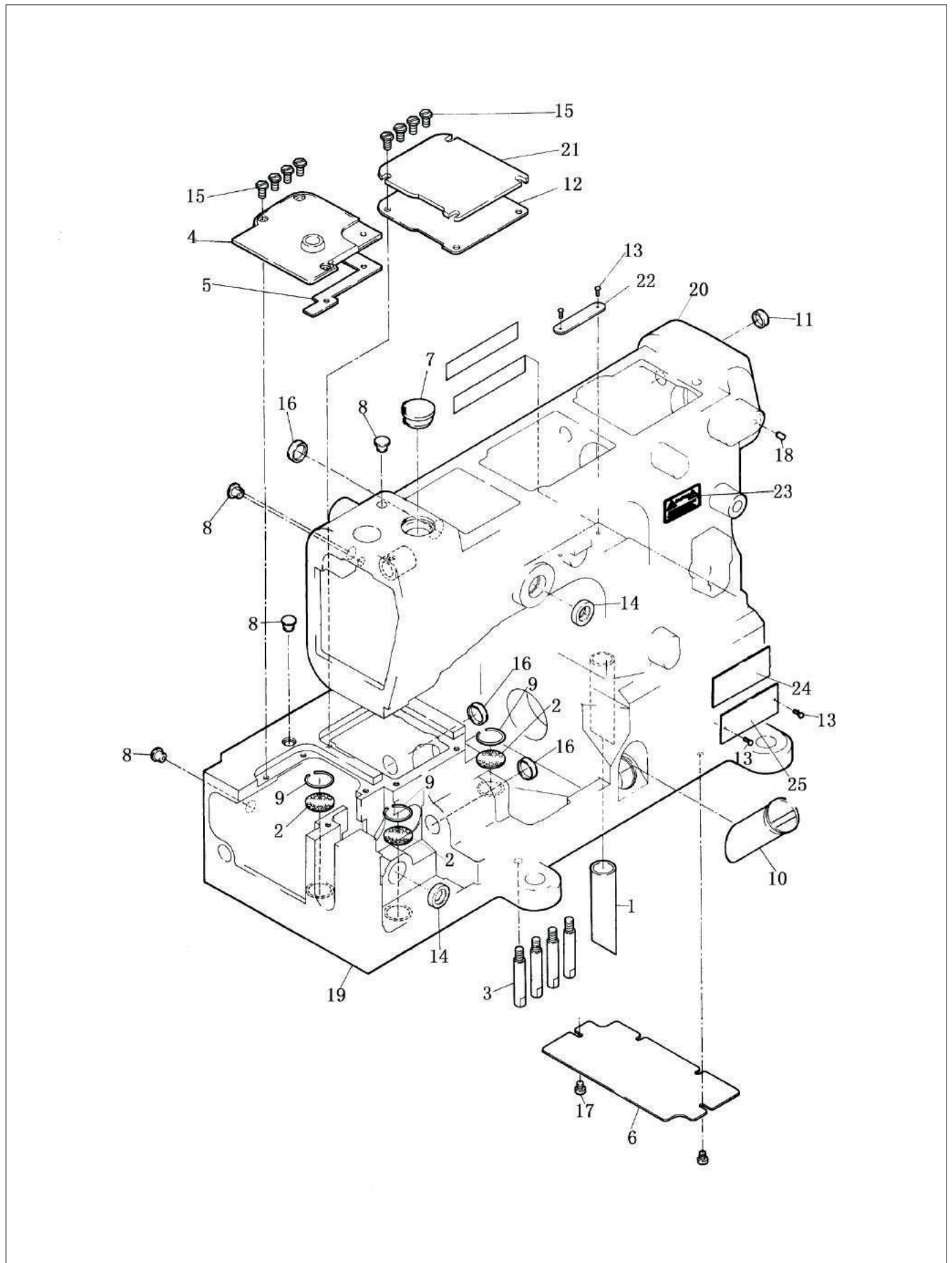


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1. 机壳部件(1) FRAME COMPONENTS(1)

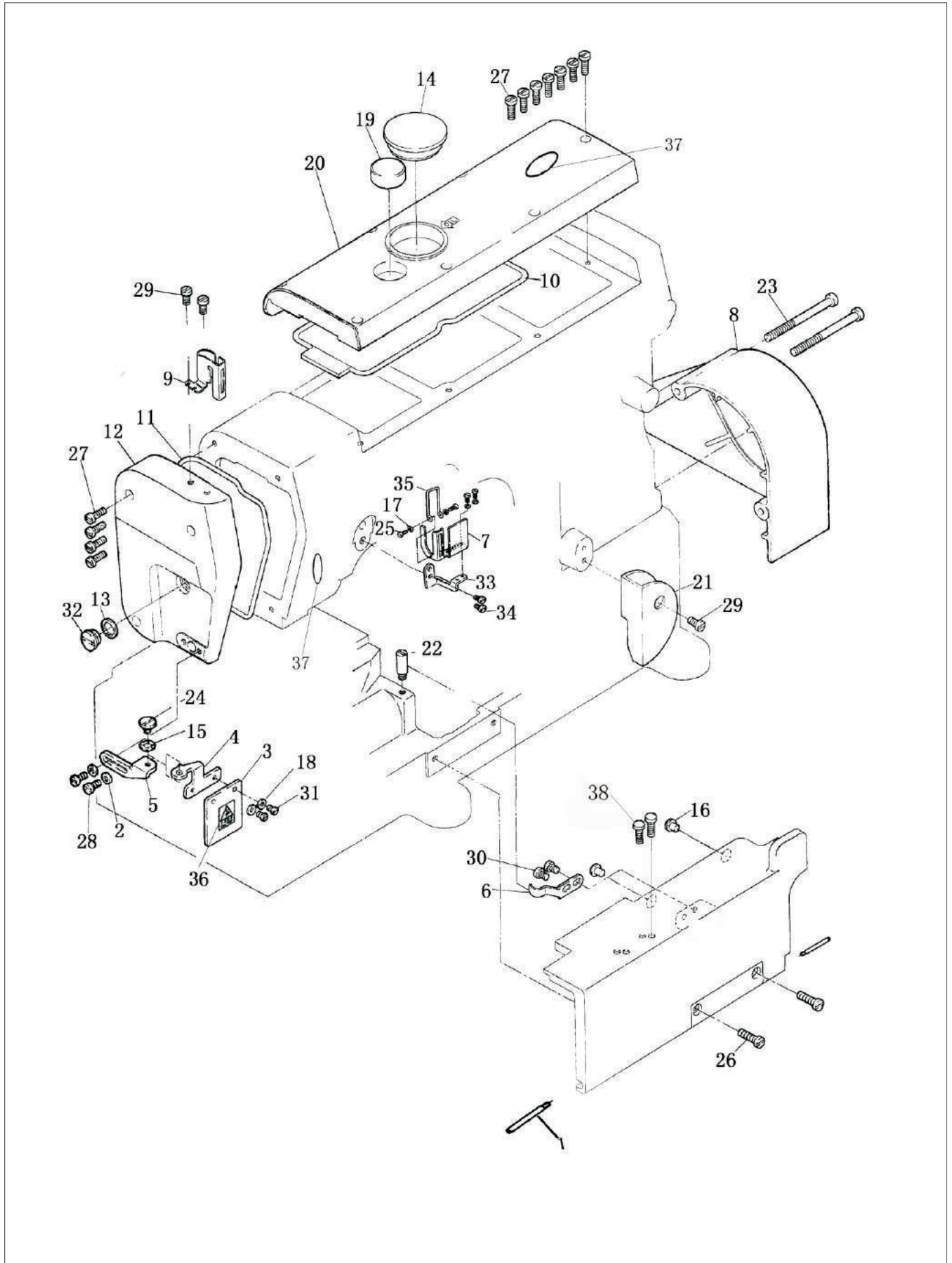


1. 机壳部件(1) FRAME COMPONENTS(1)

序号 NO.	注解 NOTE	图号 REF NO.	名称	DESCRIPTION	数量 AMT
1		301-01-01	机壳竖回油管	Machine Frame Oil Stand Pipe	1
2		301-01-02	过滤网20目	Filter Halfone	3
3		301-01-03	机座螺钉	Machine Mounting Screw	4
4		301-01-04	针距按钮盖	Push Button Cover (needle)	1
5		301-01-05	针距按钮盖防油垫	Oil Protecting Gasket	1
6		301-01-06	底罩板	Bed Hood Plate	1
7		301-01-07	闷头	Plug Stud	1
8		301-01-08	闷头	Plug Stud	4
9		28-16816200-08	挡圈内孔	Thread Take-up Lever Guard	3
10		301-01-10	油量指示窗	Oil Indication Window	1
11		301-01-11	闷头	Plug Stud	1
12		301-01-12	弯针传动盖油垫	Oil Gasket	1
13		101-01-14	铆钉 $\Phi 2 \times 4$	Rivet $\Phi 2 \times 3$	6
14		32-09440190-09	挑线轴骨架密封圈	Framework Airproof Ring	2
15		12-90400820-01	针距按钮盖螺钉	Push Button Cap Screw	8
16		301-01-14-2	防油圈	Oil Shield Coil Protecting Ring	3
17		12-40400525-01	螺钉	Screw	2
18		301-01-23	指示销	Direction Of Pin	1
19		301-01-27	机座	Machine Seat	1
20		301-01-28	机壳	Arm	1
21	#01	301-01-29	弯针传动仓板	Looper Driver Plate	1
22		44-00000010-00	机身号码	Airframe Number	1
23		44-00000001-00	注意牌	Plate With Notice	1
24		301-01-32	商标牌	Plate With Trademark	1
25		301-01-33	型号牌	Plate With Model	1
26		41-20502500-00	拼装开口销 $\Phi 5 \times 25$	Pin $\Phi 5 \times 25$	2
27		12-61003022-01	拼装螺钉	Screw	4
28		44-00000003-41	机针标签(UYX128GAS 11#)		1
29		31-15026500-09	O型圈	O-ringn	1

Note:
#01...For -7不用

2. 机壳部件(2) FRAME COMPONENTS(2)



2. 机壳部件(2) FRAME COMPONENTS(2)

序号 NO.	注解 NOTE	图号 REF NO.	名称	DESCRIPTION	数量 AMT
1		301-02-01	穿线罩销轴	Threading Cover Pin	1
2	#02	21-04308090-02	垫圈	Washer	2
3	#02	301-02-03	防护罩	Shield	1
4	#02	301-02-04	防护罩支架	Shield Bracket	1
5	#02	301-02-05	防护罩座	Shield Seat	1
6		301-02-06	穿线罩弹簧	Threading Cover Spring	1
7	#03	340-02-07	挑线防护罩	Threading Cover Spring	1
8		301-02-08	皮带罩	Belt Guard	1
9	#04	340-02-09	上挑线座罩	Thread Take-up Lever Guard	1
10		301-02-10	上盖密封垫	Upper Cover Gasket	1
11		301-02-11	面板密封垫	Face Cover Gasket	1
12		301-02-12	面板	Face Cover	1
13		301-02-14	面板密封圈	Face Cover Seal Ring	1
14		301-02-15	上盖闷头	Upper Cover Plug	1
15	#02	23-06405110-09	鞍型垫圈	Wave Washer	1
16		301-02-17	防震塞	Shockproof Plug	2
17	#03	21-04308090-02	垫片	Washer	4
18	#05	21-03208070-02	防护罩垫圈	Shield Washer	2
19		301-02-20	喷油窗	Sight Window	1
20		301-02-21	上盖	Upper Cover	1
21		301-02-22	底线过线导板	Thread Eyelet Guide Plate	1
22		301-03-14	过线连接柱	Thread Handler Link	1
23		12-60506020-01	皮带罩螺钉一字槽	Belt Guard Screw	2
24	#02	301-02-25	防护罩铰链螺钉	Shield Hinge Screw	1
25	#03	12-40400625-01	螺钉	Screw	4
26		12-40401625-01	穿线罩铰链螺钉	Threading Cover Hinge Screw	2
27		12-40401225-01	上盖螺钉	Upper Cover Screw	11
28	#02	12-40400825-01	上挑线座罩螺钉	Silicone Oil Thread Stand Screw	2
29		12-40400825-01	上挑线罩螺钉	Screw	3
30		12-40400625-01	穿线罩弹簧螺钉	Threading Cover Spring Screw	2
31		12-40300625-01	防护罩螺钉	Shield Screw	2
32		301-02-33	面板螺钉	Face Cover Screw	1
33	#06	340-02-34	护板支架	Shield Bracket	1
34	#06	12-40601025-01	螺钉	Screw	2
35	#06	340-02-36	挑线防护罩钢丝	Steel Wire	1
36	#01	44-00000006-00	注意牌(安全)	Plate With Notice	1
37		44-00000004-00	注意牌	Plate With Notice	1
38	#07	12-40501125-01	螺钉	Screw	2

Note:

#01...For -7不用

#02...For -5、-4、-7不用

#03...For -5、-02HY不用

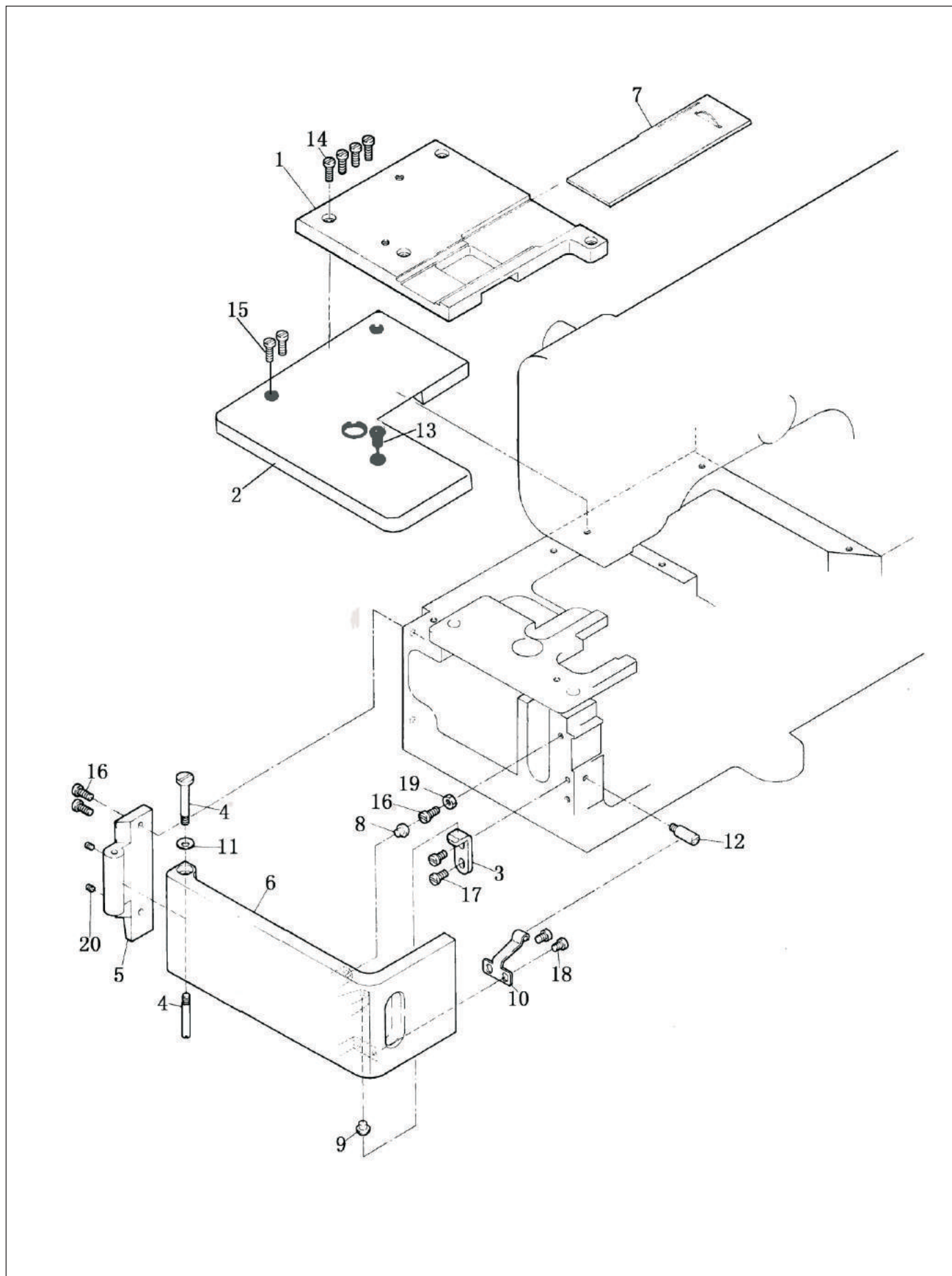
#04...For -02HY不用

#05...For -5、-4不用

#06...For -5、-02HY、-7不用

#07...For -1、500A-01专用

3. 机壳部件(3) FRAME COMPONENTS(3)

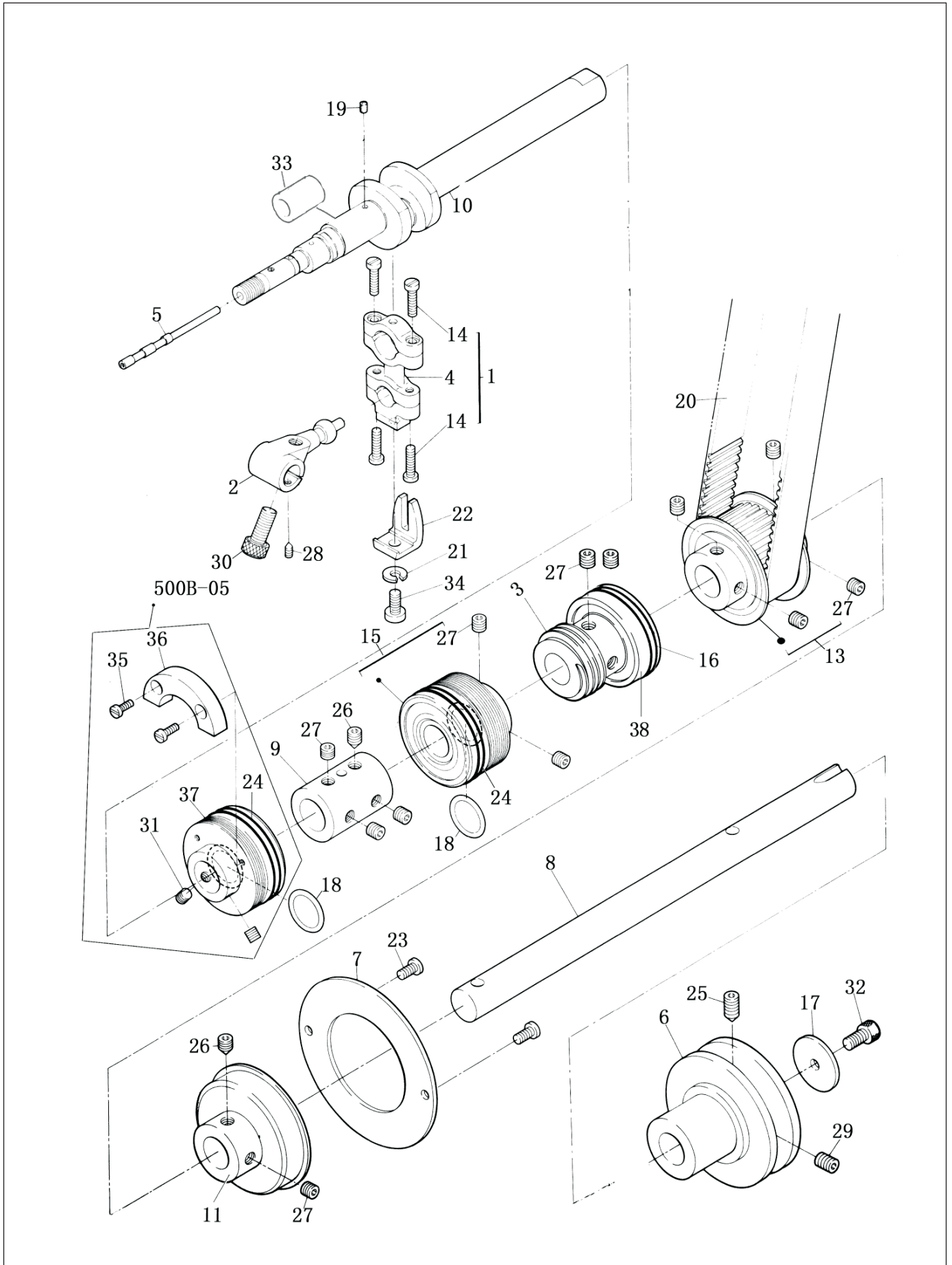


3. 机壳部件(3) FRAME COMPONENTS(3)

序号 NO.	注解 NOTE	图号 REF NO.	名称	DESCRIPTION	数量 AMT
1	#08	301-03-01	缝台上罩	Sewing Plate Uper Cover	1
2	#09	301-03-03	缝台前板	Sewing Plate Front Cover	1
3		301-03-04	防震板	Shockproof Board	1
4		301-03-06	铰链连接上螺钉	Hinge Link Screw	2
5		301-03-07	前罩铰链板	Hinge Board	1
6	#10	301-03-08	前罩	Frontal Mantle	1
7	#01、#04	301-03-09	推板	Slide Plate	1
	#30	338-03-09	推板	Slide Plate	1
8		301-02-17	防震塞	Shockproof Plug	1
9		301-02-17	防震塞	Shockproof Plug	1
10		301-03-12	前罩板弹簧	Frontal Mantle Spring	1
11		22-05000000-08	弹簧垫圈	Spring Washer	1
12		301-03-14	前罩板定位螺钉	Frontal Mantle Screw	1
13	#01	12-10400820-01	缝台前板沉头螺钉	Sewing Plate Front Cover Screw	1
14	#01	12-40401225-01	罩板螺钉	Mantle Plate Screw	4
15		12-40401225-01	缝台前板螺钉	Sewing Plate Front Cover Screw	2
16		12-40401025-01	铰链螺钉	Hinge Screw	3
17		12-40400825-01	防震板螺钉	Shockproof Board Screw	2
18		12-40400625-01	前罩螺钉	Frontal Mantle Screw	2
19		14-60403020-01	螺帽	Nut	1
20		12-80300412-01	铰链上头螺钉	Hinge Upper Screw	2

Note:
 #01...For -7不用
 #08...For 500A-01、-7不用
 #09...For -5、-7不用
 #10...For -5不用
 #30...For -02HY专用

4. 下轴部件 LOWER SHAFT COMPONENTS

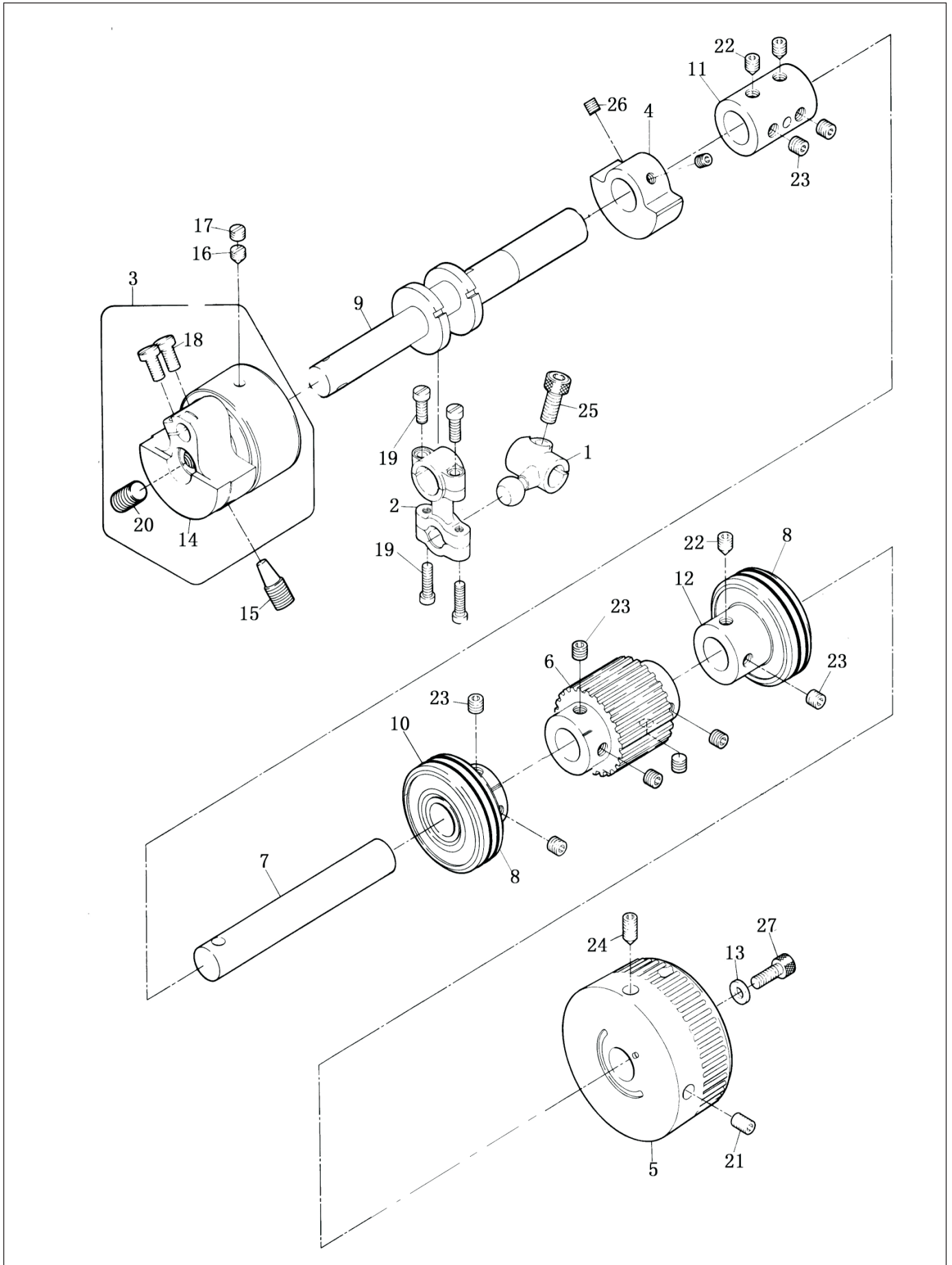


4. 下轴部件 LOWER SHAFT COMPONENTS

序号 NO.	注解 NOTE	图号 REF NO.	名称	DESCRIPTION	数量 AMT
1		301.04-01	弯针连杆组件(镀铜)	Looper Lever Complete	1
2		301.04-02	弯针球曲柄	Looper Ball Crank	1
3		301.04-03	油泵蜗杆	Oil Pump Worm	1
4		301.04-04	弯针连杆	Looper Lever Complete	-1
5		301.04-05	下轴油量调节芯针	Oil Flow Regulating Needle	1
6		301.04-06	从动轮	Traction Wheel	1
7	#11	301.04-07	压紧环	Impacted Loop	1
8		301.04-08	下轴后节轴	Lower Shaft Backside	1
9		301.04-09	联轴器	Link Bearing	1
10	#12	301.04-10	下轴前节	Lower Shaft Forepart	1
11	#12	301.04-11-00	下轴后衬套组件		1
		301.04-11	下轴后衬套	Lower Bearing Fittings Asm.	-1
		134.03-19	轴承 6304ZZNR	Lower Bearing Fittings Bearing	-1
		26-49010570-09	弹簧挡圈	Sprign Thrust Ring	-1
13		301.04-13	主动时规轮组件	Driving Wheel	1
14	#10	301.04-14	弯针连杆螺钉	Screw	-4
15		301.04-15	下轴中衬套组件	Lower Shaft Centre Bushing Asm.	1
		301.19-09	下轴中衬套轴承(6004)	Lower Shaft Centre Bushing Bearing	1
16		31-34518000-09	O型圈	O-ring	2
17		21-05220251-02	从动轮垫圈	Traction Wheel Washer	1
18		31-14818000-09	O型圈	O-ring	1
19		301.04-19	销子	Pin	-1
20		301.04-20	皮带 220×L075B	Belt 220×L075B	1
21	#10	22-05000000-08	开口垫圈	Snap Rign	1
22	#10	301.04-22	叉口	Fork	1
23	#13	12-40400625-01	压紧环螺钉	Impacted Loop Screw	2
24		31-32014000-09	O型圈	O-ring	2
25		12-80601042-01	从动轮定位螺钉	Traction Wheel Screw	1
26		12-85600842-01	联轴器定位螺钉锥端	Link Bearing Screw	2
27		12-85600512-01	螺钉	Screw	12
28	#10	12-80300442-01	球曲柄螺钉	Ball Crank Screw	1
29		12-80601012-01	从动轮定位螺钉	Traction Wheel Screw	1
30	#10	12-65601422-01	球曲柄螺钉	Ball Crank Screw	1
31	#13	12-80500512-01	前套螺钉	Front Bushing Screw	2
32		12-60501022-01	螺钉	Screw	1
33		301.04-35	下轴前套	Lower Shaft Front Bushing	1
34	#10	11-90110820-01	叉口螺钉	Fork Screw	1
35	#13	12-40300625-01	螺钉	Screw	2
36	#13	311.04-16-01	平衡块	Needle Driving Front Bearing	1
37	#13	311.04-16	下轴前衬套组件	Lower Shaft Front Bushing Asm.	1
	#13	301.19-09	下轴前衬套轴承	Lower Shaft Front Bushing Bearing	1
38		301.19-01-2	油泵蜗杆轴承(6204)	Oil Pump Worm Bearing	1

