脚组件 R-L30W  | WORK CLAMP ASSY R-L30W       |    |
| 9   | CS43411001 | 1  | 压脚 R-L4W     | WORK CLAMP, R-L4W            |    |
| 10  | CSA7727001 | 1  | 夹臂 R-JW      | CLAMP ARM R-JW               |    |
| 11  | CS35235001 | 1  | 支架销          | SUPPORT PIN, CLAMP           |    |
| 12  | CS35236000 | 1  | 垫圈 3.2       | WASHER, BENDING 3.2          |    |
| 13  | C021300306 | 1  | 螺母 M3        | NUT 3 M3                     |    |

AA4. 附属装置 / Attachment set



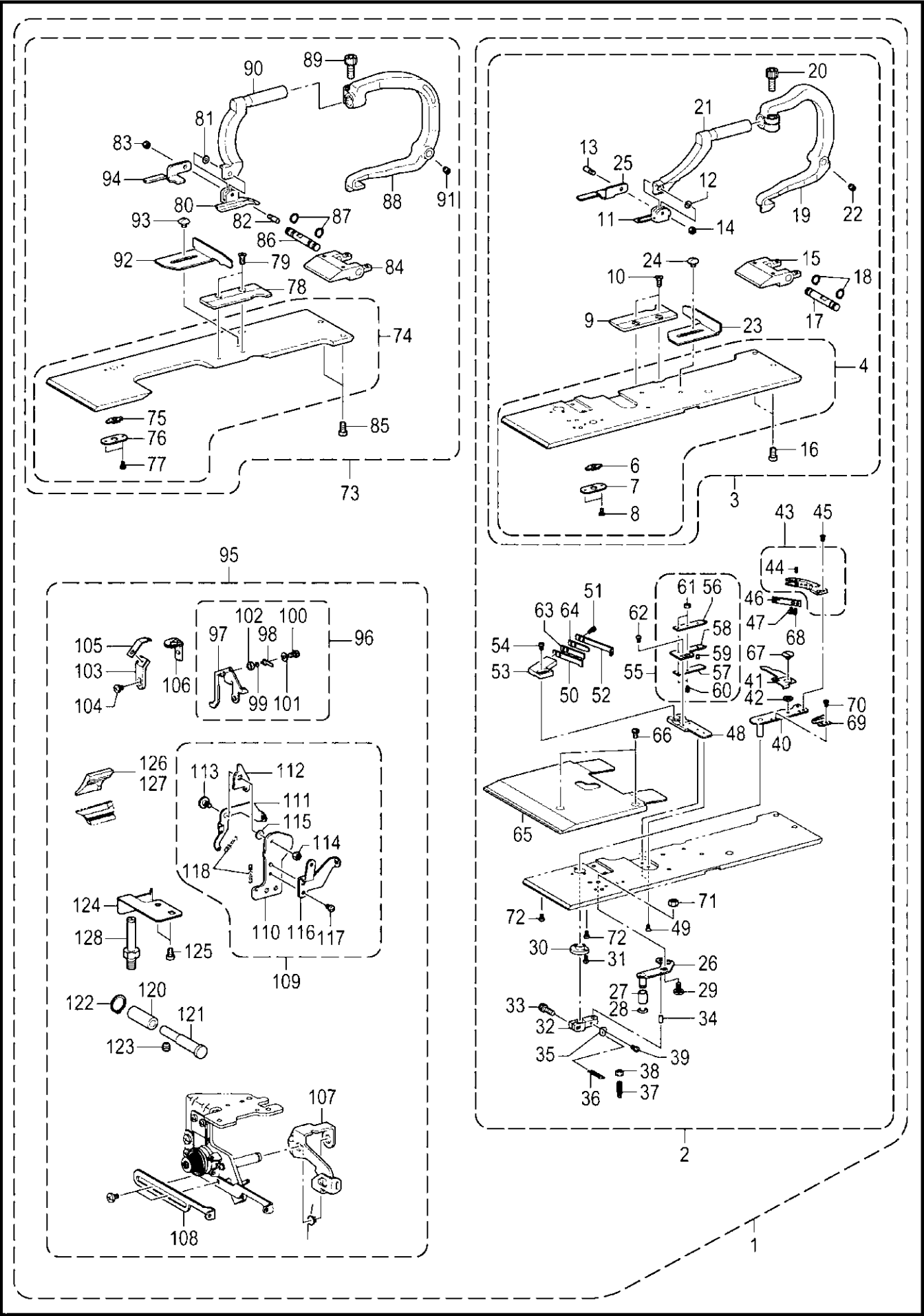
AA4. 附属装置 / Attachment set

| 参照号 | 零部件序号      | 数量 | 零部件名称                          | NAME OF PARTS                                            | RM |
|-----|------------|----|--------------------------------|----------------------------------------------------------|----|
|     |            |    | <规格变换用零部件><br><用于-02变更为-01规格时> | <For exchange parts><br><Exchange parts from -02 to -01> |    |
| 1   | CSA7784001 | 1  | 规格变换零部件组 01                    | EXCHANGE PARTS SET 01                                    |    |
| 2   | CSA7782001 | 1  | 板RS组件 (-01)                    | PLATE ASSY RS 01                                         |    |
| 3   | CSA7055001 | 1  | 压脚板总组件 RS30                    | WORK CLAMP PLATE RS30 UNIT                               |    |
| 4   | CSA7056001 | 1  | 布压板组件 RS                       | WORK CLAMP PLATE RS ASSY                                 |    |
| 6   | CS35315001 | 1  | 角块                             | OPENING SLIDE BLOCK                                      |    |
| 7   | CS35316001 | 1  | 角块支撑板                          | SLIDE BLOCK SUPPORT PLATE                                |    |
| 8   | C060020416 | 2  | 螺钉 M2X4                        | SCREW BIND M2X4                                          |    |
| 9   | CSA5673001 | 1  | 针板 R-42                        | NEEDLE PLATE R-42                                        |    |
| 10  | CS06696004 | 2  | 螺钉 M3X6                        | SCREW, FLAT M3X6                                         |    |
| 11  | CS39932101 | 1  | 压布 R-30                        | CLOTH WORK CLAMP, R-30                                   |    |
| 12  | CS35236000 | 1  | 垫圈 3.2                         | WASHER, BENDING 3.2                                      |    |
| 13  | CS35235001 | 1  | 支架销                            | SUPPORT PIN, CLAMP                                       |    |
| 14  | C021300306 | 1  | 螺母 M3                          | NUT 3 M3                                                 |    |
| 15  | CSA5560001 | 1  | 夹轴承受板                          | CLAMP SHAFT HOLDER                                       |    |
| 16  | C062400816 | 2  | 螺钉 M4X8                        | SCREW PAN M4X8                                           |    |
| 17  | CSA5674001 | 1  | 支点轴                            | CLAMP FULCRUM SHAFT                                      |    |
| 18  | C048060142 | 2  | 轴用挡圈 C6                        | RETAINING RING EXTERNAL C6                               |    |
| 19  | CSA5585001 | 1  | 夹杆 R                           | CLAMP LEVER R                                            |    |
| 20  | C018501236 | 1  | 螺栓 M5X12                       | BOLT SOCKET M5X12                                        |    |
| 21  | CSA5576001 | 1  | 夹臂 R                           | CLAMP ARM R                                              |    |
| 22  | C014400536 | 2  | 螺钉 M4X5                        | SET SCREW SOCKET(CP) M4X5                                |    |
| 23  | CSA7550001 | 1  | 布挡板 R                          | CROTH GUIDE R                                            |    |
| 24  | CS35326101 | 1  | 螺钉 M3.5                        | SCREW M3.5                                               |    |
| 25  | CS35330001 | 1  | 压料板 R                          | WORK CLAMP PLATE, R                                      |    |
| 26  | CSA7526001 | 1  | 切线连接杆组件                        | THREAD TRIMMER LINK LEVER ASSY                           |    |
| 27  | CSA7778001 | 1  | 连接杆滚轮                          | LINK LEVER ROLLER                                        |    |
| 28  | C137191051 | 1  | 挡圈                             | STOP RING                                                |    |
| 29  | CSA5693001 | 1  | 段螺钉 M4                         | SHOULDER SCREW M4                                        |    |
| 30  | CS34906100 | 1  | 切线臂管套                          | BUSH TR TRIMMER ARM                                      |    |
| 31  | C062260516 | 2  | 螺钉 M2.6X5                      | SCREW PAN M2.6X5                                         |    |
| 32  | CS34905101 | 1  | 切线杆臂                           | THREAD CUTTER LEVER ARM                                  |    |
| 33  | C018401036 | 1  | 螺栓 M4X10                       | BOLT SOCKET M4X10                                        |    |
| 34  | CS37858000 | 1  | 针销 4X8                         | NEEDLE PIN, 4X8                                          |    |
| 35  | CS34903001 | 1  | 弹簧挂钩                           | SPRING HOOK                                              |    |
| 36  | CS34883001 | 1  | 切线弹簧                           | SPRING, EXTENSION                                        |    |
| 37  | CS34902001 | 1  | 弹簧挂钩                           | SPRING HOOK                                              |    |
| 38  | C021350106 | 1  | 螺母 M3.5                        | NUT 1 M3.5                                               |    |
| 39  | C062260406 | 1  | 螺钉 M2.6X4                      | SCREW PAN M2.6X4                                         |    |
| 40  | CS34901001 | 1  | 切线臂                            | THREAD TRIMMER ARM                                       |    |
| 41  | CS34900001 | 1  | 分线板                            | OPENER, T-NIPPER                                         |    |
| 42  | C153219001 | 1  | 动刀管套                           | COLLAR, MOVABLE KNIFE                                    |    |
| 43  | CS34899001 | 1  | 动刀组件                           | MOVABLE KNIFE ASSY                                       |    |
| 44  | CS34898001 | 1  | 弹簧销 1.4                        | PIN, SPRING 1.4                                          |    |
| 45  | C141542001 | 3  | 螺钉 3.18                        | SCREW 3.18                                               |    |
| 46  | CSA7076001 | 1  | 挡线器                            | THREAD HANDLER                                           |    |
| 47  | CS01694001 | 1  | 螺钉 SM2.38X4                    | SCREW, FLAT SM2.38X4                                     |    |
| 48  | CS34896001 | 1  | 定刀台座                           | BRACKET, FIXED KNIFE                                     |    |
| 49  | C061300416 | 2  | 螺钉 M3X4                        | SCREW FLAT M3X4                                          |    |
| 50  | CS34895001 | 1  | 定刀                             | FIXED KNIFE                                              |    |
| 51  | C018260832 | 2  | 螺栓 M2.6X8                      | BOLT, SOCKET M2.6X8                                      |    |
| 52  | CS34894001 | 1  | 线导向板                           | THREAD GUIDE PLATE                                       |    |
| 53  | CS34893001 | 1  | 定刀安装板                          | SETTING BRACKET FIXED KNIFE                              |    |
| 54  | C062300512 | 2  | 螺钉 M3X5                        | SCREW PAN M3X5                                           |    |
| 55  | CS34889101 | 1  | 夹线组件                           | THREAD NIPPER ASSY                                       |    |
| 56  | CS34890001 | 1  | 夹线 U                           | THREAD NIPPER, U                                         |    |
| 57  | CS34891101 | 1  | 夹线 D                           | THREAD NIPPER, D                                         |    |
| 58  | CS34888101 | 1  | 夹线 M                           | THREAD NIPPER, M                                         |    |
| 59  | CS34892001 | 1  | 分线销                            | OPENER PIN                                               |    |
| 60  | C062020416 | 2  | 螺钉 M2X4                        | SCREW PAN M2X4                                           |    |
| 61  | C021020106 | 2  | 螺母 M2                          | NUT 1 M2                                                 |    |



