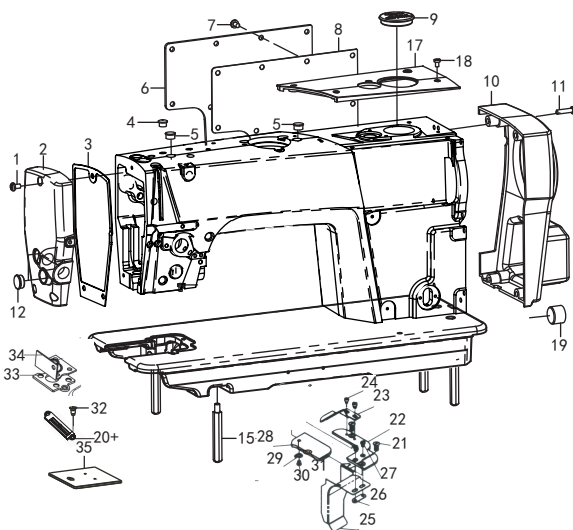
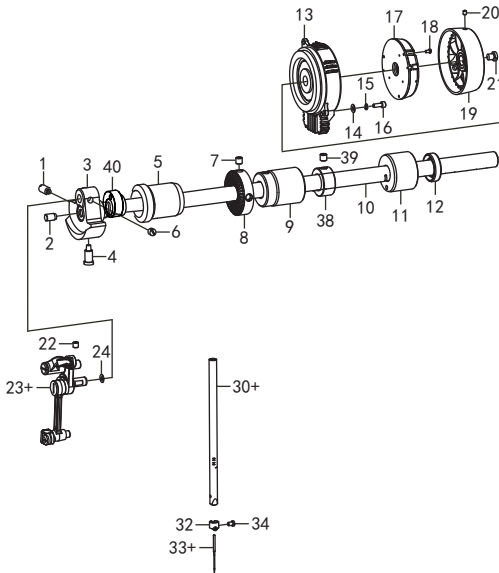
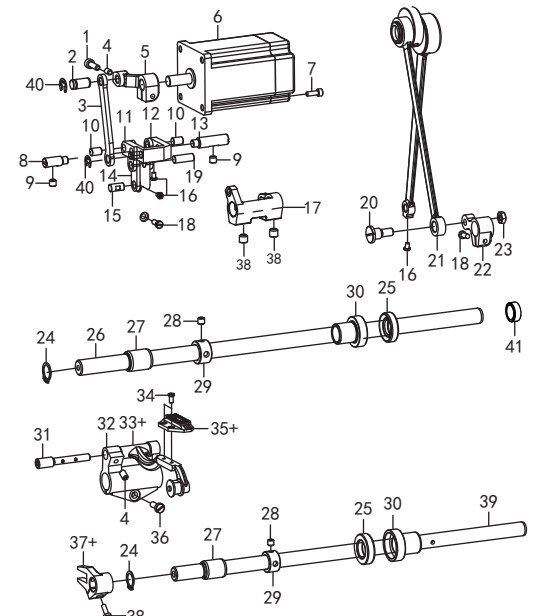
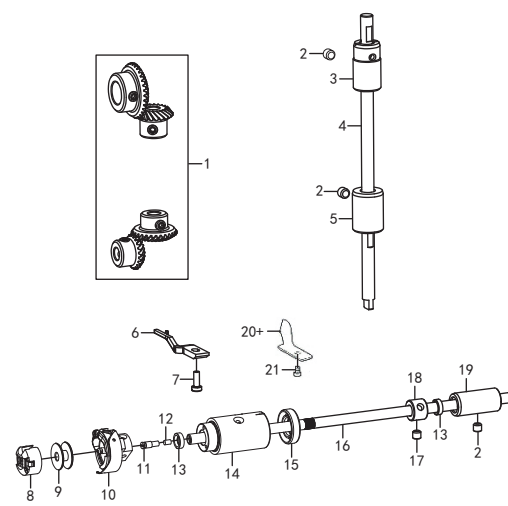
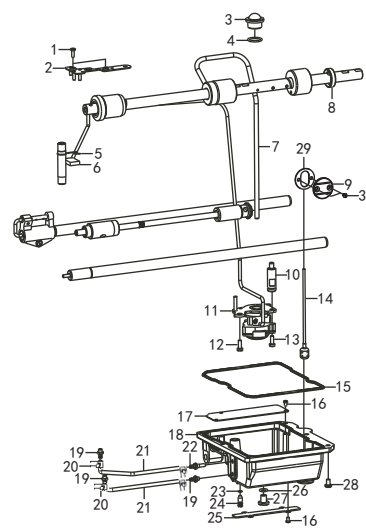
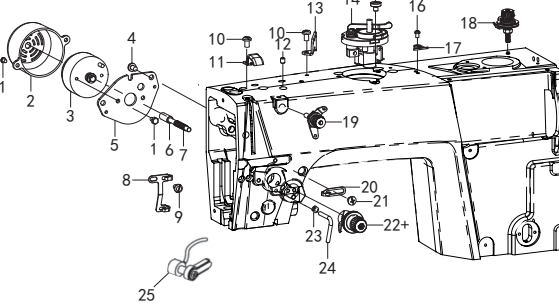
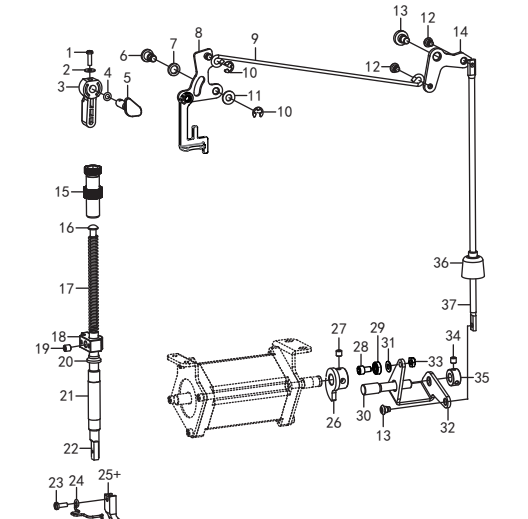
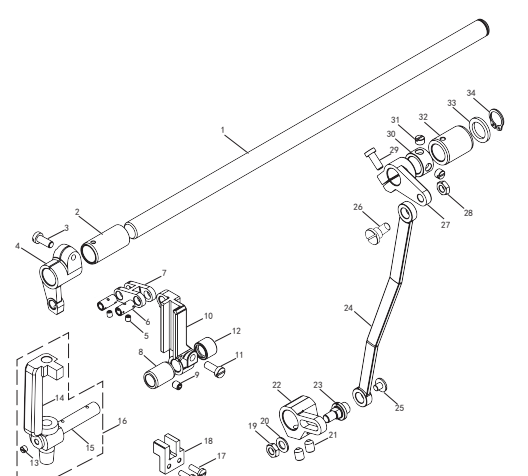
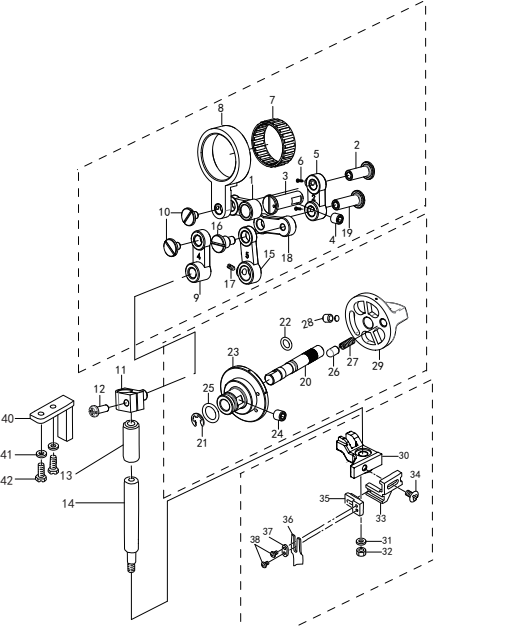
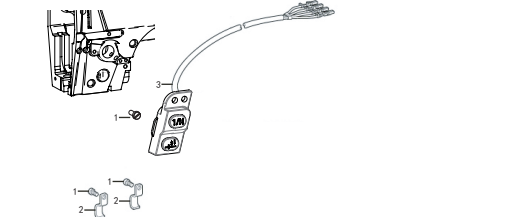
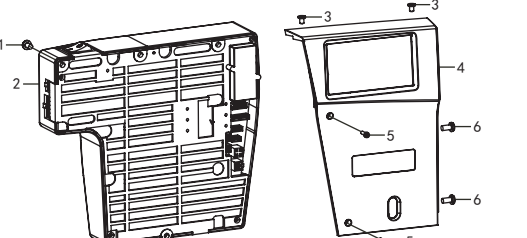


零件手册 PARTS BOOK 选购零件部件时，请注明序号、件号。 Please confirm the relative applications Ref. No,part No. when buying the parts.					1.机体部分/Machine body 					2.上轴装置/Shaft mechanism 					3.送料装置/Feed mechanism components 					4.旋梭装置/ Hook components 				
5.供油润滑装置/Lubrication 					序号	图号	数量	零件名称	NAME OF PARTS	序号	图号	数量	零件名称	NAME OF PARTS	序号	图号	数量	零件名称	NAME OF PARTS	序号	图号	数量	零件名称	NAME OF PARTS
1	115031001	2	螺钉 SM3. 57	SCREW PAN SM3. 57	1	101031601	1	螺钉 SM7. 14	SCREW PAN SM7. 14	1	018501636	1	螺钉 M5×16	SCREW PAN M5×16	1	101041301	1	伞齿轮组件	BEVEL GEAR ASSY					
2	101090701	1	油线固定板	OIL THREAD BORAD ASM	2	101031901	1	橡皮塞 6. 8	RUBBER CAP 6. 8	2	168040201	2	连杆轴	STUD	2	014760832	3	螺钉 SM5. 95	SCREW SM5. 95					
3	101090901	1	油窗	OIL GAUGE WINDOW	3	152306401H	1	针杆曲柄	COUNTER WEIGHT	3	168040301	1	倒缝连杆	F-REGULATOR CONNECT ROD	3	168050301	1	竖轴上轴套	VERTICAL SHAFT BUSH U					
4	101091001	1	O 型圈	O RING	4	101031801	1	螺钉 SM7. 14	SCREW PAN SM7. 14	4	014680632	2	螺钉 SM4. 37	SCREW PAN SM4. 37	4	101041901	1	竖轴	VERTICAL SHAFT					