Note:
 #10...For -5不用
 #11...For 500A-01不用
 #12...For -21不用
 #13...For -5专用

5. 上轴部件 UPPER SHAFT COMPONENTS

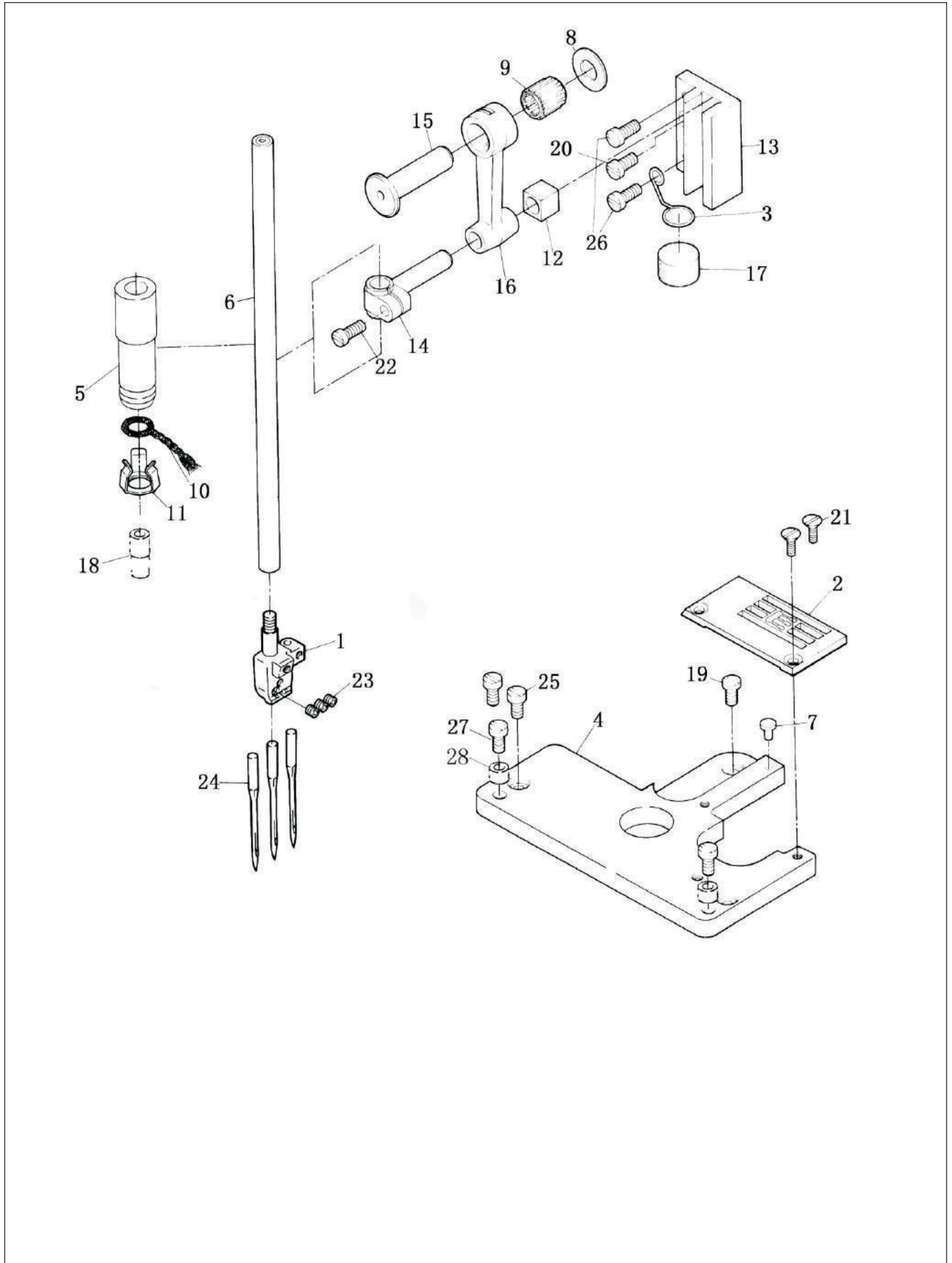


5. 上轴部件 UPPER SHAFT COMPONENTS

序号 NO.	注解 NOTE	图号 REF NO.	名称	DESCRIPTION	数量 AMT
1		301-05-01	上挑线球曲柄	Upper Tace-up Thread Ball Crank	1
2		301-05-02	上挑线连杆	Upper Tace-up Thread Link Lever	1
3		301-05-03	针杆曲柄组件	Needle Bar Crank Asm.	1
		301-19-02	6203ZZ轴承	Bearing	2
4		301-05-04	平衡块(上)	Upper Balance Block	1
5	#10	301-05-05	上轮	Belt Wheel	1
6		301-05-06	从动时轮规	Follower Wheel	1
7	#10	301-05-07	上轴后节	Main Shaft Backside	1
8		31-34518000-09	O型圈	O-ring	4
9		301-05-09	上轴前节	Main Shaft Forepart	1
10	#10	301-05-10	上轴前衬套	Main Shaft Front Bushing	1
		301-19-01-2	上轴前衬套轴承(6204)	Bearing	1
11		301-04-09	联轴器	Link Bearing	1
12		301-05-12	后衬套组件	Main Shaft Back Bushing Asm.	1
		301-19-01-2	后衬套轴承(6204)	Bearing	1
13		21-05310100-02	上轮垫圈	Belt Wheel Washer	1
14	#12	301-05-14	针杆曲柄	Needle Bar Crank	1
15		12-85802032-01	定位螺钉长锥端紧定螺钉	Position Screw	1
16		12-85600630-01	定位螺钉	Screw	1
17		12-85600410-01	止夹螺钉	Screw	1
18		12-40501025-01	螺钉	Screw	2
19		12-40401225-01	连杆螺钉	Link Lever Screw	(4)
20		12-85801512-01	螺钉	Screw	1
21		12-80601042-01	上轮止夹螺钉	Belt Wheel Screw	1
22		12-85600842-01	后套定位螺钉尖端	Back Bushing Position Screw	3
23		12-85600512-01	螺钉	Screw	9
24		12-80601012-01	定位螺钉	Position Screw	1
25		12-65601422-01	球曲柄螺钉	Ball Crank Screw	1
26		12-80500512-01	平衡块螺钉	Balance Block Screw	2
27		12-60501622-01	上轮螺钉	Belt Wheel Screw	1

Note:
#10...For -5不用
#12...For -21不用

6. 针杆部件 NEEDLE BAR COMPONENTS

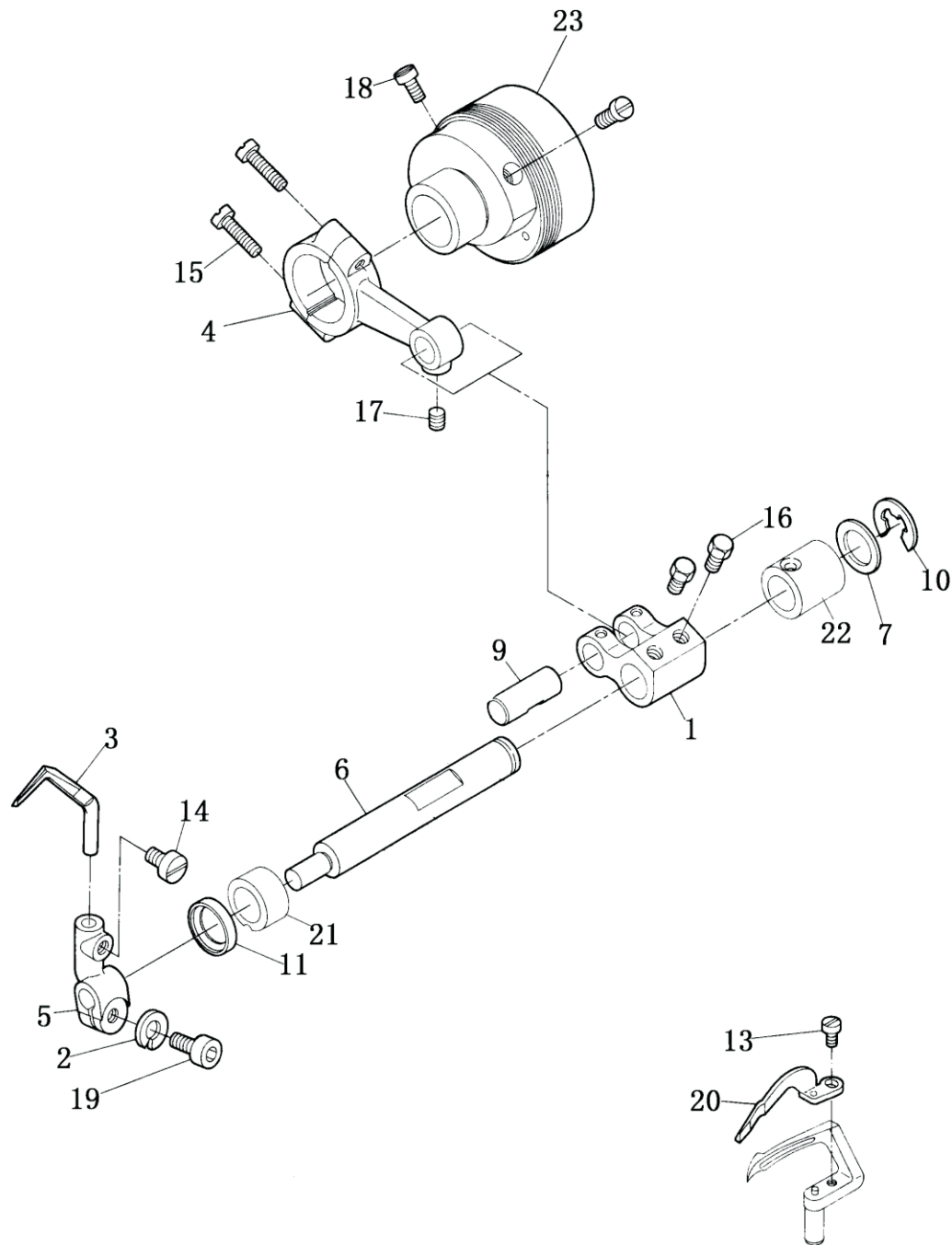


6. 针杆部件 NEEDLE BAR COMPONENTS

序号 NO.	注解 NOTE	图号 REF NO.	名称	DESCRIPTION	数量 AMT
1	#14	301-06-01	针夹	Needle Holder	1
	#16	312-06-01	针夹	Needle Holder	1
2	#15	301-06-02	针板	Needle Plate	1
	#16	312-06-02	针板	Needle Plate	1
3		301-06-03	油毡定位圈	Oil Felt Position Loop	1
4		301-06-04	针板接板	Needle Plate Link Plate	1
5		301-06-05	针杆上套	Needle Bar Upper Bushing	1
6		301-06-06	针杆	Needle Bar	1
7		301-06-07	防震塞	Shockproof Plug	1
8	#12	21-08210162-03	针杆连杆垫圈	Needl Bar Link Lever Washer	1
9		301-06-09	滚针轴承 $\phi 8 \times \phi 12 \times 12$	Needle Bearing $\phi 8 \times \phi 12 \times 12$	1
10		43-10250000-00	油线	Oil Wick	0.08
11		301-06-11	油线夹	Oil Wick Holder	1
12		301-06-12	针杆滑块	Needl Bar Slide Block	1
13		301-06-13	针杆滑块座	Needle Bar Slide Block Seating	1
14		301-06-14	针杆接头	Needle Bar Connecting Pole	1
15	#12	301-06-15	针杆连接销	Needle Bar Connecting Pin	1
16		301-06-16	针杆连杆	Needle Bar Link Lever	1
17		301-06-17	油毡	Oil Felt	1
18	#12	301-06-18	针杆下套	Needle Bar Lower Bushing	1
19		12-70400820-01	针板螺钉	Needle Plate Screw	1
20		12-40401025-01	螺钉	Screw	1
21		11-20090720-02	针板螺钉开槽半沉头	Needle Plate Screw	2
22		11-60111020-01	针杆接头螺钉	Needle Bar Connecting Screw	1
23		12-80300312-01	针夹螺钉	Needle Holder Screw	3
24	#12	301-06-24	机针	Needl	3
25		12-40400825-01	螺钉	Screw	2
26		12-40401225-01	螺钉	Screw	2
27		12-40400825-01	针板接板定位螺钉	Needle Plate Link Plate Pin	2
28		301-06-04-01	垫片	Washer	2

Note:
 #12...For -21不用
 #14...For -4、-6专用
 #15...For -02HY、-2、-5、-4、-3不用
 #16...For -6专用

7. 护针部件 NEEDLE GUARD COMPONENTS

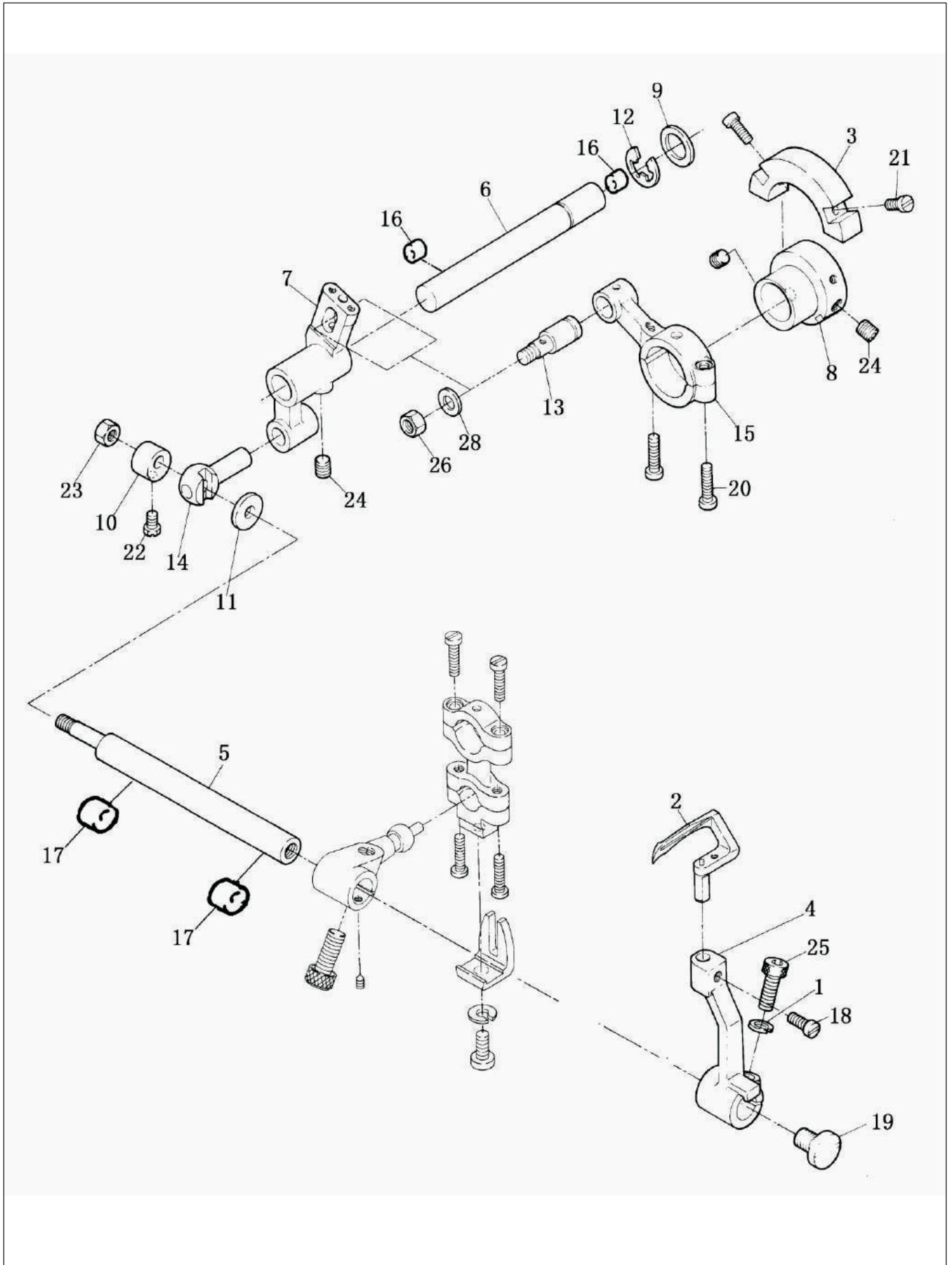


7. 护针部件 NEEDLE GUARD COMPONENTS

序号 NO.	注解 NOTE	图号 REF NO.	名称	DESCRIPTION	数量 AMT
1	#12	301-07-01	保针曲柄	Needle Guard Crank	1
2	#12	22-05000000-08	垫圈	Washer	1
3	#05	301-07-03	后保针	Rear Needle Guard	1
4	#12	301-07-04	保针连杆	Needle Guard Connecting Rod	1
5	#17	301-07-05	保针座	Needle Guard Base	1
6	#18	301-07-07	保针轴	Needle Guard Shaft	1
7	#12	21-10212142-01	垫圈	Washer	1
9	#12	301-07-10	保针曲柄销	Needle Guard Crank Pin	1
10	#12	24-07000000-09	开口挡圈	Snap Thrust Ring	1
11	#12	32-09430150-09	骨架防油圈	Framework Oil Shield	1
13	#19	12-40250425-01	保针螺钉	Needl Guard Screw	1
14	#19	12-40400625-01	螺钉	Screw	1
15	#12	11-40111425-01	保针曲柄螺钉	Needle Guard Connecting Rod Screw	(2)
16	#12	11-00110620-01	保针曲柄螺钉	Needle Guard Crank Screw	2
17	#12	12-80400412-01	螺钉	Screw	1
18	#12	12-80500612-01	螺钉	Screw	2
19		12-60501022-01	保针座螺钉	Needle Guard Base Screw	1
20	#05	301-07-21	前保针	Front Needle Guard	1
21	#12	301-07-23	保针轴左套	Needle Guard Shaft Left Bushing	1
22	#12	301-07-24	保针轴右套	Needle Guard Shaft Right Bushing	1
23	#10	301-04-16	下轴前衬套	Lower Shaft Front Bushing Asm.	1
24	#10	301-19-04	下轴前衬套轴承(6004)	Bearing(6004)	(1)
25	#10	31-14818000-09	O形圈	O-ring	(1)
26	#10	31-32014000-09	O形圈	O-ring	2

Note:
 #05...For -5、-4不用
 #10...For -5不用
 #12...For -21不用
 #17...For -5、-4、-21不用
 #18...For -5、-21不用

8. 弯针部件 LOOPER COMPONENTS



8. 弯针部件 LOOPER COMPONENTS

序号 NO.	注解 NOTE	图号 REF NO.	名称	DESCRIPTION	数量 AMT
1		22-05000000-08	垫片	Washer	1
2	#12	301.08-02	弯针	Looper	1
3	#10	301.08-03	平衡块(下)	Lower Balance Block	1
4	#20	301.08-04	弯针曲柄	Looper Crank	1
5	#19	301.08-05	弯针轴	Looper Shaft	1
6		301.08-06	弯针调节摆轴	Looper Regulate Driving Shaft	1
7		301.08-07	调节摆杆	Regulator Driving Bar	1
8	#18	301.08-08	偏心凸轮	Eccentricity Cam	1
9		21-10212142-01	垫圈	Washer	1
10		301.08-12	偏心紧圈	Eccentricity Thrust Ring	1
11		21-04615122-02	平垫圈	Washer	1
12		24-07000000-09	开口挡圈	Snap Thrust Ring	1
13		301.08-15	弯针调节柱	Looper Regulator Pole	1
14		301.08-16	接头	Connecting Pole	1
15	#18	301.08-17	弯针连杆组件	Looper Link Lever Asm.	1
16		301.07-24	弯针调节摆轴左/右套	Regulator Driving Shaft Bushing(left,right)	3
17		301.08-20	弯针轴前/后套	Looper Shaft Bushing (frong ,back)	1
18	#19	12-40400825-01	弯针刀槽螺钉	Looper Groove Screw	1
19	#19	12-75601020-01	弯针螺钉	Looper Screw	1
20	#18	11-40091425-01	连杆螺钉	Link Lever Screw	(2)
21	#10	12-40300625-01	平衡块螺钉	Balance Block Screw	2
22		11-90110820-01	紧圈螺钉	Thrust Ring Screw	1
23		14-60403020-01	螺帽	Nut	1
24		12-80500612-01	凸轮螺钉	Cam Screw	3
25		12-60501622-01	弯针曲柄螺钉	Looper Crank Screw	1
26		14-60504020-01	螺帽	Nut	1
28		21-05212121-03	垫圈	Washer	1

Note:

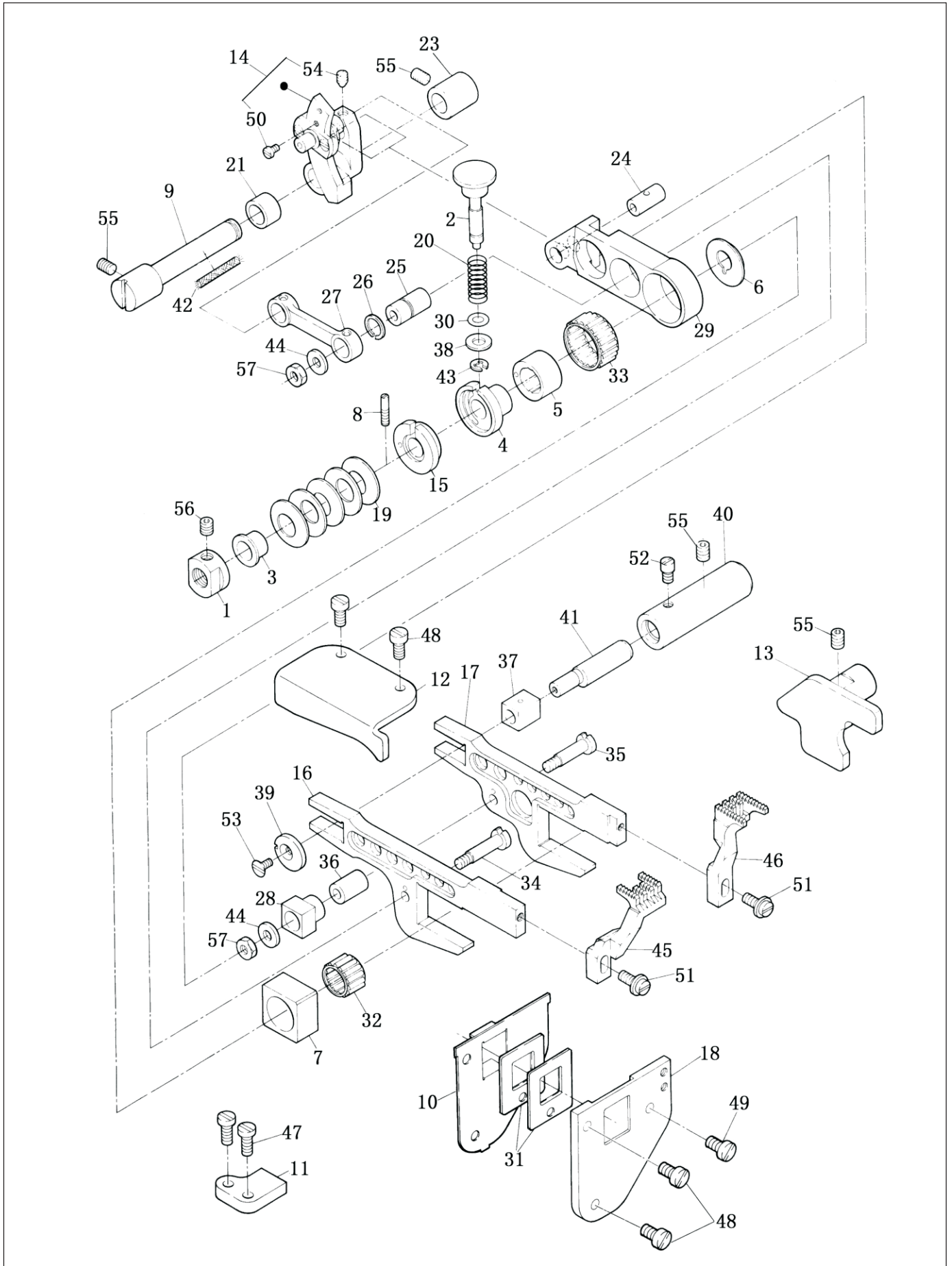
#10...For -5不用

#18...For -5、-21不用

#19...For -4不用

#20...For -4、-21不用

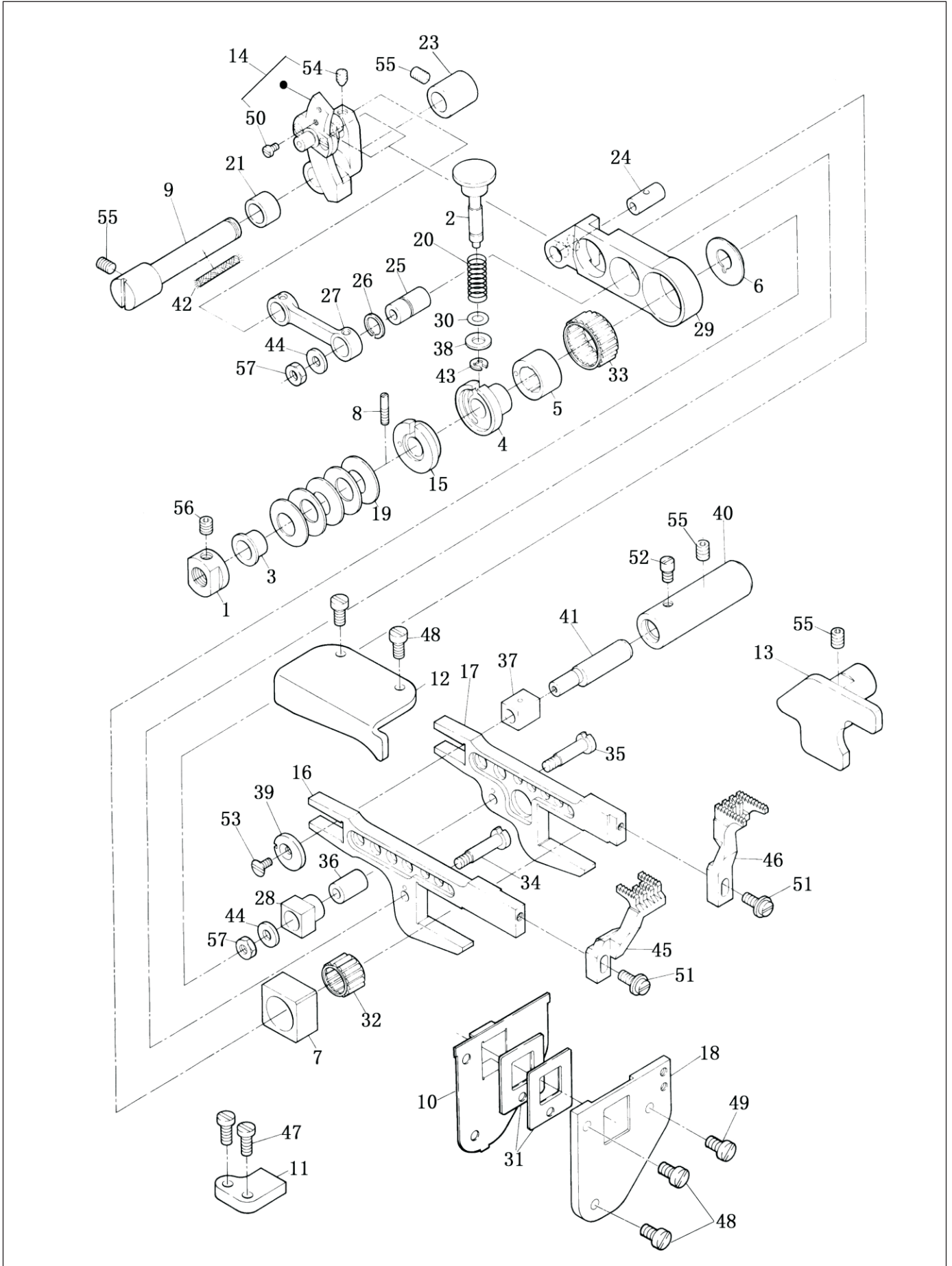
9. 送布部件 MAIN FEED MECHANISM COMPONENTS



9. 送布部件 MAIN FEED MECHANISM COMPONENTS

序号 NO.	注解 NOTE	图号 REF NO.	名称	DESCRIPTION	数量 AMT
1		301.09-01	凸轮螺母	Cam Nut	1
2		301.09-02	针距按钮	Needle Distance Button	1
3		301.09-03	台阶套	Ladder Bushing	1
4		301.09-04	送布调节凸轮	Feed Dog Regulator Cam	1
5		301.09-05	凸轮	Cam	1
6		301.09-06	送布连杆垫圈	Feed Dog Link Lever Washer	1
7		301.09-07	牙架前滑块	Feed Rack Front Slide Block	1
8		301.09-08	销螺钉	Pin Screw	1
9		301.09-09	差动器轴	Differential Feed Shaft	1
10		301.09-10	垫板	Washer	1
11		301.09-11	左限位板	Left Stopper Plate	1
12		301.09-12	牙架上限位板	Feed Rack Upper Stopper Plate	1
13	#12	343.09-38	牙架右限位板	Feed Rack Right Stopper Plate	1
14		301.09-14	差动器组件	Differential Feed Assembly.	1
		301.09-14-01	差动器组件1	Differential Feed Assembly.	(1)
		301.09-14-02	差动器组件2	Differential Feed Assembly.	(1)
		301.09-14-03	差动器曲柄	Differential Feed Crank	(1)
		12-10300620-01	螺钉	Screw	(2)
15		301.09-15	针距调节套	Needle Distance Regulator Bushing	1
		301.09-16-00	牙架组件		1
16		301.09-16	差动牙架	Differentialfeed Rack	1
17		301.09-17	送布牙架	Feed Dog Rack	1
18	#10	301.09-18	弯针盖	Looper Cover	1
19		23-10310200-09	蝶形弹簧圈	Wave Washer	5
20		301.09-20	针距按钮簧	Needle Distance Button Spring	1
21		301.09-21	差动器隔套	Differential Feed Spacer	1
23		301.09-23	差动器轴套	Differential Feed Bushing	1
24		301.09-24	送布连杆销	Feed Dog Link Lever Pin	1
25		301.09-25	送布连杆销	Feed Dog Link Lever Pin	1
26		26-06810100-09	开口挡圈	Snap Ring	1
27		301.09-27	差动送布连杆	Differential Feed Link Lever	1
28		301.09-28	送布滑块	Feed Dog Slide Block	1
29		301.09-29	送布连杆	Feed Dog Link Lever	1
30		31-04020000-09	O型圈	O-ring	1
31		301.09-31	胶垫片	Rubber Washer	2
32		279.05-27	拾牙滑块轴承	Needle Bearing $\Phi 12 \times \Phi 15 \times 10$	1
33		301.09-33	滚针轴承 $\Phi 17 \times \Phi 21 \times 10$	Needle Bearing $\Phi 17 \times \Phi 21 \times 10$	1
34		301.09-34	连接螺钉	Connection Screw	1
35		301.09-35	送布滑块连接螺钉	Connection Screw	1
36		301.09-36	送布滑块套	Feed Dog Slide Block Bushing	1
37		301.09-37	牙架后滑块	Feed Dog Rack Back Slide Block	1
38		21-05310100-02	垫圈	Washer	1
39		301.09-39	垫圈	Washer	1
40		301.09-40	偏心轴套	Eccentric Bushing	1
41		301.09-41	牙架偏心轴	Eccentric Shaft	1
42		43-10250000-00	油线	Oil Wick	0.02
43		24-04000000-08	开口挡圈	Snap Ring	1
44		21-04615101-01	垫片	Washer	2
45	#21	301.09-45	差动送布牙	Differential Feed Dog	1
	#22	301.09-45(4.8)	差动送布牙(4.8)	Differential Feed Dog	1
		301.09-45(3.2)	差动送布牙	Differential Feed Dog	

9. 送布部件 MAIN FEED MECHANISM COMPONENTS

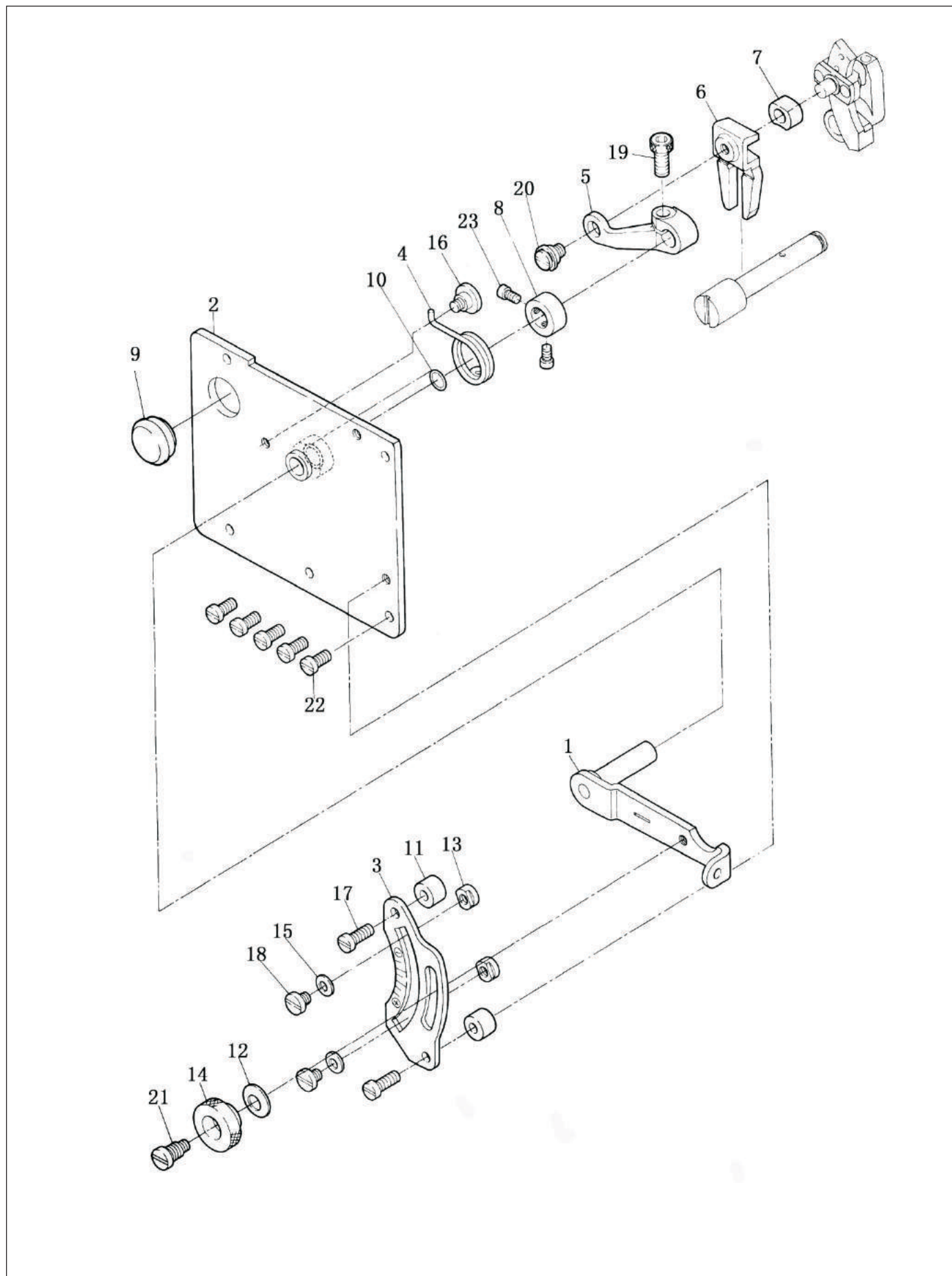


9. 送布部件 MAIN FEED MECHANISM COMPONENTS

序号 NO.	注解 NOTE	图号 REF NO.	名称	DESCRIPTION	数量 AMT
46	#16	312.09-45	差动送布牙	Differential Feed Dog	1
	#21	301.09-46	主动送布牙	Main Feed Dog	1
	#22	301.09-46(4.8)	主动送布牙(4.8)	Main Feed Dog	1
		301.09-46(3.2)	主动送布牙	Main Feed Dog	
47	#16	312.09-46	主动送布牙	Main Feed Dog	1
		12-40401025-01	螺钉	Screw	2
48		12-40400825-01	限位板螺钉	Stopper Plate Screw	4
49		12-70400820-01	螺钉	Screw	1
50		12-40250425-01	差动器螺钉	Differentialfeed Screw	2
51		301.09-51	牙架螺钉	Rack Screw	2
52		11-00110620-01	轴套螺钉	Bushing Screw	1
53		11-10080620-01	螺钉	Screw	1
54		12-80400542-01	螺钉	Screw	1
55		12-80500612-01	螺钉	Screw	4
56		12-80500512-01	螺钉	Screw	1
57		13-60114020-01	螺母	Nut	2

Note:
 #10...For -5不用
 #12...For -21不用
 #16...For -6专用
 #21...For -1、-21、500A-01、-02DN、-7专用
 #22...For -1、500A-01、-7专用

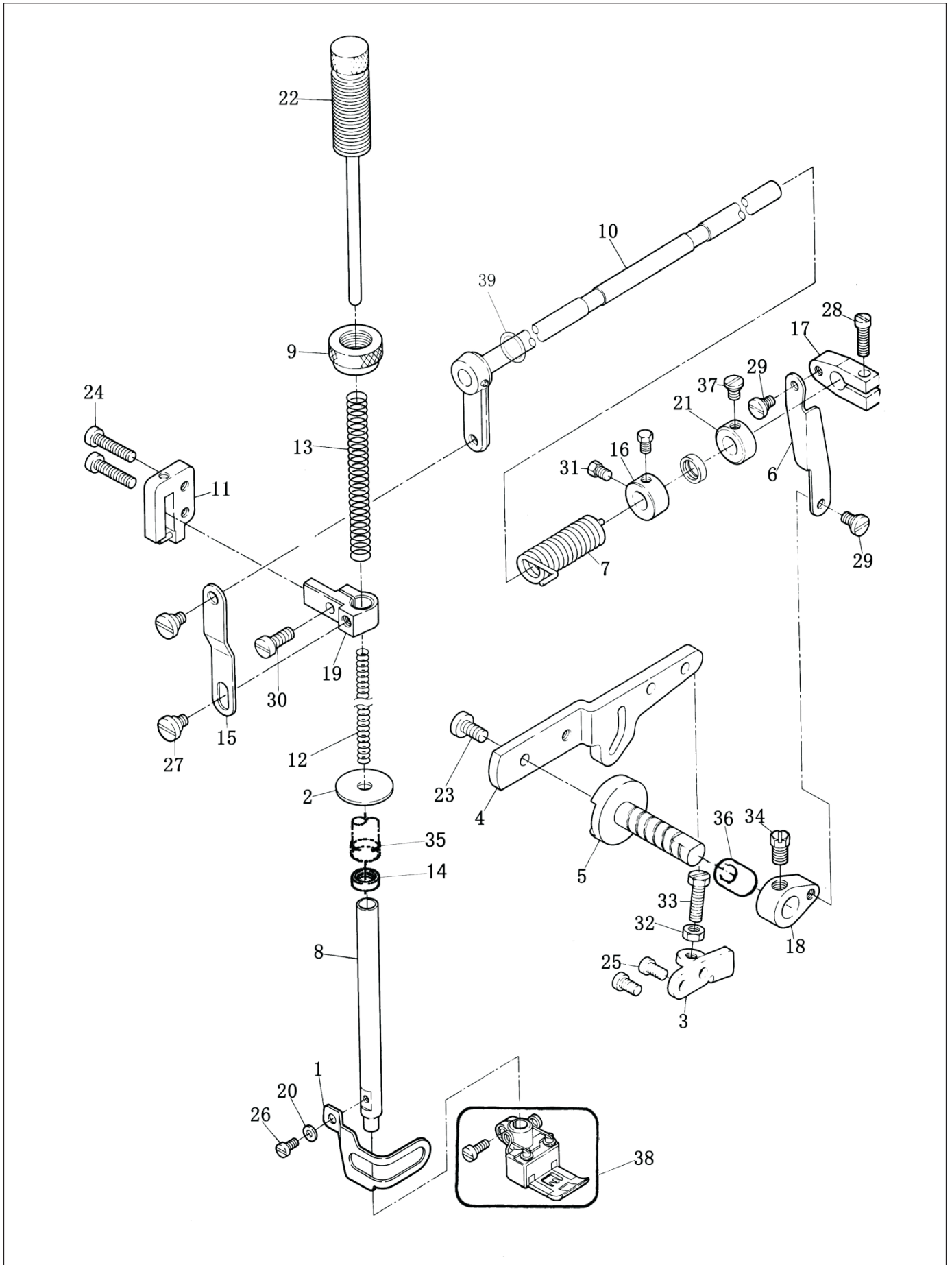
10. 差动部件 DIFFERENTIAL FEED MECHANISM COMPONENTS



10. 差动部件 DIFFERENTIAL FEED MECHANISM COMPONENTS

序号 NO.	注解 NOTE	图号 REF NO.	名称	DESCRIPTION	数量 AMT
1		301.10-01	调节杆 (组件)	Adjusting Rod Asm.	1
		301.10-01-1	调节杆 (组件)	Adjusting Rod Asm.	(1)
		301.10-01-2	调节杆 (组件)	Adjusting Rod Asm.	(1)
2		301.10-02	差动调节板	Differential Feed Regulating Plate	1
		301.10-02-01	衬套	Bushing	(1)
3		301.10-03	差动调节刻度板	Differential Feed Regulating Graduation Plate	1
4		301.10-04	差动调节复位弹簧	Differential Feed Regulating Return Spring	1
5		301.10-05	差动调节曲柄	Differential Feed Regulating Crank	1
6		301.10-06	差动调节吊板	Differential Feed Regulating Fork Plate	1
7		301.10-07	滑块	Slide Block	1
8		301.10-08	差动板手紧圈	Thrust Ring	1
9		301.10-09	闷头	Plug	1
10		31-08018000-09	O型密封圈	Rubber Ring	1
11		301.10-11	刻度板隔套	Graduation Plate Spacer	2
12		23-06005120-09	蝶形垫圈	Wave Washer	1
13		301.10-13	螺母 (专用)	Nut	2
14		301.10-14	差动调节锁紧螺母	Locknut	1
15		21-04308090-02	平垫圈	Wave Washer	2
16		301.10-16	螺钉	Screw	1
17		11-40111225-01	螺钉	Screw	2
18		11-40110625-01	螺钉	Screw	2
19		12-60501222-01	螺钉	Screw	1
20		301.10-20	螺钉	Screw	1
21		301.10-21	锁紧螺钉	Screw	1
22		12-40400825-01	螺钉	Screw	5
23		11-00090620-01	螺钉	Screw	2

11. 抬压脚部件 PREESSER FOOT LIFTER COMPONENTS

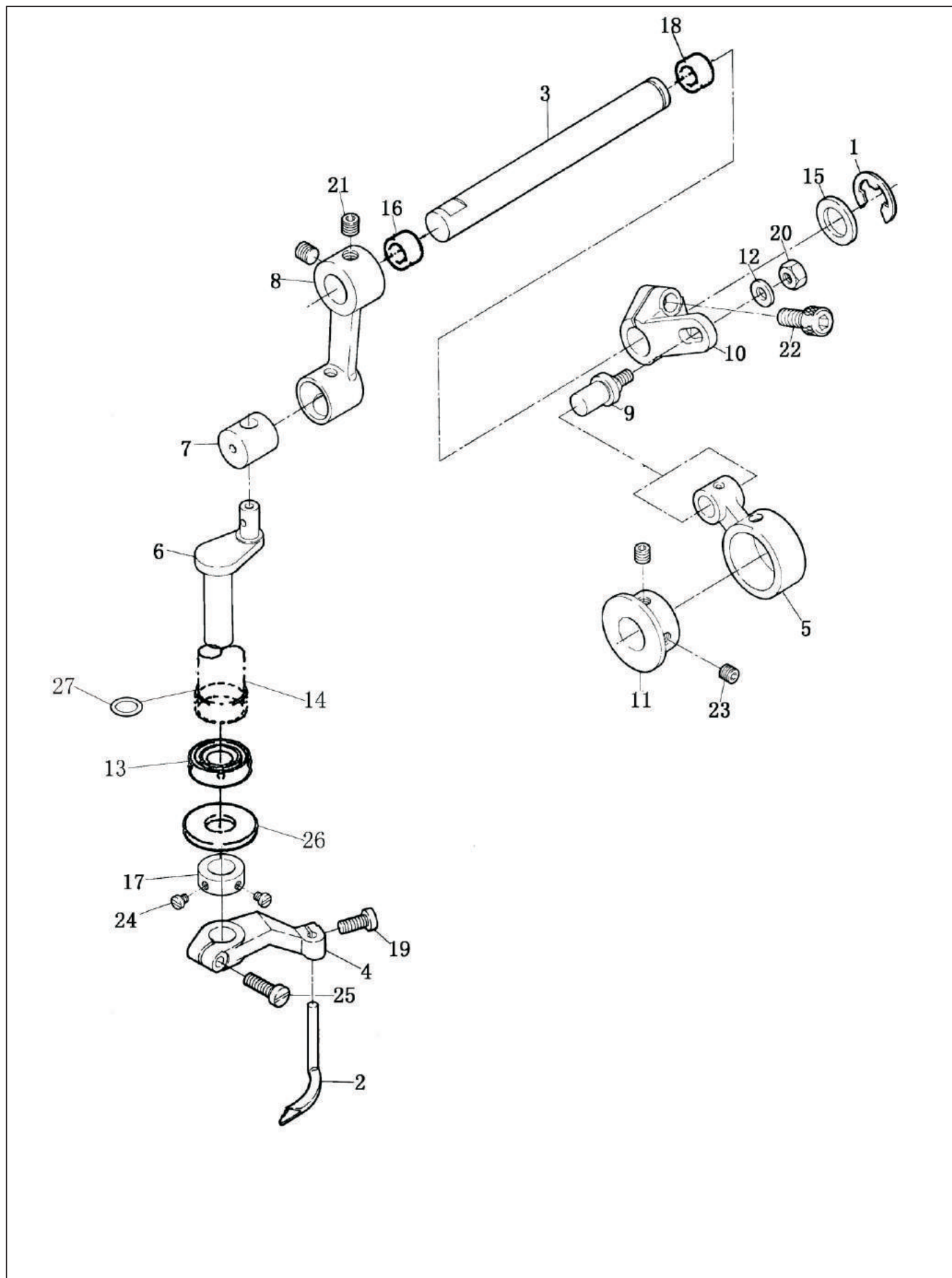


11. 抬压脚部件 PREESSER FOOT LIFTER COMPONENTS

序号 NO.	注解 NOTE	图号 REF NO.	名称	DESCRIPTION	数量 AMT
1	#18、#19	301.11-01	压紧防护罩	Presser Bar Shield	1
2		301.11-02	压紧杆防油罩	Rubber Washer	1
3	#01	301.11-03	限位板	Stopper Plate	1
4		301.11-04	抬压脚拉杆	Presser Foot Lifting Lever	1
5		301.11-05	拉杆座	Lever Base	1
6		301.11-06	抬压脚吊杆	Presser Foot Lifting Steeve	1
7		301.11-07	抬压脚弹簧	Presser Foot Lifting Spring	1
8		301.11-08	压紧杆	Presser Bar	1
9		301.11-09	调压螺母	Adjusting Nut	1
10		301.11-10	抬压脚轴组件	Presser Foot Lifting Shaft	1
		301.11-10-01	抬压脚轴	Presser Foot Lifting Shaft	(1)
		301.11-10-02	抬压脚轴曲柄	Presser Foot Lifting Shaft Crank	(1)
11		301.11-11	压杆导架座	Presser Bar Guide Bracket Base	1
12		301.11-12	调压内弹簧	Presser Regulating Inner Spring	1
13		301.11-13	调压弹簧	Presser Regulating Spring	1
14		32-08440150-09	骨架油封	O-ring	1
15		301.11-15	抬压脚吊板	Presser Foot Lifting Steeve	1
16		301.11-16	抬压脚轴紧圈	Thrust Ring	1
17		301.11-17	抬压脚曲柄	Presser Foot Lifting Crank	1
18		301.11-18	吊杆曲柄	Steeve Crank	1
19		301.11-19	压杆导架	Presser Bar Guide Bracket	1
20	#04	21-03208070-02	垫圈	Washer	1
21		301.11-21	限位紧圈	Thrust Ring	1
22		301.11-22	调压螺钉 (组件)	Adjusting Screw	1
		301.11-22-01	调压螺钉轴	Adjusting Screw Shaft	(1)
		301.11-22-02	调压螺钉	Adjusting Screw	(1)
23		12-60501022-01	螺钉	Screw	1
24		12-40402025-01	导架座螺钉	Bracket Base Screw	2
25	#01	12-40400825-01	螺钉	Screw	2
26	#04	12-40300625-01	螺钉	Screw	1
27		301.11-27	螺钉	Screw	2
28		11-70111420-01	螺钉	Screw	1
29		301.11-29	螺钉	Screw	2
30		11-40111225-01	螺钉	Screw	1
31		11-00110620-01	螺钉	Screw	2
32	#01	14-60504020-01	螺母	Nut	1
33	#01	12-90502520-01	螺钉	Screw	1
34		11-00160920-01	螺钉	Screw	1
35		343.11-12	压紧杆套	Presser Bar Bushing	1
36		301.11-36	拉杆座套	Lever Base Bushing	1
37		11-00110620-01	螺钉	Screw	1
38	#23	301.11-38	压脚 (组件)	Presser Foot	1
	#22	301.11-38(6.4)	压脚 (组件) (6.4)	Presser Foot	1
	#22	301.11-38(4.8)	压脚 (组件) (4.8)	Presser Foot	1
		301.11-38(3.2)	压脚	Presser Foot	1
	#16	312.11-38	压脚 (组件)	Presser Foot	1
39		31-07524000-09	O型圈	O-ring	1