| 参照号 | 零部件序号      | 数量 | 零部件名称          | NAME OF PARTS                 | RM |
|-----|------------|----|----------------|-------------------------------|----|
| 62  | C542515001 | 2  | 螺母 M2.6X3.5    | SCREW M2.6X3.5                |    |
| 63  | CS34887001 | 1  | 定刀板弹簧          | SPRING. PLATE ;F-KNIFE        |    |
| 64  | CS34886001 | 1  | 定刀板弹簧 U        | SPRING. U PLATE ;F-KNIFE      |    |
| 65  | CSA7077001 | 1  | 压板 U           | PRESSER PLATE U               |    |
| 66  | C060400516 | 2  | 螺钉 M4X5        | SCREW BIND M4X5               |    |
| 67  | C152904001 | 1  | 螺钉 SM4.37      | SCREW, SM4.37                 |    |
| 68  | C104336003 | 1  | 螺钉 SM2.38      | SCREW, SM2.38                 |    |
| 69  | CS34884000 | 1  | 分线器弹簧          | OPENER SPRING                 |    |
| 70  | C060630312 | 2  | 螺钉 SM2.38-56X3 | SCREW BIND SM2.38-56X3        |    |
| 71  | C021400306 | 1  | 六角螺母 M4        | NUT 3 M4                      |    |
| 72  | C062300416 | 2  | 螺钉 M3X4        | SCREW PAN M3X4                |    |
| 73  | CSA7060001 | 1  | 压脚板总组件 LS30    | WORK CLAMP PLATE LS30 UNIT    |    |
| 74  | CSA7061001 | 1  | 布压板组件 LS       | WORK CLAMP PLATE LS ASSY      |    |
| 75  | CS35315001 | 1  | 角块             | OPENING SLIDE BLOCK           |    |
| 76  | CS35316001 | 1  | 角块支撑板          | SLIDE BLOCK SUPPORT PLATE     |    |
| 77  | C060020416 | 2  | 螺钉 M2X4        | SCREW BIND M2X4               |    |
| 78  | CSA5672001 | 1  | 针板 L-42        | NEEDLE PLATE L-42             |    |
| 79  | CS06696004 | 2  | 螺钉 M3X6        | SCREW, FLAT M3X6              |    |
| 80  | CS39931101 | 1  | 压布 L-30        | CLOTH WORK CLAMP. L-30        |    |
| 81  | CS35236000 | 1  | 垫圈 3.2         | WASHER. BENDING 3.2           |    |
| 82  | CS35235001 | 1  | 支架销            | SUPPORT PIN. CLAMP            |    |
| 83  | C021300306 | 1  | 螺母 M3          | NUT 3 M3                      |    |
| 84  | CSA5560001 | 1  | 夹轴承受板          | CLAMP SHAFT HOLDER            |    |
| 85  | C062400816 | 2  | 螺钉 M4X8        | SCREW PAN M4X8                |    |
| 86  | CSA5674001 | 1  | 支点轴            | CLAMP FULCRUM SHAFT           |    |
| 87  | C048060142 | 2  | 轴用挡圈 C6        | RETAINING RING EXTERNAL C6    |    |
| 88  | CSA5671001 | 1  | 夹杆 L           | CLAMP LEVER L                 |    |
| 89  | C018501236 | 1  | 螺栓 M5X12       | BOLT SOCKET M5X12             |    |
| 90  | CSA5577001 | 1  | 夹臂 L           | CLAMP ARM L                   |    |
| 91  | C014400536 | 2  | 螺钉 M4X5        | SET SCREW SOCKET(CP) M4X5     |    |
| 92  | CSA7551001 | 1  | 布挡板 L          | CROTH GUIDE L                 |    |
| 93  | CS35326101 | 1  | 螺钉 M3.5        | SCREW M3.5                    |    |
| 94  | CS35329001 | 1  | 压料板 L          | WORK CLAMP PLATE. L           |    |
| 95  | CSA7783001 | 1  | 变换零部件组 01      | EXCHANGE PARTS SET 01         |    |
| 96  | CSA7578001 | 1  | 芯线导向组件 C       | GIMP THREAD GUIDE C ASSY      |    |
| 97  | CSA7063001 | 1  | 芯线导向 C         | GIMP THREAD GUIDE C           |    |
| 98  | CSA7613001 | 1  | 芯线压板           | GIMP THREAD CLAMP PLATE       |    |
| 99  | CSA7614001 | 1  | 芯线调节弹簧         | GIMP THREAD TENSION SPRING    |    |
| 100 | C062300506 | 1  | 螺钉 M3X5        | SCREW PAN M3X5                |    |
| 101 | C025030236 | 1  | 平垫圈 M3         | WASHER PLAIN M 3              |    |
| 102 | CSA7615001 | 1  | 管套 3           | COLLAR 3                      |    |
| 103 | CSA7064001 | 1  | 上动刀台           | UPPER MOVABLE KNIFE           |    |
| 104 | C060300416 | 1  | 螺钉 M3X4        | SCREW BIND M3X4               |    |
| 105 | CS35029001 | 1  | 上动刀 A          | UPPER MOVABLE KNIFE. A        |    |
| 106 | CSA7065001 | 1  | 针孔板 1.6        | THROAT PLATE 1.6              |    |
| 107 | CSA6971001 | 1  | 底线取线手柄         | L-THREAD TAKE-UP GUIDE LENER  |    |
| 108 | CSA6974001 | 1  | 底线导向 C         | LOWER THREAD GUIDE C          |    |
| 109 | CSA7068001 | 1  | 芯线过线手柄组件       | GIMP THREAD TAKE-UP G-L ASSY  |    |
| 110 | CSA7069001 | 1  | 芯线过线架          | GIMP THREAD TAKE-UP G-HOLDER  |    |
| 111 | CSA7070001 | 1  | 芯线过线板          | G-THREAD TAKE-UP GUIDE PLATE  |    |
| 112 | CSA7071001 | 1  | 芯线过线作动板        | GIMP THREAD TAKE-UP G-E PLATE |    |
| 113 | CSA7072001 | 1  | 段螺钉 M4         | SHOULDER SCREW M4             |    |
| 114 | C021400306 | 1  | 六角螺母 M4        | NUT 3 M4                      |    |
| 115 | C158722001 | 1  | 垫圈 4.2         | WASHER PLAIN 4.2              |    |
| 116 | CSA7073001 | 1  | 芯线导向           | GIMP THREAD GUIDE             |    |
| 117 | C062300416 | 1  | 螺钉 M3X4        | SCREW PAN M3X4                |    |
| 118 | CSA7074001 | 2  | 弹簧             | SPRING TORSION                |    |
| 120 | CSA7053001 | 1  | 轴套             | G-THREAD TAKE-UP GUIDE COLLER |    |
| 121 | CSA7054001 | 1  | 短轴             | G-THREAD TAKE-UP GUIDE SHAFT  |    |
| 122 | C048050142 | 1  | 轴用挡圈 C5        | RETAINING RING EXTERNAL C5    |    |
| 123 | C014400536 | 1  | 螺钉 M4X5        | SET SCREW SOCKET(CP) M4X5     |    |