5	101090601	1	油毡夹	OIL FELT PRESSER	5	152206101	1	上轴前轴套	MAIN SHAFT BUSHING FRONT	5	168040501	1	倒缝曲柄	INVERTED CAANK	5	101042201	1	竖轴下轴套	VERTICAL SHAFT BUSH D					
6	101090301	1	油毡	FELT	6	014770632	2	螺钉 SM6. 35	SCREW SM6. 35	6	168040601-1	1	倒缝步进电机	BACKSEWING STEPPING MOTOR	6	115072201	1	旋梭定位勾	HOOK STOPPER					
7	101091801	1	上轴供油管	MAIN SHAFT OIL TUBE	7	012060832	2	螺钉 M6×8	SCREW PAN M6×8	7	018401432	4	螺钉 M4×14	SCREW PAN M4×14	7	115072601	1	螺钉 SM4. 37	SCREW PAN SM4. 37					
8	115024001	1	油封	OIL SEAL	8	101032101	1	绕线驱动轮	BOBBIN WINDER DRIVING WHEEL	8	101061501	1	摆动板座左销	ADJUSTING LINK FULCRUM SHAFT	8	115072701	1	梭芯套组件	BOBBIN GASE ASSY					
9	168063401	1	油量视窗板	OIL GAGE WINDOW	9	168020901	1	上轴中轴套	BUSHING INTERMSDIAE	9	014760832	2	螺钉 SM5. 95	SCREW PAN SM5. 95	9	115072401	1	梭芯	BOBBIN					
10	101091601	1	油泵连接螺钉	OIL PUMP SUPPORT	10	152206201	1	上轴	MAIN SHAFT	10	101061801	2	曲柄连杆短销	FEED LINK STUD	10	115072301	1	旋梭组件	ROTARY HOOK ASSY					
11	168061401	1	油泵组件	PUMP UNIT	11	101032701	1	上轴后轴套	MAIN SHAFT BUSHING READ	11	168041101	1	切换器	LEVEL FEED REGULATOR	11	115071401	1	油盖螺钉	OIL COVER SCREW					
12	101074701	1	螺钉 SM5. 95	SCREW PAN SM5. 95	12	115024001	4	油封	OIL SEAL	12	101061601	2	曲柄短连杆	FEED ROOKER LINK	12	115071901	1	油芯	OIL CORE					
13	115072601	1	螺钉 SM4. 37	SCREW PAN SM4. 37	13	169024201	1	马达组件	SERVO NOTOR ASSY	13	168041301	1	切换器右销	ADJUSTING LINK FULCRUM SHAFT	13	115073401	2	油封	OIL SEAL					