Note:
 #01...For -7不用 #04...For -02HY不用
 #06...For -5、-02HY、-7不用
 #18...For -5、-21不用 #19...For -4不用
 #22...For -1、500A-01、-7专用
 #23...For -1、500A-01、-02DN、-7专用

12. 绷针部件 STRETCH NEEDLE COMPONENTS

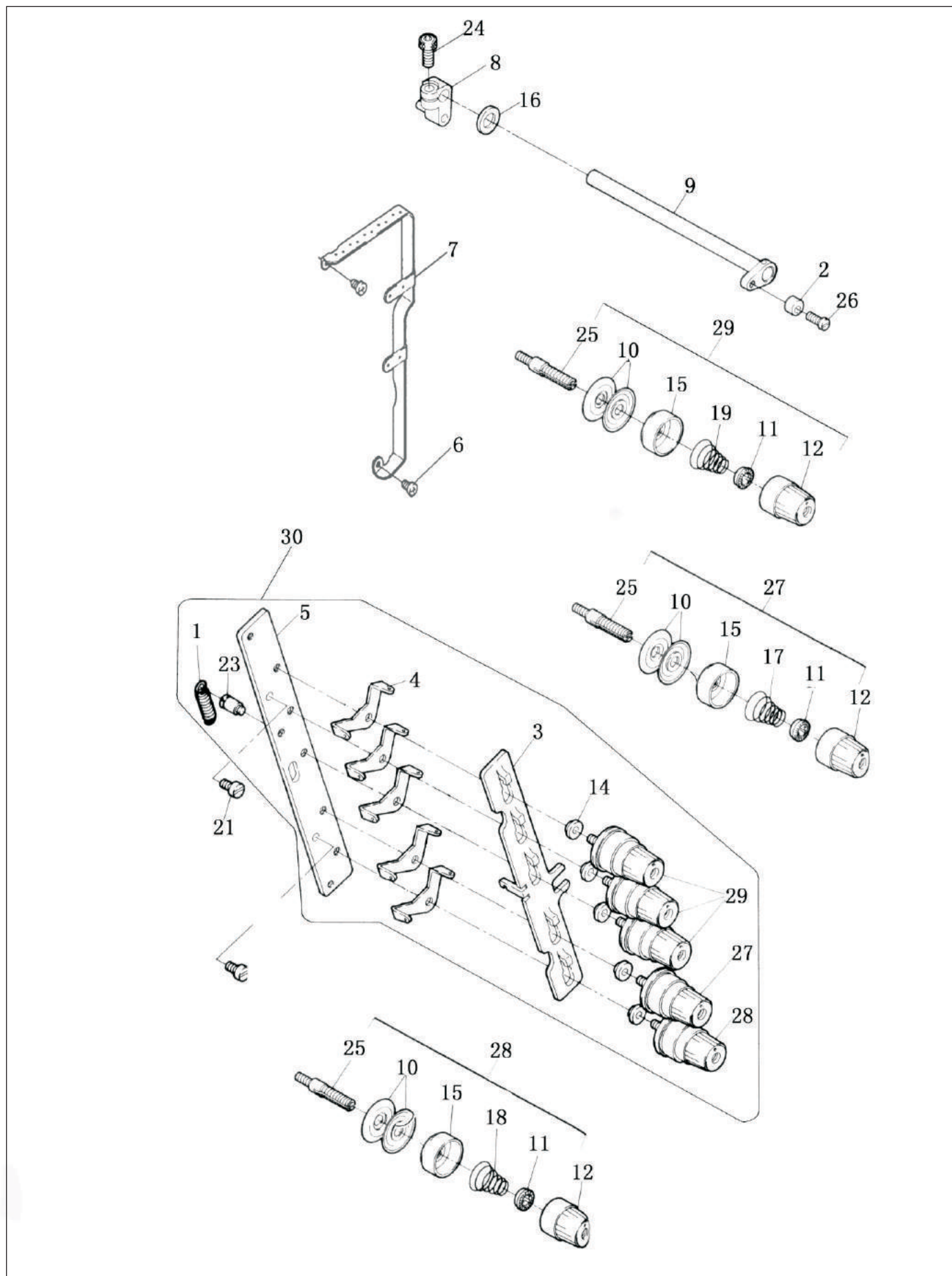


12. 绷针部件 STRETCH NEEDLE COMPONENTS

序号 NO.	注解 NOTE	图号 REF NO.	名称	DESCRIPTION	数量 AMT
1	#24	24-10000000-09	开口挡圈	Snap Ring	1
2	#24	301.12-02	绷针	Stretch Tight Needle	1
3	#24	301.12-03	绷针横轴	Stretch Tight Needle Crossing Shaft	1
4	#24	301.12-04	绷针下摆杆	Lower Oscillating Bar	1
5	#24	301.12-05	绷针连杆	Stretch Tight Needle Link Lever	1
6	#24	301.12-06	绷针曲柄	Stretch Tight Needle Crank	1
7	#12	301.12-07	绷针连接柱	Stretch Tight Needle Connecting Pole	1
8	#24	301.12-08	绷针上摆杆	Upper Oscillating Bar	1
9	#24	301.12-09	摆杆螺钉	Oscillating Bar Screw	1
10	#24	301.12-10	绷针调节摆杆	Regulate Oscillating Bar	1
11	#24	301.12-11	绷针凸轮	Stretch Tight Needle Cam	1
12	#24	21-05212121-03	垫圈	Washer	1
13	#04、#20	32-09440190-09	骨架 油封	O-ring	1
14	#20	301.12-14	绷针竖套	Stretch Tight Needle Upright Bushing	1
15	#24	21-12114152-03	垫圈	Washer	1
16	#24	301.12-16	绷针左套	Stretch Tight Needle Left Bushing	1
17	#24	301.12-17	绷针紧圈	Thrust Ring	1
18	#24	301.12-16	绷针右套	Stretch Tight Needle Right Bushing	1
19	#24	12-40401025-01	螺钉	Screw	1
20	#24	14-60504020-01	螺母	Nut	1
21	#24	12-85600512-01	螺钉	Screw	2
22	#24	12-65601422-01	螺钉	Screw	1
23	#24	12-80500512-01	螺钉	Screw	2
24	#24	11-40080425-01	螺钉	Screw	2
25	#24	12-40401425-01	螺钉	Screw	1
26	#24	21-10220232-03	垫圈	Washer	1
27	#24	31-10020000-09	O型圈	Rubber Ring	1

Note:
#04...For -02HY不用
#20...For -4、-21不用
#24...For -4、-02HY不用

13. 过线器部件 THREAD GUIDE MECHANISM COMPONENTS

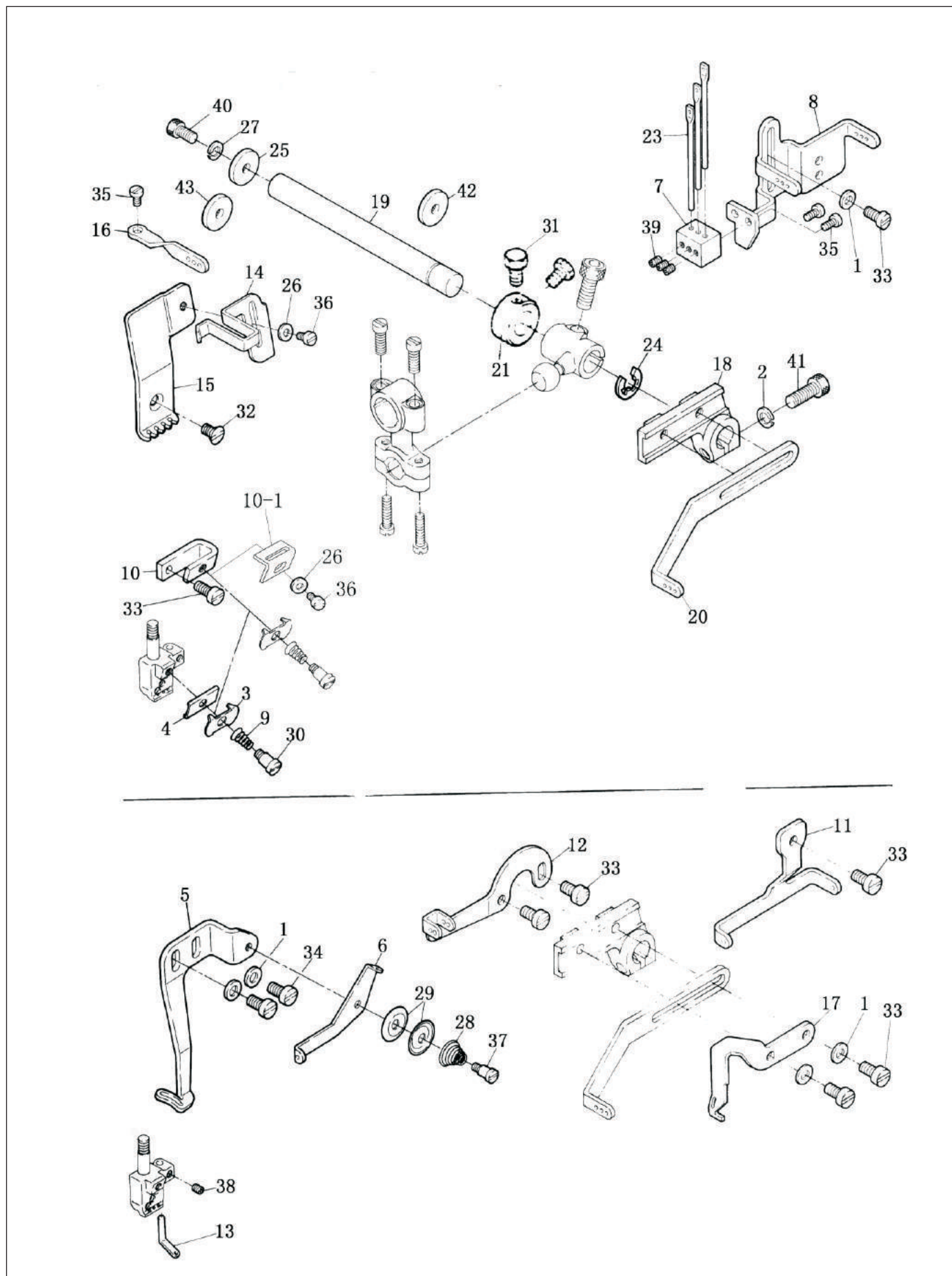


13. 过线器部件 THREAD GUIDE MECHANISM COMPONENTS

序号 NO.	注解 NOTE	图号 REF NO.	名称	DESCRIPTION	数量 AMT
1		301.13-01	挺线板拉簧	Spring	(1)
2	#01	301.13-02	隔套	Spacer	1
3	#25	301.13-03	过线座	Thread Eyelet Base	(1)
	#16	312.13-03	过线座	Thread Eyelet Base	(1)
4		301.13-04	压线过线板2	Thread Guide Plate2	(5)
5	#12、#25	301.13-05	挺线板	Thread Eyelet Base	(1)
	#16	312.13-05	挺线板	Thread Eyelet Base	(1)
6	#12	12-40400525-01	螺钉	Screw	2
7	#12、#25	340.13-07	过线架	Thread Eyelet Stand	1
	#16	312.13-07	过线架	Thread Eyelet Stand	1
8	#01	301.13-08	挺线杆曲柄	Thread Eyelet Base Shaft Crank	1
9	#01	301.13-09	挺线杆(组件)	Thread Eyelet Base Shaft	1
	#01	301.13-09-01	挺线杆轴	Thread Eyelet Base Shaft	(1)
	#01	301.13-09-02	挺线杆曲柄	Thread Eyelet Base Crank	(1)
10		301.13-10	夹线板	Thread Tension Plate	(10)
11		301.13-11	夹线防松圈	Thread Tension Ring	(5)
12		301.13-12	夹线螺母	Thread Tension Nut	(5)
14		301.13-14	垫圈	Washer	(5)
15		301.13-15	夹线座	Thread Tension Base	(5)
16		21-08220151-01	垫圈	Washer	1
17		301.13-17	夹线簧	Thread Tension Spring	(1)
18		301.13-18	夹线簧	Thread Tension Spring	(1)
19		301.13-19	夹线簧	Thread Tension Spring	(3)
21		12-40400825-01	螺钉	Washer	2
23		301.13-23	挺线板螺钉	Screw	(1)
24	#01	12-60501222-01	螺钉	Screw	1
25		301.13-25	夹线螺钉	Thread Tension Screw Stud	(5)
26	#01	11-40111225-01	螺钉	Screw	1
27		301.13-27	夹线器组件B	Thread Tension Spring Arm B	(1)
28		301.13-28	夹线器组件C	Thread Tension Spring Arm C	(1)
29		301.13-29	夹线器组件A	Thread Tension Spring Arm A	(3)
30		343.13-10	夹线器大组件	Thread Tension Spring Arm.	1

Note:
 #01...For -7不用
 #12...For -21不用
 #16...For -6专用
 #25...For -6不用

14. 过线部件 THREAD GUIDE COMPONENTS

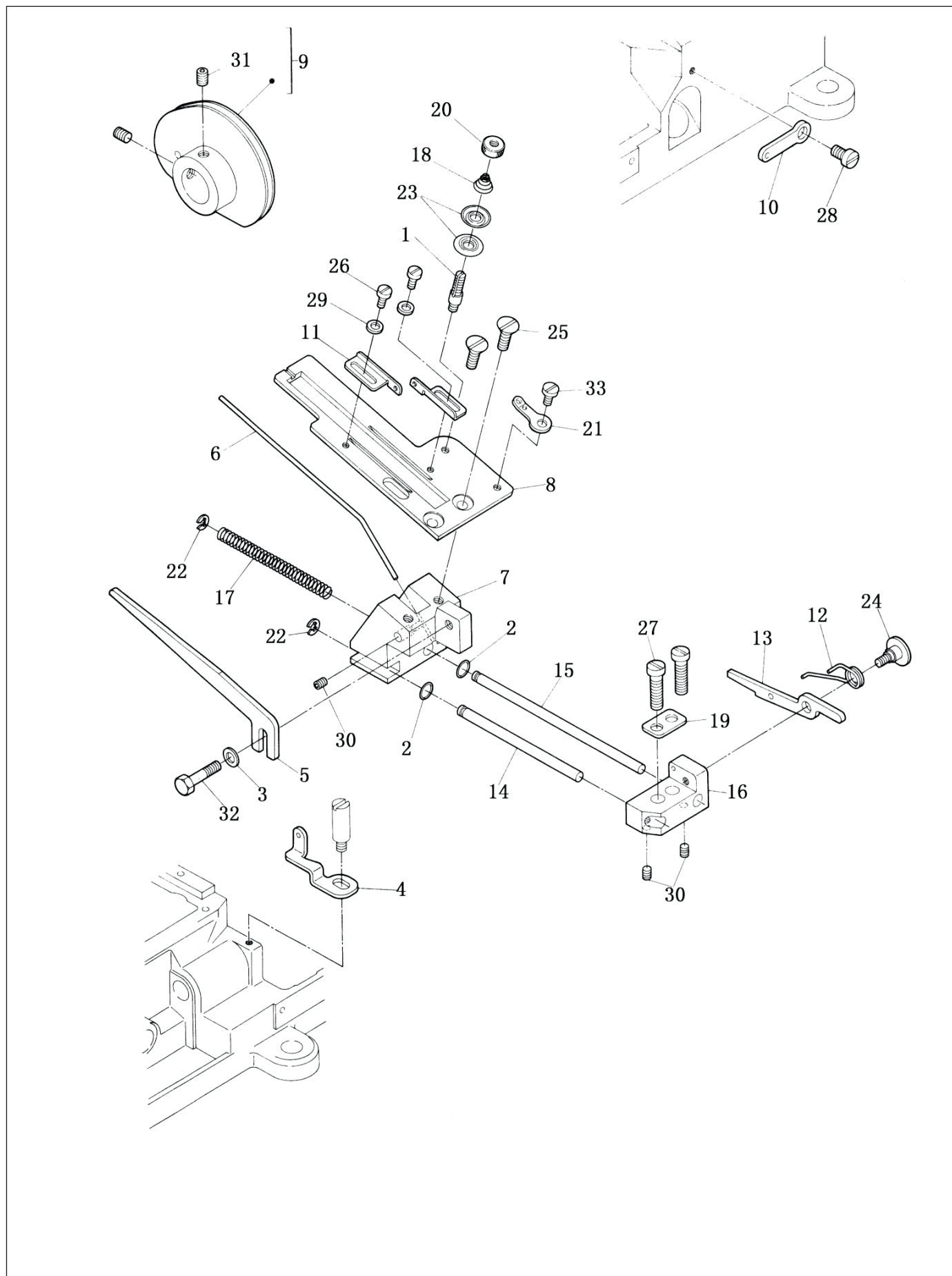


14. 过线部件 THREAD GUIDE COMPONENTS

序号 NO.	注解 NOTE	图号 REF NO.	名称	DESCRIPTION	数量 AMT
1	#04	21-04308090-02	垫圈	Washer	5
2	#04	22-05000000-08	垫圈	Washer	1
3		301.14-03	针轧过线压板	Thread Guide Pressing Plate	1
4		301.14-04	针轧过线板	Thread Guide Plate	1
5	#12、#24	301.14-05	绷线过线下过线板	Lower Thread Guide Plate	1
6	#24	301.14-06	绷线过线板	Thread Guide Plate	1
7	#25	301.14-07	硅油过线座	Silicone Thread Guide Base	1
	#16	312.14-07	硅油过线座	Silicone Thread Guide Base	1
8	#25	301.14-08	硅油过线座	Silicone Thread Guide Base	1
	#16	312.14-08	硅油过线座	Silicone Thread Guide Base	1
9		301.14-09	针轧过线簧	Thread Eyelet Spring	1
10		301.14-10	小过线座	Thread Guide Base (small)	1
		301.14-10-01	挡线板	Block The Line Plank	1
11	#24	301.14-11	绷线上导线板	Upper Thread Guide Plate	1
12	#19	301.14-12	张线杆	Thread Eyelet Guide Lever	1
13	#24	301.14-13	针轧右过线杆	Thread Eyelet Right Bar	1
14		301.14-14	挑线防护罩	Thread Take-up Shield	1
15		301.14-15	挑线防护罩座	Thread Take-up Shield Base	1
16		301.14-16	针杆上过线	Needle Bar Top Thread Guide	1
17		301.14-17	上叉挑线杆	Thread Take-up Lever	1
18		301.14-18	挑线杆座	Thread Take-up Lever Base	1
19		301.14-19	挑线杆轴	Thread Take-up Lever Shaft	1
20	#25	301.14-20	挑线杆	Thread Take-up Lever	1
	#16	312.14-20	挑线杆	Thread Take-up Lever	1
21		301.14-21	紧圈	Thrust Ring	1
23		301.14-23	挑线钉	Thread Eyelet Guided Nail	3
24		24-07000000-09	开口挡圈	Snap Ring	1
25		21-04520141-01	垫圈	Washer	1
26		21-03208070-02	垫圈	Washer	2
27		22-04000000-08	止退圈	Stopper Ring	1
28	#24	301.14-28	压线簧	Presser Spring	1
29	#24	279.04-58	过线板	Presser Plate	2
30		301.14-30	针轧过线螺钉	Screw	1
31		11-00110620-01	螺钉	Screw	2
32		12-10400820-01	螺钉	Screw	1
33	#04	12-40400825-01	螺钉	Screw	7
34	#12、#24	12-40400825-01	螺钉	Screw	2
35		12-40300625-01	螺钉	Screw	3
36		12-60300420-01	螺钉	Screw	2
37	#12、#24	301.14-37	夹线螺钉	Screw	1
38	#19	12-80300312-01	螺钉	Screw	1
39		12-80300412-01	螺钉	Screw	3
40		12-60400822-01	挑线杆轴螺钉	Thread Take-up Lever Shaft Screw	1
41		12-60501622-01	螺钉	Screw	1
42		301.08-20	挑线杆轴前套	Thread Take-up Lever Shaft Front Bushing	1
43		301.14-43	挑线杆轴后套	Thread Take-up Lever Shaft Back Bushing	1

Note:
 #04...For -02HY不用
 #12...For -21不用
 #16...For -6专用
 #19...For -4不用
 #24...For -4、-02HY不用
 #25...For -6不用

15. 下过线器部件 LOWER THREAD TENSION COMPONENTS

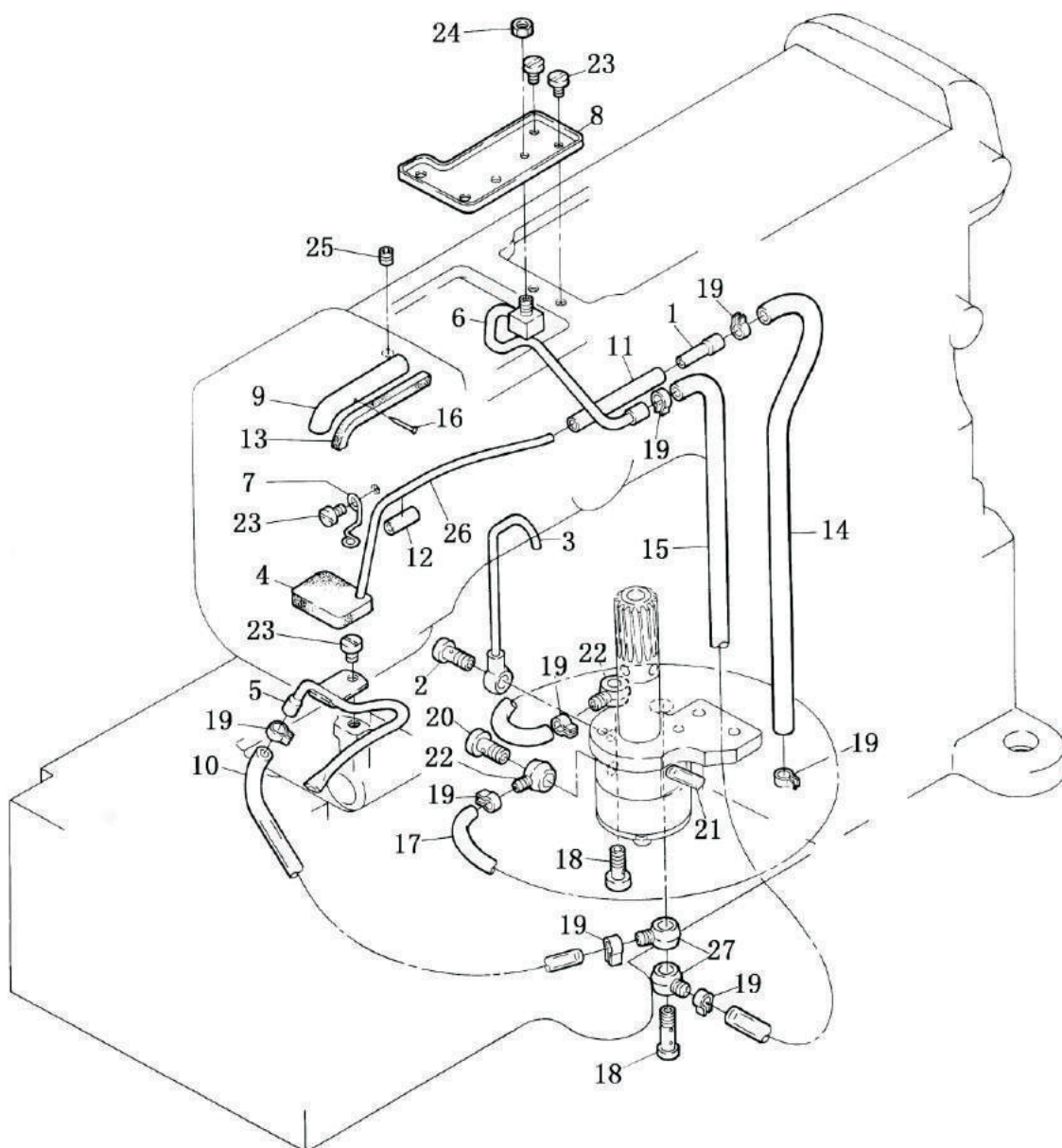


15. 下过线器部件 LOWER THREAD TENSION COMPONENTS

序号 NO.	注解 NOTE	图号 REF NO.	名称	DESCRIPTION	数量 AMT
	#26	301.15-00	打线器组件		1
1	#26	209.19-11	压线板螺钉	Screw	(1)
2	#26	31-05020000-09	O型垫圈	O-ring	(2)
3	#26	21-04308090-02	垫圈	Washer	(1)
4		301.15-04	过线板	Thread Guide Plate	1
5	#26	301.15-05	下过线压板	Lower Thread Guide Presser Plate	(1)
6	#26	301.15-06	下过线杆	Lower Thread Eyelet Bar	(1)
7	#26	301.15-07	下过线架	Lower Thread Guide Frame	(1)
8	#26	301.15-08	下过线板	Lower Thread Guide Plate	(1)
9	#26	301.15-09	凸轮 (组件)	Cam Asm.	1
	#26	301.15-09-01	绕线凸轮	Round The Line Cam	(1)
	#26	301.15-09-02	凸轮衬套	Cam Bushing	(1)
	#26	301.15-09-03	打线凸轮垫圈	Washer	(1)
10	#19	301.15-10	过线板	Thread Guide Plate	1
11	#19、#26	301.15-11	下过线板	Lower Thread Guide Plate	(2)
12	#26	301.15-12	下过线勾	Lower Thread Finger	(1)
13	#26	301.15-13	扳手	Handle	(1)
14	#26	301.15-14	下线短导杆	Short Thread Leader Rod	(1)
15	#26	301.15-15	下过线导杆	Thread Leader Rod	(1)
16	#26	301.15-16	下过线座	Lower Thread Guide Seating	(1)
17	#26	301.15-17	压簧	Press Spring	(1)
18	#26	209.19-13	绷线簧	Spring	(1)
19	#26	301.15-19	下过线垫片	Washer	1
20	#26	209.19-14	螺母 (夹线板专用)	Nut	(1套)
21	#26	301.15-21	下过线板	Lower Thread Guide Plate	(1)
22	#26	301.15-22	开口挡圈	Snap Ring	(2)
23	#26	209.19-12	绷线小压板	Presser Plate	(2)
24	#26	301.15-24	螺钉	Screw	(1)
25	#26	12-10400820-01	螺钉	Screw	(2)
26	#26	12-60250420-01	螺钉	Screw	(2)
27	#26	12-40401625-01	螺钉	Screw	2
28		12-40400625-01	螺钉	Screw	1
29	#26	21-02705060-01	垫圈	Washer	(2)
30	#26	12-80300312-01	螺钉	Screw	(3)
31	#26	12-80500512-01	螺钉	Screw	2
32	#26	12-90400620-01	螺钉外六角	Screw	(1)
33	#26	12-60300420-01	螺钉	Screw	(1)