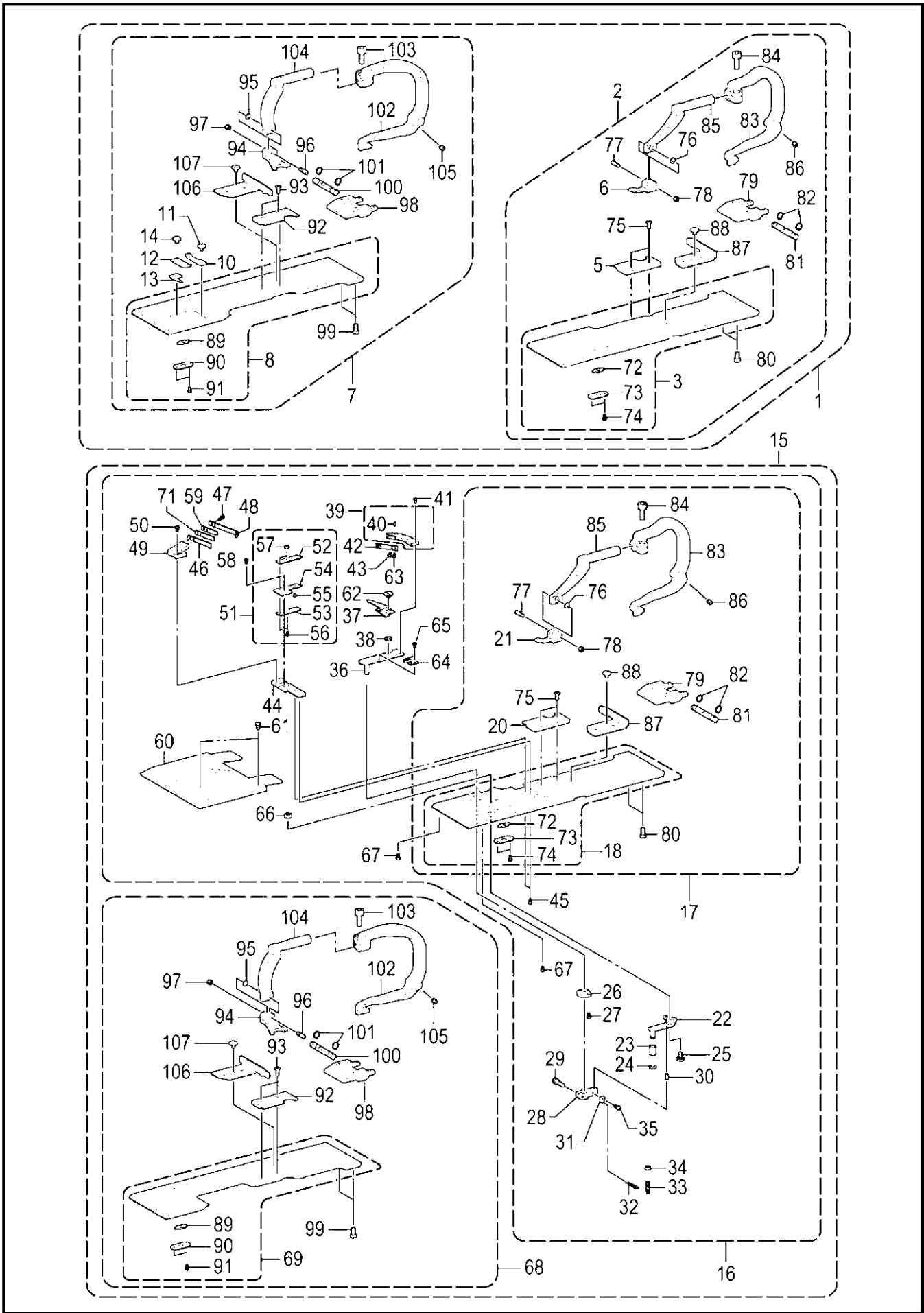
AA4 . 附属装置 / Attachment set



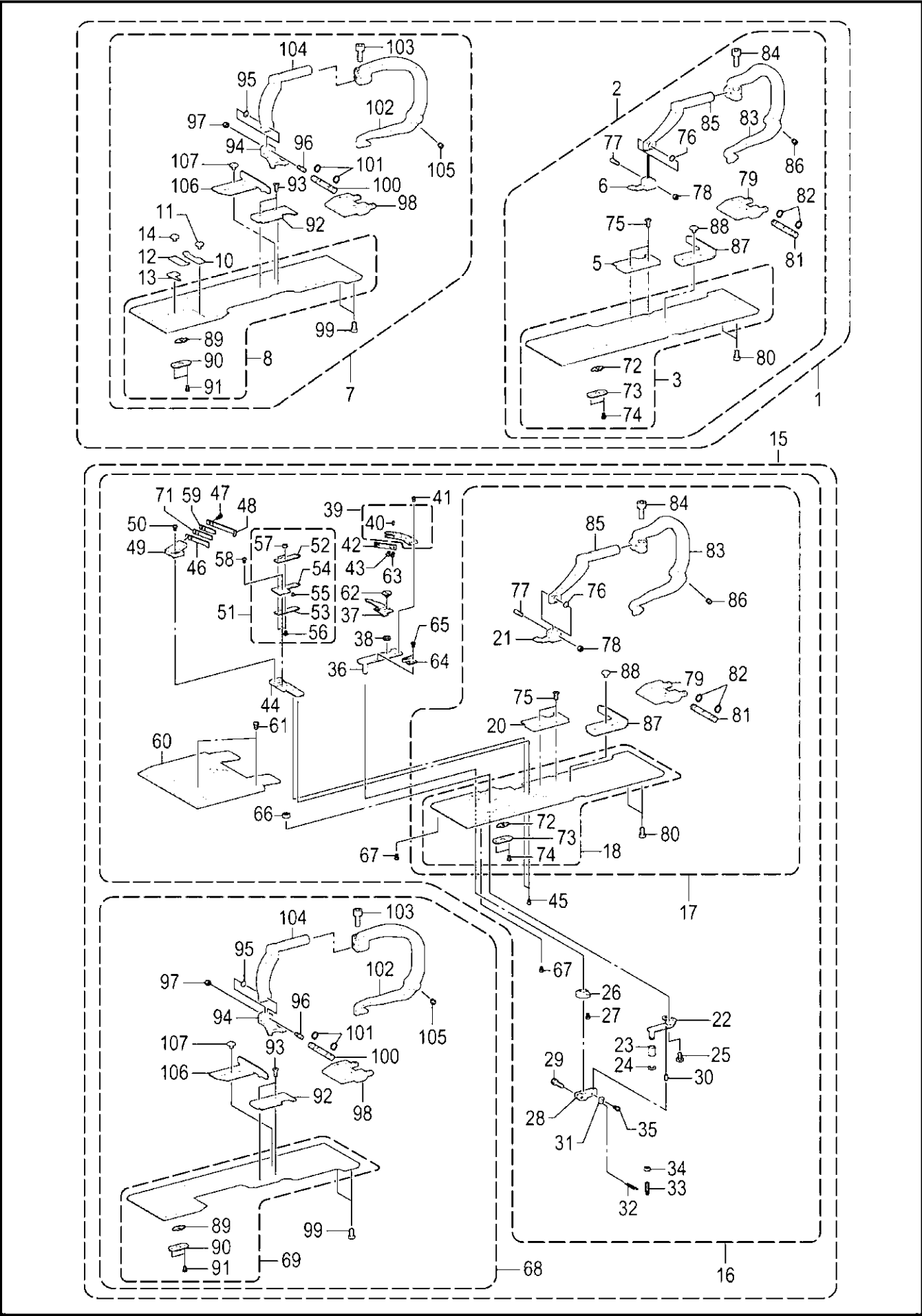
AA4. 附属装置 / Attachment set

| 参照号 | 零部件序号      | 数量 | 零部件名称   | NAME OF PARTS         | RM |
|-----|------------|----|---------|-----------------------|----|
| 124 | CSA7555001 | 1  | 板弹簧     | FEED BAR PLATE SPRING |    |
| 125 | C062400816 | 2  | 螺钉 M4X8 | SCREW PAN M4X8        |    |
| 126 | CS37195001 | 1  | 气锤 22   | HAMMER, 22            |    |
| 127 | CS37199001 | 1  | 气锤 30   | HAMMER, 30            |    |
| 128 | CSA5584001 | 1  | 气缸螺栓    | CYLINDER SCREW        |    |



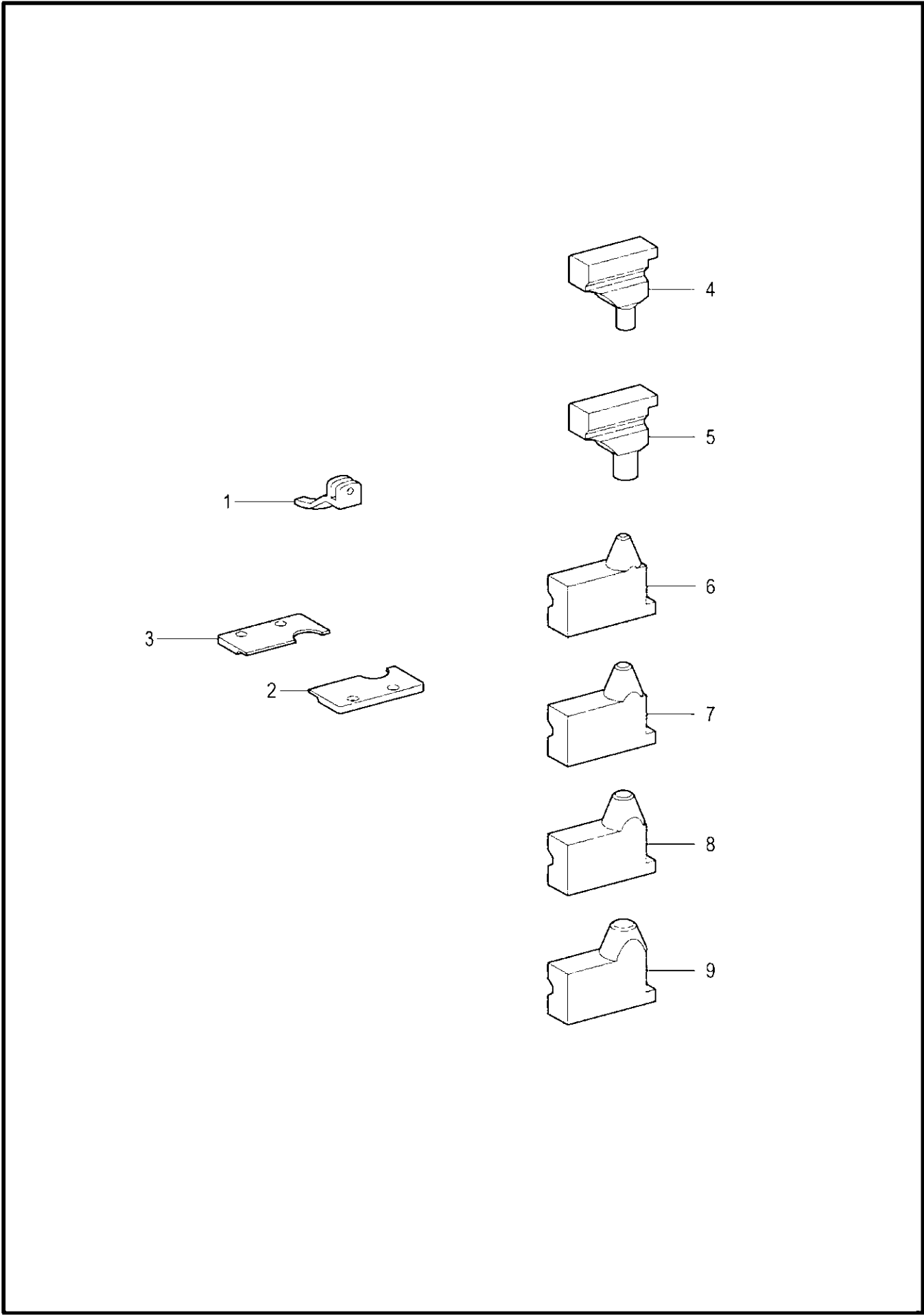


| 参照号 | 零部件序号      | 数量 | 零部件名称                            | NAME OF PARTS                                               | RM |
|-----|------------|----|----------------------------------|-------------------------------------------------------------|----|
| 1   | CSA7804001 | 1  | <用于-00菊孔复合件><br>菊孔变换零部件组 D13 00  | <For -00 circular stitch set><br>EXCHANGE PARTS SET D13 00  |    |
| 2   | CSA7802001 | 1  | 布压板RD13组件                        | WORK CLAMP PLATE ASSY RD13                                  |    |
| 3   | CSA7080001 | 1  | 布压板组件 R                          | WORK CLAMP PLATE R ASSY                                     |    |
| 5   | CS41340001 | 1  | 针板 RD13                          | NEEDLE PLATE, RD13                                          |    |
| 6   | CS41337001 | 1  | 压脚 D13                           | WORK CLAMP, D13                                             |    |
| 7   | CSA7803101 | 1  | 布压板LD13组件                        | WORK CLAMP PLATE ASSY LD13                                  |    |
| 8   | CSA7083001 | 1  | 布压板组件 L                          | WORK CLAMP PLATE L ASSY                                     |    |
| 10  | CSA7149001 | 1  | 板弹簧                              | PLATE SPRING                                                |    |
| 11  | CS35326101 | 1  | 螺钉 M3.5                          | SCREW M3.5                                                  |    |
| 12  | CSA7150101 | 1  | 切线 A                             | THREAD TRIMMER A                                            |    |
| 13  | CSA7151101 | 1  | 切线 B                             | THREAD TRIMMER B                                            |    |
| 14  | CS35326101 | 1  | 螺钉 M3.5                          | SCREW M3.5                                                  |    |
| 15  | CSA7808001 | 1  | <用于-01菊孔复合件><br>菊孔变换零部件组 SD13 01 | <For -01 circular stitch set><br>EXCHANGE PARTS SET SD13 01 |    |
| 16  | CSA7806001 | 1  | 压板RSD13组件                        | PLATE RSD13 ASSY                                            |    |
| 17  | CSA7805001 | 1  | 布压板RSD13组件                       | WORK CLAMP PLATE ASSY RSD13                                 |    |
| 18  | CSA7056001 | 1  | 布压板组件 RS                         | WORK CLAMP PLATE RS ASSY                                    |    |
| 20  | CS41340001 | 1  | 针板 RD13                          | NEEDLE PLATE, RD13                                          |    |
| 21  | CS41337001 | 1  | 压脚 D13                           | WORK CLAMP, D13                                             |    |
| 22  | CSA7526001 | 1  | 切线连接杆组件                          | THREAD TRIMMER LINK LEVER ASSY                              |    |
| 23  | CSA7778001 | 1  | 连接杆滚轮                            | LINK LEVER ROLLER                                           |    |
| 24  | C137191051 | 1  | 挡圈                               | STOP RING                                                   |    |
| 25  | CSA5693001 | 1  | 段螺钉 M4                           | SHOULDER SCREW M4                                           |    |
| 26  | CS34906100 | 1  | 切线臂管套                            | BUSH TR TRIMMER ARM                                         |    |
| 27  | C062260516 | 2  | 螺钉 M2.6X5                        | SCREW PAN M2.6X5                                            |    |
| 28  | CS34905101 | 1  | 切线杆臂                             | THREAD CUTTER LEVER ARM                                     |    |
| 29  | C018401036 | 1  | 螺栓 M4X10                         | BOLT SOCKET M4X10                                           |    |
| 30  | CS37858000 | 1  | 针销 4X8                           | NEEDLE PIN, 4X8                                             |    |
| 31  | CS34903001 | 1  | 弹簧挂钩                             | SPRING HOOK                                                 |    |
| 32  | CS34883001 | 1  | 切线弹簧                             | SPRING, EXTENSION                                           |    |
| 33  | CS34902001 | 1  | 弹簧挂钩                             | SPRING HOOK                                                 |    |
| 34  | C021350106 | 1  | 螺母 M3.5                          | NUT 1 M3.5                                                  |    |
| 35  | C062260406 | 1  | 螺钉 M2.6X4                        | SCREW PAN M2.6X4                                            |    |
| 36  | CS34901001 | 1  | 切线臂                              | THREAD TRIMMER ARM                                          |    |
| 37  | CS34900001 | 1  | 分线板                              | OPENER, T-NIPPER                                            |    |
| 38  | C153219001 | 1  | 动刀管套                             | COLLAR, MOVABLE KNIFE                                       |    |
| 39  | CS34899001 | 1  | 动刀组件                             | MOVABLE KNIFE ASSY                                          |    |
| 40  | CS34898001 | 1  | 弹簧销 1.4                          | PIN, SPRING 1.4                                             |    |
| 41  | C141542001 | 3  | 螺钉 3.18                          | SCREW 3.18                                                  |    |
| 42  | CSA7076001 | 1  | 挡线器                              | THREAD HANDLER                                              |    |
| 43  | CS01694001 | 1  | 螺钉 SM2.38X4                      | SCREW, FLAT SM2.38X4                                        |    |
| 44  | CS34896001 | 1  | 定刀台座                             | BRACKET, FIXED KNIFE                                        |    |
| 45  | C061300416 | 2  | 螺钉 M3X4                          | SCREW FLAT M3X4                                             |    |
| 46  | CS34895001 | 1  | 定刀                               | FIXED KNIFE                                                 |    |
| 47  | C018260832 | 2  | 螺栓 M2.6X8                        | BOLT, SOCKET M2.6X8                                         |    |
| 48  | CS34894001 | 1  | 线导向板                             | THREAD GUIDE PLATE                                          |    |
| 49  | CS34893001 | 1  | 定刀安装板                            | SETTING BRACKET FIXED KNIFE                                 |    |
| 50  | C062300512 | 2  | 螺钉 M3X5                          | SCREW PAN M3X5                                              |    |
| 51  | CS34889101 | 1  | 夹线组件                             | THREAD NIPPER ASSY                                          |    |
| 52  | CS34890001 | 1  | 夹线 U                             | THREAD NIPPER, U                                            |    |
| 53  | CS34891101 | 1  | 夹线 D                             | THREAD NIPPER, D                                            |    |
| 54  | CS34888101 | 1  | 夹线 M                             | THREAD NIPPER, M                                            |    |
| 55  | CS34892001 | 1  | 分线销                              | OPENER PIN                                                  |    |
| 56  | C062020416 | 2  | 螺钉 M2X4                          | SCREW PAN M2X4                                              |    |
| 57  | C021020106 | 2  | 螺母 M2                            | NUT 1 M2                                                    |    |
| 58  | C542515001 | 2  | 螺母 M2.6X3.5                      | SCREW M2.6X3.5                                              |    |
| 59  | CS34886001 | 1  | 定刀板弹簧 U                          | SPRING, U PLATE :F-KNIFE                                    |    |
| 60  | CSA7077001 | 1  | 压板 U                             | PRESSER PLATE U                                             |    |
| 61  | C060400516 | 2  | 螺钉 M4X5                          | SCREW BIND M4X5                                             |    |
| 62  | C152904001 | 1  | 螺钉 SM4.37                        | SCREW, SM4.37                                               |    |
| 63  | C104336003 | 1  | 螺钉 SM2.38                        | SCREW, SM2.38                                               |    |
| 64  | CS34884000 | 1  | 分线器弹簧                            | OPENER SPRING                                               |    |