14	168061701	1	浮球组件	FLOAT ASSY	14	028050246	3	弹性垫圈	SPRING WASHER	14	101061701	2	曲柄长连杆	FEED ROOKER LINK	14	168051401	1	下轴前套	PUMP BUSH					
15	168061802	1	油盒密封圈	OIL BOX SEALING RING	15	025050132	3	垫圈 M5	WASHER M5	15	101060901	1	送料连杆销	WSLKing FOOT PIN	15	115071601	1	油封	OIL SEAL					
16	062350616	7	螺钉 M3. 5×6	SCREW PAN M3. 5×6	16	018501436	3	螺钉 M5×14	SCREW PAN M5×14	16	101022801	5	螺钉 SM3. 57	SCREW PAN SM3. 57	16	101042901	1	旋梭轴	ROTARY HOOK SHAFT					
17	168062002	1	油盒盖	THE OIL BOX COVER	17	115020101	1	编码器	FILM ROTATING AND ENCODER	17	152303101	1	针送布下曲柄	Needle feeding lower crank	17	014770432	2	螺钉 SM6. 35	SCREW PAN SM6. 35					
18	168062102	1	油盒	OIL BOX	18	062350516	3	螺钉 M5×5	SCREW PAN M5×5	18	101063501	2	螺钉 SM5. 95	SCREW PAN SM5. 95	18	115072001	1	紧圈	SET SCREW COLLAR					
19	115080401	3	供油口	OIL FEEDING PIPE	19	115025301	1	手轮	HANG WHEEL ASM	19	101063401	1	送料曲柄销	NWALKING FOOT PIN	19	168051901	1	下轴后轴套	BUSHING THREAD FINGER					
20	115085501	4	油管夹	OIL PIPE CLAMP	20	012501032	2	螺钉 M5×10	SCREW PAN M5×10	20	101061101	1	连杆轴位螺钉	HINGE SCREW	20+	125082201	1	分线器	LOWER THREAD FINGER					
21	168062401	2	油管 L=	VINYL TUBE L=	21	115025401	1	螺钉 SM8. 73	SCREW PAN SM8. 73	21	101060102	1	连杆组件 H	CONNECTING ROD ASM	20+	168052001	1	分线片（单刀）	LOWER THREAD FINGER					
22	168062601	1	供油口	OIL FEEDING PIPE	22	012060832	1	螺钉 M6×8	SCREW PAN M6×8	22	101063601	1	抬牙后曲柄	READ CRANK ASM	21	101080701	1	螺钉 SM3. 57	SCREW PAN SM3. 57					