Note:
#19...For -4不用
#26...For 500-01不用

16. 供油部件 LUBRICATION MECHANISM COMPONENTS



16. 供油部件 LUBRICATION MECHANISM COMPONENTS

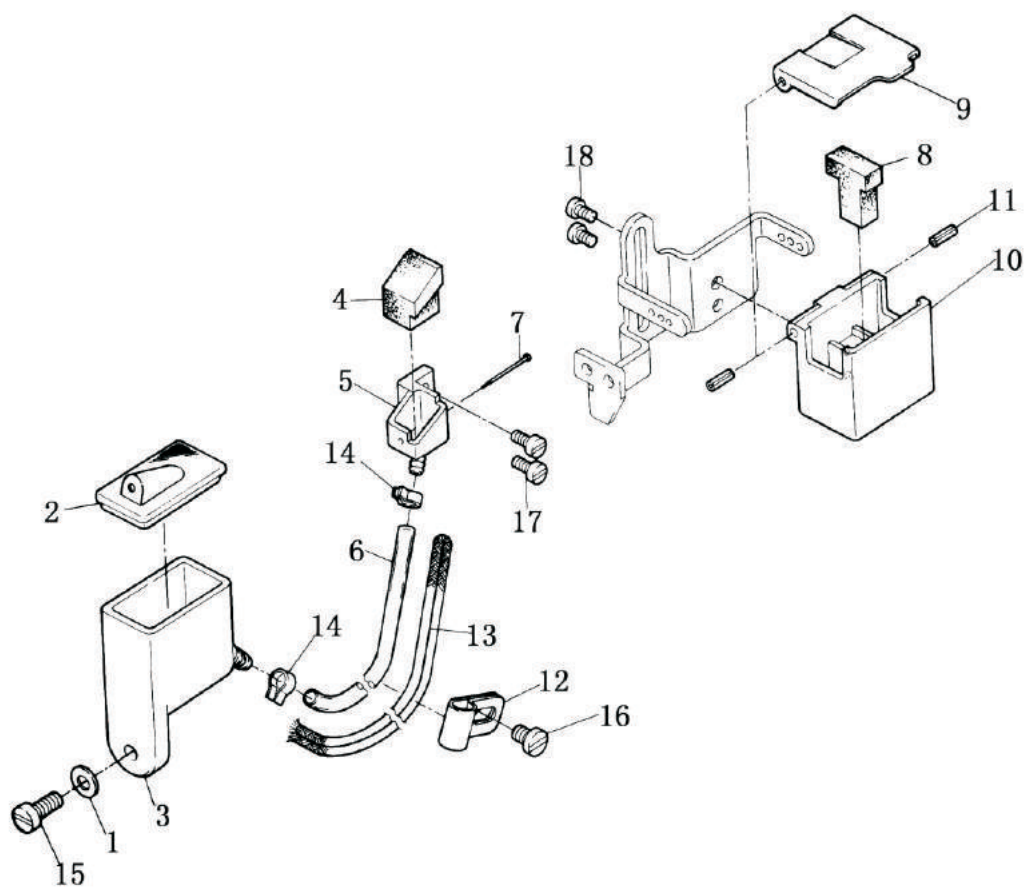
序号 NO.	注解 NOTE	图号 REF NO.	名称	DESCRIPTION	数量 AMT
1		301.16-01	管接头	Terminal	1
2		301.16-02	螺钉小双通油接头	Screw With Small Double Holes	1
3		301.16-03	油管组件	Oil Tube Complete	1
4		301.16-04	羊毛毡	Wool Felt	1
5		301.16-05	下油管组件	Lower Oil Tube Complete	1
6		301.16-06	油管组件	Oil Tube Complete	1
7		301.16-07	油管定位勾	Oil Tube Holder	1
8	#04	301.16-08	上油盘	Upper Oil Pan	1
9		301.16-09	油管	Oil Tube	1
10		42-07005000-00	油管5×7×260	Oil Tube 5×7×260	0.26
11		301.16-11	油管	Oil Tube	1
12		42-05003000-00	小油管3×5×40	Small Oil Tube 3×5×40	0.04
13		43-10300000-00	油线	Oil Wick	1
14		42-07005000-00	油管5×7×310	Oil Tube 5×7×310	0.31
15		42-07005000-00	油管5×7×400	Oil Tube 5×7×400	0.4
16		301.16-16	油线钉	Oil Wick Nail	1
17		42-07005000-00	油管5×7×190	Oil Tube 5×7×190	0.19
18		301.16-18	螺钉双通油接头	Screw With Double Holes	2
19		301.16-19	夹头	Collet	2
20		301.16-20	螺钉单通油螺钉	Screw With Single Hole	1
21		301.16-20-01	管接头	Terminal	1
22		301.16-21	管接头(单)	Terminal (Single Hole)	2
23		12-40400625-01	螺钉	Screw	4
24		14-60403020-01	螺母	Nut	1
25		12-80500512-01	螺钉	Screw	1
26		301.16-25	油管	Oil Tube	1
27		301.16-26	管接头(双)	Terminal	1
28		301.16-19-02	夹头(中)		6

Note:
#04...For -02HY不用

17. 油泵部件 PUMP COMPONENTS

序号 NO.	注解 NOTE	图号 REF NO.	名称	DESCRIPTION	数量 AMT
1		301.17-01	(油泵组件)	Pump Complete	1
2		301.17-02	油泵连接板	Fixing Plate	(1)
3		301.17-03	油泵端盖(底板)	Motherboard	(1)
4		301.17-04	内齿轮	Inner Gear Wheel	(2)
5		301.17-05	上齿轮	Gear Wheel (upper)	(1)
6		301.17-06	下齿轮	Gear Wheel (lower)	(1)
7		301.17-07	油示轴	Shaft	(1)
8		301.17-08	油泵壳体	Pump Body	(1)
9		301.17-09	上油泵体	Upper Pump Body	(1)
10		301.17-10	油泵蜗轮	Small Gear Wheel	(1)
11		343.17-08	油盘防油垫	Oil Protecting Gasket	1
12		301.17-12	油盘组件	Oil Pan Asm.	1
13		301.17-13	油盘	Oil Pan	1
14		301.17-14	滤油器盖	Pump Filter Cover	1
15		301.17-15	滤油器螺钉	Pump Filter Screw	1
16		31-39035000-09	O型圈	O-ring	1
17		279.08-23	纸质滤油器	Pump Filter	1
18		301.17-18	密封垫	Oil Protecting Gasket	1
19		301.17-20	螺钉	Screw	(2)
20		301.17-21	螺钉	Screw	(2)
21		12-40401225-01	螺钉	Screw	3
22		301.17-23	油盘螺钉	Oil Pan Screw	1
23		12-60501222-01	螺钉	Screw	2
24		12-80500512-01	螺钉	Screw	(2)
25		12-60802022-01	螺钉	Screw	5
26		44-00000008-00	商标	Brand	1

18. 机针冷却器部件 NEEDLE COOLING MECHANISM COMPONENTS

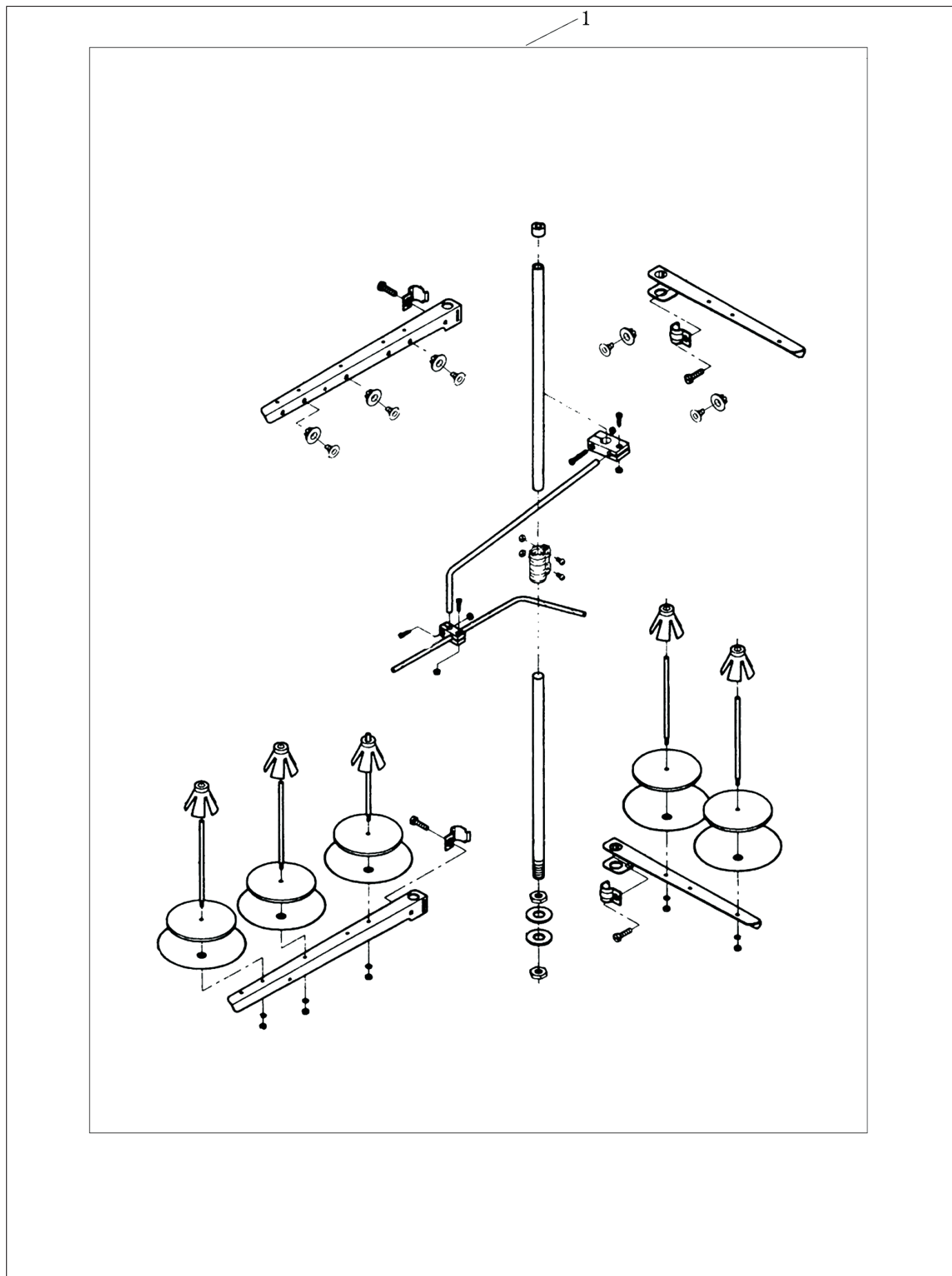


18. 机针冷却器部件 NEEDLE COOLING MECHANISM COMPONENTS

序号 NO.	注解 NOTE	图号 REF NO.	名称	DESCRIPTION	数量 AMT
1	#19	21-04308090-02	垫圈	Washer	1
2	#19	301.18-02	硅油储盒盖	Silicone Oil Reservoir Cover	1
3	#19	301.18-03	硅油储盒	Silicone Oil Reservoir	1
4	#19	301.18-04	硅油盒油毡	Silicone Oil Reservoir Felt	1
5	#19	301.18-05	硅油盒壳体	Silicone Oil Reservoir Body	1
6	#19	42-07005000-00	硅油输油管	Silicone Oil Efferent	0.135
7	#19	279.09-20	大头针	Pin	1
8		301.18-08	上硅油毡	Silicone Oil Felt (upper)	1
9		301.18-09	上硅油盖	Silicone Oil Cover (upper)	1
10		301.18-10	上硅油盒	Silicone Oil Case (upper)	1
11		41-20200500-00	开口弹簧销 $\phi 2 \times 5$	Elastic Pin $\phi 2 \times 16$	2
12	#19	301.18-12	油线压板	Oil Wick Press Plate	1
13	#19	43-10250000-00	油线	Oil Wick	0.27
14	#19	301.16-19-01	弹簧管夹头(小)	Spring Tube Collet	2
15	#19	12-40401025-01	螺钉	Screw	1
16	#19	12-40400625-01	螺钉	Screw	1
17	#19	12-40300625-01	螺钉	Screw	2
18		11-40090525-01	螺钉	Screw	2

Note:
#19...For -4不用

19. 线架部件 THREAD STAND COMPONENT



19. 线架部件 THREAD STAND COMPONENT

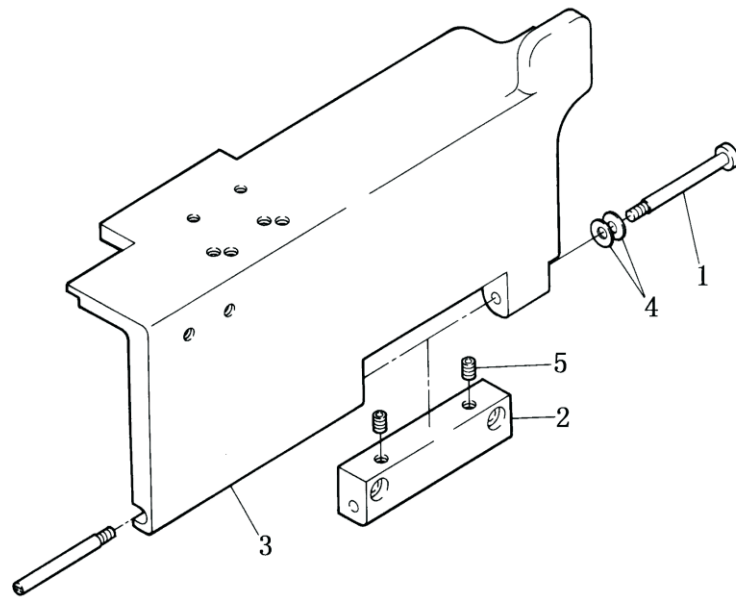
序号 NO.	注解 NOTE	图号 REF NO.	名称	DESCRIPTION	数量 AMT
1	#19、#25 #16 #27	279. 12-05 279. 12-06 279. 12-04	五线线架组件 六线线架组件 四线线架组件	Thread Stand Complete. Thread Stand Complete. Thread Stand Complete.	1 1 1
				<p>Note: #16...For -6专用 #19...For -4不用 #25...For -6不用 #27...For -4专用</p>	

20. 附件 ACCESSORIES PARTS

序号 NO.	注解 NOTE	图号 REF NO.	名称	DESCRIPTION	数量 AMT
1		301.20-01	承重板	Bearing Plate	2
2		301.20-02	胶垫	Space Ring	4
3		21-08515260-01	垫片	Washer	12
4		301.20-04	螺钉	Screw	4
5		301.20-05	护板	Protect Plate	1
6		301.20-06	胶垫骨架	Space Ring Frame Work	4
7		301.20-07	胶垫	Space Ring	4
8		301.20-08	塑料垫圈	Plastic Washer	4
9		301.20-09	螺钉	Screw	4
10		12-40500825-01	螺钉	Screw	2
11		12-60805522-01	长螺钉	Long Screw	4
12		301.20-13	内六角 S2	Within Six Foreland (2-6)	1
		301.20-15	内六角 S2.5		1
		301.20-26	内六角 S3		1
		301.20-27	内六角 S3.5		1
		301.20-28	内六角 S4		1
		301.20-29	内六角 S5		1
		301.20-30	内六角 S6		1
13		279.11-29	S1.5有柄内六角扳手	Hexagon Wrench S1.5	1
14		279.11-22	双头板手S8	Two-head Driver(S7、S8)	1
		279.11-22B	双头板手S7		1
15		279.11-24	小镊子	Tweezer	1
16		279.11-17	圆塑料漏斗	Filler	1
17		279.11-12	抬压脚链条	Chain	1
		279.11-11	链条勾		2
18		101.12-21	油壶	Oil Bottle	1
19		279.11-18	小油壶	Small Oil Bottle	1
20		279.11-15	螺丝刀(大)	Screw Driver (L)	1
21		279.11-15A	螺丝刀(中)	Screw Driver (M)	1
22		279.11-19	硅油壶	Oil Tang	1
23		301.06-24	机针	Needle	3
24		279.08-23	纸质滤油器	Pump Filter	1
25		301.20-20	大尼龙袋		1
26	#01	301.20-21	外箱(宝石) 61×40×61.5		1
	#28	301.20-21-1	外箱(宝石) 61×40×61.5		1
27	#01	301.20-22	附件箱59×38×7		1
	#28	301.20-22-1	附件箱59×38×7		1
28	#01	301.20-23	身桶59.5×38.5×49.5		1
	#28	301.20-23-1	身桶59.5×38.5×49.5		1
29	#01	301.20-31	泡沫组件		1
	#28	301.20-34	泡沫组件		1
30		301.20-32	说明书	Operation Instruction & Parts Book	1
		301.20-33	零件样本		1
31		44-00000011-00	合格证		1

Note:
#01...For -7不用
#28...For -7专用

21. 导布部件 FABRIC GUIDE COMPONENTS

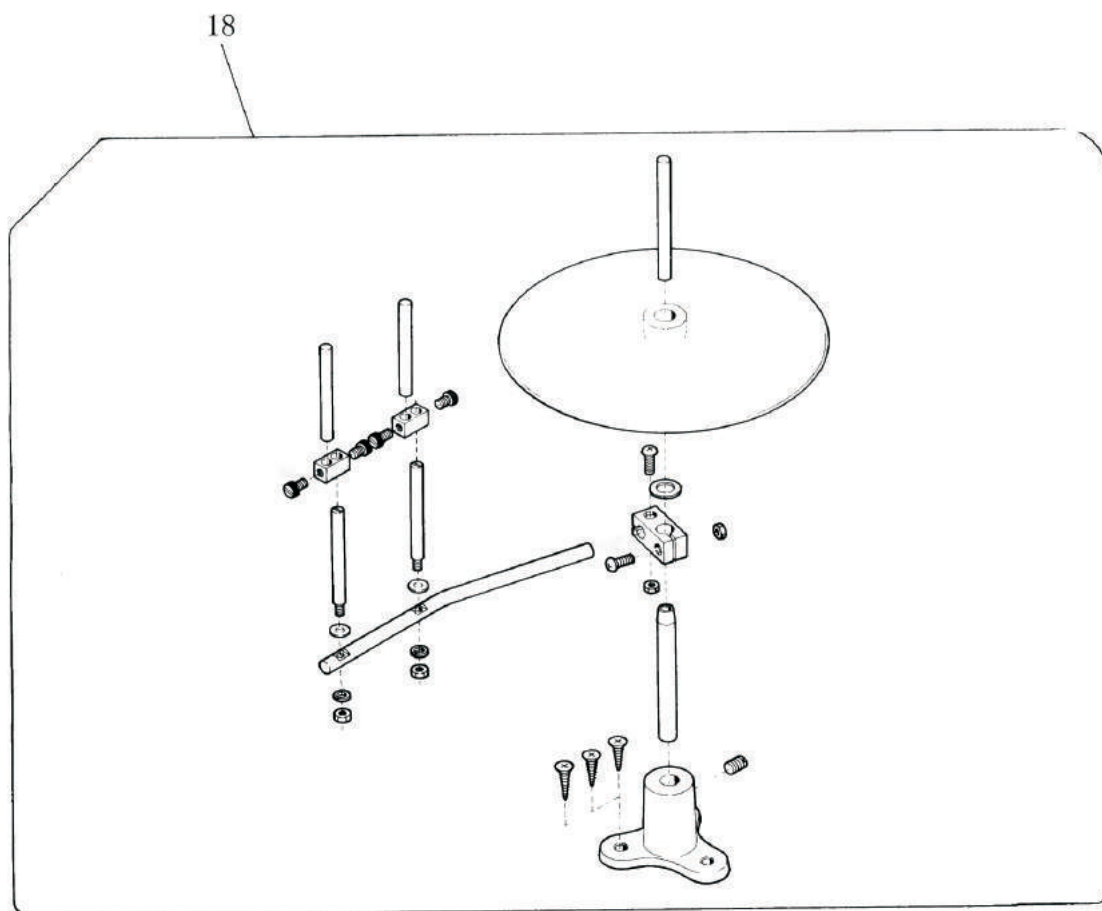
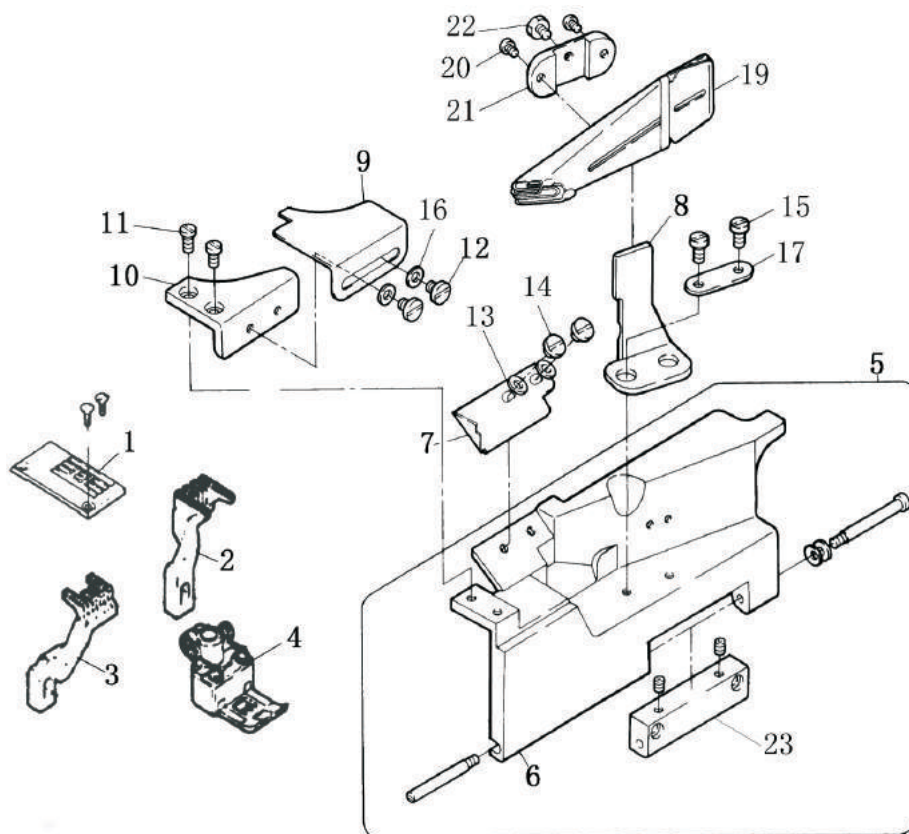


21. 导布部件 FABRIC GUIDE COMPONENTS

序号 NO.	注解 NOTE	图号 REF NO.	名称	DESCRIPTION	数量 AMT
1		301.02-13	长螺钉	Long Screw	1
2	#29	301.21-03	穿线链	Hinge Thread Guide Lath	1
3	#05、#29	301.21-04	穿线罩板	Thread Guide Plate	1
4		22-05000000-08	鞍形垫圈	Wave Washer	2
5		12-80500612-01	螺钉	Screw	2

Note:
 #05...For -5、-4不用
 #29...For -2、-02HY、-02DN、-02QG不用

22. (500B-02/02HY/02QG/02DN)专用部件
SPECIFIC PARTS (FOR 500B-02/02HY/02QG/02DN)

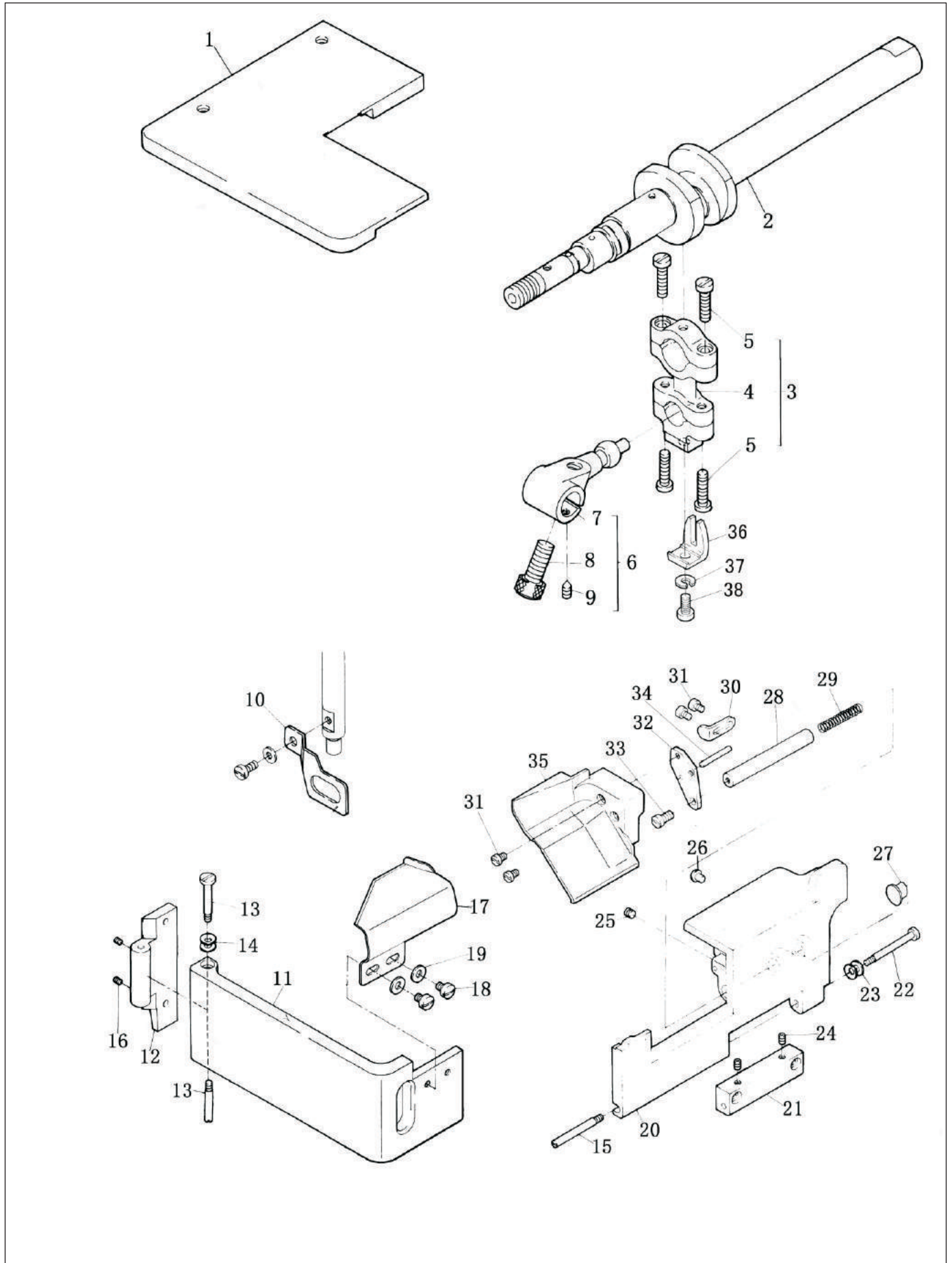


22. (500B-02/02HY/02QG/02DN)专用部件

SPECIFIC PARTS (FOR 500B-02/02HY/02QG/02DN)