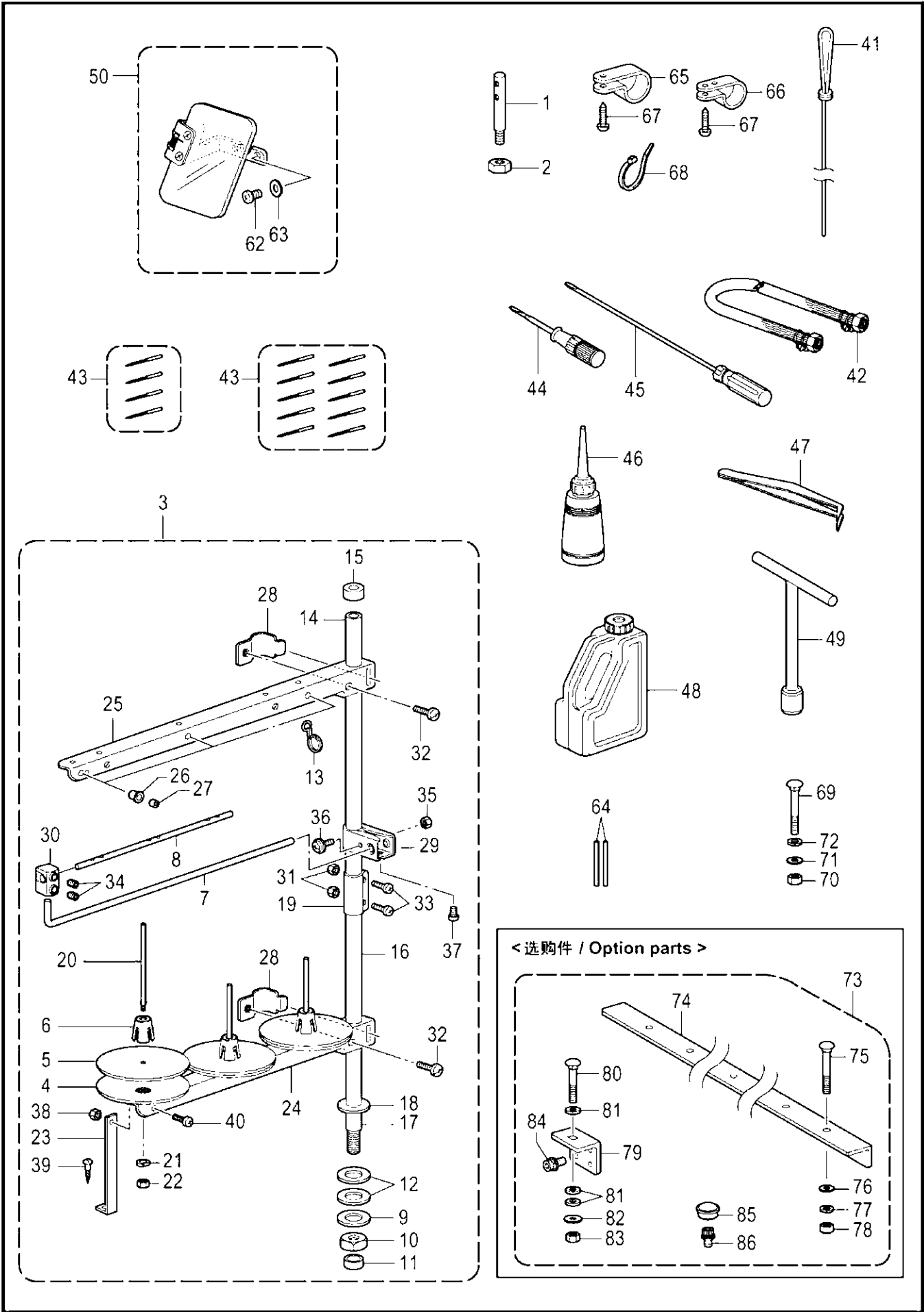
| 参照号 | 零部件序号      | 数量 | 零部件名称           | NAME OF PARTS                                           | RM |
|-----|------------|----|-----------------|---------------------------------------------------------|----|
| 65  | C060630312 | 2  | 螺钉 SM2. 38-56X3 | <For -01 circular stitch set><br>SCREW BIND SM2.38-56X3 |    |
| 66  | C021400306 | 1  | 六角螺母 M4         | NUT 3 M4                                                |    |
| 67  | C062300416 | 2  | 螺钉 M3X4         | SCREW PAN M3X4                                          |    |
| 68  | CSA7807001 | 1  | 布压板LSD13组件      | WORK CLAMP PLATE ASSY LSD13                             |    |
| 69  | CSA7061001 | 1  | 布压板组件 LS        | WORK CLAMP PLATE LS ASSY                                |    |
| 71  | CS34887001 | 1  | 定刀板弹簧           | SPRING, PLATE ;F-KNIFE                                  |    |
| 72  | CS35315001 | 1  | 角块              | OPENING SLIDE BLOCK                                     |    |
| 73  | CS35316001 | 1  | 角块支撑板           | SLIDE BLOCK SUPPORT PLATE                               |    |
| 74  | C060020416 | 2  | 螺钉 M2X4         | SCREW BIND M2X4                                         |    |
| 75  | CS06696004 | 2  | 螺钉 M3X6         | SCREW, FLAT M3X6                                        |    |
| 76  | CS35236000 | 1  | 垫圈 3.2          | WASHER, BENDING 3.2                                     |    |
| 77  | CS35235001 | 1  | 支架销             | SUPPORT PIN, CLAMP                                      |    |
| 78  | C021300306 | 1  | 螺母 M3           | NUT 3 M3                                                |    |
| 79  | CSA5560001 | 1  | 夹轴承受板           | CLAMP SHAFT HOLDER                                      |    |
| 80  | C062400816 | 2  | 螺钉 M4X8         | SCREW PAN M4X8                                          |    |
| 81  | CSA5674001 | 1  | 支点轴             | CLAMP FULCRUM SHAFT                                     |    |
| 82  | C048060142 | 2  | 轴用挡圈 C6         | RETAINING RING EXTERNAL C6                              |    |
| 83  | CSA5585001 | 1  | 夹杆 R            | CLAMP LEVER R                                           |    |
| 84  | C018501236 | 1  | 螺栓 M5X12        | BOLT SOCKET M5X12                                       |    |
| 85  | CSA6734001 | 1  | 夹臂 R-J          | CLAMP ARM R-J                                           |    |
| 86  | C014400536 | 2  | 螺钉 M4X5         | SET SCREW SOCKET(CP) M4X5                               |    |
| 87  | CSA7550001 | 1  | 布挡板 R           | CROTH GUIDE R                                           |    |
| 88  | CS35326101 | 1  | 螺钉 M3.5         | SCREW M3.5                                              |    |
| 89  | CS35315001 | 1  | 角块              | OPENING SLIDE BLOCK                                     |    |
| 90  | CS35316001 | 1  | 角块支撑板           | SLIDE BLOCK SUPPORT PLATE                               |    |
| 91  | C060020416 | 2  | 螺钉 M2X4         | SCREW BIND M2X4                                         |    |
| 92  | CSA1341001 | 1  | 针板 LD13         | NEEDLE PLATE, LD13                                      |    |
| 93  | CS06696004 | 2  | 螺钉 M3X6         | SCREW, FLAT M3X6                                        |    |
| 94  | CSA1337001 | 1  | 压脚 D13          | WORK CLAMP, D13                                         |    |
| 95  | CS35236000 | 1  | 垫圈 3.2          | WASHER, BENDING 3.2                                     |    |
| 96  | CS35235001 | 1  | 支架销             | SUPPORT PIN, CLAMP                                      |    |
| 97  | C021300306 | 1  | 螺母 M3           | NUT 3 M3                                                |    |
| 98  | CSA5560001 | 1  | 夹轴承受板           | CLAMP SHAFT HOLDER                                      |    |
| 99  | C062400816 | 2  | 螺钉 M4X8         | SCREW PAN M4X8                                          |    |
| 100 | CSA5674001 | 1  | 支点轴             | CLAMP FULCRUM SHAFT                                     |    |
| 101 | C048060142 | 2  | 轴用挡圈 C6         | RETAINING RING EXTERNAL C6                              |    |
| 102 | CSA5671001 | 1  | 夹杆 L            | CLAMP LEVER L                                           |    |
| 103 | C018501236 | 1  | 螺栓 M5X12        | BOLT SOCKET M5X12                                       |    |
| 104 | CSA6743001 | 1  | 夹臂 L-J          | CLAMP ARM L-J                                           |    |
| 105 | C014400536 | 2  | 螺钉 M4X5         | SET SCREW SOCKET(CP) M4X5                               |    |
| 106 | CSA7551001 | 1  | 布挡板 L           | CROTH GUIDE L                                           |    |
| 107 | CS35326101 | 1  | 螺钉 M3.5         | SCREW M3.5                                              |    |





| 参照号 | 零部件序号      | 数量 | 零部件名称   | NAME OF PARTS         | RM |
|-----|------------|----|---------|-----------------------|----|
|     |            |    | <用于菊孔>  | <For circular stitch> |    |
| 1   | CS41337001 | 1  | 压脚 D13  | WORK CLAMP. D13       |    |
| 2   | CS41340001 | 1  | 针板 RD13 | NEEDLE PLATE RD13     |    |
| 3   | CS41341001 | 1  | 针板 LD13 | NEEDLE PLATE LD13     |    |
| 4   | CS41344001 | 1  | 气锤 D3   | CUTTING BLOCK. D3     |    |
| 5   | CS41345001 | 1  | 气锤 D5   | CUTTING BLOCK. D5     |    |
| 6   | CS41346001 | 1  | 切刀 D2   | KNIFE. D2             |    |
| 7   | CS41347001 | 1  | 切刀 D3   | KNIFE. D3             |    |
| 8   | CS41348001 | 1  | 切刀 D4   | KNIFE. D4             |    |
| 9   | CS41349001 | 1  | 切刀 D5   | KNIFE. D5             |    |