23	081004870	1	O 型圈 P4	O RING P4	23+	101031401	1	挑线杆组件 M	THREAD TAKE-UP LEVER ASM M	23	101063701	1	螺母 SM5. 95	NUT SM5. 95										
24	115081501	1	调节螺钉	ADJUSTING SCREW	23+	101031402	1	挑线杆组件 H	THREAD TAKE-UP LEVER ASM H	24	048140142	2	挡圈 C14	RING C14										
25	124123201	1	电线压板	WIRE PLATE	24	115021401	1	垫圈	WASHER	25	125064301	2	油封	OIL SEAL										
26	168063001	1	O 型圈	O RING	25+	101043701	1	滑块组件 M	SLIDE BLOCK SLOT ASSY M	26	168042601	1	送布轴	FEED ROOKER SHAFT										
27	115080901	1	放油螺钉 M8	SCREW PAN M8	25+	101043702	1	滑块槽组件 H	SLIDE BLOCK SLOT ASSY H	27	101063101	2	送布轴前轴套	FEED ROOKER SHAFT METAL										
28	018502032	8	螺钉 M5×20	SCREW PAN M5×20	26	115024601	2	螺钉 SM3. 57	SCREW PAN SM3. 57×40-6	28	014770632	4	螺钉 SM6. 35	SCREW PAN SM6. 35										
29	168063501	1	油窗防油垫	OIL WINDOW CUSHION	27	152206302	1	针杆 M	NEEDLE BAR M	29	101062901	2	送布轴挡圈	THRUST COLLAR										
30	115110401	1	螺钉SM3. 57×40-5	SCREW PAN SM3. 57×40-5	28	152066201	1	针杆过线环	NEEDLE BAR THREAD GUIDE	30	125064201	2	送布轴中套	FEED ROOKER SHAFT METAL										
					29	115024101	1	机针 DB×1 14	NEEDLE DB×1 #14	31	101062201	1	牙架销	FEED BAR SHAFT										
					30	101041001	1	支针螺钉 SM3. 18	SCREW PAN SM3. 18	32	101062501	1	牙架座	FEED ROOKER										
					31	101011801	1	推板组件	SLIDE PLATE COMPONENTS	33	101062301	1	牙架	FEED BAR										
					32	115023401	1	针板 M	THREAD PLATE M	34	152307301	2	螺钉 SM3. 18	SCREW PAN SM3. 18										