序号 NO.	注解 NOTE	图号 REF NO.	名称	DESCRIPTION	数量 AMT
1		302.06-01	针板	Needle Plate	1
		302.06-01(6.4)	针板(6.4)	Needle Plate	1
2		302.09-01	主送布牙	Main Feed Dog	1
3		302.09-02	差动送布牙	Differential Feed Dog	1
4		302.11-00	压脚组件	Presser Foot Complete. (6.4)	1
		302.11-00(6.4)	压脚组件(6.4)	Presser Foot Complete.	1
		302.11-01	压脚柄	Presser Foot Handle	(1)
		302.11-02	压脚底板	Presser Foot Scaleboard	(1)
		302.11-03	压脚护板	Presser Foot Protect The Plank	(1)
		302.11-04	压脚连接柱	Pin	(1)
		302.11-05	压脚扭簧	Presser Foot Spring	(1)
		302.11-06	压脚扭簧螺钉	Screw	(1)
		302.11-07	压脚连接柱螺钉	Screw	(1)
		302.11-08	压脚销	Pin	(1)
		302.11-09	压脚压簧	Presser Foot Presser Spring	(1)
		302.11-10	压脚螺钉	Screw	(1)
5		302.23-00	穿线罩板组件	Thread Guide Plate Cover Complete	1
6		302.23-01	穿线罩板	Thread Guide Plate Cover	1
7		302.23-02	穿线罩板滚条护板(右)	Protect Plate(right)	1
8		302.23-03	穿线罩板滚条挡板	Bibcock Installation Bracket	1
9		302.23-04	穿线罩板滚条护板(左)	Protect Plate(left)	1
10		302.23-05	穿线罩挡线压板	Keep Off Thread Press Plate	1
11		12-40500825-01	穿线罩挡线压板螺钉	Keep Off Thread Press Plate Screw	2
		12-10400820-01	活动穿线罩板螺钉	Screw	1
12		12-40500625-01	穿线罩板护板(左)螺钉	Protect Plate(left) Screw	2
13		21-04308090-02	垫片	Washer	2
14		12-40400625-01	滚条护板(右)螺钉	Protect Plate(right) Screw	2
15		12-40601025-01	穿线罩板滚条挡板螺钉	Bibcock Installation Bracket Screw	2
16		21-05310100-02	垫片	Washer	2
17		302.23-12	穿线罩板滚条挡板垫片	Bibcock Installation Bracket Washer	1
18		302.23-07	滚边盘组件	Thread Stand Complete	1
		302.23-07-01	线架托盘	Spool Rest	(1)
		302.23-07-02	线架安装座	The Line Installs	(1)
		302.23-07-03	托盘安装棒	The Tray Installs The Strick	(1)
		302.23-07-04	短过线棒	Short Over Line Strick	(4)
		302.23-07-05	短过线棒安装座	Install Of Short Over Line Strick	(2)
		302.23-07-06	线架安装棒	The Line Installs The Stick	(1)
		302.23-07-07	线架安装棒安装座	Install Of The Line Installs The Stick	(1)
		302.23-07-08	线架托盘垫片	Spool Rest Cushion	(1)
		302.23-07-09	线架安装座螺钉	Screw	(1)
		302.23-07-10	紧定螺钉	Screw	(2)
		302.23-07-11	线架安装棒螺钉	Screw	(6)
		302.23-07-12	木螺钉	Screw	(3)
19		302.23-08	龙头组件(夹边器组件)	Bibcock Complete	1
20		12-40350525-01	夹线器固定板螺钉	Bibcock Fixing Plate Screw	2
21		302.23-09	夹线器固定板	Bibcock Fixing Plate	1
22		12-60501222-01	螺钉	Screw	1
23		302.23-13	穿线链	Hinge Thread Guide Lath	1

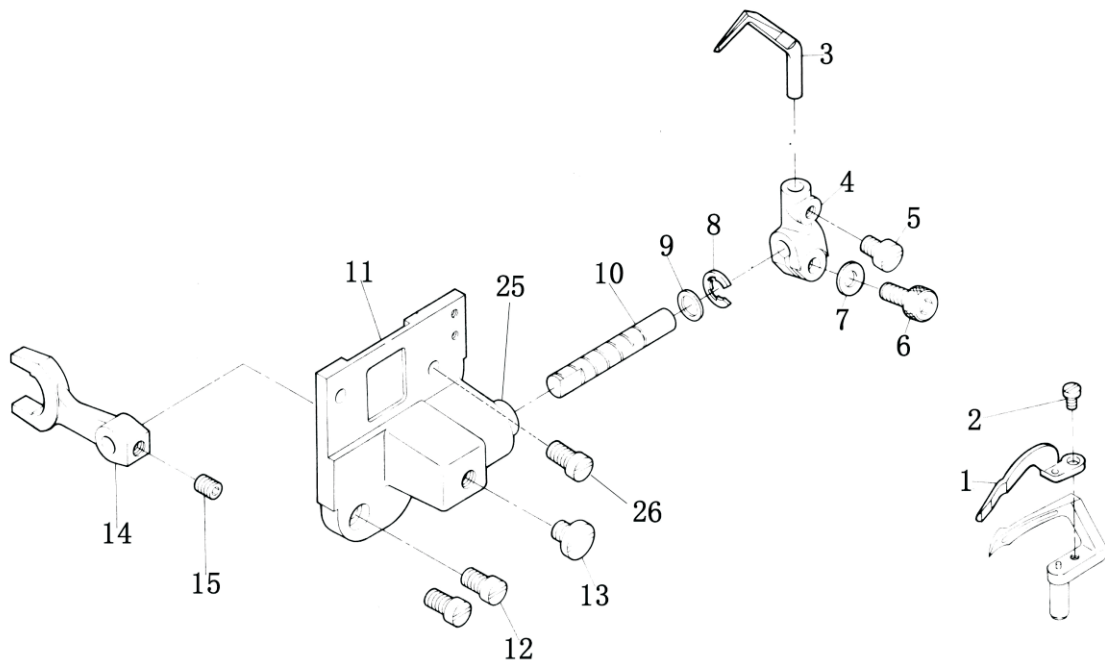
23. (500B-05)专用部件(1) SPECIFIC PARTS (1)(FOR 500B-05)



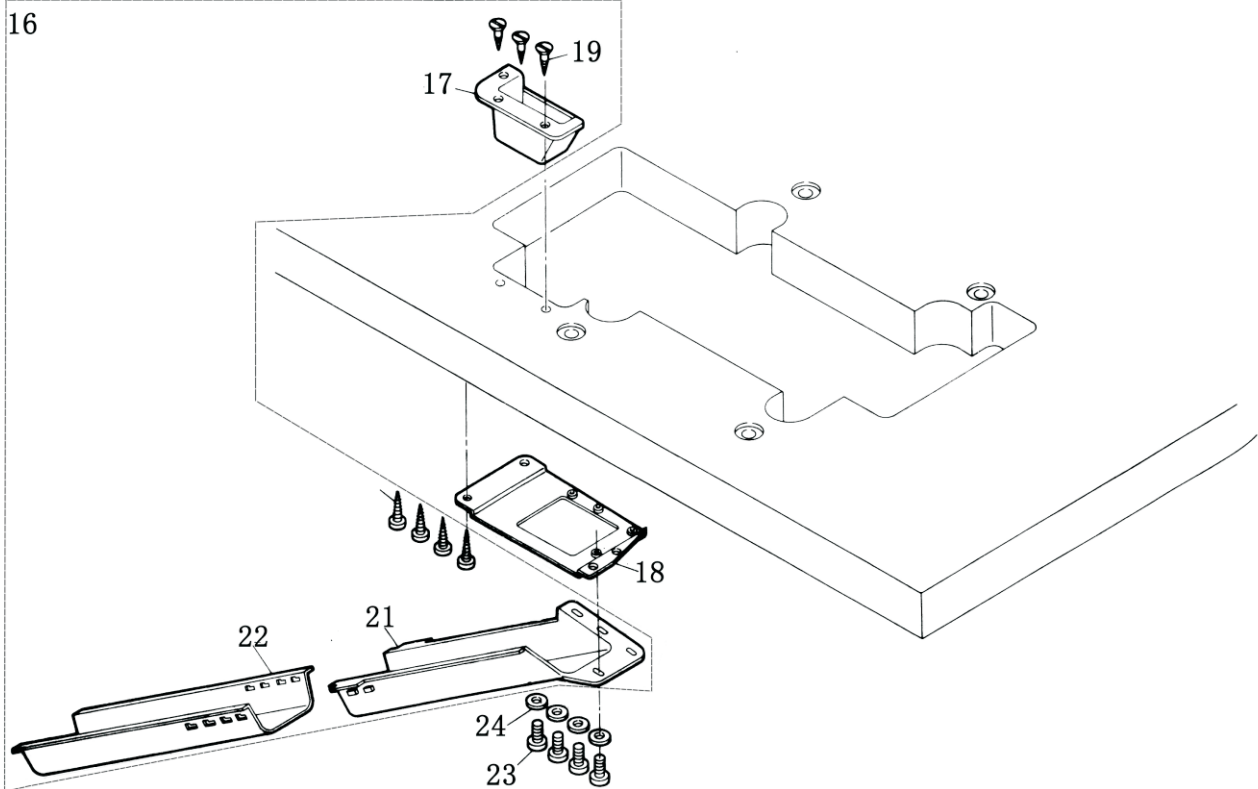
23. (500B-05)专用部件(1) SPECIFIC PARTS (1)(FOR 500B-05)

序号 NO.	注解 NOTE	图号 REF NO.	名称	DESCRIPTION	数量 AMT
1		311.24-01	缝台上盖	Sewing Plate Uper Cover	1
2		311.24-02	下轴前节	Lower Shaft Forepart	1
3		301.04-01	连杆组件	Looper Lever Complete Asm.	1
4		301.04-04	连杆	Looper Lever Complete	(1)
5		311.24-03-2	螺钉	Screw	(4)
6		311.24-04	曲柄组件	Looper Ball Crank Asm.	1
7		301.04-02	曲柄	Looper Ball Crank	1
8		12-65601422-01	螺钉	Screw	1
9		12-80300442-01	螺钉	Screw	1
10		311.24-05	护指架	Presser Bar Shield	1
11		311.24-06	左侧盖	Frontal Mantle	1
12		301.03-07	铰链	Hinge Board	1
13		301.03-06	螺钉	Hinge Link Screw	1
14		22-05000000-08	弹簧垫片	Spring Washer	2
15		301.02-01	销轴	Hinge Screw	1
16		12-80300412-01	螺钉	Screw	2
17		311.24-12	护料板	Protect Bat	1
18		12-40500625-01	螺钉	Secrew	2
19		21-05310100-02	垫圈	Washer	2
20		311.24-15	前盖	Frontal Mantle	1
21		301.21-03	铰链	Hinge Thread Guide Lath	1
22		301.02-13	螺钉	Long Screw	1
23		22-05000000-08	弹簧垫片	Wave Washer	2
24		12-80500512-01	螺钉	Screw	2
25		12-80500612-01	螺钉	Screw	1
26		301.02-17	孔塞	Shockproof Plug	1
27		311.24-23	塞子	Plug	1
28		311.24-24	轴	Shaft	1
29		311.24-25	弹簧	Spring	1
30		311.24-26	止动片	Stop Stir Piece	1
31		12-40400625-01	螺钉	Screw	2
32		311.24-28	支架	Bar Rock Shaft	1
33		12-40501025-01	螺钉	Screw	1
34		41-1030280000	销	Pin	1
35		311.24-31	前盖 (小)	Frontal Mantle (small)	1
36		301.04-22	叉口	Fork	1
37		22-05000000-08	开口垫圈	Snap Rign	1
38		11-90110820-01	叉口螺钉	Fork Screw	1

24. (500B-05)专用部件(2) SPECIFIC PARTS (2) (FOR 500B-05)



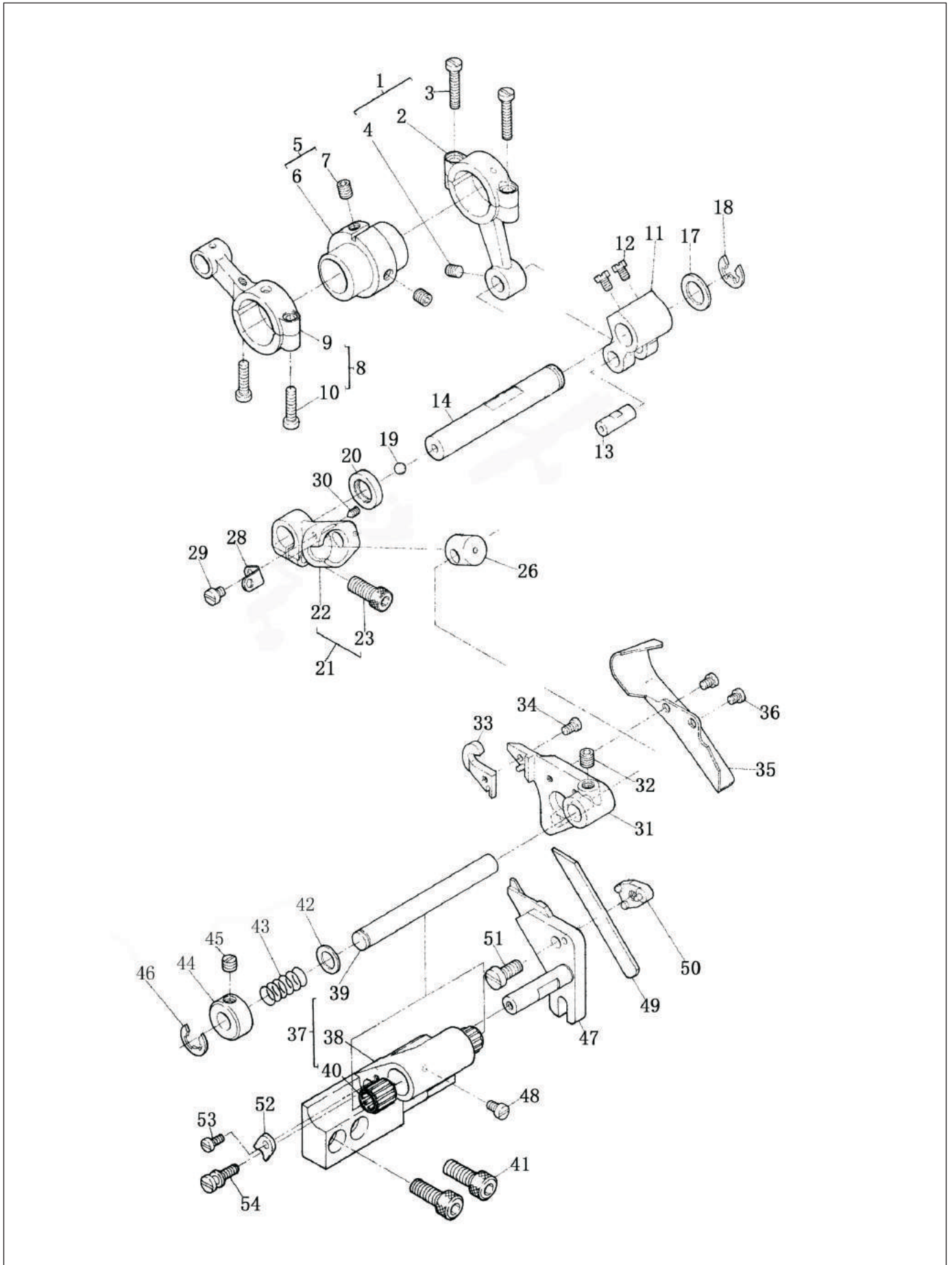
500B-05



24. (500B-05)专用部件(2) SPECIFIC PARTS (2) (FOR 500B-05)

序号 NO.	注解 NOTE	图号 REF NO.	名称	DESCRIPTION	数量 AMT
1		301.07-21	护针 (前)	Front Needle Guard	1
2		12-40250425-01	螺钉	Screw	1
3		301.07-03	护针 (后)	Rear Needle Guard	1
4		311.25-04	杠杆	Hand Lifter Link	1
5		12-40400525-01	螺钉	Screw	1
6		12-60501022-01	螺钉	Screw	1
7		22-05000000-08	弹簧垫片	Washer	1
8		24-05000000-08	卡簧	Retaining Ring	1
9		21-06210101-01	垫圈	Washer	1
10		311.25-10	轴	Shaft	1
11		311.25-11	支架	Bar Rock Shaft	1
12		12-40400825-01	螺钉	Screw	2
13		12-60600420-01	螺钉	Screw	1
14		311.25-14	杠杆	Hand Lifter Link	1
15		12-80500512-01	螺钉	Screw	1
16		311.25-20	废料漏斗组件		1
17		311.25-16	废屑槽	Filler Chute	-1
18		311.25-18	支架	Bar Rock Shaft	1
19		311.25-19	螺钉	Screw	(7)
21		279.11-09	废屑流槽	Filler Chute (upper)	(1)
22		279.11-10	废屑流槽	Filler Chute(lower)	(1)
23		12-40401225-01	螺钉	Screw	4
24		21-04308090-02	垫圈	Washer	4
25		311.25-23	铜套	Copper Bushing	1
26		12-70400820-01	螺钉	Screw	1

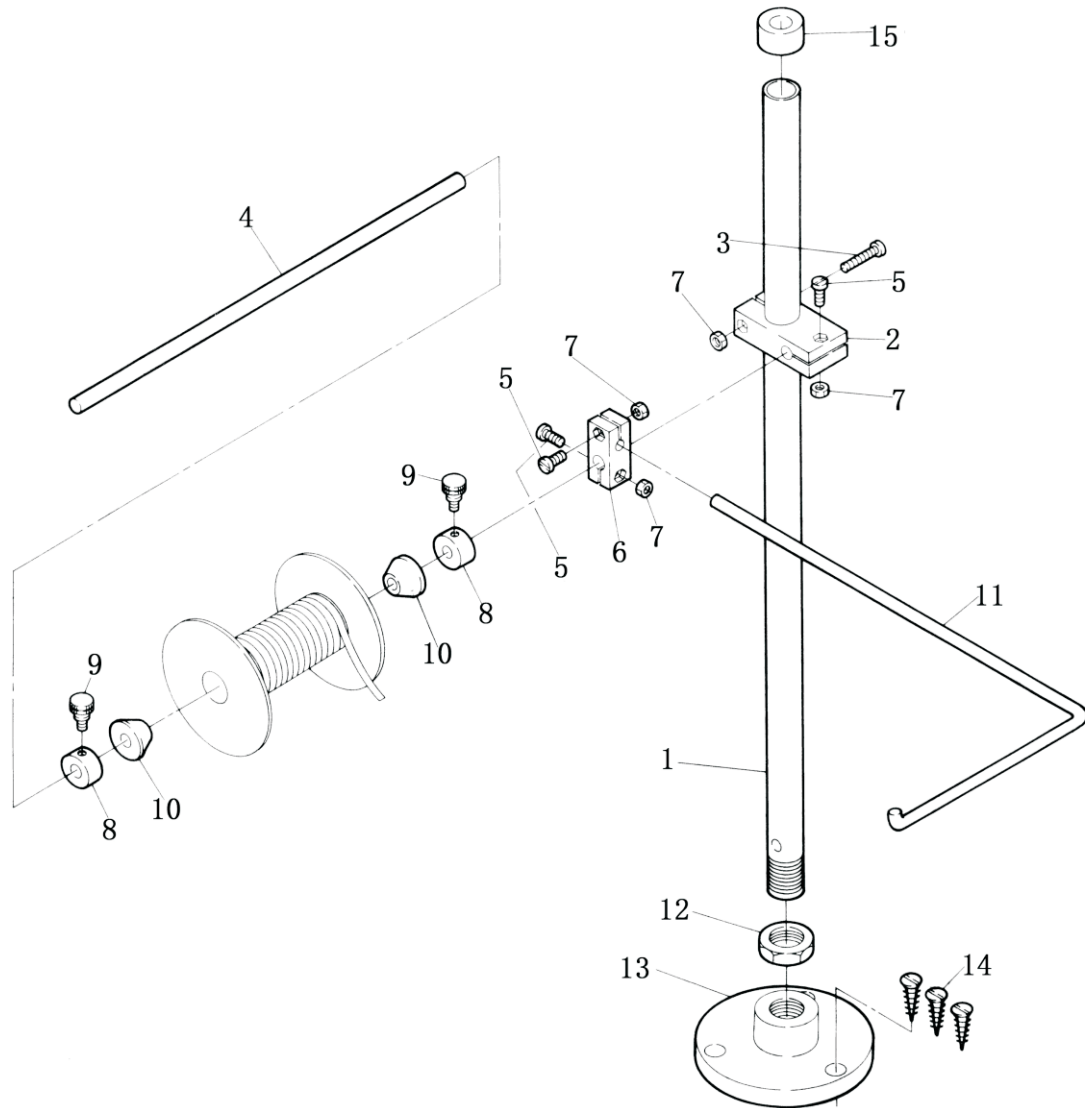
25. (500B-05)专用部件(3) SPECIFIC PARTS (3) (FOR 500B-05)



25. (500B-05)专用部件(3) SPECIFIC PARTS (3) (FOR 500B-05)

序号 NO.	注解 NOTE	图号 REF NO.	名称	DESCRIPTION	数量 AMT
1		301.07-04	连杆组件	Connecting Rod Asm.	1
2		301.07-04	连杆	Connecting Rod	(1)
3		11-40111425-01	螺钉	Screw	(2)
4		12-80400412-01	螺钉	Screw	1
5		311.26-02	偏心轮组件	Eccentric Cam Asm.	1
6		311.26-02-1	偏心轮	Eccentric Cam	1
7		12-80500612-01	螺钉	Screw	2
8		301.08-17	连杆组件	Looper Link Lever Asm.	1
9		301.08-17	连杆	Looper Link Lever	(1)
10		11-40091425-01	螺钉	Screw	(2)
11		301.07-01	曲柄	Needle Guard Crank	1
12		11-90110820-01	螺钉	Screw	2
13		301.07-10	销	Pin	1
14		311.26-07	轴	Shaft	1
17		21-10212142-01	垫圈	Washer	1
18		24-07000000-09	卡簧	Snap Thrust Ring	1
20		32-09430150-09	油封	Oil Seal	1
21		311.26-14	杠杆组件	Hand Lifter Link Asm.	1
22		311.26-14-1	杠杆	Hand Lifter Link	1
23		12-60501622-01	螺钉	Screw	1
26		311.26-17	滑块	Slide Block	1
28		311.26-19	销门	Pin	1
29		12-40300625-01	螺钉	Screw	1
30		12-80300442-01	螺钉	Screw	1
31		311.26-22	上切刀架	Upper Knife Bracket Asm.	1
		311.26-22-01	销	Pin	(1)
32		12-85600512-01	螺钉	Screw	1
33		311.26-24	上切刀	Upper Knife Bracket	1
34		11-60080620-01	螺钉	Screw	1
35		311.26-26	挡屑罩	Ward Off Scraps Cover	1
36		12-60300420-01	螺钉	Screw	2
37		311.26-28	支架组件	Bar Rock Shaft Asm.	1
38		311.26-28-1	支架	Bar Rock Shaft	1
39		311.26-28-2	轴	Shaft	1
40		311.26-28-3	滚针轴承	Needle Bearing	2
41		12-60601422-01	螺钉	Screw	2
42		21-08210162-03	垫圈	Washer	1
43		311.26-31	弹簧	Spring	1
44		301.11-21	紧圈	Thrust Ring	1
45		11-80110410-01	螺钉	Screw	1
46		24-06000000-08	卡簧	Clip Spring	1
47		311.26-35	下切刀架	Knife Bottom Bracket	1
48		12-40400625-01	螺钉	Screw	1
49		209.11-19	下刀片	Knife Bottom	1
50		311.26-38	下刀夹	Knife Bottom	1
51		12-40501025-01	螺钉	Screw	1
52		311.26-40	导向器	Lead Faver Ware	1
53		12-40300625-01	螺钉	Screw	1
54		311.26-42	螺钉	Screw	1