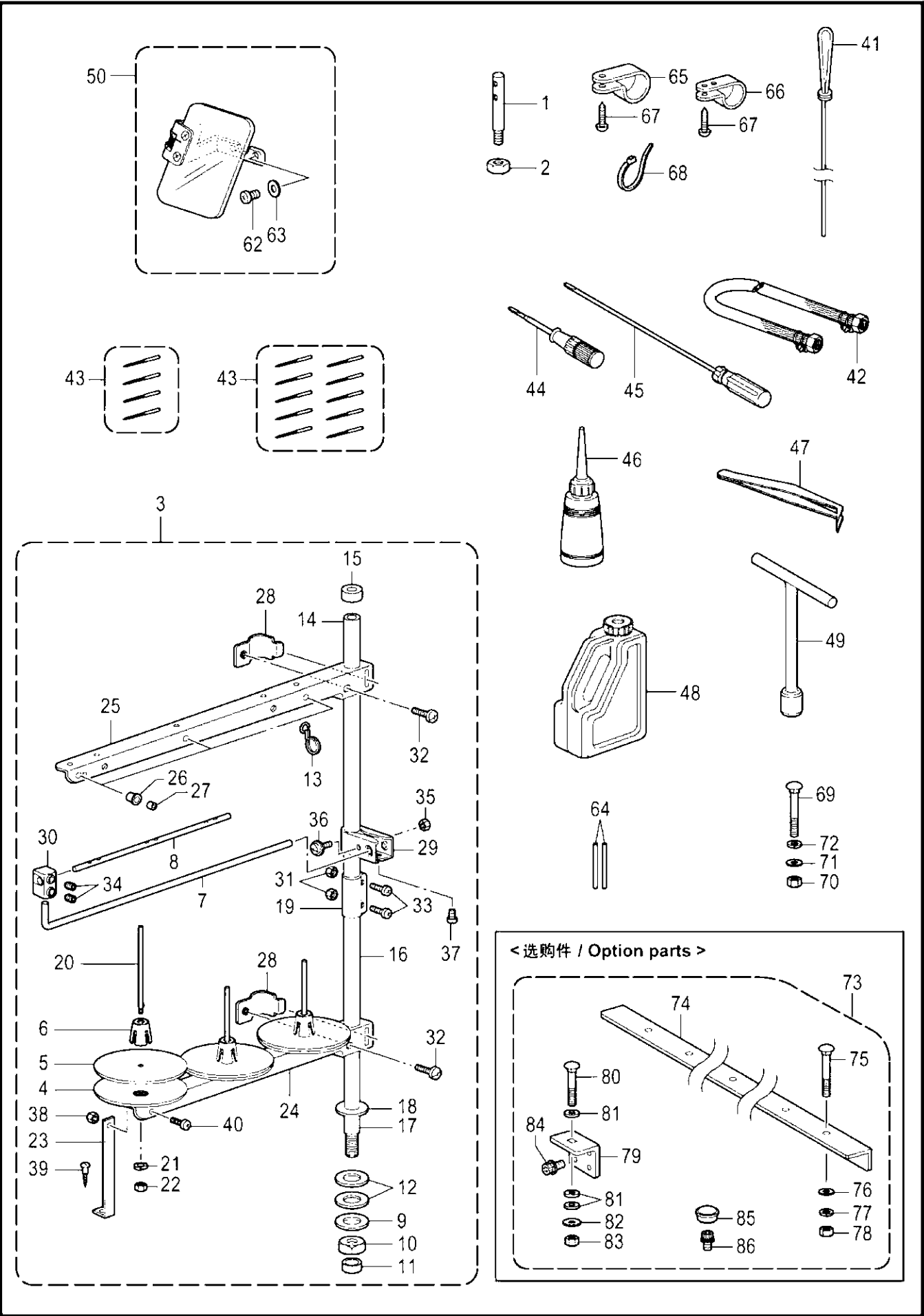
Z. 附件 / Accessories



Z. 附件 / Accessories

| 参照号 | 零部件序号      | 数量 | 零部件名称                                                                                                                                                                             | NAME OF PARTS                                                                                                                                                                          | RM |
|-----|------------|----|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----|
| 1   | CSA5568001 | 1  | 穿线杆                                                                                                                                                                               | THREAD SPOOL PIN                                                                                                                                                                       |    |
| 2   | C021500216 | 1  | 六角螺母 M5                                                                                                                                                                           | NUT 2 M5                                                                                                                                                                               |    |
| 3   | CS07558409 | 1  | 线架组件 3DRTHF                                                                                                                                                                       | COTTON STAND ASSY 3DRTHF                                                                                                                                                               |    |
| 4   | CS51283001 | 3  | 垫圈                                                                                                                                                                                | SPOOL STAND BASE                                                                                                                                                                       |    |
| 5   | C150182000 | 3  | 线盘软垫                                                                                                                                                                              | SPOOL MAT                                                                                                                                                                              |    |
| 6   | CS51282101 | 3  | 线轴缓冲架                                                                                                                                                                             | SPOOL CUSHION                                                                                                                                                                          |    |
| 7   | CS04109001 | 1  | 过线杆支杆                                                                                                                                                                             | THREAD GUIDE SUPPORT BAR                                                                                                                                                               |    |
| 8   | C142997001 | 1  | 过线杆 3                                                                                                                                                                             | THREAD GUIDE. 3                                                                                                                                                                        |    |
| 9   | C150206002 | 1  | 平垫圈 16                                                                                                                                                                            | WASHER PLAIN 16                                                                                                                                                                        |    |
| 10  | CSA6629001 | 1  | 螺母 M16                                                                                                                                                                            | NUT M16                                                                                                                                                                                |    |
| 11  | C150174000 | 1  | 线架支撑管套                                                                                                                                                                            | COLUMN CAP                                                                                                                                                                             |    |
| 12  | CS01005000 | 2  | 橡皮垫圈                                                                                                                                                                              | RUBBER WASHER                                                                                                                                                                          |    |
| 13  | CS02747101 | 1  | 弹簧                                                                                                                                                                                | SPRING                                                                                                                                                                                 |    |
| 14  | C150172003 | 1  | 线架支撑管                                                                                                                                                                             | COLUMN PIPE                                                                                                                                                                            |    |
| 15  | C150174000 | 1  | 线架支撑管套                                                                                                                                                                            | COLUMN CAP                                                                                                                                                                             |    |
| 16  | C156112003 | 1  | 线架撑管 D                                                                                                                                                                            | COLUMN PIPE D                                                                                                                                                                          |    |
| 17  | C150207001 | 1  | 线架支撑管                                                                                                                                                                             | COLUMN PIPE W/SCREW                                                                                                                                                                    |    |
| 18  | C150206000 | 1  | 平垫圈 16                                                                                                                                                                            | WASHER PLAIN 16                                                                                                                                                                        |    |
| 19  | CSA6606001 | 1  | 线架管接头                                                                                                                                                                             | COLUMN JOINT                                                                                                                                                                           |    |
| 20  | C150179002 | 3  | 线轴 B                                                                                                                                                                              | SPOOL SHAFT B                                                                                                                                                                          |    |
| 21  | C028050244 | 3  | 弹簧垫圈 2-5                                                                                                                                                                          | WASHER SPRING 2-5                                                                                                                                                                      |    |
| 22  | C021500104 | 3  | 螺母 M5                                                                                                                                                                             | NUT 1 M5                                                                                                                                                                               |    |
| 23  | C150188009 | 1  | 下过线架支撑板 A                                                                                                                                                                         | SPOOL HOLDER SUPPORT. A                                                                                                                                                                |    |
| 24  | CSA6610001 | 1  | 过线架 3                                                                                                                                                                             | SPOOL HOLDER 3                                                                                                                                                                         |    |
| 25  | CSA6610001 | 1  | 过线架 3                                                                                                                                                                             | SPOOL HOLDER 3                                                                                                                                                                         |    |
| 26  | C150183000 | 3  | 过线管套                                                                                                                                                                              | THREAD HANGER BASE                                                                                                                                                                     |    |
| 27  | C142990001 | 3  | 过线架上过线管                                                                                                                                                                           | THREAD BUSH                                                                                                                                                                            |    |
| 28  | CSA6609001 | 2  | 过线架定位                                                                                                                                                                             | SPOOL HOLDER SUPPORTER                                                                                                                                                                 |    |
| 29  | CSA6615001 | 1  | 线导向架                                                                                                                                                                              | THREAD GUIDE HOLDER                                                                                                                                                                    |    |
| 30  | C138843001 | 1  | 连接器                                                                                                                                                                               | JOINT                                                                                                                                                                                  |    |
| 31  | C021500104 | 2  | 螺母 M5                                                                                                                                                                             | NUT 1 M5                                                                                                                                                                               |    |
| 32  | C062061604 | 2  | 螺钉 M6X16                                                                                                                                                                          | SCREW PAN M6X16                                                                                                                                                                        |    |
| 33  | C062501404 | 2  | 螺钉 M5X14                                                                                                                                                                          | SCREW PAN M5X14                                                                                                                                                                        |    |
| 34  | C014060632 | 2  | 固定螺钉 M6X6                                                                                                                                                                         | SET SCREW SOCKET (CP) M6X6                                                                                                                                                             |    |
| 35  | C021500104 | 1  | 螺母 M5                                                                                                                                                                             | NUT 1 M5                                                                                                                                                                               |    |
| 36  | CS37037001 | 1  | 螺钉 M5X32                                                                                                                                                                          | SCREW PAN (S/P WASHER) M5X32                                                                                                                                                           |    |
| 37  | C062061004 | 1  | 螺钉 M6X10                                                                                                                                                                          | SCREW PAN M6X10                                                                                                                                                                        |    |
| 38  | C021500104 | 1  | 螺母 M5                                                                                                                                                                             | NUT 1 M5                                                                                                                                                                               |    |
| 39  | C031452204 | 1  | 圆头木螺钉 M4.5X22                                                                                                                                                                     | WOOD SCREW ROUND M4.5X22                                                                                                                                                               |    |
| 40  | C062501004 | 1  | 螺钉 M5X10                                                                                                                                                                          | SCREW PAN M5X10                                                                                                                                                                        |    |
| 41  | CSA7037001 | 1  | 穿线器                                                                                                                                                                               | THREADER                                                                                                                                                                               |    |
| 42  | C149796001 | 1  | 橡皮管带接头                                                                                                                                                                            | AIR HOSE. W/CONNECTOR                                                                                                                                                                  |    |
|     |            |    | <用于中国以外><br><蓝狮牌机针 DO x 558><br><用于-00>#100<br>43 CSA1741016 1 机针组 S35133(10枚)<br><用于-01>#90<br>43 CSA1741014 1 机针组 S35133(10枚)<br><用于-02>#110<br>43 CSA1741018 1 机针组 S35133(10枚) | <Except for China><br><Schmet DO x 558><br><For -00>#100<br>NEEDLE 10PIECE ASSY. S35133<br><For -01>#90<br>NEEDLE 10PIECE ASSY. S35133<br><For -02>#110<br>NEEDLE 10PIECE ASSY. S35133 |    |
|     |            |    | <用于中国><br><风琴牌机针 DO x 558-NY2><br><用于-00>#100<br>43 CSA4858016 1 机针组 SA4857(4枚)<br><用于-01>#90<br>43 CSA4858014 1 机针组 SA4857(4枚)<br><用于-02>#110<br>43 CSA4858018 1 机针组 SA4857(4枚)  | <For China><br><Organ Needle DO x 558-NY2><br><For -00>#100<br>NEEDLE 4PIECE ASSY. SA4857<br><For -01>#90<br>NEEDLE 4PIECE ASSY. SA4857<br><For -02>#110<br>NEEDLE 4PIECE ASSY. SA4857 |    |

Z. 附件 / Accessories

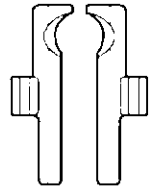
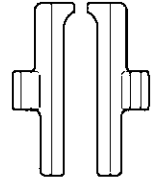
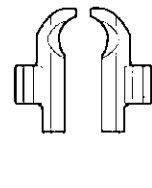
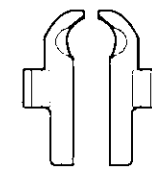
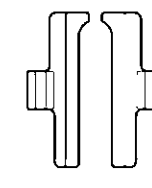
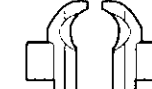
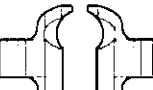
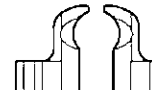