					33	115023501	2	螺钉SM4. 37	SCREW PAN SM4. 37	35+	115046901	1	送料牙 M	FEED DOG M										
					34	101032501	1	上轴挡圈	THRUST COLLAR	35+	115046902	1	送料牙 H	FEED DOG H										
					35	014770632	1	螺钉SM6. 35×40-6	SCREW SM6. 35×40-6	36	101062701	1	螺钉 SM5. 95	SCREW PAN SM5. 95										
					46	152205901-2	1	凸轮	CAM	37	101063901	1	抬牙叉形曲柄	DRIVING SHAFT CRANK ASM										
										38	152303201	2	驱动下曲柄螺钉	Screw SM7. 14										

6.穿线装置/Threading mechanism					7.压脚装置/Presser foot mechanism					8. 针送布部件/Rock Shaft Assembly					9. 切刀部件 Knife Assembly					10.倒缝开关装置/Quick reverse switch mechanism				
																								
10.控制部分/Control components																								
																								
序号	图号	数量	零件名称	NAME OF PARTS	序号	图号	数量	零件名称	NAME OF PARTS	序号	图号	数量	零件名称	NAME OF PARTS	序号	图号	数量	零件名称	NAME OF PARTS	序号	图号	数量	零件名称	NAME OF PARTS
1	062500816	4	螺钉 M5×8	SCREW PAN M5×8	1	101054501	1	螺钉 SM3. 57	SCREW SM3. 57	1	152300101	1	针送布摆动轴	Rock shaft	1	152200101	1	切刀驱动连杆 (1)	Knife driving rod	1	062500816	4	螺钉 M5×8	SCREW PAN M5×8
2	115140301	2	电线夹 U2	CORD HOLDER U2	2	101054601	1	垫圈 3. 7	WASHER 3. 7	2	152300401	1	针送布摆动前轴套	Rock shaft bushing front	2	152200201	1	切刀连杆连接销	Knife driving rod pin	2	115140301	2	电线夹 U2	CORD HOLDER U2
3	168090101	1	倒缝开关组件	R-SWICH ASSY	3	168030301	1	抬压脚扳手	HAND LIFTER	3	152300301	1	螺钉3/16-28×12	Screw 3/16-28×12	3	152200301	1	驱动连杆定位销	Knife driving rod pin	3	168090101	1	倒缝开关组件	R-SWICH ASSY