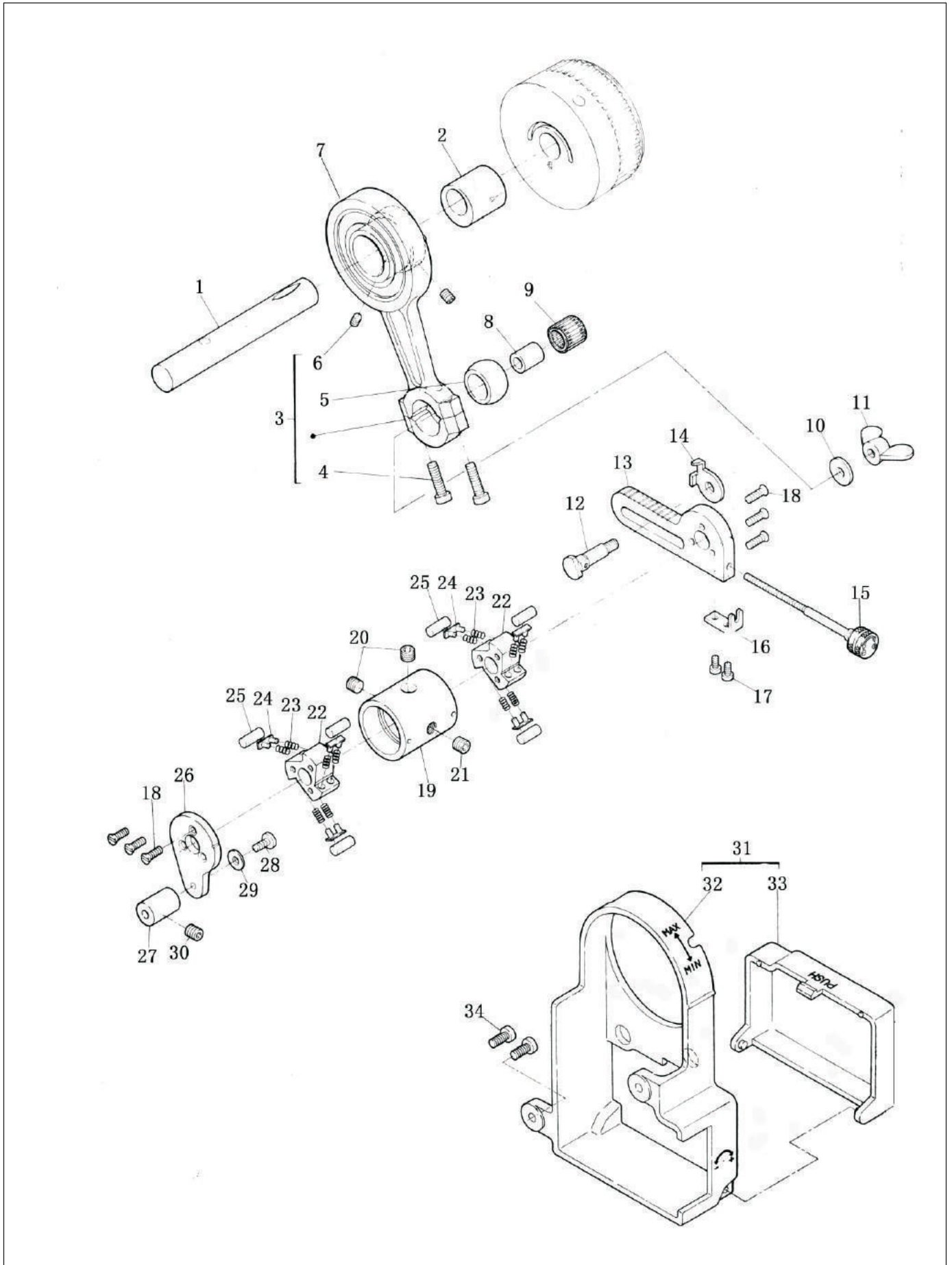
26. (500B-05)专用部件(4) SPECIFIC PARTS (4) (FOR 500B-05)



26. (500B-05)专用部件(4) SPECIFIC PARTS (4) (FOR 500B-05)

序号 NO.	注解 NOTE	图号 REF NO.	名称	DESCRIPTION	数量 AMT
1		311.28-01	杆	Hand Lifter Link	1
2		311.28-02	支架	Bar Rock Shaft	1
3		311.28-03	螺钉	Screw	1
4		311.28-04	棒	Stick	1
5		311.28-05	螺钉	Screw	3
6		311.28-06	固定器	Fixer	1
7		311.28-08	螺母	Nut	4
8		311.28-09	紧圈	Thrust Ring	2
9		311.28-10	螺钉	Screw	2
10		311.28-11	卷轴导向	Reel Lead Favor	2
11		311.28-12	辅助杆	Assistant Perch	1
12		311.28-15	螺母	Nut	1
13		311.28-16	线支架	Line Bar Rock Shaft	1
14		311.28-17	螺钉	Screw	3
15		311.28-18	塑料帽	Plastic Cap	1

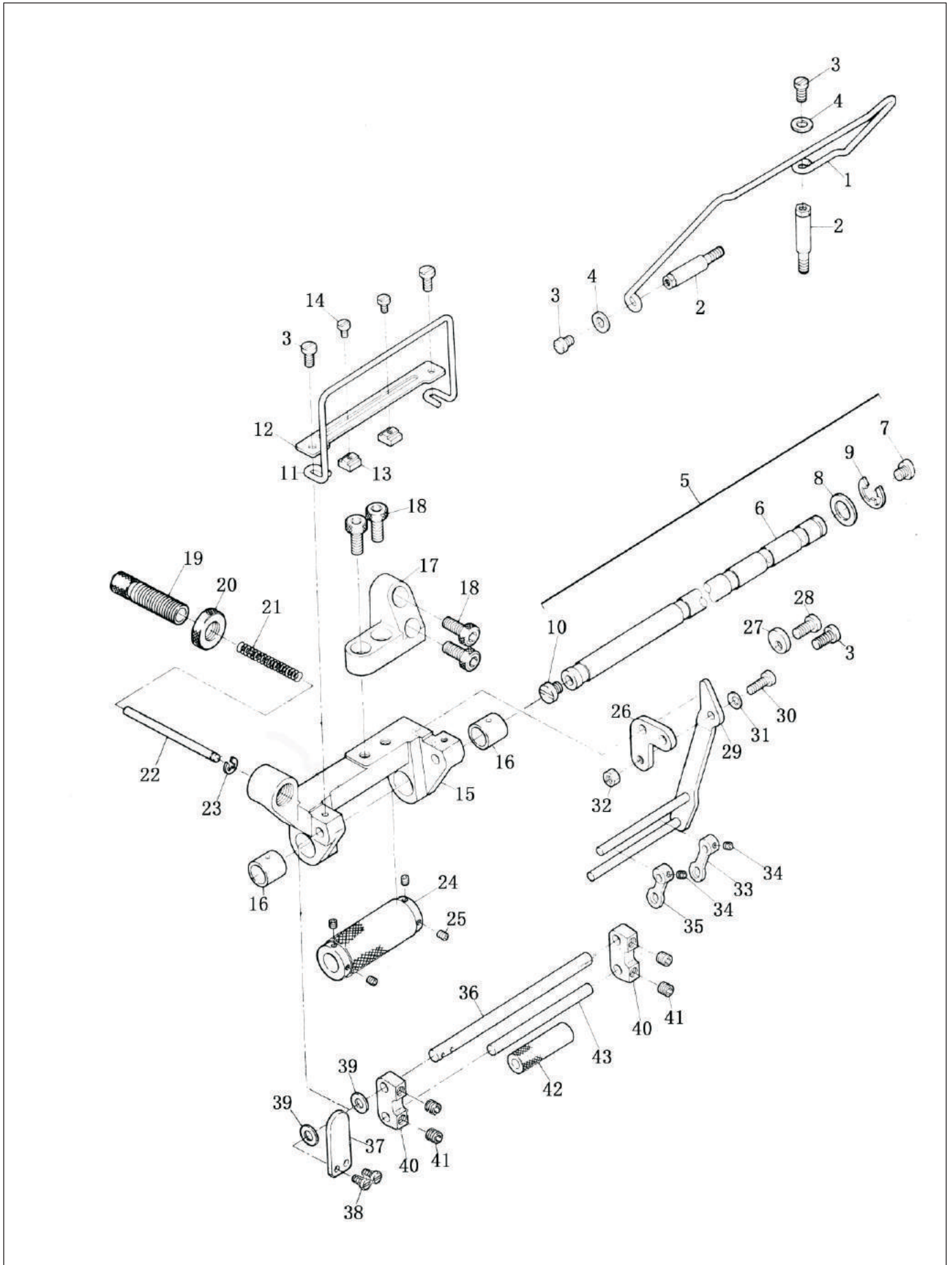
27. (500B-05)专用部件(5) SPECIFIC PARTS (5) (FOR 500B-05)



27. (500B-05)专用部件(5) SPECIFIC PARTS (5) (FOR 500B-05)

序号 NO.	注解 NOTE	图号 REF NO.	名称	DESCRIPTION	数量 AMT
1		311.29-01	上轴后节	Main Shaft Backside	1
2		311.29-02	偏心轮组件	Eccentricity Asm.	1
		311.29-02-1	偏心轮	Eccentricity	1
		311.29-02-2	偏心轮	Eccentricity	1
3		311.29-03	连接组件	Link Asm.	1
		311.29-03-01	轴承	Bearing	1
4		12-40401625-01	螺钉	Screw	(2)
5		311.29-03-2	球轴	Sphere Shaft	1
6		12-80500512-01	螺钉	Screw	2
7		311.29-03-4	连接上盖		(1)
		311.29-03-5	联接连杆		(1)
8		311.29-04	轴套	Bushing	1
9		311.29-05	滚针轴承	Needle Bearing	1
10		21-06215162-03	垫圈	Washer	1
11		311.29-07	螺母	Nut	1
12		311.29-08	销	Pin	1
13		311.29-09	曲柄	Brace	1
14		311.29-10	显示器	Display	1
15		311.29-11	螺钉	Screw	1
16		311.29-12	止动板	Stop Stir Board	1
17		12-40300625-01	螺钉	Screw	2
18		12-10401120-01	螺钉	Screw	6
		311.29-15-00	棘轮组件		1
19		311.29-15	轴套	Bushing	1
20		12-80600812-01	螺钉	Screw	2
21		12-80600812-01	螺钉	Screw	1
22		311.29-18	离合器	Clutch	2
23		311.29-19	弹簧	Spring	12
24		311.29-20	导向板组件	Guide Favor Board	6
25		311.29-21	销	Pin	6
26		311.29-22	止动板	Stop Stir Board	1
27		311.29-24	销	Pin	1
28		11-40110825-01	螺钉	Screw	1
29		21-04508080-01	垫圈	Washer	1
30		12-80500512-01	螺钉	Screw	1
31		311.29-28	盖(组件)	About Asm.	1
32		311.29-28-1	盖	About	1
33		311.29-28-2	盖	About	1
34		12-40401025-01	螺钉	Screw	2

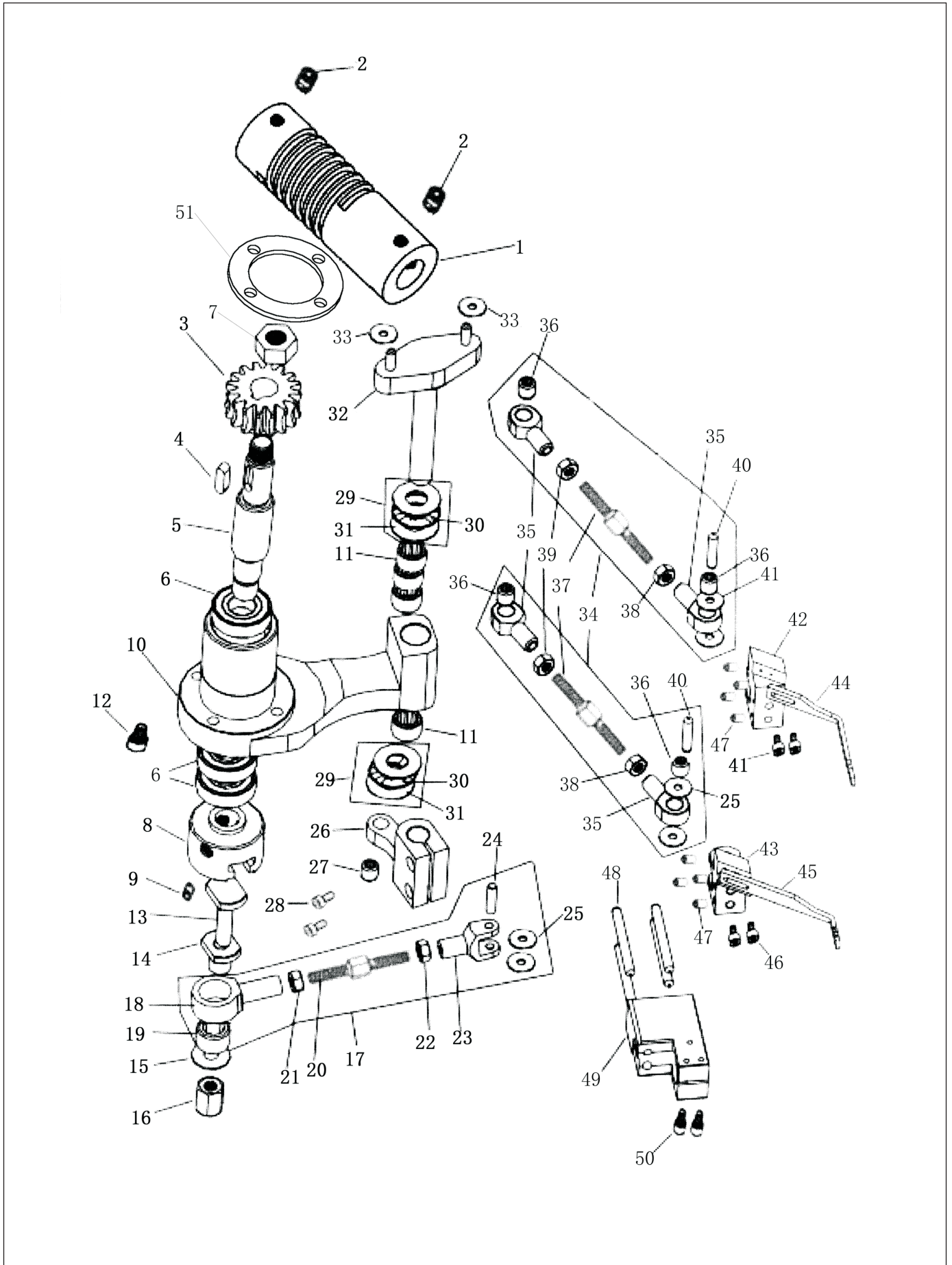
28. (500B-05)专用部件(6) SPECIFIC PARTS (6)(FOR 500B-05)



28. (500B-05)专用部件(6) SPECIFIC PARTS (6)(FOR 500B-05)

序号 NO.	注解 NOTE	图号 REF NO.	名称	DESCRIPTION	数量 AMT
1		311.30-01	花边导向器	Lace Lead Faver Ware	1
2		311.30-02	螺钉	Screw	2
3		12-40400825-01	螺钉	Screw	5
4		21-05310100-02	垫圈	Washer	2
5		311.30-05-01	轴组件	Shaft Asm.	1
6		311.30-05-1	轴	Shaft	1
7		12-60500520-01	螺钉	Screw	2
8		21-10212142-01	垫圈	Washer	1
9		24-08000000-08	卡簧	Retaining Ring	1
11		311.30-06	花边导向器	Screw	1
12		311.30-07	导向器	Lace Lead Faver Ware	1
13		311.30-09	滑块	Block	2
14		11-70060520-01	螺钉	Screw	2
15		311.30-11	支架	Bar Rock Shaft	1
16		311.30-12	轴套	Bushing	3
17		311.30-13	支架	Bar Rock Shaft	1
18		12-60601422-01	螺钉	Screw	4
19		311.30-16	螺钉	Screw	1
20		311.30-17	调节螺母	Nut	1
21		311.30-18	弹簧	Spring	1
22		311.30-19	轴	Shaft	1
23		24-03000000-08	卡簧	Retaining Ring	1
24		311.30-21	滚柱组件	Roll Mast Asm.	1
25		12-80300412-01	螺钉	Screw	4
26		311.30-23	支架	Bar Rock Shaft	1
27		311.30-24	止动片	Stop Stir Piece	1
28		12-40401025-01	螺钉	Screw	1
29		311.30-27	支架组件	Bar Rock Shaft Asm.	1
		311.30-27-01	托架柄		(1)
		311.30-27-02	托架杆		(2)
30		12-40401225-01	螺栓	Bolt	1
31		23-05003090-09	弹簧垫圈	Washer	1
32		14-60403020-01	螺母	Nut	1
33		311.30-31	花边导向器	Lace Lead Faver Ware	1
34		12-80300312-01	螺钉	Screw	2
35		311.30-33	花边导向器	Lace Lead Faver Ware	1
36		311.30-35	轴	Shaft	1
37		311.30-36	杠杆	Hand Lifter Link	1
38		12-40300625-01	螺钉	Screw	2
39		21-06510120-01	垫圈	Washer	2
40		311.30-39	支架	Bar Rock Shaft	2
41		12-80500512-01	螺钉	Screw	4
42		311.30-41	滚柱	Roll Mast	1
43		311.30-42	轴	Shaft	1
44		31-14818000-09	O形圈	O-ring	1
45		12-80500512-01	前套螺钉	Front Bushing Screw	2
46		311.05-1	带轮		1
47		311.06-1	针板		1
48		311.09-45	差动送布牙		1
49		311.09-46	主动送布牙		1
50		311.11-38	压脚		1

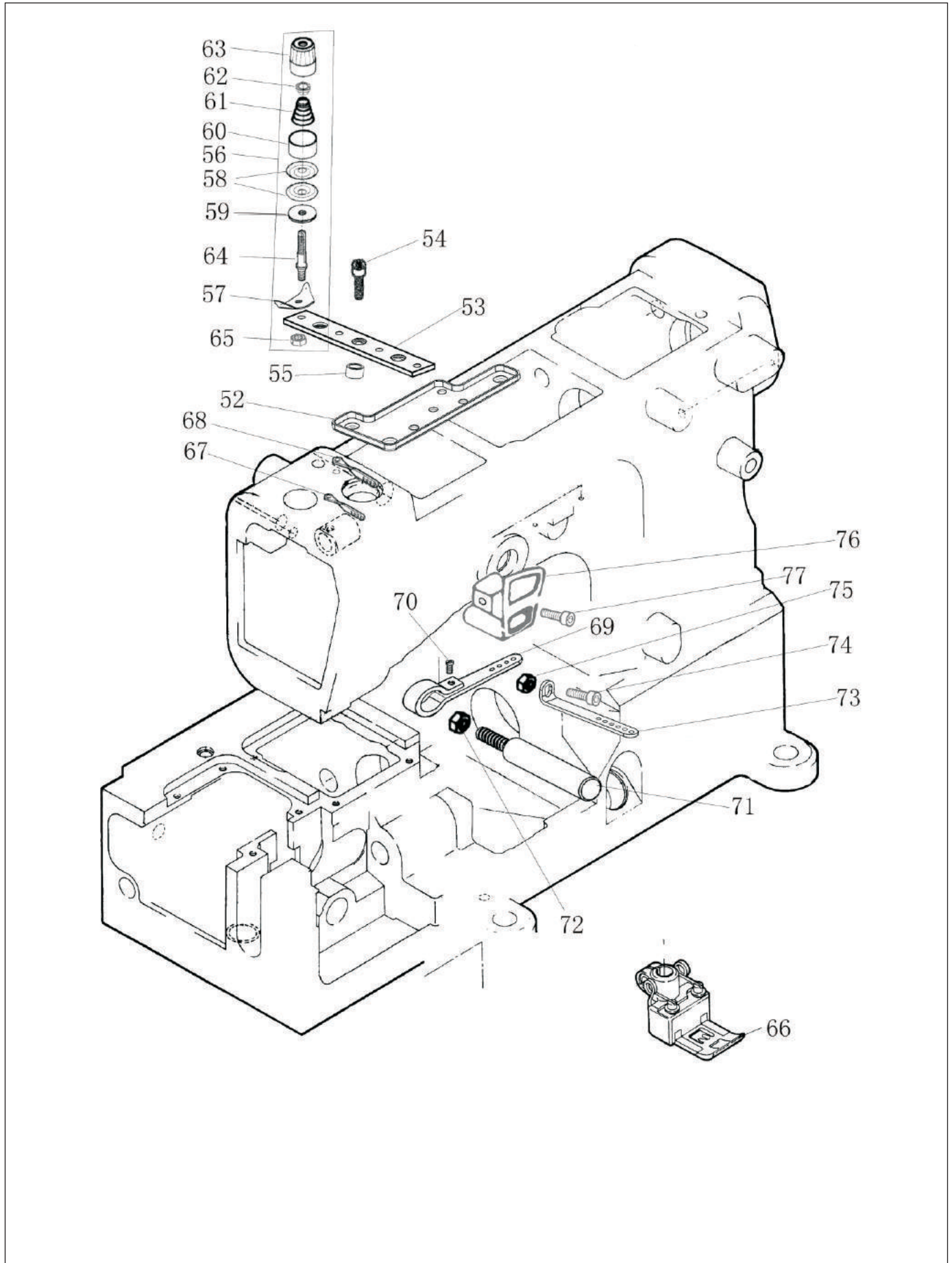
29. (500B-02HY)专用部件 SPECIFIC PARTS (FOR 500B-02HY)



29. (500B-02HY)专用部件 SPECIFIC PARTS (FOR 500B-02HY)

序号 NO.	注解 NOTE	图号 REF NO.	名称	DESCRIPTION	数量 AMT
1		338.01-01	蜗杆	Worm	1
2		12-80600812-01	蜗杆紧定螺钉	Worm Fixing Nut	6
3		338.01-02	蜗轮	Worm Wheel	1
4		338.01-03	蜗轮花键	Worm Wheel Spline	1
5		338.01-04	蜗轮轴	Worm Wheel Shaft	1
6		338.01-05	蜗轮轴承 $\phi 15 \times \phi 32 \times 9$	Worm Wheel Shaft Bearing $\phi 15 \times \phi 32 \times 9$	3
7		338.01-06	蜗轮轴螺母	Worm Wheel Shaft Nut	1
8		338.01-07	偏心轮	Eccentricity Wheel	1
9		12-80801212-01	偏心轮紧定螺钉	Eccentricity Wheel Fixing Screw	3
10		338.01-08	支承架	Supporting Stand	1
11		338.01-08-01	滚针轴承 $\phi 12 \times \phi 16 \times 10$	Needle Bearing $\phi 12 \times \phi 16 \times 10$	4
12		12-60602022-01	支架固定螺钉	Stand Fixing Screw	4
13		338.01-09	摆动销A	Swing Pin A	1
14		338.01-10	摆动销B	Swing Pin B	1
15		338.01-11	摆动销垫片	Swing Pin Washer	1
16		338.01-12	摆动销螺母	Swing Washer Nut	1
17		338.01-13	摆动连杆组件	Swing Connecting Rod Asm	1
18		338.01-13-01	连杆A	Connecting Rod	1
19		338.01-08-01	连杆A轴承	Connecting Rod Bearing	1
20		338.01-13-03	拉杆	Lever	1
21		14-60605020-02	拉杆螺母	Lever Nut	1
22		338.01-13-05	拉杆螺母	Lever Nut (left)	1
23		338.01-13-06	连杆B	Connecting Rod B	1
24		338.01-13-07	连杆B连接销	Connecting Rod B Connecting Pin	1
25		338.01-13-08	垫片	Washer	2
26		338.01-14	摆动曲柄	Swing Crank	1
27		338.01-14-01	滚针轴承 $\phi 5 \times \phi 9 \times 9$	Needle Bearing	1
28		12-60501622-01	摆动曲柄螺钉	Swing Crank Screw	2
29		338.01-16	平面推力滚针组件	Horizontal Pushing Needle Bearing Asm	2
30		279.03-07	平面推力滚针	Horizontal Pushing Needle Bearing	2
31		279.03-07	推力滚针垫片 $\phi 12 \times \phi 26 \times 10$	Pushing Needle Bearing Washer	4
32		338.01-17	摆动轴组件	Swing Shaft Asm	1
33		338.01-13-08	垫片	Washer	2
34		338.01-19	拉杆组件	Lever Asm	2
35		338.01-19-01	拉杆接头	Lever Connector	4
36		338.01-19-02	拉杆接头滚针 $\phi 5 \times \phi 9 \times 9$	Lever Connector Needle Bearing $\phi 5 \times \phi 9 \times 9$	4
37		338.01-19-03	拉杆	Lever	2
38		338.01-13-05	拉杆螺母	Lever Nut	2
39		14-60605020-02	拉杆螺母	Lever Nut (right)	2
40		338.01-19-06	拉杆销	Lever Pin	2
41		338.01-13-08	垫片	Washer	4
42		338.01-20	拨线座A	Drawing Thread Set A	1
43		338.01-21	拨线座B	Drawing Thread Set B	1
44		338.01-22	拨线杆A	Drawing Thread Bar A	1
45		338.01-23	拨线杆B	Drawing Thread Bar B	1
46		12-60301022-01	拨线杆固定螺钉	Drawing Thread Bar Fixing Screw	4
47		12-80400412-01	拨线座螺钉	Drawing Thread Set Screw	8
48		338.01-26	拨线座定位销	Drawing Thread Posion Pin	4
49		338.01-27	拨线座定位块	Drawing Thread Set Posion Plate	1
50		12-60402522-01	拨线座定位块固定螺钉	Drawing Thread Set Posion Plate Fixing Screw	2
51		338.01-47	垫片	Washer	1