Z. 附件 / Accessories

| 参照号 | 零部件序号       | 数量 | 零部件名称         | NAME OF PARTS                 | RM |
|-----|-------------|----|---------------|-------------------------------|----|
| 44  | C 118837001 | 1  | 起子 3.4X70     | SCREW-DRIVER. 3.4X70          |    |
| 45  | C 101572102 | 1  | 起子 5.5X190    | SCREW-DRIVER 5.5X190          |    |
| 46  | C 114483002 | 1  | 油壶组件          | OILER ASSY                    |    |
| 47  | C 117466000 | 1  | 镊子            | PINCETTE                      |    |
| 48  | CS55663001  | 1  | 油罐组件          | OIL TANK ASSY                 |    |
| 49  | CSA3950001  | 1  | 套筒扳手          | SOCKET WRENCH                 |    |
| 50  | CSA4103001  | 1  | 护眼板组件 D       | EYE GUARD SET. D              |    |
| 62  | C062400616  | 2  | 螺钉 M4X6       | SCREW PAN M4X6                |    |
| 63  | C026040136  | 2  | 平垫圈 S4        | WASHER PLAIN S 4              |    |
| 64  | CSA7038001  | 2  | 销 4           | PIN 4                         |    |
| 65  | C 158581000 | 1  | 电线夹 24N       | CORD HOLDER. 24N              |    |
| 66  | CS11817000  | 1  | 线夹 NK-18N     | CLAMP. NK-18N                 |    |
| 67  | C 032461606 | 2  | 木螺钉 M4.5X16   | WOOD SCREW ROUND 2 M4.5X16    |    |
| 68  | CS04557000  | 1  | 电线夹 PLT1M     | BAND. PLT1M                   |    |
|     |             |    | <用于脚踏板>       | <For treadle>                 |    |
| 69  | C 133740006 | 3  | 螺栓 M6X70      | BOLT SQUARE M6X70             |    |
| 70  | C021060106  | 3  | 螺母 M6         | NUT 1 M6                      |    |
| 71  | C025060236  | 3  | 平垫圈 M6        | WASHER PLAIN M 6              |    |
| 72  | C028060246  | 3  | 弹簧垫圈 2-6      | WASHER SPRING 2-6             |    |
|     |             |    | <选购件>         | <Option parts>                |    |
| 73  | CSA7127001  | 1  | 半沈入复合件        | SUBMERGE SET                  |    |
| 74  | CSA7128001  | 2  | L型补强板         | ANGLE L                       |    |
| 75  | C 133740006 | 10 | 螺栓 M6X70      | BOLT SQUARE M6X70             |    |
| 76  | C025060236  | 10 | 平垫圈 M6        | WASHER PLAIN M 6              |    |
| 77  | C028060246  | 10 | 弹簧垫圈 2-6      | WASHER SPRING 2-6             |    |
| 78  | C021060106  | 10 | 螺母 M6         | NUT 1 M6                      |    |
| 79  | CSA7129001  | 4  | 底板台支撑板        | BED SUPPORT PLATE P           |    |
| 80  | C 119755001 | 4  | 螺栓 M6X60      | BOLT. M6X60                   |    |
| 81  | C 159458009 | 12 | 橡皮垫           | RUBBER SHEET                  |    |
| 82  | C025060336  | 4  | 平垫圈 L6        | WASHER PLAIN L 6              |    |
| 83  | C021060106  | 4  | 螺母 M6         | NUT 1 M6                      |    |
| 84  | CS42445001  | 16 | 螺栓 M8X25      | BOLT SOCKET (S/P WASHER)M8X25 |    |
| 85  | CSA2929001  | 4  | 橡皮塞 12.5      | RUBBER CAP. 12.5              |    |
| 86  | CS55477001  | 3  | 螺栓(带垫圈) M6X16 | BOLT SOCKET (S/P WASHER)M6X16 |    |

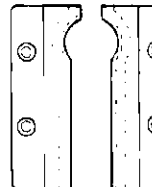
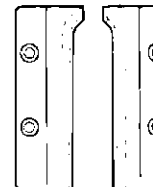
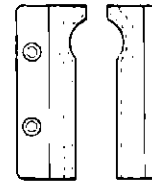
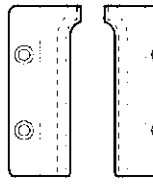
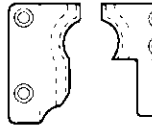
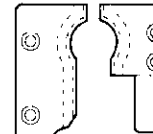
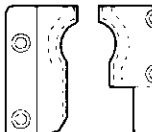
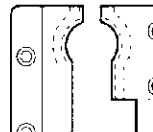
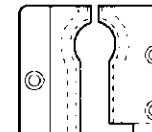
Sp . 不同规格零部件一览表 / Different parts list

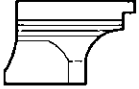
-00 规格时可以安装10 - 50mm      10 to 50 mm are available for -00 specification.  
-01 规格时可以安装10 - 42mm      10 to 42 mm are available for -01 specification.

| 布压脚 / Work clamp |                                                                                                          |                                                                                                          |                                                                                                      |                                                                                                       |                                                                                                        |
|------------------|----------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------|
| (L)              | CS37679-001                                                                                              | CS37677-101                                                                                              | CSA5245-101                                                                                          | CSA7086-001                                                                                           | CSA7537-001                                                                                            |
| (R)              | CS37680-001                                                                                              | CS37678-101                                                                                              | CSA5244-101                                                                                          | CSA7091-001                                                                                           | CSA7536-001                                                                                            |
| (-00 - -01)      | < 50mm ><br>            | < 50mm ><br>            | < 32mm ><br>        | < 42mm ><br>        | < 42mm ><br>        |
|                  | CS35455-201                                                                                              | CS39929-101                                                                                              | CS35197-101                                                                                          | CS39931-101                                                                                           |                                                                                                        |
|                  | CS35454-201                                                                                              | CS39930-101                                                                                              | CS35198-101                                                                                          | CS39932-101                                                                                           |                                                                                                        |
|                  | < 10 - 18mm ><br>       | < 18 - 22mm ><br>       | < 22 - 26mm ><br>   | < 26 - 30mm ><br>   |                                                                                                        |
| (-02)            | CSA7087-001                                                                                              | CSA7090-001                                                                                              | CSA6742-001                                                                                          | CSA7088-001                                                                                           | CSA7089-001                                                                                            |
|                  | CSA7092-001                                                                                              | CSA7095-001                                                                                              | CSA6732-001                                                                                          | CSA7093-001                                                                                           | CSA7094-001                                                                                            |
|                  | < 14 - 22mm ><br>     | < 18 - 26mm ><br>     | < 22 - 30mm ><br> | < 26 - 34mm ><br> | < 34 - 42mm ><br> |
|                  | CS43408-001                                                                                              | CS43410-001                                                                                              |                                                                                                      |                                                                                                       |                                                                                                        |
|                  | CS43409-001                                                                                              | CS43411-001                                                                                              |                                                                                                      |                                                                                                       |                                                                                                        |
|                  | L3W < 22 - 26mm ><br> | L4W < 26 - 30mm ><br> |                                                                                                      |                                                                                                       |                                                                                                        |
|                  | < 用于腰带压脚 / For waist belt presser >                                                                      |                                                                                                          |                                                                                                      |                                                                                                       |                                                                                                        |

Sp . 不同规格零部件一览表 / Different parts list

-00 规格时 42mm 和 50mm 可以通用安装      Both 42 mm and 50 mm are available for -00 specification.  
-01 规格时只能安装在 42mm      Only 42 mm is available for -01 specification.

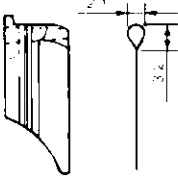
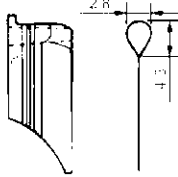
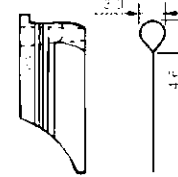
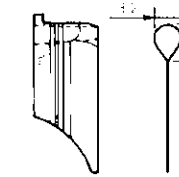
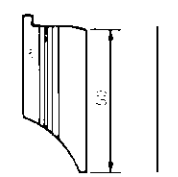
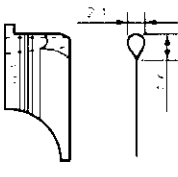
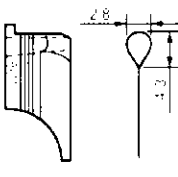
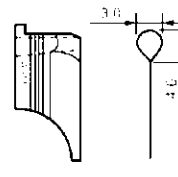
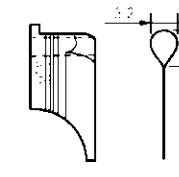
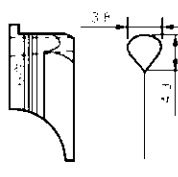
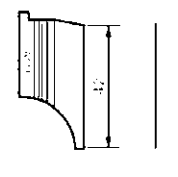
| 针板 / Needle plate |                                                                                                       |                                                                                                       |                                                                                                       |                                                                                                 |
|-------------------|-------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------|
| (L)               | CS37683-101(L-50)                                                                                     | CS37681-101(SL-50)                                                                                    | CSA5672-001(L-42)                                                                                     | CSA7534-001                                                                                     |
| (R)               | CS37684-101(R-50)                                                                                     | CS37682-101(SR-50)                                                                                    | CSA5673-001(R-42)                                                                                     | CSA7535-001                                                                                     |
| (-00 - -01)       | < 50mm ><br>       | < 50mm ><br>       | < 42mm ><br>       | < 42mm ><br> |
|                   |                                                                                                       |                                                                                                       |                                                                                                       |                                                                                                 |
| (L)               | CSA7097-001                                                                                           | CSA7100-001                                                                                           |                                                                                                       |                                                                                                 |
| (R)               | CSA7102-001                                                                                           | CSA7105-001                                                                                           |                                                                                                       |                                                                                                 |
| (-02)             | < 14 - 22mm ><br>  | < 18 - 26mm ><br>  |                                                                                                       |                                                                                                 |
|                   | CSA6741-001                                                                                           | CSA7098-001                                                                                           | CSA7099-001                                                                                           |                                                                                                 |
|                   | CSA6731-001                                                                                           | CSA7103-001                                                                                           | CSA7104-001                                                                                           |                                                                                                 |
|                   | < 22 - 30mm ><br> | < 26 - 34mm ><br> | < 34 - 42mm ><br> |                                                                                                 |

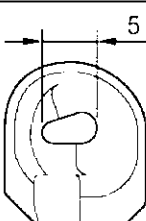
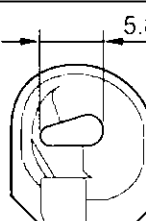
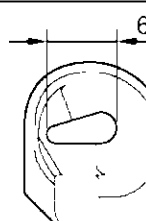
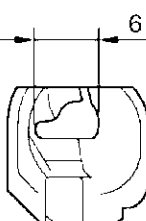
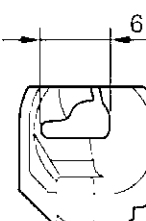
| 气锤 / Hammer |                |             |             |             |             |                                                                                       |
|-------------|----------------|-------------|-------------|-------------|-------------|---------------------------------------------------------------------------------------|
| (-00 - -01) | 尺寸 / Size (mm) | 10          | 12          | 14          | 16          |  |
|             | 零部件序号 / Code   | CS37211-001 | CS37210-001 | CS37209-001 | CS37208-001 |                                                                                       |
|             | 尺寸 / Size (mm) | 18          | 20          | 22          | 24          |                                                                                       |
|             | 零部件序号 / Code   | CS37194-001 | CS35092-001 | CS37195-001 | CS37196-001 |                                                                                       |
|             | 尺寸 / Size (mm) | 26          | 28          | 30          | 32          |                                                                                       |
|             | 零部件序号 / Code   | CS37197-001 | CS37198-001 | CS37199-001 | CS37200-001 |                                                                                       |
|             | 尺寸 / Size (mm) | 34          | 36          | 38          | 42          |                                                                                       |
|             | 零部件序号 / Code   | CS37201-001 | CS37202-001 | CS35093-001 | CSA7106-001 |                                                                                       |
| (-02)       | 尺寸 / Size (mm) | 50          |             |             |             |  |
|             | 零部件序号 / Code   | CS35479-001 |             |             |             |                                                                                       |
|             | 尺寸 / Size (mm) | S10         | S12         | S14         | S16         |                                                                                       |
|             | 零部件序号 / Code   | CS37701-001 | CS37702-001 | CS37703-001 | CS37704-001 |                                                                                       |
|             | 尺寸 / Size (mm) | S18         | S20         | S22         | S24         |                                                                                       |
|             | 零部件序号 / Code   | CS37705-001 | CS37706-001 | CS37707-001 | CS37708-001 |                                                                                       |
|             | 尺寸 / Size (mm) | S26         | S28         |             |             |                                                                                       |
|             | 零部件序号 / Code   | CS37709-001 | CS42053-001 |             |             |                                                                                       |

气锤：标准零部件 / Hammer：Standard parts

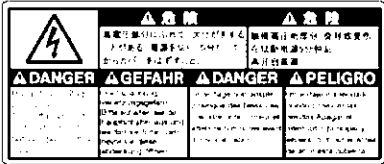
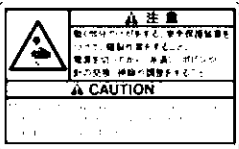
|          |       | 装着零部件 / Preinstalled parts |             | 附带零部件 / Accessory parts |             |
|----------|-------|----------------------------|-------------|-------------------------|-------------|
| (-00,01) |       | 22                         | CS37195-001 | 30                      | CS37199-001 |
| (-02)    | L1826 | S20                        | CS37706-001 | S24                     | CS37708-001 |
|          | L2230 | S24                        | CS37708-001 | S28                     | CS42053-001 |