序号	图号	数量	零件名称	NAME OF PARTS	序号	图号	数量	零件名称	NAME OF PARTS	序号	图号	数量	零件名称	NAME OF PARTS	序号	图号	数量	零件名称	NAME OF PARTS	序号	图号	数量	零件名称	NAME OF PARTS
1	018502032	3	螺钉 M5×20	SCREW PAN M5×20	1	101054501	1	螺钉 SM3. 57	SCREW SM3. 57	1	152300101	1	针送布摆动轴	Rock shaft	1	152200101	1	切刀驱动连杆 (1)	Knife driving rod	1	018502032	3	螺钉 M5×20	SCREW PAN M5×20
2	168100201-1	1	控制箱	CONTROL BOX ASSY	2	101054601	1	垫圈 3. 7	WASHER 3. 7	2	152300401	1	针送布摆动前轴套	Rock shaft bushing front	2	152200201	1	切刀连杆连接销	Knife driving rod pin	2	168100201-1	1	控制箱	CONTROL BOX ASSY
3	101020201	2	螺钉 SM4. 37×40-6	SCREW PAN SM4. 37×40-6	3	168030301	1	抬压脚扳手	HAND LIFTER	3	152300301	1	螺钉3/16-28×12	Screw 3/16-28×12	3	152200301	1	驱动连杆定位销	Knife driving rod pin	3	101020201	2	螺钉 SM4. 37×40-6	SCREW PAN SM4. 37×40-6
4	168100601	1	操作盒组件4. 3	OPERATION PANEL	4	081004070	1	O型圈 P4	RING P4	4	152300201	1	针杆摆动曲柄	Driving crank front	4	152200401	1	驱动连杆销螺钉M6X10	Screw M6X10	4	168100601	1	操作盒组件4. 3	OPERATION PANEL
5	168012501	2	螺钉 M3×8	SCREW PAN M3×8	5	101054701	1	抬压脚凸轮	PRESS FOOT LIFTER CAM ASM	5	152300701	2	螺钉9/64-40×4	Screw 9/64-40×4	5	152200501	1	切刀小连杆 (2)	Knife driving connecting rod	5	168012501	2	螺钉 M3×8	SCREW PAN M3×8
6	062501016	2	螺钉 M5×10	SCREW PAN M5×10	6	101052001	2	前拉杆螺纹销	LINK SHAFT	6	152300501	2	针杆摆动连杆销	Needle bar link pin	6	152200601	2	连接销止转螺钉9/64-40×5	Screw 9/64-40×5	6	062501016	2	螺钉 M5×10	SCREW PAN M5×10