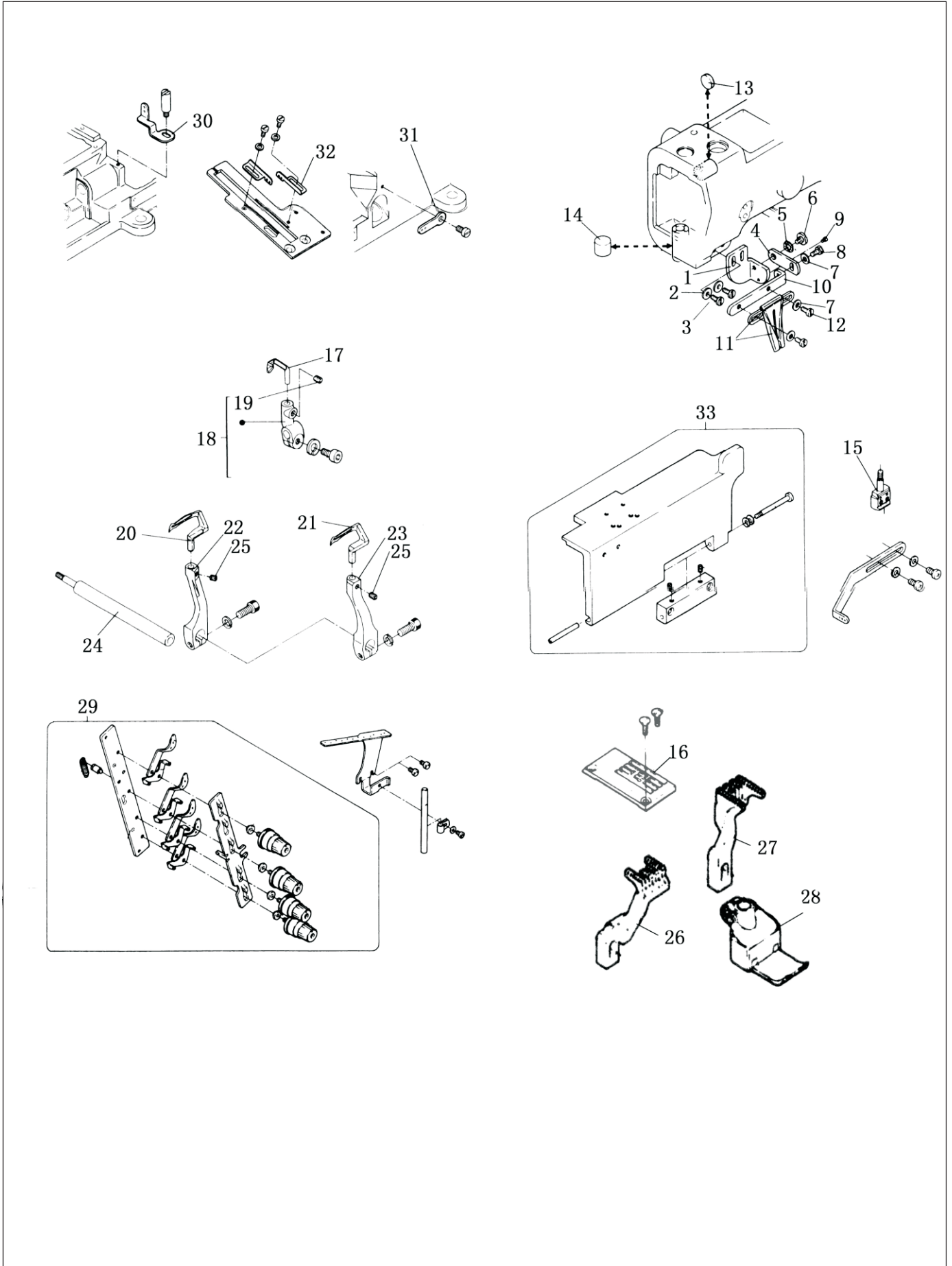
29. (500B-02HY)专用部件 SPECIFIC PARTS (FOR 500B-02HY)



29. (500B-02HY)专用部件 SPECIFIC PARTS (FOR 500B-02HY)

序号 NO.	注解 NOTE	图号 REF NO.	名称	DESCRIPTION	数量 AMT
52		304.16-01	小油盘	Small Oil Pan	1
53		338.01-30	压线座固定架	Press Fixing Bracket	1
54		12-60501622-01	压线座固定架螺钉	Press Fixing Bracket Screw	1
55		338.01-32	压线座固定架垫片	Press Fixing Bracket Washer	3
56		338.01-33	压线器组件	Presser Asm	4
57		203.01-22	过线板	Thread Guide Plate	4
58		301.13-10	夹线板	Thread Tension Plate	8
59		338.01-33-03	羊毛毡	Wool Felt	4
60		301.13-15	夹线座	Thread Tension Set	4
61		301.13-18	夹线弹簧	Thread Tension Spring	4
62		301.13-11	夹线防松圈	Thread Tension Protect Loosing Ring	4
63		301.13-12	夹线螺母	Thread Tension Screw	4
64		301.13-25	夹线螺钉	Nut	4
65		14-60403020-01	螺母M4	Presser Foot Complete	4
66		338.01-34	压脚组件	Presser Foot Complete	1
		338.01-34-01	压脚座	Presser Foot Bracket	(1)
		338.01-34-02	压杆座	Presser Bar Bracket	(1)
		338.01-34-03	压脚	Presser Foot Complete	(1)
		338.01-34-04	压脚压板	Presser Foot Plate	(1)
		338.01-34-05	压脚接头	Presser Foot Connector	(1)
		302.11-08	压脚销	Presser Foot Pin	(1)
		338.01-34-07	压脚接头销	Presser Foot Connection Pin	(1)
		338.01-34-08	压杆座弹簧	Presser Bar Bracket Spring	(1)
		338.01-34-09	压脚压簧	Presser Foot Press Sping	(1)
		338.01-34-10	压杆座调节螺钉	Presser Bar Set Regulating Screw	(1)
		338.01-34-11	压簧螺钉	Presser Spring Screw	(2)
		338.01-34-12	压脚压板螺钉	Presser Foot Pressing Plate Screw	(1)
		338.01-34-13	压杆座销紧定螺钉	Presser Bar Fixing Screw	(1)
		338.01-34-14	调节螺钉螺母	Regulating Screw Nut	(1)
67		338.01-35	上过线勾A	Upper Thread Guide Finger A	2
68		338.01-36	上过线勾B	Upper Thread Guide Finger B	1
69		338.01-37	下过线勾A	Lower Thread Guide Finger A	1
70		12-60400822-01	下过线勾A螺钉	Lower Thread Guide Finger A Screw	1
71		338.01-39	下过线勾A支柱	Lower Thread Guide Finger A Stand	1
72		14-60403020-01	下过线勾A支柱螺母	Lower Thread Guide Finger A Stand Screw	1
73		338.01-41	下过线勾B	Lower Thread Guide Finger B	1
74		12-60400822-01	下过线勾B螺钉	Lower Thread Guide Finger B Screw	1
75		14-60403020-01	下过线勾B螺母	Lower Thread Guide Finger B Screw	1
76		338.01-44	挑线杆防护罩	Thread Take-up Lever Shaft Shield	1
77		12-40401225-01	螺钉	Screw	2
78		338.01-46	油杯	Oil Cup	1

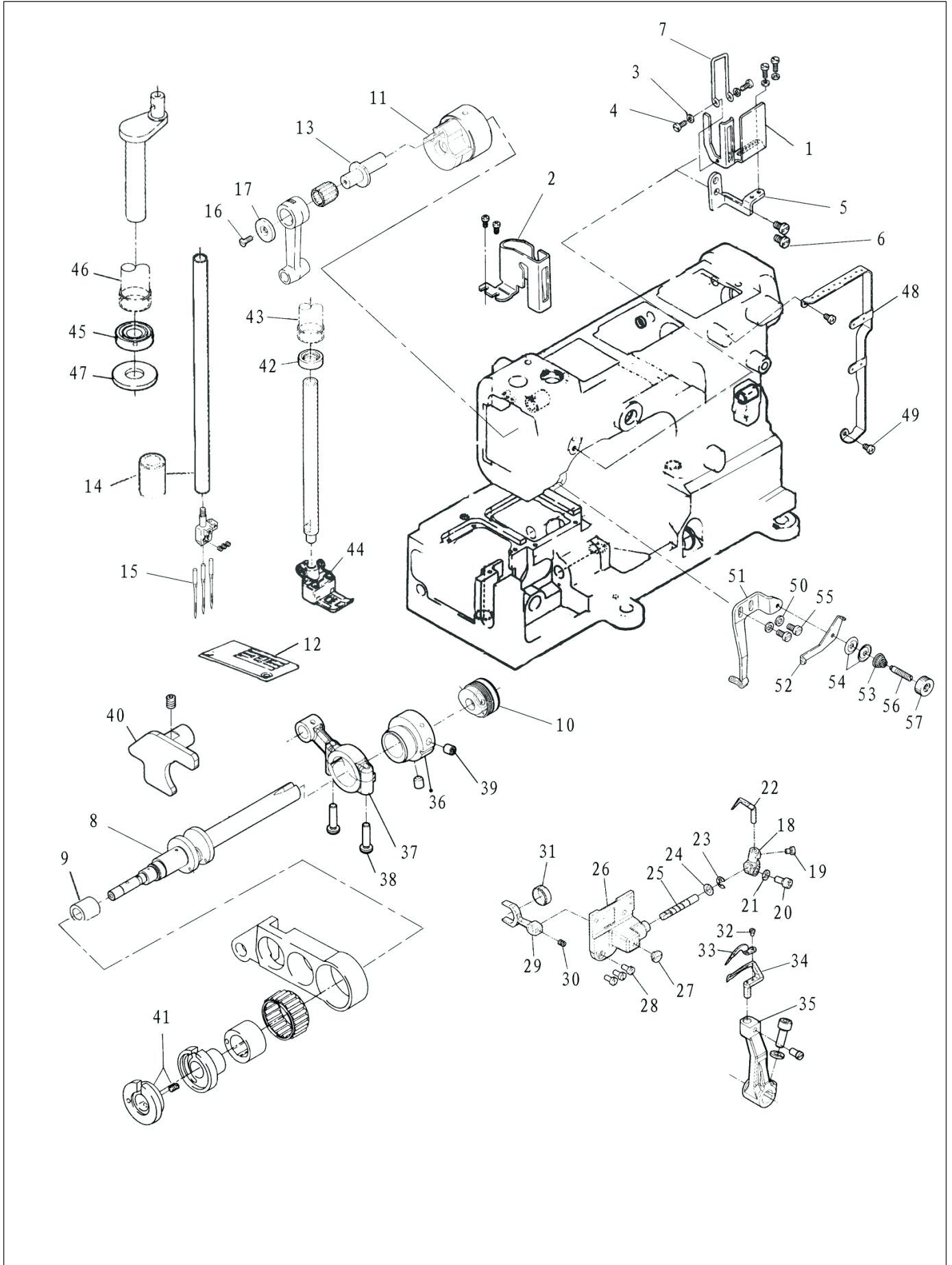
30. (500B-04)专用部件 SPECIFIC PARTS (FOR 500B-04)



30. (500B-04)专用部件 SPECIFIC PARTS (FOR 500B-04)

序号 NO.	注解 NOTE	图号 REF NO.	名称	DESCRIPTION	数量 AMT
1		310.33-01	卷边龙头支座	Folder Bracket	1
2		21-04308090-02	垫片	Washer	2
3		12-40400825-01	螺钉	Screw	2
4		310.33-04	侧板	Side Plate	1
5		23-06405110-09	鞍型垫圈	Wave Washer	1
6		301.02-25	螺钉	Screw	1
7		21-04308090-02	垫片	Washer	3
8		12-90400723-01	外六角螺钉	Svrew	1
9		310.33-09	定位螺钉	Orientation Screw	1
10		310.33-10	卷边龙头固定板	Folder Fixing Plate	1
11		310.33-11	卷边龙头	Folder	1
12		12-40400625-01	螺钉	Screw	2
13		304.01-25	绷杆横轴油塞	Oil Seal For Spreader Crossing Shaft	1
14		310.33-14	绷杆竖轴油堵	Oil Seal For Spreader Uprinat Shaft	1
15		310.33-15	针夹	Needle Holder	1
		310.33-15(7.2)	针夹	Needle Holder	1
16		310.33-16	针板	Needle Plate	1
		310.33-16(7.2)	针板	Needle Plate	1
17		310.33-17	后保针	Rear Needle Guard	1
18		310.33-18	保针座	Needle Guard Base	1
19		12-80400412-01	螺钉	Screw	1
20		310.33-20	左弯针	Left Looper	1
21		310.33-21	右弯针	Right Looper	1
22		310.33-22	左弯针曲柄	Left Looper Crank	1
23		310.33-23	右弯针曲柄	Right Looper Crank	1
24		310.33-24	弯针轴	Looper Shaft	1
25		12-80400412-01	弯针刀槽螺钉	Looper Groove Screw	2
26		310.33-26	差动送布牙	Differential Feed Dog	1
		310.33-26(7.2)	差动送布牙	Differential Feed Dog	1
27		310.33-27	主动送布牙	Main Feed Dog	1
		310.33-27(7.2)	主动送布牙	Main Feed Dog	1
28		310.33-28	压脚(组件)	Presser Foot Arm.	1
		310.33-28-01	压脚座		(1)
		310.33-28-02	压脚		(1)
		310.33-28-03	销	Pin	(2)
		310.33-28(7.2)	压脚(组件)	Presser Foot Arm.	1
		310.33-28-01	压脚座		(1)
		310.33-28-02(7.2)	压脚底板		(1)
		310.33-28-03	销	Pin	(2)
29		310.33-29	夹线器大组件	Thread Tension Spring Arm.	1
30		310.33-30	过线板	Thread Guide Plate	1
31		310.33-31	过线板	Thread Guide Plate	1
32		310.33-32	下过线板	Lower Thread Guide Plate	2
33		301.21-04	穿线罩板	Thread Guide Plate	1
34		279.12-04	线架组件		1

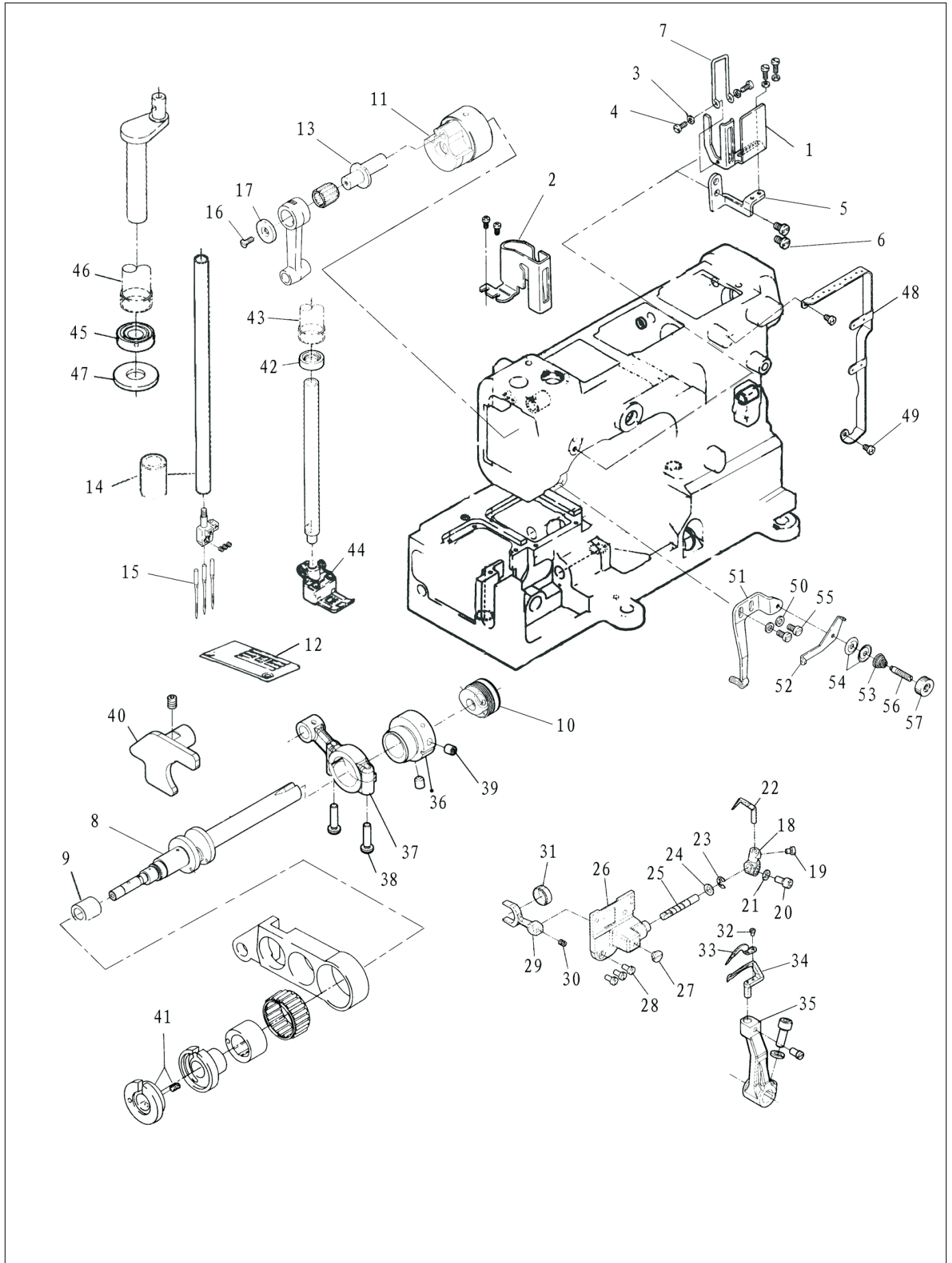
31. (500B-21)专用部件SPECIFIC PARTS FOR (500B-21)



31. (500B-21)专用部件SPECIFIC PARTS FOR (500B-21)

序号 NO.	注解 NOTE	图号 REF NO.	名称	DESCRIPTION	数量 AMT
1		340.02-07	挑线防护罩	Threading Cover Spring	1
2		340.02-09	上挑线罩座	Thread Take—up Lever Guard	1
3		21-04308090-02	垫片	Washer	4
4		12-40400625-01	螺钉	Screw	4
5		340.02-34	护板支架	Shield Bracket	1
6		12-40601025-01	螺钉	Screw	2
7		340.02-36	挑线防护罩钢丝	Pick The Line Protection Cover Steel Wire	1
8		340.04-10	下轴前轴节	Lower Shaft Forepart	1
9		343.04-30	下轴前套	Lower Shaft Front Bushing	1
10		343.04-09	下轴前衬套组件	Lower Shaft Front Bushing Asm.	1
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		301.19-09	轴承	Berings	1
		343.04-09-02	下轴前衬套	Lower Shaft Front Bushing	1
		31-32014000-09	O型圈	O-ring	2
11		340.05-14	针杆曲柄	Needle Bar Crank	1
12		340.06-02	针板	Needle Plate	1
13		340.06-15	针杆连接销	Needle Bar Connecting Pin	1
14		340.06-18	针杆下套	Needle Bar Lower Bushing	1
15		340.06-24	机针	Needl Uy128gas #12s	3
16		12-10300620-01	螺钉	Screw	1
17		340.06-27	垫片	Washer	1
<hr/>					
18		311.25-04	护针座	Needle Guard Base	1
19		12-40400525-01	螺钉	Screw	1
20		12-60501022-01	护针座螺钉	Needle Guard Base Screw	1
21		22-05000000-08	弹性垫圈	Washer	1
22		301.07-03	后护针	Rear Needle Guard	1
23		24-05000000-08	开口挡圈	Snap Thrust Ring	1
24		21-06210101-01	垫圈	Washer	1
25		311.25-10	护针轴	Needle Guard Shaft	1
26		343.07-09	护针轴座组件	Bracket Asm.	1
		311.25-11	支架	Bracket	1
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		311.25-23	套筒	Copper Bushing	1
27		12-60600420-01	螺钉	Screw	1
28		12-40400825-01	螺钉	Screw	3
29		343.07-12	护针曲柄	Needle Guard Crank	1
30		12-80500512-01	螺钉	Screw	1
31		343.07-14	护针曲柄滑套	Needle Guard Crank Slippery Set	1
32		12-40250425-01	前护针螺钉	Screw	1
33		301.07-21	前保针	Front Needle Guard	1
34		340.08-02	弯针	Looper	1
35		343.08-03	弯针曲柄	Looper Crank	1
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36		343.08-26	偏心凸轮	Eccentricity Cam	1
37		343.08-27	弯针连杆组件	Looper Link Lever Asm.	1
		343.08-27-01	弯针连杆	Looper Link Lever	(1)
38		12-40401625-01	连杆螺钉	Link Lever Screw	(2)
39		12-80500612-01	凸轮螺钉	Cam Screw	3
40		343.09-38	牙架右限位板	Feed Rack Right Stopper Plate	1
41		301.09-15-02	针距调节套组件	Needle Distance Regulator Bushing Asm.	1
		301.09-15	针距调节套	Needle Distance Regulator Bushing	(1)
		340.09-15-02	定位螺钉	Screw	(1)
42		32-08440150-09	油封	Oilfelt	1
43		343.11-12	压紧杆套	Presser Bar Bushing	1

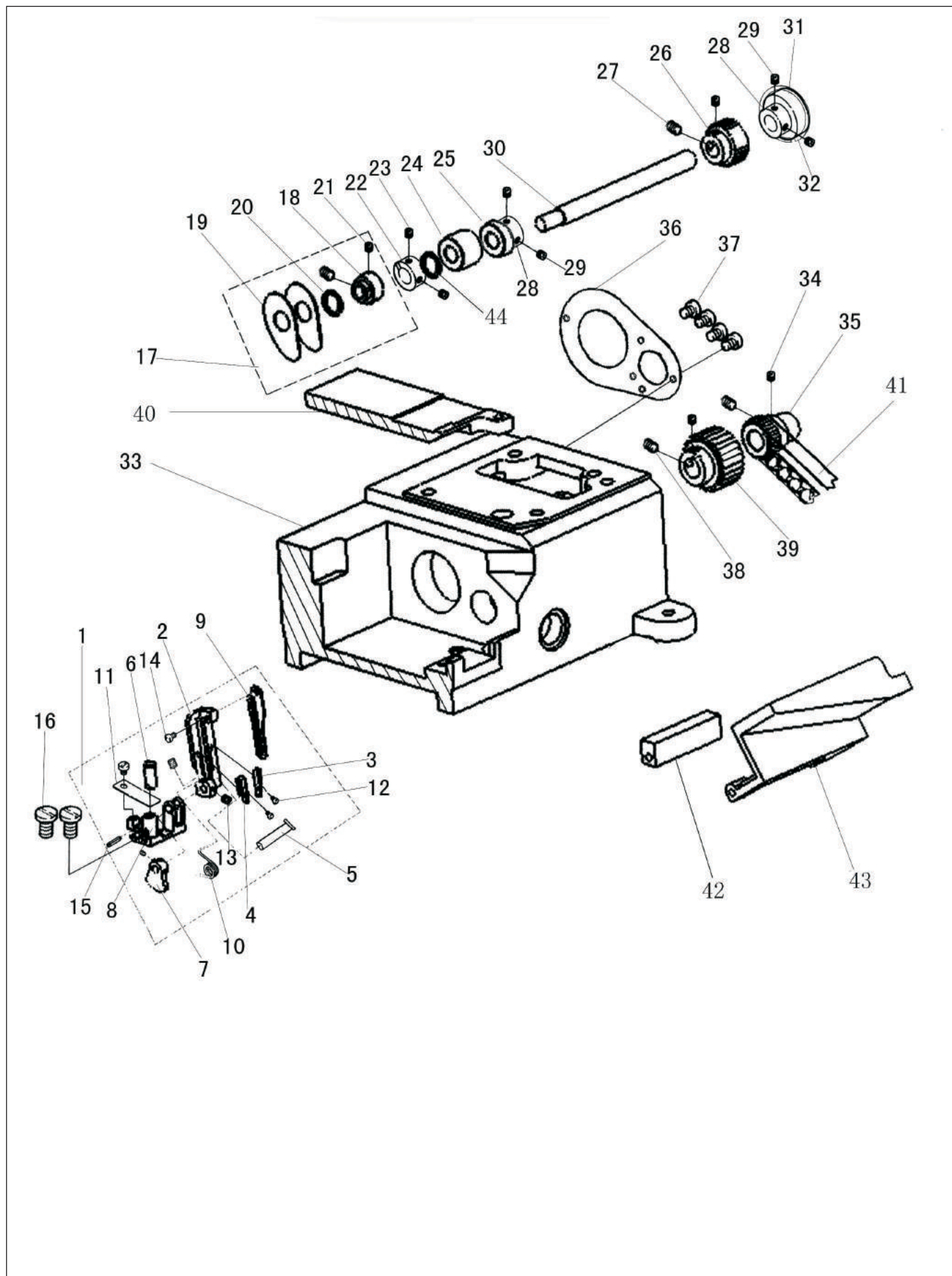
31. (500B-21)专用部件 SPECIFIC PARTS FOR (500B-21)



31. (500B-21)专用部件 SPECIFIC PARTS FOR (500B-21)

序号 NO.	注解 NOTE	图号 REF NO.	名称	DESCRIPTION	数量 AMT
44		340.11-38	压脚组件	Presser Foot Asm	1
		340.11-38-01	压脚扭簧 (右)		(1)
		340.11-38-02	压脚		(1)
		340.11-38-03	压脚压簧		(1)
		340.11-38-04	压脚护板		(2)
		340.11-38-05	螺钉		(1)
		340.11-38-06	压脚滑板		(2)
		340.11-38-07	压脚柄		(1)
		340.11-38-08	压脚扭簧 (右)		(1)
		340.11-38-09	圆柱销		(2)
		340.11-38-10	圆柱销		(1)
		340.11-38-11	螺钉		(1)
		340.11-38-12	螺钉		(1)
		340.11-38-13	螺钉		(1)
45		32-09440190-09	油封	Oilfelt	1
46		340.12-14	绷针轴竖套	Stretch Tight Needle Upright Bushing	1
47		21-10220232-03	垫圈	Washer	1
48		340.13-07	过线架	Thread Eyelet Stand	1
49		12-40400525-01	螺钉	Screw	2
50		21-04308090-02	垫圈	Washer	2
51		340.14-05	绷针线下过线板	Lower Thread Guide Plate	1
52		301.14-06	绷针过线板	Thread Guide Plate	1
53		209.19-13	压线簧	Presser Spring	1
54		209.19-12	过线压板	Presser Plate	2
55		12-40400825-01	螺钉	Screw	2
56		209.19-11	夹线螺钉	Screw	1
57		209.19-14	夹线螺母	Nut	1

32. (500A-01)专用部件 SPECIFIC PARTS(FOR 500A-01)



32. (500A-01)专用部件 SPECIFIC PARTS(FOR 500A-01)

序号 NO.	注解 NOTE	图号 REF NO.	名称	DESCRIPTION	数量 AMT
1		21-04308090-02	垫圈	Washer	1
2		301.18-02	硅油储盒盖	Silicone Oil Reservoir Cover	1
3		301.18-03	硅油储盒	Silicone Oil Reservoir	1
4		301.18-04	硅油盒油毡	Silicone Oil Reservoir Felt	1
5		301.18-05	硅油盒壳体	Silicone Oil Reservoir Body	1
6		42-07005000-00	硅油输油管	Silicone Oil Efferent	0.135
7		279.09-20	大头针	Pin	1
8		301.18-08	上硅油毡	Silicone Oil Felt (upper)	1
9		301.18-09	上硅油盖	Silicone Oil Cover (upper)	1
10		301.18-10	上硅油盒	Silicone Oil Case (upper)	1
11		41-20200500-00	开口弹簧销 $\phi 2 \times 5$	Elastic Pin $\Phi 2 \times 16$	2
12		301.18-12	油线压板	Oil Wick Press Plate	1
13		43-10250000-00	油线	Oil Wick	0.27
14		301.16-19-01	弹簧管夹头(小)	Spring Tube Collet	2
15		12-40401025-01	螺钉	Screw	1
16		12-40400625-01	螺钉	Screw	1
17		12-40300625-01	螺钉	Screw	2
18		11-40090525-01	螺钉	Screw	2

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