Sp . 不同规格零部件一览表 / Different parts list

| 切刀 / Knife                                                                         |                                                                                   |                                                                                   |                                                                                    |                                                                                     |
|------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
| CS35438-101                                                                        | CS35436-101                                                                       | CS35481-101                                                                       | CS35483-101                                                                        | CS35409-101(S)                                                                      |
| < 50mm >                                                                           | < 50mm >                                                                          | < 50mm >                                                                          | < 50mm >                                                                           | < 50mm >                                                                            |
|   |  |  |  |  |
| CSA7107-001                                                                        | CSA6806-001                                                                       | CSA7108-001                                                                       | CSA7109-001                                                                        | CSA7110-001                                                                         |
| < 42mm >                                                                           | < 42mm >                                                                          | < 42mm >                                                                          | < 42mm >                                                                           | < 42mm >                                                                            |
|   |  |  |  |  |
| CSA7111-001(S)                                                                     |                                                                                   |                                                                                   |                                                                                    |                                                                                     |
| < 42mm >                                                                           |                                                                                   |                                                                                   |                                                                                    |                                                                                     |
|  |                                                                                   |                                                                                   |                                                                                    |                                                                                     |

| 转盘板 / Throat plate |                                                                                     |                                                                                     |                                                                                     |
|--------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|
| (-00 - -01)        | CSA7546-001                                                                         | CSA7065-001                                                                         | CSA7567-001                                                                         |
|                    |  |  |  |
| (-02)              | CS37752-001                                                                         | CSA7568-001                                                                         |                                                                                     |
|                    |  |  |                                                                                     |

Wa. 警告标签 / Warning labels

| 警告标签<br>Warning labels                                                                | 零部件名称<br>Name of parts                     | 尺寸<br>Size(mm) | 零部件序号<br>Code |
|---------------------------------------------------------------------------------------|--------------------------------------------|----------------|---------------|
|    | 感电标签 (6国)<br>Label, elec. shock 6 lang     | 50 X 118       | CJ04115-001   |
|    | 操作注意标签 (日 / 英)<br>Label, caution Jpn / Eng | 52 X 84        | CSA0792-001   |
|    | 操作注意标签 (中 / 英)<br>Label, caution Chn / Eng | 52 X 84        | CSA0793-001   |
|  | 警告标记<br>Mark, injury                       | L=16<br>R=0.8  | CS36924-001   |
|  | 高温标志<br>Label, high temp                   | 13 X 20        | CJ03663-001   |
|  | 接地标记<br>Label, grounding                   | φ 12           | CS37060-001   |
|  | PE标记<br>Label, PE                          | 7.5 X 12.5     | CS37059-001   |

| CODE       | REF NO    | Page | CODE       | REF NO    | Page | CODE       | REF NO    | Page | CODE       | REF NO    | Page |
|------------|-----------|------|------------|-----------|------|------------|-----------|------|------------|-----------|------|
| C004401003 | A - 48    | 2    | C017400802 | P1 - 51   | 44   | C018501636 | H - 53    | 28   | C025060236 | Z - 71    | 100  |
|            | G - 4     | 24   |            | P2 - 27   | 48   |            | H - 56    | 28   |            | Z - 76    | 100  |
|            | L - 16    | 34   | C017401415 | P1 - 47   | 44   |            | X - 17    | 72   | C025060336 | A - 18    | 2    |
| C008401204 | G - 70    | 26   | C017401616 | F1 - 54   | 16   | C018502536 | G - 34    | 24   |            | Z - 82    | 100  |
| C012060636 | E - 5     | 14   | C018061236 | E - 19    | 14   | C021020106 | Q1 - 36   | 52   | C026040136 | G - 24    | 24   |
|            | E - 17    | 14   |            | H - 21    | 28   |            | AA4 - 61  | 86   |            | G - 59    | 24   |
|            | G - 10    | 24   | C018061636 | D - 19    | 12   |            | AA5 - 57  | 92   |            | L - 14    | 34   |
|            | G - 13    | 24   |            | G - 45    | 24   | C021060106 | A - 19    | 2    |            | P2 - 35   | 48   |
|            | G - 26    | 24   |            | G - 66    | 26   |            | D - 10    | 12   |            | Z - 63    | 100  |
|            | G - 30    | 24   | C018084036 | J - 28    | 30   |            | Z - 70    | 100  | C026040236 | F1 - 19   | 16   |
|            | G - 39    | 24   | C018260832 | Q1 - 26   | 52   |            | Z - 78    | 100  | C028040242 | F1 - 57   | 16   |
|            | G - 57    | 24   |            | AA4 - 51  | 86   |            | Z - 83    | 100  | C028040246 | A - 46    | 2    |
|            | G - 62    | 24   |            | AA5 - 47  | 92   | C021300302 | F2 - 29   | 20   |            | P1 - 52   | 44   |
| C012061036 | D - 15    | 12   | C018300836 | L - 58    | 36   |            | F2 - 47   | 20   |            | P2 - 28   | 48   |
|            | H - 31    | 28   | C018301236 | D - 26    | 12   |            | F3 - 23   | 22   | C028050244 | Z - 21    | 98   |
|            | H - 44    | 28   | C018301436 | L - 10    | 34   |            | F3 - 47   | 22   | C028060246 | Z - 72    | 100  |
|            | J - 23    | 30   | C018400636 | B - 61    | 8    | C021300306 | L - 38    | 34   |            | Z - 77    | 100  |
| C012500536 | B - 56    | 6    |            | L - 2     | 34   |            | AA1 - 18  | 78   | C031452204 | Z - 39    | 98   |
|            | D - 22    | 12   |            | N - 21    | 40   |            | AA1 - 72  | 78   | C031553202 | U1 - 39   | 64   |
|            | F1 - 64   | 16   |            | N - 31    | 40   |            | AA3 - 7   | 84   |            | U2 - 25   | 66   |
|            | H - 26    | 28   |            | N - 97    | 42   |            | AA3 - 13  | 84   | C032461606 | Z - 67    | 100  |
|            | K - 7     | 32   |            | R - 4     | 56   |            | AA4 - 14  | 88   | C047301042 | P2 - 23   | 48   |
|            | L - 35    | 34   | C018400836 | F1 - 94   | 18   |            | AA4 - 83  | 88   | C047502242 | A - 13    | 2    |
|            | M - 16    | 38   |            | G - 42    | 24   |            | AA5 - 78  | 94   | C048025346 | P3 - 22   | 50   |
|            | P1 - 43   | 44   |            | N - 53    | 40   |            | AA5 - 97  | 94   |            | AA2 - 33  | 82   |
|            | U2 - 32   | 66   |            | P2 - 34   | 48   | C021350106 | Q1 - 13   | 52   | C048030342 | F1 - 25   | 16   |
| C014060632 | K - 21    | 32   |            | P2 - 36   | 48   |            | Q2 - 20   | 54   |            | F1 - 46   | 16   |
|            | Z - 34    | 98   |            | P3 - 18   | 50   |            | AA1 - 55  | 78   |            | F1 - 112  | 18   |
| C014060636 | B - 59    | 8    |            | P3 - 31   | 50   |            | AA4 - 38  | 86   |            | AA2 - 12  | 82   |
| C014060836 | A - 31    | 2    |            | V - 8     | 68   |            | AA5 - 34  | 92   | C048050142 | F1 - 27   | 16   |
|            | A - 33    | 2    |            | V - 17    | 68   | C021400202 | F1 - 55   | 16   |            | F1 - 99   | 18   |
|            | A - 37    | 2    |            | AA2 - 42  | 82   |            | Q2 - 8    | 54   |            | AA2 - 10  | 82   |
|            | A - 39    | 2    | C018401036 | B - 7     | 6    |            | Y - 9     | 74   |            | AA4 - 122 | 88   |
|            | H - 29    | 28   |            | B - 9     | 6    | C021400206 | A - 44    | 2    | C048050342 | F1 - 8    | 16   |
|            | H - 34    | 28   |            | F3 - 37   | 22   |            | H - 20    | 28   |            | F1 - 15   | 16   |
|            | H - 40    | 28   |            | H - 7     | 28   |            | P1 - 19   | 44   | C048060142 | F1 - 110  | 18   |
|            | H - 46    | 28   |            | P1 - 18   | 44   |            | AA1 - 43  | 78   |            | F2 - 33   | 20   |
|            | L - 34    | 34   |            | P1 - 23   | 44   | C021400306 | P1 - 48   | 44   |            | F2 - 51   | 20   |
|            | U1 - 6    | 64   |            | Q1 - 8    | 52   |            | P3 - 6    | 50   |            | F3 - 27   | 22   |
| C014300332 | P3 - 27   | 50   |            | AA1 - 32  | 78   |            | Q1 - 46   | 52   |            | F3 - 35   | 22   |
|            | AA2 - 38  | 82   |            | AA4 - 33  | 86   |            | Q2 - 16   | 54   |            | F3 - 51   | 22   |
| C014300832 | L - 73    | 36   |            | AA5 - 29  | 92   |            | AA1 - 51  | 78   |            | M - 15    | 38   |
| C014400532 | B - 38    | 6    | C018401236 | H - 14    | 28   |            | AA4 - 71  | 88   |            | P1 - 26   | 44   |
|            | F1 - 48   | 16   | C018401436 | G - 23    | 24   |            | AA4 - 114 | 88   |            | AA1 - 22  | 78   |
|            | F1 - 100  | 18   |            | G - 58    | 24   |            | AA5 - 66  | 94   |            | AA1 - 30  | 78   |
|            | F2 - 37   | 20   | C018401636 | E - 22    | 14   | C021400316 | L - 79    | 36   |            | AA1 - 76  | 80   |
|            | F2 - 55   | 20   |            | G - 14    | 24   | C021500104 | Z - 22    | 98   |            | AA4 - 18  | 86   |
|            | F3 - 31   | 22   | C018402036 | B - 27    | 6    |            | Z - 31    | 98   |            | AA4 - 87  | 88   |
|            | F3 - 55   | 22   | C018501236 | F1 - 30   | 16   |            | Z - 35    | 98   |            | AA5 - 82  | 94   |
| C014400536 | H - 48    | 28   |            | F2 - 35   | 20   |            | Z - 38    | 98   |            | AA5 - 101 | 94   |
|            | AA1 - 26  | 78   |            | F2 - 53   | 20   | C021500106 | Z - 2     | 98   | C048060342 | G - 68    | 26   |
|            | AA1 - 80  | 80   |            | F3 - 29   | 22   | C021500216 | P1 - 62   | 44   | C048080142 | A - 24    | 2    |
|            | AA2 - 14  | 82   |            | F3 - 53   | 22   | C025030136 | L - 59    | 36   |            | A - 26    | 2    |
|            | AA4 - 22  | 86   |            | R - 11    | 56   | C025030236 | L - 66    | 36   |            | G - 35    | 24   |
|            | AA4 - 91  | 88   |            | AA1 - 24  | 78   |            | AA2 - 25  | 82   |            | P2 - 9    | 48   |
|            | AA4 - 123 | 88   |            | AA1 - 78  | 80   |            | AA4 - 101 | 88   | C048100142 | E - 11    | 14   |
|            | AA5 - 86  | 94   |            | AA4 - 20  | 86   | C025040136 | G - 15    | 24   |            | E - 28    | 14   |
|            | AA5 - 105 | 94   |            | AA4 - 89  | 88   | C025040236 | M - 18    | 38   | C048150142 | C - 28    | 10   |
| C014400632 | X - 3     | 72   |            | AA5 - 84  | 94   |            | P1 - 53   | 44   | C048160242 | G - 31    | 24   |
| C014500632 | X - 16    | 72   |            | AA5 - 103 | 94   |            | P2 - 29   | 48   | C048200142 | J - 27    | 30   |
| C014500836 | H - 39    | 28   | C018501436 | G - 48    | 24   |            | V - 18    | 68   | C048220242 | J - 20    | 30   |
|            | K - 2     | 32   | C018501636 | G - 8     | 24   | C025060236 | F1 - 109  | 18   |            | E - 9     | 14   |
|            | M - 2     | 38   |            | G - 44    | 24   |            | P1 - 27   | 44   |            | E - 26    | 14   |

| CODE       | REF NO    | Page | CODE       | REF NO    | Page | CODE       | REF NO   | Page | CODE       | REF NO   | Page |
|------------|-----------|------|------------|-----------|------|------------|----------|------|------------|----------|------|
| C048280242 | G - 64    | 26   | C062300416 | H - 55    | 28   | C062500816 | P1 - 60  | 44   | C107155001 | N - 81   | 42   |
| C048320242 | E - 15    | 14   |            | P3 - 9    | 50   |            | P1 - 71  | 46   | C109763002 | F1 - 7   | 16   |
| C048520242 | C - 20    | 10   |            | Q1 - 47   | 52   | C062501004 | Z - 40   | 98   |            | F1 - 14  | 16   |
| C052400606 | F1 - 76   | 18   |            | Q2 - 22   | 54   | C062501202 | F1 - 32  | 16   | C112753001 | N - 74   | 42   |
| C060020416 | F2 - 23   | 20   |            | AA1 - 57  | 78   | C062501216 | A - 3    | 2    | C114483002 | Z - 46   | 100  |
|            | F2 - 42   | 20   |            | AA4 - 72  | 88   |            | A - 6    | 2    | C114486002 | A - 28   | 2    |
|            | F3 - 19   | 22   |            | AA4 - 117 | 88   |            | P1 - 69  | 46   | C115947101 | A - 17   | 2    |
|            | F3 - 43   | 22   |            | AA5 - 67  | 94   | C062501404 | Z - 33   | 98   | C117466000 | Z - 47   | 100  |
|            | AA1 - 14  | 78   | C062300506 | L - 65    | 36   | C070688850 | G - 37   | 24   | C118837001 | Z - 44   | 100  |
|            | AA1 - 68  | 78   |            | AA2 - 24  | 82   | C081003870 | P3 - 23  | 50   | C119755001 | Z - 80   | 100  |
|            | AA4 - 8   | 86   |            | AA4 - 100 | 88   |            | AA2 - 34 | 82   | C133740006 | Z - 69   | 100  |
|            | AA4 - 77  | 88   | C062300512 | Q1 - 29   | 52   | C081050870 | H - 22   | 28   |            | Z - 75   | 100  |
|            | AA5 - 74  | 94   |            | AA4 - 54  | 86   | C0A4261008 | X - 8    | 72   | C137191051 | Q1 - 3   | 52   |
|            | AA5 - 91  | 94   |            | AA5 - 50  | 92   | C0A4300805 | L - 83   | 36   |            | Q2 - 14  | 54   |
| C060300416 | L - 41    | 34   | C062300616 | B - 42    | 6    | C0A4300806 | X - 6    | 72   |            | AA1 - 49 | 78   |
|            | AA4 - 104 | 88   | C062300816 | V - 2     | 68   |            | X - 14   | 72   |            | AA4 - 28 | 86   |
| C060300616 | Y - 11    | 74   |            | V - 39    | 68   | C0A4400806 | J - 39   | 30   |            | AA5 - 24 | 92   |
| C060300816 | K - 13    | 32   | C062301016 | F1 - 21   | 16   |            | N - 10   | 40   | C138843001 | Z - 30   | 98   |
|            | K - 17    | 32   |            | L - 37    | 34   |            | N - 15   | 40   | C140553102 | B - 20   | 6    |
|            | L - 82    | 36   | C062351615 | L - 6     | 34   |            | N - 17   | 40   | C141514002 | B - 18   | 6    |
|            | L - 84    | 36   | C062400616 | N - 39    | 40   |            | N - 19   | 40   | C141542001 | Q1 - 20  | 52   |
|            | AA2 - 19  | 82   |            | Z - 62    | 100  |            | N - 23   | 40   |            | Q2 - 11  | 54   |
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|            | AA5 - 61  | 92   |            | J - 37    | 30   |            | V - 29   | 68   | C145446002 | P3 - 25  | 50   |
| C060400816 | N - 94    | 42   |            | M - 17    | 38   |            | V - 32   | 68   | C145465001 | B - 4    | 6    |
|            | Y - 13    | 74   |            | N - 11    | 40   |            | V - 34   | 68   | C146124001 | Y - 10   | 74   |
| C060401016 | L - 24    | 34   |            | P1 - 73   | 46   |            | V - 36   | 68   | C146202000 | N - 14   | 40   |
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| C060630312 | Q1 - 45   | 52   |            | P3 - 29   | 50   | C0A4401206 | U1 - 24  | 64   |            | P1 - 63  | 44   |
|            | AA4 - 70  | 88   |            | P3 - 34   | 50   |            | U1 - 26  | 64   |            | V - 33   | 68   |
|            | AA5 - 65  | 94   |            | V - 22    | 68   | C0A4401606 | A - 8    | 2    | C149796001 | Z - 42   | 98   |
| C061300416 | Q1 - 24   | 52   |            | V - 24    | 68   | C0A4403506 | U2 - 10  | 66   | C150172003 | Z - 14   | 98   |
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|            | AA4 - 39  | 86   |            | AA5 - 99  | 94   |            | AA4 - 68 | 88   |            | A - 57   | 2    |
|            | AA5 - 35  | 92   | C062401016 | C - 32    | 10   |            | AA5 - 63 | 92   |            | A - 58   | 2    |
| C062260516 | Q1 - 6    | 52   | C062402016 | L - 77    | 36   | C104450101 | N - 60   | 40   |            | A - 59   | 2    |
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| C154485001 | A - 27    | 2    |            | AA4 - 47 | 86   |            | C - 11   | 10   |            | AA5 - 40  | 92   |
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| C158581000 | Z - 65    | 100  | CS04567000 | F1 - 73  | 18   |            | X - 23   | 72   | CS34902001 | Q1 - 12   | 52   |
| C158722001 | F3 - 7    | 50   |            | P3 - 30  | 50   | CS25235001 | C - 5    | 10   |            | Q2 - 19   | 54   |
|            | AA4 - 115 | 88   |            | Y - 12   | 74   | CS25279101 | M - 20   | 38   |            | AA1 - 54  | 78   |
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| C525664000 | V - 19    | 68   | CS10243000 | J - 38   | 30   | CS34887001 | Q1 - 38  | 52   |            | F1 - 87   | 18   |
| C530138001 | G - 33    | 24   |            | N - 16   | 40   |            | AA4 - 63 | 88   | CS35001000 | N - 4     | 40   |
| C542515001 | Q1 - 37   | 52   |            | N - 22   | 40   |            | AA5 - 71 | 94   |            | N - 30    | 40   |
|            | AA4 - 62  | 88   |            | N - 36   | 40   | CS34888101 | Q1 - 33  | 52   | CS35014001 | L - 27    | 34   |
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|            | G - 67    | 26   | CS12004000 | F1 - 58  | 16   |            | AA4 - 56 | 86   | CS35033001 | L - 51    | 34   |
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| CJ04230001 | X - 11    | 72   | CS20681000 | P1 - 41  | 44   |            | AA4 - 52 | 86   | CS35133016 | B - 21    | 6    |
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| CJ04388001 | X - 13    | 72   | CS20696001 | P3 - 12  | 50   | CS34895001 | Q1 - 25  | 52   | CS35136001 | B - 40    | 6    |
| CS00473000 | U2 - 27   | 66   |            | P3 - 33  | 50   |            | AA4 - 50 | 86   | CS35137001 | B - 39    | 6    |
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|            | AA5 - 95 | 94   | CS35436101 | Sp        | 103  | CS37708001 | AA1 - 9  | 76   | CS47932001 | L - 54   | 34   |
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|            | AA1 - 66 | 78   | CS36924001 | A - 70    | 4    | CS37858000 | Q1 - 9   | 52   | CS53488000 | F1 - 35  | 16   |
|            | AA4 - 6  | 86   |            | Wa        | 104  |            | Q2 - 27  | 54   |            | F1 - 41  | 16   |
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|            | AA2 - 23  | 82   | CSA8119001 | U1 - 27  | 64   |      |        |      |      |        |      |
|            | AA4 - 99  | 88   | CSA8120101 | U2 - 15  | 66   |      |        |      |      |        |      |
| CSA7615001 | L - 67    | 36   | CSA8121001 | G - 3    | 24   |      |        |      |      |        |      |
|            | AA2 - 26  | 82   | CSA8279001 | N - 55   | 40   |      |        |      |      |        |      |
|            | AA4 - 102 | 88   |            |          |      |      |        |      |      |        |      |
| CSA7634101 | L - 86    | 36   |            |          |      |      |        |      |      |        |      |
| CSA7726001 | AA3 - 4   | 84   |            |          |      |      |        |      |      |        |      |
| CSA7727001 | AA3 - 10  | 84   |            |          |      |      |        |      |      |        |      |
| CSA7728001 | AA1 - 3   | 76   |            |          |      |      |        |      |      |        |      |
| CSA7748001 | AA1 - 2   | 76   |            |          |      |      |        |      |      |        |      |
| CSA7749001 | AA1 - 6   | 76   |            |          |      |      |        |      |      |        |      |
| CSA7750001 | AA1 - 1   | 76   |            |          |      |      |        |      |      |        |      |
| CSA7751001 | AA1 - 2   | 76   |            |          |      |      |        |      |      |        |      |
| CSA7752001 | AA1 - 1   | 76   |            |          |      |      |        |      |      |        |      |
| CSA7753001 | AA1 - 3   | 76   |            |          |      |      |        |      |      |        |      |
| CSA7754001 | AA1 - 2   | 76   |            |          |      |      |        |      |      |        |      |
| CSA7755001 | AA1 - 6   | 76   |            |          |      |      |        |      |      |        |      |
| CSA7756001 | AA1 - 1   | 76   |            |          |      |      |        |      |      |        |      |
| CSA7757001 | AA1 - 3   | 76   |            |          |      |      |        |      |      |        |      |
| CSA7758001 | AA1 - 2   | 76   |            |          |      |      |        |      |      |        |      |
| CSA7762001 | AA1 - 6   | 76   |            |          |      |      |        |      |      |        |      |
| CSA7764001 | AA1 - 1   | 76   |            |          |      |      |        |      |      |        |      |
| CSA7768001 | AA1 - 2   | 76   |            |          |      |      |        |      |      |        |      |
| CSA7771001 | AA1 - 1   | 76   |            |          |      |      |        |      |      |        |      |
| CSA7773001 | AA2 - 1   | 82   |            |          |      |      |        |      |      |        |      |
| CSA7775001 | AA3 - 2   | 84   |            |          |      |      |        |      |      |        |      |
| CSA7776001 | AA3 - 8   | 84   |            |          |      |      |        |      |      |        |      |
| CSA7777001 | AA3 - 1   | 84   |            |          |      |      |        |      |      |        |      |
| CSA7778001 | Q1 - 2    | 52   |            |          |      |      |        |      |      |        |      |
|            | Q2 - 13   | 54   |            |          |      |      |        |      |      |        |      |
|            | AA1 - 48  | 78   |            |          |      |      |        |      |      |        |      |
|            | AA4 - 27  | 86   |            |          |      |      |        |      |      |        |      |
|            | AA5 - 23  | 92   |            |          |      |      |        |      |      |        |      |
| CSA7779001 | AA3 - 2   | 84   |            |          |      |      |        |      |      |        |      |
| CSA7780001 | AA3 - 8   | 84   |            |          |      |      |        |      |      |        |      |
| CSA7781001 | AA3 - 1   | 84   |            |          |      |      |        |      |      |        |      |
| CSA7782001 | AA4 - 2   | 86   |            |          |      |      |        |      |      |        |      |
| CSA7783001 | AA4 - 95  | 88   |            |          |      |      |        |      |      |        |      |
| CSA7784001 | AA4 - 1   | 86   |            |          |      |      |        |      |      |        |      |
| CSA7793001 | F1 - 115  | 18   |            |          |      |      |        |      |      |        |      |
| CSA7794001 | S2 - 12   | 60   |            |          |      |      |        |      |      |        |      |
| CSA7795001 | F1 - 114  | 18   |            |          |      |      |        |      |      |        |      |
| CSA7802001 | AA5 - 2   | 92   |            |          |      |      |        |      |      |        |      |
| CSA7803101 | AA5 - 7   | 92   |            |          |      |      |        |      |      |        |      |